



Axial-Lead and Soldering Star Capacitors

B41693

Up to 150 °C

B41793

SIKOREL®

Applications

- Excellent reliable design for automotive applications

Features

- High operating temperature capability
- Low ESR
- Extremely high reliability
- Outstanding parametric stability
- High ripple current capability
- High vibration resistance
- Long useful life
- Shelf life up to 15 years

Construction

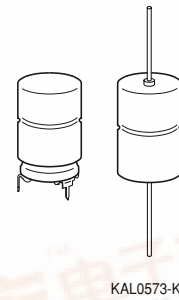
- Charge-discharge proof, polar
- Aluminum case with insulating sleeve
- Negative pole connected to case

Terminals

- Axial leads, welded to ensure perfect electrical contact
- Also available with soldering stars

Taping and packing

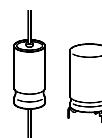
- Axial-lead capacitors will be delivered in pallet package.
Capacitors with $d \times l \leq 16 \times 30$ mm are also available taped on reel.
 - Solder-star capacitors are packed in cardboard.
- For details on taping and packing, refer to page 342.





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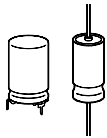
Up to 150 °C



Specifications and characteristics in brief

Rated voltage U_R	25 ... 100 VDC						
Surge voltage U_S	$1,15 \cdot U_R$						
Rated capacitance C_R	100 ... 1 500 μF						
Capacitance tolerance	- 10/+ 30 % \triangleq Q						
Leakage current I_L (5 min, 20 °C)	$I_L \leq 0,006 \mu\text{A} \cdot \left(\frac{C_R}{\mu\text{F}} \cdot \frac{U_R}{\text{V}} \right) + 4 \mu\text{A}$						
Self-inductance $ESL^{1)}$	Diameter d	12 mm	14 mm	16 mm	18 mm		
	Length l	Terminal		Approx. ESL (nH)			
	25 mm	axial / solder star		— / —	22 / 6	26 / 7	— / —
	30 mm	axial / solder star		21 / 6	24 / 7	29 / 8	34 / 10
	39 mm	axial / solder star		— / —	— / —	33 / 9	38 / 11
Useful life 150 °C; U_R ; 0,5 I_{-R} 125 °C; U_R ; I_{-R} 85 °C; U_R ; I_{-max} 40 °C; U_R ; 2,1 $\cdot I_{-R}$	25...90 VDC	100 VDC	Requirements:				
	> 1 000 h	> 1 000 h ^{*)}	$\Delta C/C \leq \pm 30$ % of initial value				
	> 5 000 h	> 3 000 h	$ESR \leq 3$ times of initial specified limit				
	> 15 000 h	> 8 000 h	$I_L \leq$ initial specified limit				
	> 200 000 h	> 200 000 h	Failure percentage: $\leq 0,5$ %				
		*) for 140 °C	Failure rate: ≤ 10 fit ($\leq 10 \cdot 10^{-9}/h$) (for definition "fit", refer to chapter "Quality", page 62)				
Voltage endurance test 125 °C; U_R	2 000 h		Post test requirements:				
			$\Delta C/C \leq \pm 10$ % of initial value				
			$ESR \leq 1,3$ % of initial specified limit				
			$I_L \leq$ initial specified limit				
Vibration resistance	To IEC 60068-2-6, test Fc: displacement amplitude 1,5 mm, at 10 Hz to 2 kHz, acceleration max. 20 g, duration 3×2 h						
IEC climatic category	To IEC 60068-1: 55/125/56 (-55 °C/+125 °C/56 days damp heat test)						
Detail specification	Similar to CECC 30301-802						
Sectional specification	IEC 60384-4						

1) If optimum circuit design is used, the values are lower by 30 %.

