

Bulletin I27116 rev. C 03/02

International  
**IR** Rectifier

**SERIES**  
**IRK.166, .196, .236**

**STANDARD RECOVERY DIODES**

**NEW INT-A-pak Power Modules**

**Features**

- High Voltage
- Electrically Isolated by DBC Ceramic (  $\text{Al}_2\text{O}_3$  )
- 3500  $V_{\text{RMS}}$  Isolating Voltage
- Industrial Standard Package
- High Surge Capability
- Glass Passivated Chips
- Modules uses High Voltage Power diodes in four Basic Configurations
- Simple Mounting
- UL E78996 approved 

165 A  
195 A  
230 A

**Applications**

- DC Motor Control and Drives
- Battery Charges
- Welders
- Power Converters

**Major Ratings and Characteristics**

| Parameters              | IRK.166..   | IRK.196.. | IRK.236.. | Units              |
|-------------------------|-------------|-----------|-----------|--------------------|
| $I_{\text{F(AV)}}$      | 165         | 195       | 230       | A                  |
| @ $T_{\text{C}}$        | 100         | 100       | 100       | °C                 |
| $I_{\text{F(RMS)}}$     | 260         | 305       | 360       | A                  |
| $I_{\text{FSM}}$ @ 50Hz | 4000        | 4750      | 5500      | A                  |
| @ 60Hz                  | 4200        | 4980      | 5765      | A                  |
| $I^2t$ @ 50Hz           | 80          | 113       | 151       | KA <sup>2</sup> s  |
| @ 60Hz                  | 73          | 103       | 138       | KA <sup>2</sup> s  |
| $I^2\sqrt{t}$           | 798         | 1130      | 1516      | KA <sup>2</sup> /s |
| $V_{\text{RRM}}$        | 400 to 1600 |           |           | V                  |
| $T_{\text{J}}$ range    | -40 to 150  |           |           | °C                 |

CASE STYLE NEW INT-A-PAK



## Electrical Specifications

## Voltage Ratings

| Type number | Voltage Code | $V_{RRM}$ , Maximum repetitive peak reverse voltage<br>V | $V_{RSM}$ , Maximum non-repetitive peak reverse voltage<br>V | $I_{RRM}$<br>150°C<br>mA |
|-------------|--------------|----------------------------------------------------------|--------------------------------------------------------------|--------------------------|
| IRK.166     | 04           | 400                                                      | 500                                                          | 20                       |
| IRK.196     | 08           | 800                                                      | 900                                                          |                          |
| IRK.236     | 12           | 1200                                                     | 1300                                                         |                          |
|             | 14           | 1400                                                     | 1500                                                         |                          |
|             | 16           | 1600                                                     | 1700                                                         |                          |

## Forward Conduction

| Parameter     |                                                                | IRK.166 | IRK.196 | IRK.236 | Units              | Conditions                                                                                                                                          |                |                                                  |  |
|---------------|----------------------------------------------------------------|---------|---------|---------|--------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------|----------------|--------------------------------------------------|--|
| $I_{F(AV)}$   | Max. average on-state current                                  | 165     | 195     | 230     | A                  | 180° conduction, half sine wave                                                                                                                     |                |                                                  |  |
|               | @ Case temperature                                             | 100     | 100     | 100     | °C                 |                                                                                                                                                     |                |                                                  |  |
| $I_{F(RMS)}$  | Max. RMS on-state current                                      | 260     | 305     | 360     | A                  |                                                                                                                                                     |                |                                                  |  |
| $I_{FSM}$     | Maximum peak, one-cycle on-state, non-repetitive surge current | 4000    | 4750    | 5500    | A                  | t = 10ms                                                                                                                                            | No voltage     | Sine half wave, Initial $T_J = T_J \text{ max.}$ |  |
|               |                                                                | 4200    | 4980    | 5765    |                    | t = 8.3ms                                                                                                                                           | reapplied      |                                                  |  |
|               |                                                                | 3350    | 4000    | 4630    |                    | t = 10ms                                                                                                                                            | 100% $V_{RRM}$ |                                                  |  |
|               |                                                                | 3500    | 4200    | 4850    |                    | t = 8.3ms                                                                                                                                           | reapplied      |                                                  |  |
| $I^2t$        | Maximum $I^2t$ for fusing                                      | 80      | 113     | 151     | KA <sup>2</sup> s  | t = 10ms                                                                                                                                            | No voltage     |                                                  |  |
|               |                                                                | 73      | 103     | 138     |                    | t = 8.3ms                                                                                                                                           | reapplied      |                                                  |  |
|               |                                                                | 56      | 80      | 107     |                    | t = 10ms                                                                                                                                            | 100% $V_{RRM}$ |                                                  |  |
|               |                                                                | 52      | 73      | 98      |                    | t = 8.3ms                                                                                                                                           | reapplied      |                                                  |  |
| $I^2\sqrt{t}$ | Maximum $I^2\sqrt{t}$ for fusing                               | 798     | 1130    | 1516    | KA <sup>2</sup> √s | t = 0.1 to 10ms, no voltage reapplied                                                                                                               |                |                                                  |  |
| $V_{F(TO)1}$  | Low level value of threshold voltage                           | 0.73    | 0.69    | 0.7     | V                  | (16.7% × π × $I_{F(AV)}$ ) < I < π × $I_{F(AV)}$ , @ $T_J \text{ max.}$                                                                             |                |                                                  |  |
| $V_{F(TO)2}$  | High level value of threshold voltage                          | 0.88    | 0.78    | 0.83    |                    | (I > π × $I_{F(AV)}$ ), @ $T_J \text{ max.}$                                                                                                        |                |                                                  |  |
| $r_{t1}$      | Low level value on-state slope resistance                      | 1.5     | 1.3     | 1.2     | mΩ                 | (16.7% × π × $I_{F(AV)}$ ) < I < π × $I_{F(AV)}$ , @ $T_J \text{ max.}$                                                                             |                |                                                  |  |
| $r_{t2}$      | High level value on-state slope resistance                     | 1.26    | 1.2     | 1.07    |                    | (I > π × $I_{F(AV)}$ ), @ $T_J \text{ max.}$                                                                                                        |                |                                                  |  |
| $V_{FM}$      | Maximum forward voltage drop                                   | 1.43    | 1.38    | 1.46    | V                  | $I_{FM} = \pi \times I_{F(AV)}$ , $T_J = 25^\circ\text{C}$ , 180°conduction<br>Av. power = $V_{F(TO)} \times I_{F(AV)} + r_f \times (I_{F(RMS)})^2$ |                |                                                  |  |

