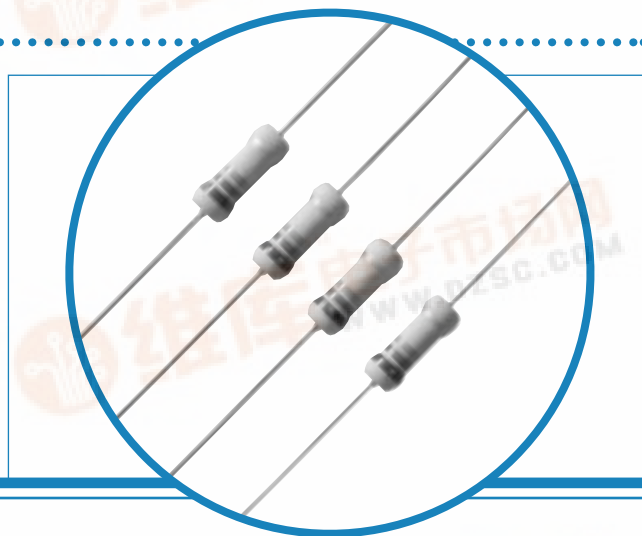


Flameproof Power Oxide Resistors

FA80 Series

- Rugged metal oxide film
- Flameproof protection
- Low operating temperature



Electrical Data

		FA84
Power rating at 70°C	watts	2.0
Resistance range	ohms	16R - 100K
Limiting element voltage	volts	350
TCR	ppm/°C	500
Resistance tolerance	%	5, 10
Values		E24 preferred
Thermal impedance	°C/Watt	90
Ambient temperature range	°C	-55 to 155

Physical Data

Dimensions (mm) & Weight (g)							
Type	L Max	D Max	f min	d nom	PCB mounting centres	Min. bend radius	Wt.nom
FA84	14.5	5.1	23.6	0.8	20.3	1.2	1.1



Construction

The resistance element is deposited on a high purity ceramic rod. End caps are force fitted and termination wires welded to the caps. The element is adjusted to the required resistance value by a helical cut; finally the cement protection is applied to the resistor body before marking with indelible ink.

Terminations

Material Solder-coated copper wire.

Strength The terminations meet the requirements of IEC 68.2.21

Solderability The terminations meet the requirements of IEC 115-1, Clause 4.17.3.2

Marking

Resistors are colour coded with 4 bands.

IEC 62 colours are used.

Solvent Resistance

The body protection and marking are resistant to all normal industrial cleaning solvents suitable for printed circuits.

Flammability

The resistors will not burn or emit incandescent particles under any condition of applied temperature or power overload.

Flameproof Power Oxide Resistors

FA80 Series



Performance Data

		Maximum
Load at 35% rated power: 1000 hrs at 125°C	ΔR %	3
Shelf life: 12 months at room temperature	ΔR %	2
Derating from rated power at 70°C		Zero at 235°C
Climatic	ΔR %	1
Climatic category		40/125/56
Temperature rapid change	ΔR %	0.5
Resistance to solder heat	ΔR %	0.5

Packaging

All FA84 resistors are supplied tape packed ready for loading onto automatic sequencing and insertion machines.

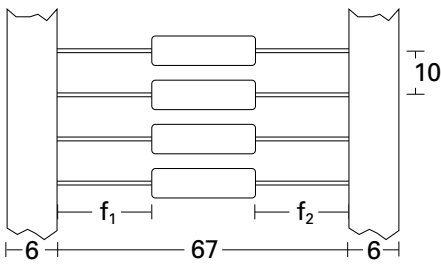
The standard taping method and critical dimensions are shown in Figure 1.

Component wires will not protrude beyond the outside edge of the tapes.

All taped resistors will be supplied either on reels or in ammopacks, depending upon ordered quantities.

Standard Quantities Per Package

Type	FA80
Reel	1000
Ammo pack	1000



Body Location $f_1 - f_2 \leq 1.4$ mm