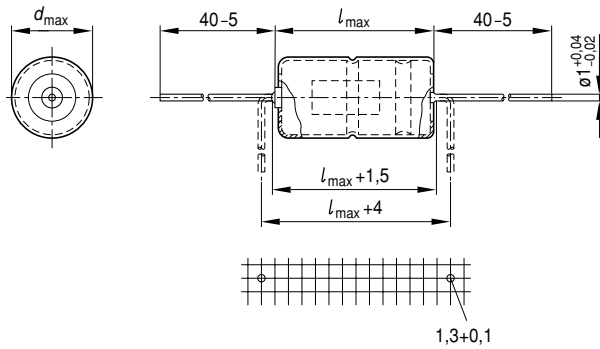


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Up to 150 °C

Dimensional drawings

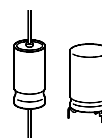
Axial-lead capacitor



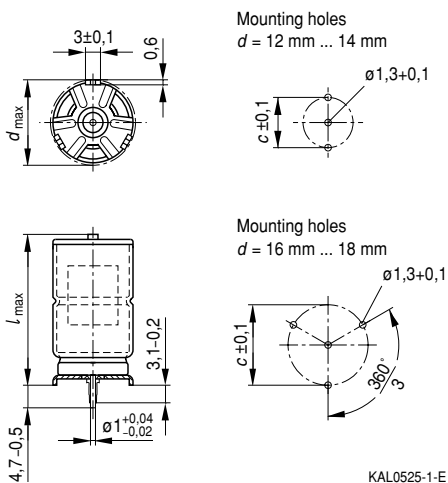
KAL0524-S

Dimensions, weights and packing units

$d \times l$ mm	$d_{\max} \times l_{\max}$ mm	Approx. weight g	Packing units (pieces)	
			Pallet	Reel
12 × 30	12,5 × 30,5	5,1	288	450
14 × 25	14,5 × 25,5	5,7	200	350
14 × 30	14,5 × 30,5	6,8	200	350
16 × 25	16,5 × 25,5	7,4	180	250
16 × 30	16,5 × 30,5	8,9	180	250
16 × 39	16,5 × 40	11,7	180	—
18 × 30	18,5 × 30,5	11,1	160	—
18 × 39	18,5 × 40	14,7	160	—



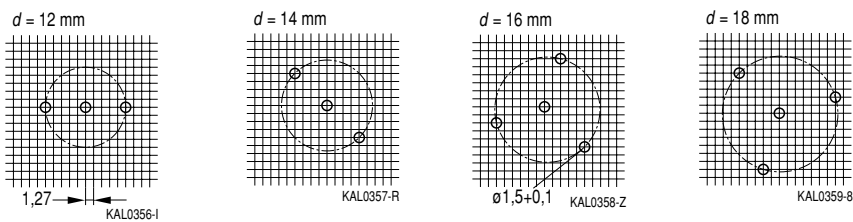
Soldering star capacitors



Soldering star is connected to the negative pole

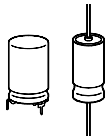
The PC-board hole arrangement specified above is based on circular arcs.

If, however, the mounting holes have to be matched to a standard drilling raster, a spacing of 1,27 mm ($1/20''$) has proved to be sufficiently accurate if the following arrangements are used:



Dimensions, weights and packing units

$d \times l$ mm	$d_{\text{max}} \times l_{\text{max}}$ mm	$c \pm 0,1$ mm	Approx. weight g	Packing units pieces
12 × 30	13,5 × 32	12,5	5,4	480
14 × 25	15,5 × 27	14,5	6,1	480
14 × 30	15,5 × 32	14,5	7,2	480
16 × 25	17,5 × 27	16,5	7,9	300
16 × 30	17,5 × 32	16,5	9,4	300
16 × 39	17,5 × 41,5	16,5	12,2	200
18 × 30	19,5 × 32	18,5	11,8	300
18 × 39	19,5 × 41,5	18,5	15,4	200



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Up to 150 °C

Overview of available types

U_R (VDC)	25	40	63	75	100
C_R (μ F)	Case dimensions $d \times l$ (mm)				
100			12 × 30	12 × 30	14 × 25
150					16 × 25
220			14 × 30	16 × 30	
330		12 × 30			18 × 39
470	14 × 25		16 × 39	18 × 39	
1 000	16 × 30	18 × 30			
1 500	16 × 39	18 × 39			

