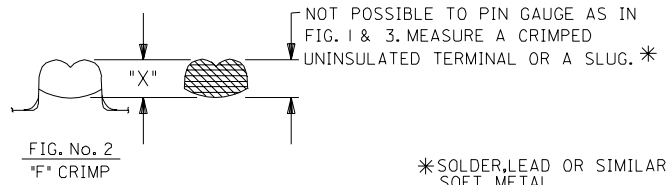
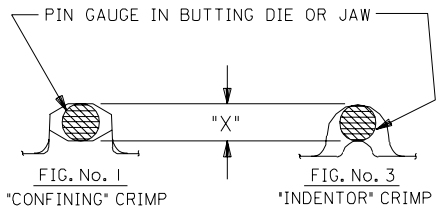


MATERIAL NO.	AT/RHT TOOL #	WIRE RANGE	"X" DIMENSION			SEE FIG. #	WIRE INSULATION		SANBLAST		LOCATOR #	COLOR CODE	CRIMP INSPECTION MARKING	NOTES
			CONDUCTOR MEAN	CRIMP GO	CRIMP NO GO		DIA. MIN.	RANGE MAX.	ELEC.	INSUL.				
192840030	B175	16-12	.075	.070	.081	2	N/A	N/A	NO	N/A	NO	BLACK	---	
192850062	FFQD	18-14	.075	.070	.081	2	N/A	N/A	NO	N/A	NO	BLACK	---	
192850063	FIFG	22-18	.068	.066	.070	1	N/A	N/A	YES	N/A	21611-40	◇	---	□ 23016-09 (RED AND BLUE PAINT DOTS)
		16-14	.078	.076	.080	1	N/A	N/A	YES	N/A	21611-40	◇	---	
192840031	NIFG	22-18	.042	.040	.044	3	N/A	N/A	NO	NO	---	N/A	---	□ 23016-05, -06, -07, -08
		16-14	.050	.047	.052	3	N/A	N/A	NO	NO	---	N/A	---	
		22-14	.096	.092	.100	1	▷	▷	NO	NO	---	N/A	---	▷ PIN DIA. FOR INSULATION GRIP CRIMP
192840001	1000	22-18	.073	.068	.078	2	N/A	N/A	NO	N/A	21611-66	BLACK	---	LOCATOR HOLE - BOTH JAWS, INSTALL LOCATOR ON INDENTOR JAW
		16-14	.093	.089	.101	2	N/A	N/A	NO	N/A	21611-66	BLACK	---	
		12-10	.125	.121	.133	2	N/A	N/A	NO	N/A	21611-66	BLACK	---	
192840002	1050	22-18	.073	.068	.078	2	N/A	N/A	NO	N/A	21611-66	BLACK	---	LOCATOR HOLE - BOTH JAWS, INSTALL LOCATOR ON INDENTOR JAW
		16-14	.093	.089	.101	2	N/A	N/A	NO	N/A	21611-66	BLACK	---	
		12-10	.125	.121	.133	2	N/A	N/A	NO	N/A	21611-66	BLACK	---	
192820003	1060	◇	6	.155	.149	.162	3	N/A	N/A	NO	N/A	NO	N/A	6
192820004	1080	◇	8	.115	.109	.122	3	N/A	N/A	NO	N/A	NO	N/A	8
192840004	1200		22-18	.082	.077	.088	2	N/A	N/A	NO	N/A	NO	BLACK	---
192840005	1210		12-10	.094	.091	.098	1	N/A	N/A	NO	N/A	21611-34	YELLOW	---
192840006	1300		16-14	---	---	---	2	N/A	N/A	NO	N/A	NO	BLACK	---
192840007	1400		12-10	.123	.118	.129	2	N/A	N/A	NO	N/A	NO	BLACK	---
192840008	1412		14-12	.100	.097	.104	2	N/A	N/A	NO	N/A	21611-12	BLACK	---



*SOLDER, LEAD OR SIMILAR SOFT METAL.

- △ = NON-INSULATED
- ▽ = INSULATED
- ◇ = AT TOOL ONLY
- = RHT TOOL ONLY
- = INSTRUCTIONS
- ⊗ = O.D. ONLY

ADD & UPDATE NOTE EC NO. ETC2002-0221 DRWN: DLM 02/02/01 CHK: RWD 02/02/01 APPR: RWD 02/02/01	QUALITY SYMBOLS MAJOR = 0 CRITICAL = 0	GENERAL TOLERANCES: (UNLESS SPECIFIED)		SCALE NONE	DESIGN UNITS <input type="checkbox"/> mm <input checked="" type="checkbox"/> INCH	DIMENSIONS: <input type="checkbox"/> mm <input checked="" type="checkbox"/> INCH <input type="checkbox"/> mm ONLY	SHT REV REVISE ON CAD ONLY	
		4 PLACES ±0.---- ±.----	3 PLACES ±0.--- ±.---	2 PLACES ±0.--- ±.---	1 PLACE ±0.--- ±.---	DRAWN BY & DATE EMF 92/11/10	TITLE: AT/RHT TOOL PIN GAUGING AND GENERAL SPECIFICATIONS	
		ANGULAR: ±---°				CHECKED BY & DATE JM 92/11/10	MOLEX INCORPORATED	
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				APPROVED BY & DATE RWD 92/11/10	CAD FILENAME 19315016.DGN	MATERIAL NO. (SEE CHART) DRAWING NO. CS-19315-016