

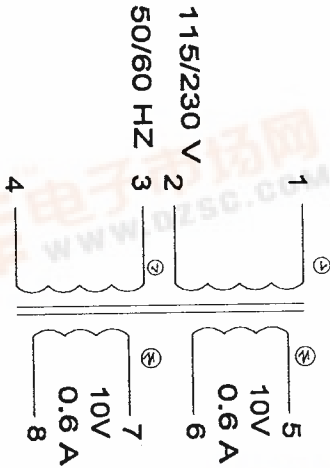
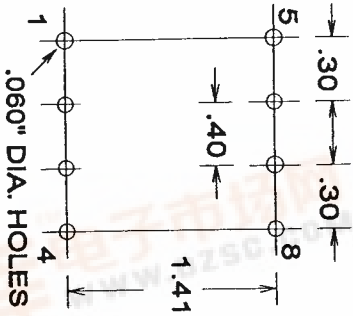
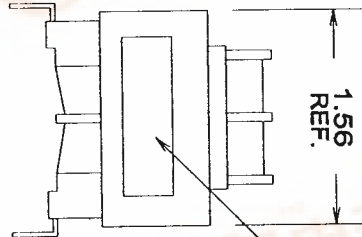
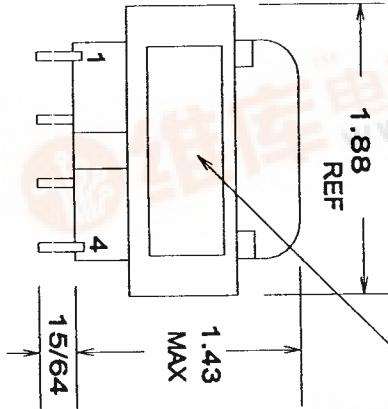
TOLERANCE UNLESS SPECIFIED = .XXX = +/- .005 .XX = +/- .015 FRACTIONS = +/- .032

YYWW = YEAR, WEEK  
XXX = SITECODE

FS20-600.DC2



EIA-17-YYWW  
XXX B10



## PRODUCTION TESTS

TURN RATIO = 100%

DC 1-2 = 121 TO 149

RESISTANCE 3-4 = 139 TO 170

IN OHMS 5-6 = 1.2 TO 1.6

7-8 = 1.4 TO 2.1

MAX EXCITATION CURRENT = .020 A

APPLY = 230V 60 HZ, 1-4, TIE 2+3

OPEN CIRCUIT VOLTAGE TEST:

230V 60 HZ, 1-4, TIE 2+3

1-2 = 3-4 = 115V

EACH SEC, 11.7 TO 12.3 V

HIPOT: 2500V PRI'S TO SEC'S

1500V PRI'S, SEC'S TO CORE

500V P-P, S-S.

IMPREGNATION NOTES = 2 HOUR PREHEAT  
PINS MUST BE FREE OF IMPREG.

FINAL ASSEMBLY NOTES

METHOD

1 X 1

MARKING

SEE LABEL DETAIL ABOVE



PART NO.: FS20-600