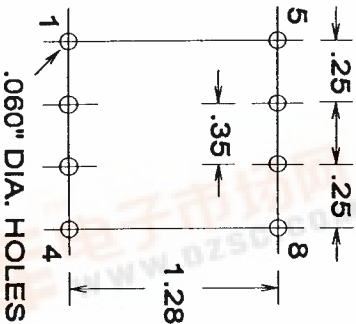
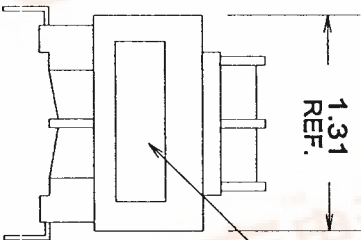
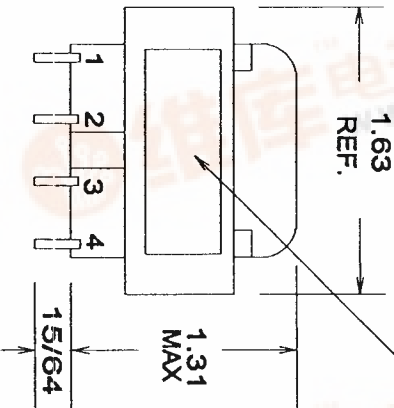


TOLERANCE UNLESS SPECIFIED = .XXX = +/- .005 .XX = +/- .015 FRACTIONS = +/- .032
FS12-500.DC2



EIA-17-YYWW/
XXX B10

YYWW = YEAR, WEEK
XXX = SITECODE



PRODUCTION TESTS

TURN RATIO = 100%

DC	(1-2)	230 TO 283
RESISTANCE	(3-4)	287 TO 350
IN OHMS	(5-6)	.88 TO 1.35
	(7-8)	1.1 TO 1.6

MAX EXCITATION CURRENT = .015 AMPS

APPLY = 230V, 60Hz PINS 1-4

CONNECT PINS 2-3

OPEN CIRCUIT VOLTAGE TEST:

APPLY 230V/60HZ PINS 1-4, CON. 2-3

READ 7.35 TO 7.7 EACH SECONDARY

HIPOT = 2500V P-S

1500V P-C, S-C

500V S-S, P-P

CONTINUITY = 100% PRIMARY

IMPREGNATION NOTES = 2 HOUR PREHEAT

PINS MUST BE FREE OF IMPREG.

FINAL ASSEMBLY NOTES

METHOD

1 X 1

MARKING

SEE LABEL DETAIL ABOVE



PART NO.: FS12-500