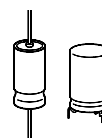
Case dimensions and ordering codes

U_R VDC	C_R μ F	Case dim. $d \times l$ mm	Ordering code Axial pallet package	Axial reel	Soldering star
25	470	14 × 25	B41693A5477Q007	B41693A5477Q009	B41793A5477Q000
	1 000	16 × 30	B41693A5108Q007	B41693A5108Q009	B41793A5108Q000
	1 500	16 × 39	B41693A5158Q007		B41793A5158Q000
40	330	12 × 30	B41693A7337Q007	B41693A7337Q009	B41793A7337Q000
	1 000	18 × 30	B41693A7108Q007		B41793A7108Q000
	1 500	18 × 39	B41693A7158Q007		B41793A7158Q000
63	100	12 × 30	B41693A8107Q007	B41693A8107Q009	B41793A8107Q000
	220	14 × 30	B41693A8227Q007	B41693A8277Q009	B41793A8227Q000
	470	16 × 39	B41693A8477Q007		B41793A8477Q000
75	100	12 × 30	B41693A0107Q007	B41693A0107Q009	B41793A0107Q000
	220	16 × 30	B41693A0227Q007	B41693A0227Q009	B41793A0227Q000
	470	18 × 39	B41693A0477Q007		B41793A0477Q000
100	100	14 × 25	B41693A9107Q007	B41693A9107Q009	B41793A9107Q000
	150	16 × 25	B41693A9157Q007	B41693A9157Q009	B41793A9157Q000
	330	18 × 39	B41693A9337Q007		B41793A9337Q000



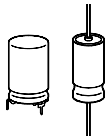
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Technical data

C_R 100 Hz 20 °C μF	ESR_{typ} 100 Hz 20 °C m Ω	ESR_{max} 100 Hz 20 °C m Ω	ESR_{max} 100 Hz -40 °C Ω	ESR_{max} 10 kHz 20 °C m Ω	Z_{max} 100 kHz 20 °C m Ω	$I_{\sim\text{max}}$ 10 kHz 40 °C A	$I_{\sim\text{max}}$ 10 kHz 85 °C A	$I_{\sim R}$ 10 kHz 125 °C A	$I_{\sim\text{max}}$ 10 kHz 150 °C A
25 VDC									
470	200	320	1,90	190	180	3,80	3,55	1,60	0,80
1 000	90	150	0,90	100	92	6,00	5,50	2,50	1,25
1 500	60	100	0,60	70	65	8,30	7,70	3,45	1,72
40 VDC									
330	250	400	2,50	200	190	3,80	3,55	1,60	0,80
1 000	80	130	0,70	80	76	7,60	6,10	2,75	1,37
1 500	55	90	0,50	55	52	9,20	8,50	3,80	1,90
63 VDC									
100	500	800	3,30	280	270	3,30	3,00	1,35	0,67
220	230	380	1,70	135	130	4,90	4,60	2,05	1,02
470	110	170	0,90	68	65	8,20	7,60	3,40	1,70
75 VDC									
100	420	700	3,00	225	220	3,60	3,35	1,50	0,75
220	200	330	1,50	115	110	5,70	5,20	2,35	1,17
470	90	150	0,70	60	56	9,20	8,50	3,80	1,90
100 VDC									
100	430	900	3,40	300	270	3,80	3,30	1,45	—
150	280	550	2,10	200	180	4,65	4,00	1,75	—
330	120	250	1,00	90	80	8,80	7,60	3,35	—



