



Flux Remover AMS

General Purpose Defluxer 1665

Introduction

Very similar in properties to DuPont's Freon© TMS, Flux Remover AMS is a mixture of AK225 and methanol. Specifically designed for defluxing in vapor degreasing and cold-batch cleaning. AMS offers superior flux removal for type R, RMA, RA, and synthetic fluxes. Non-flammable, safe on plastics and elastomers, AMS is the perfect choice for all defluxing applications.

Features / Benefits
Non-Flammable
Rapidly Evaporating
Zero Residue
Low Ozone Depletion Potential
Non-Corrosive
Replacement for CFC-113
Replacement for HCFC-141b

Physical Properties		
Boiling Point	56°C / 133°F	
Flash Point (TCC)	None	
Evaporation Rate	>1	
Surface Tension		
Kauri-Butanol (KB Value)		

Chemical Components

3,3-Dichloro-1,1,1,2,2-pentafluoropropane (HCFC-225ca).. (422-56-0) 32-42%-Aerosol 40-45%-Bulk 40-50%-Aerosol 1,3-Dichloro-1,1,2,2,3-pentafluoropropane (HCFC-225cb).. (507-55-1) 50-55%-Bulk Methanol..... (67-56-1) 4.6%-Aerosol 5.8%-Bulk Nitromethane..... (75-52-5)<.5% Aerosol - 1,1,1,2-Tetrafluoroethane..... (811-97-2) 18-23% Carbon Dioxide (Aerosol Propellant)...... (124-38-9) 1-2%

Plastic Compatibility

Material	Compatibility	Material	Compatibility
ABS	Excellent	PMMA	Excellent
Nylon	Excellent	POM	Excellent
Lexan	Excellent	PP	Excellent
HDPE	Excellent	PS	Excellent
CDPE	Excellent	PTFE	Excellent
C. E. Phenolic	Excellent	PVC	Excellent

Techspray® is committed to developing products to ensure a safer and cleaner environment. We will continue to meet and sustain the regulations of all federal, state and local government agencies.

Packaging and Availability

Flux Remover AMS may be ordered in the following container sizes:

1665-8S 8 Ounce Aerosol 18 Ounce Aerosol 1665-18S 50 Pounds in Metal 1665-5G 1665-54G 600 Pounds in Metal

Resources

Techspray® products are supported by a global sales, technical and customer services resources.

For additional technical information on this product or other Techspray® products in the United States, call the technical sales department at 800-858-4043, email tsales@techspray.com or visit our web site at: www.techspray.com.

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Countries Outside US Call to locate a distributor in your country.

Important Notice to Purchaser/User: The information in this publication is based on tests that we believe are reliable. The results may vary due to differences in tests type and conditions. We recommend that each user evaluate the product to determine its suitability for the intended application. Conditions of use are outside our control and vary widely. Techspray's only obligation and your only solution is replacement of product that is shown to be defective when you receive it. In no case will Techspray® be liable for any special, incidental, or consequential damages based on breach of warranty, negligence or any other theory.



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