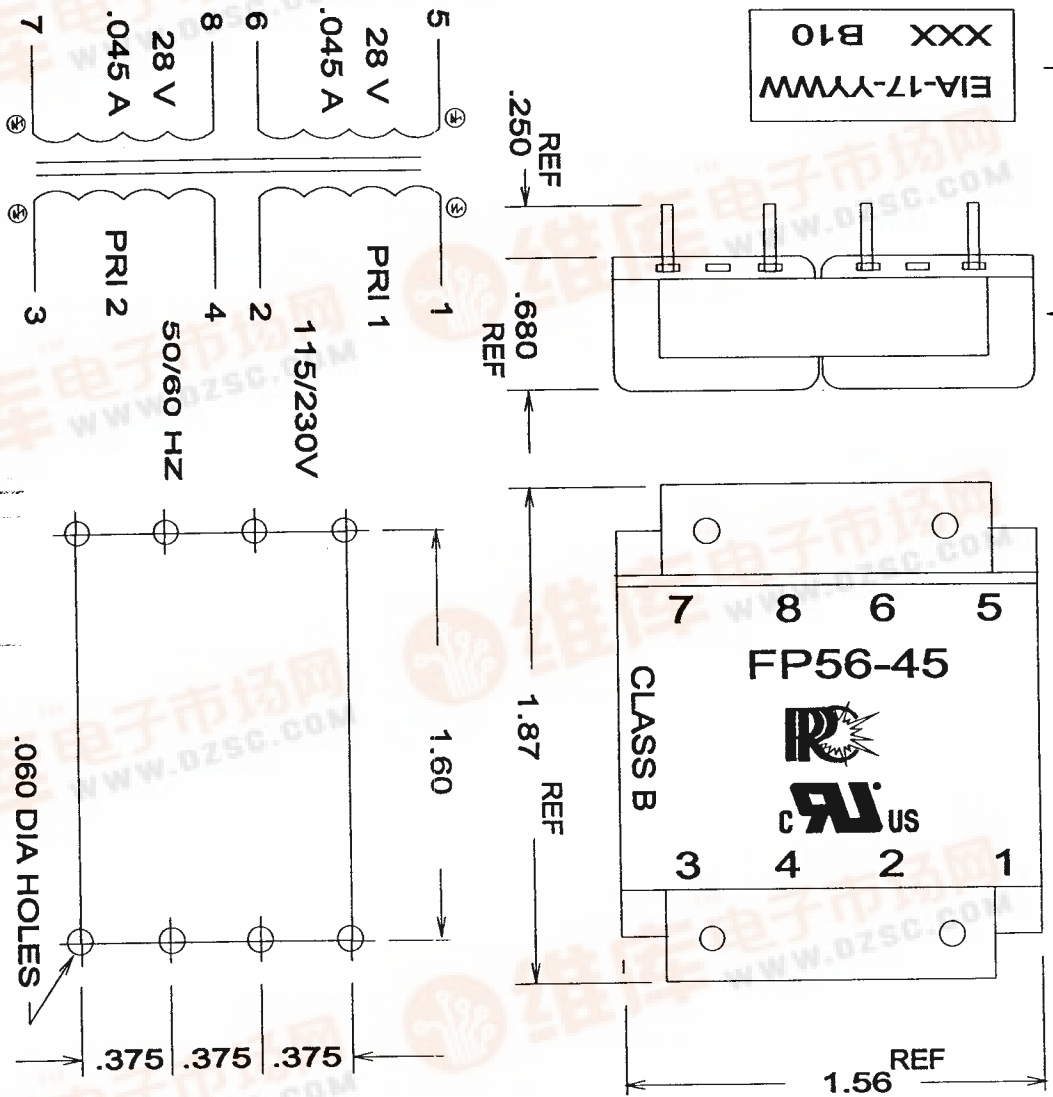


TOLERANCE UNLESS SPECIFIED = .XXX = +/- .005 .XX = +/- .015 FRACTIONS = +/- .032
FP56-45.DC2



PRODUCTION TESTS

DC	1-2 = 3-4 = 765 TO 930
RESISTANCE	5-6 = 7-8 = 94.5 115.5
IN OHMS	

MAX EXCITATION CURRENT = .010 A
APPLY = 230V 60HZ, 1-4 (TIE 2+3)
OPEN CIRCUIT VOLTAGE
EACH PRI = 114.5 TO 115.5 V
EACH SEC = 37.1 TO 38.5 V

HIPOT = 2000V PRI'S TO SEC'S
1500V PRI'S, SEC'S TO CORE
500V P-P, S-S

CONTINUITY BOTH PRI & SEC WDG'S.
IMPREGNATION NOTES = PREHEAT 2 HRS
PINS TO FREE OF IMPREGNATION

FINAL ASSEMBLY NOTES

METHOD 1 X 1

MARKING PRINTED WRAPPER
ON DATE & SITE CODE ON DECAL



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