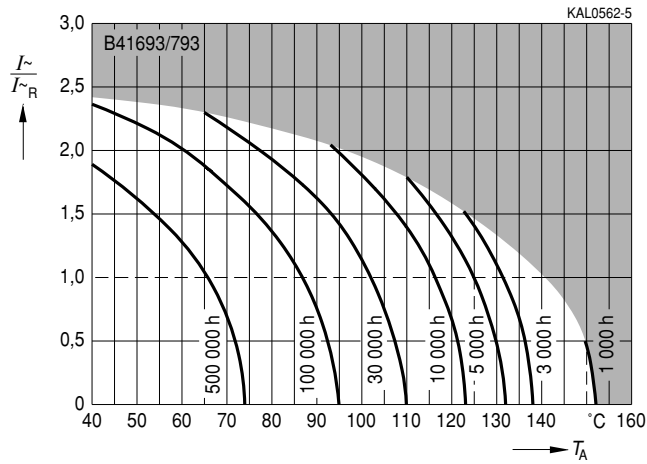
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Useful life

depending on ambient temperature T_A under ripple current operating conditions¹⁾

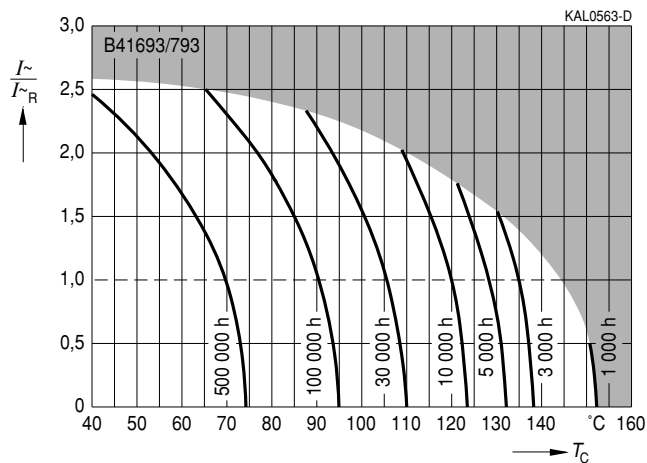
$U_R < 100$ V or $U_R = 100$ V and operating voltage $U_{op} \leq 90$ V



Useful life

depending on case temperature T_C under ripple current operating conditions¹⁾

$U_R < 100$ V or $U_R = 100$ V and operating voltage $U_{op} \leq 90$ V

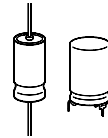


1) Refer to page 40 for an explanation on how to interpret the useful life graphs.



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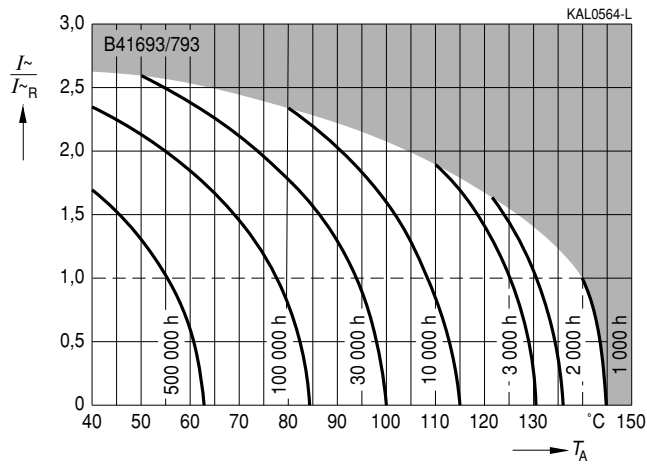
Up to 150 °C