## Blocking

|                                                              |      |    |                                                      |
|--------------------------------------------------------------|------|----|------------------------------------------------------|
| $I_{RRM}$ Maximum peak reverse and off-state leakage current | 20   | mA | $T_J = 150^\circ\text{C}$                            |
| $V_{INS}$ RMS isolation voltage                              | 3500 | V  | 50Hz, circuit to base, all terminals shorted, t = 1s |

#### Thermal and Mechanical Specifications

| Parameter                                                   | IRK.166                          | IRK.196 | IRK.236 | Units  | Conditions                                                                                                                                                   |
|-------------------------------------------------------------|----------------------------------|---------|---------|--------|--------------------------------------------------------------------------------------------------------------------------------------------------------------|
| T <sub>J</sub> Max. junction operating temperature range    | -40 to 150                       |         |         | °C     |                                                                                                                                                              |
| T <sub>stg</sub> Max. storage temperature range             | -40 to 150                       |         |         | °C     |                                                                                                                                                              |
| R <sub>thJC</sub> Max. thermal resistance, junction to case | 0.2                              | 0.16    | 0.14    | K/W    | DC operation, per junction                                                                                                                                   |
| R <sub>thCS</sub> Max. thermal resistance, case to heatsink | 0.05                             |         |         | K/W    | Mounting surface smooth, flat and greased<br>Per module                                                                                                      |
| T Mounting torque ± 10%                                     | IAP to heatsink<br>busbar to IAP |         |         | Nm     | A mounting compound is recommended and the torque should be rechecked after a period of 3 hours to allow for the spread of the compound. Lubricated threads. |
| wt Approximate weight                                       | 4 to 6<br>4 to 6                 |         |         | g (oz) |                                                                                                                                                              |
| Case Style                                                  | 200 (7.1)                        |         |         |        |                                                                                                                                                              |
|                                                             | New Int-A-Pak                    |         |         |        |                                                                                                                                                              |

