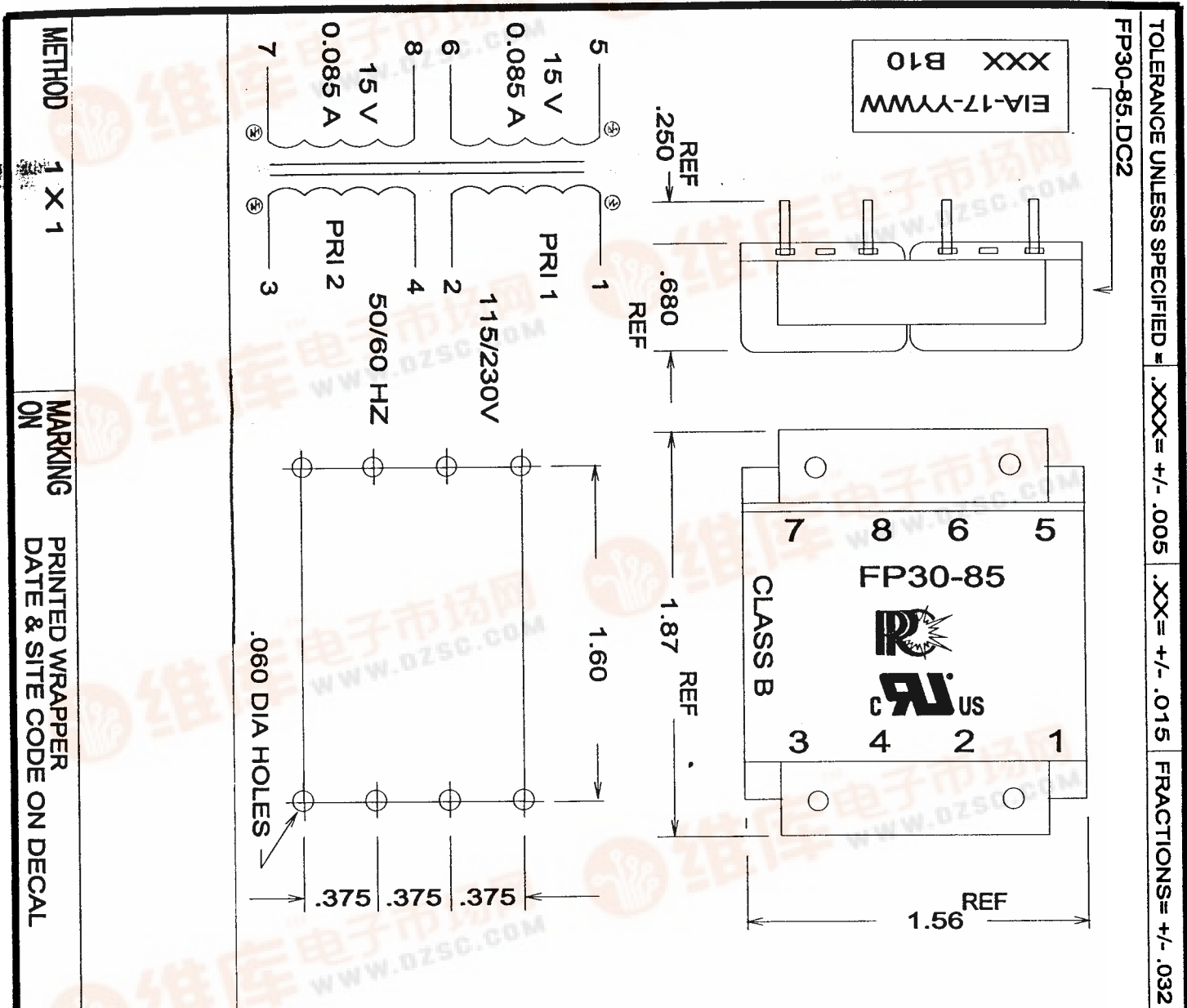




## PRODUCTION TESTS

TURN RATIO = 100%

DC RESISTANCE  
IN OHMS

|                          |
|--------------------------|
| 1-2 = 3-4 = 765 TO 930   |
| 5-6 = 7-8 = 26.5 TO 32.5 |

MAX EXCITATION CURRENT = .010 A

APPLY = 230V 60HZ, 1-4 (TIE 2+3)

OPEN CIRCUIT VOLTAGE

EACH PRI = 114.5 TO 115.5 V

EACH SEC = 19.5 TO 20.3 V

HIPOT = 2000V PRI'S TO SEC'S

1500V PRI'S, SEC'S TO CORE

500V P-P, S-S

IMPREGNATION NOTES = PREHEAT 2 HRS  
PINS TO FREE OF IMPREGNATION

FINAL ASSEMBLY NOTES



PART NO.: FP30-85