Useful life

depending on temperature T_A under ripple current operating conditions¹⁾

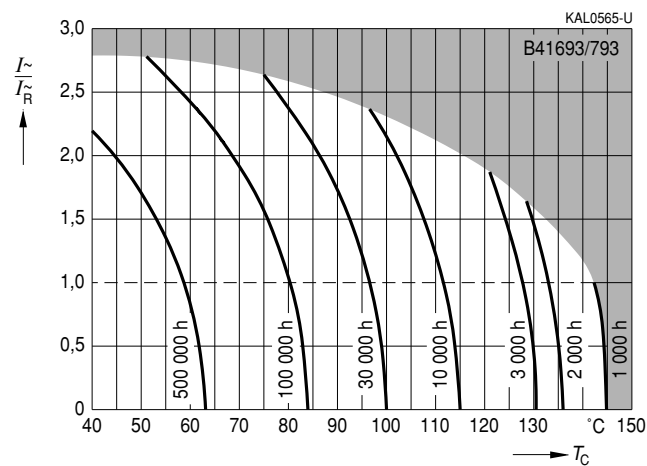
$U_R = 100\text{ V}$



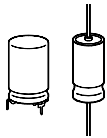
Useful life

depending on case temperature T_C under ripple current operating conditions¹⁾

$U_R = 100\text{ V}$



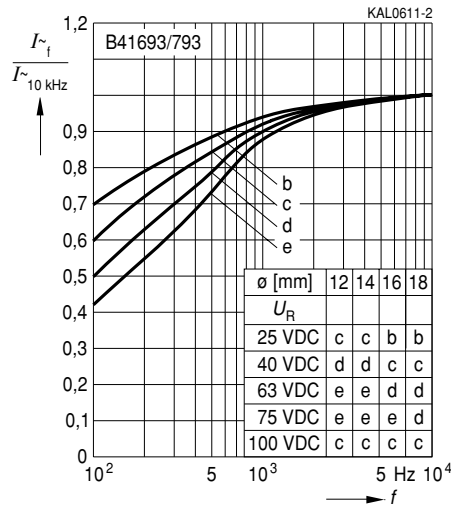
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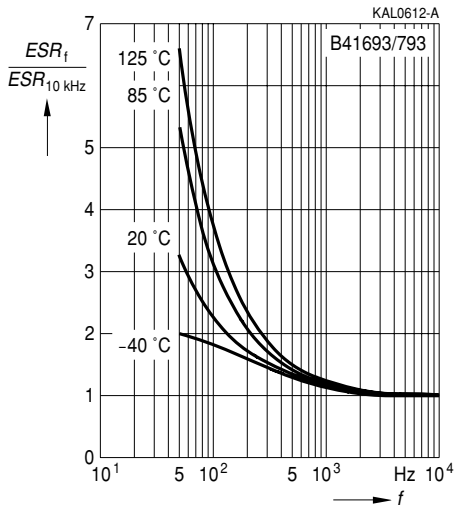
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Up to 150 °C

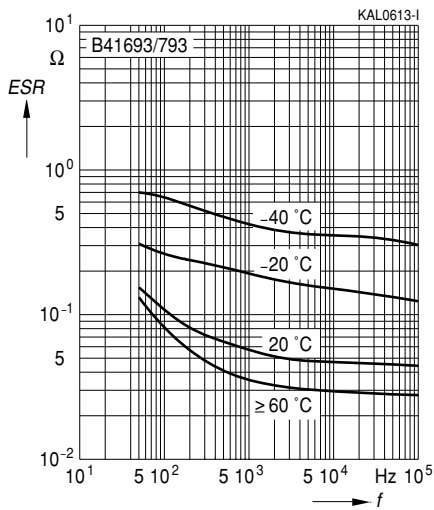
Frequency factor of permissible ripple current I_{\sim} versus frequency f



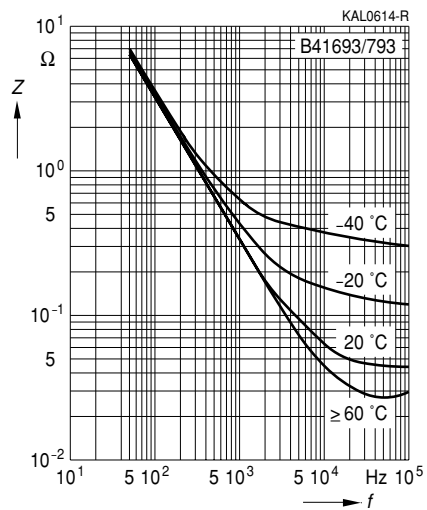
Frequency characteristics of ESR at different temperatures
Typical behavior



Equivalent series resistance ESR versus frequency f at different temperatures
Typical behavior for 470 $\mu\text{F}/63 \text{ V}$



Impedance Z versus frequency f at different temperatures
Typical behavior for 470 $\mu\text{F}/63 \text{ V}$



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