#### ΔR Conduction (per Junction)

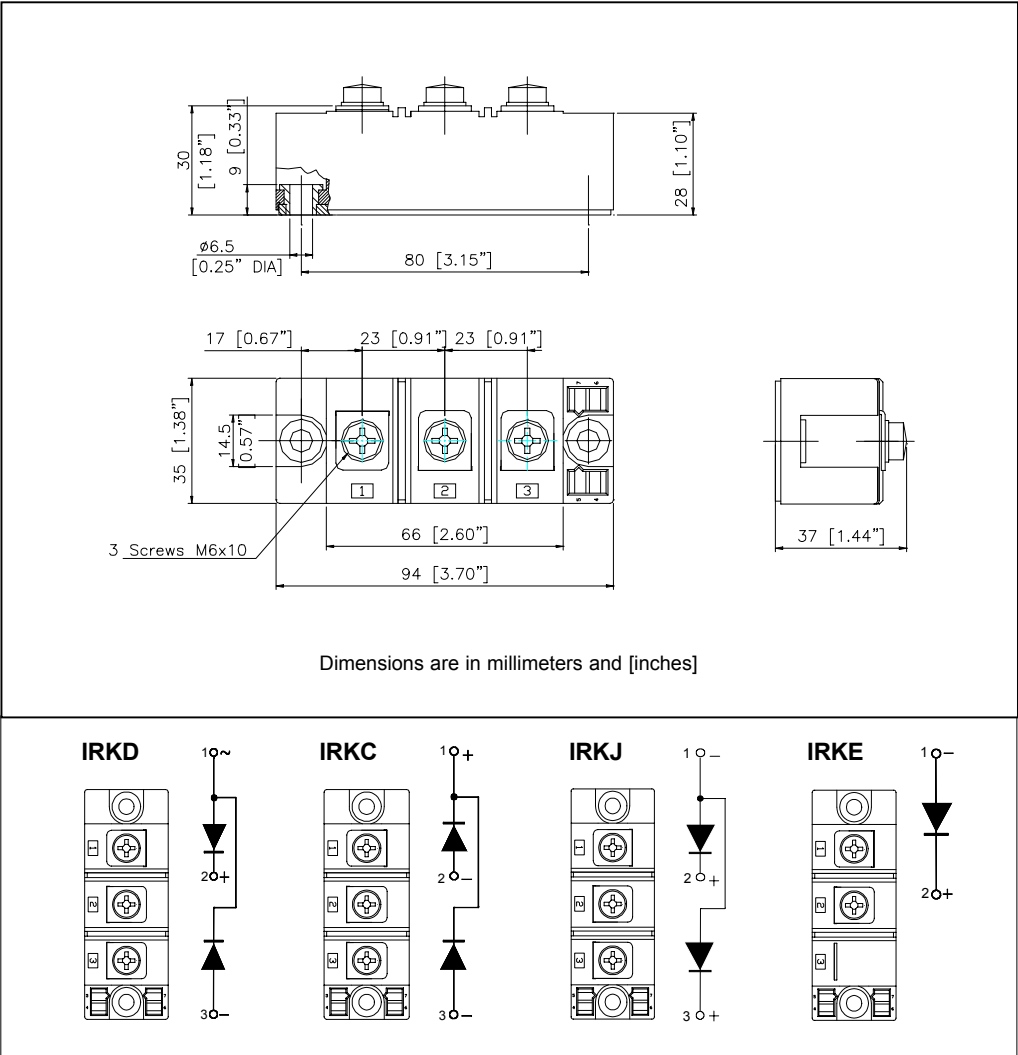
(The following table shows the increment of thermal resistance R<sub>thJC</sub> when devices operate at different conduction angles than DC)

| Devices | Sinusoidal conduction @ T <sub>J</sub> max. |       |       |       |       | Rectangular conduction @ T <sub>J</sub> max. |       |       |       |       | Units |
|---------|---------------------------------------------|-------|-------|-------|-------|----------------------------------------------|-------|-------|-------|-------|-------|
|         | 180°                                        | 120°  | 90°   | 60°   | 30°   | 180°                                         | 120°  | 90°   | 60°   | 30°   |       |
| IRK.166 | 0.025                                       | 0.03  | 0.038 | 0.055 | 0.089 | 0.018                                        | 0.031 | 0.041 | 0.057 | 0.089 | K/W   |
| IRK.196 | 0.016                                       | 0.019 | 0.024 | 0.034 | 0.053 | 0.012                                        | 0.02  | 0.026 | 0.035 | 0.054 |       |
| IRK.236 | 0.009                                       | 0.010 | 0.014 | 0.018 | 0.025 | 0.008                                        | 0.012 | 0.015 | 0.019 | 0.025 |       |

#### Ordering Information Table

|                    |          |                                             |          |           |
|--------------------|----------|---------------------------------------------|----------|-----------|
| <b>Device Code</b> |          |                                             |          |           |
| <b>IRK</b>         | <b>D</b> | <b>236</b>                                  | <b>/</b> | <b>16</b> |
| ①                  | ②        | ③                                           |          | ④         |
| <b>1</b>           | -        | Module Type                                 |          |           |
| <b>2</b>           | -        | Circuit Configuration                       |          |           |
| <b>3</b>           | -        | Current Rating: I <sub>F(AV)</sub>          |          |           |
| <b>4</b>           | -        | Voltage Code: Code x 100 = V <sub>RRM</sub> |          |           |

Outline Table



**NOTE:** To order the Optional Hardware see Bulletin I27900

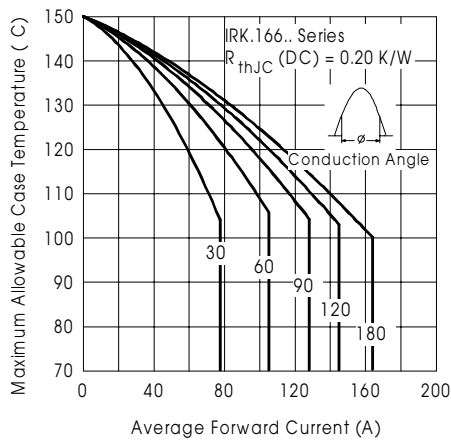


Fig. 1 - Current Ratings Characteristics

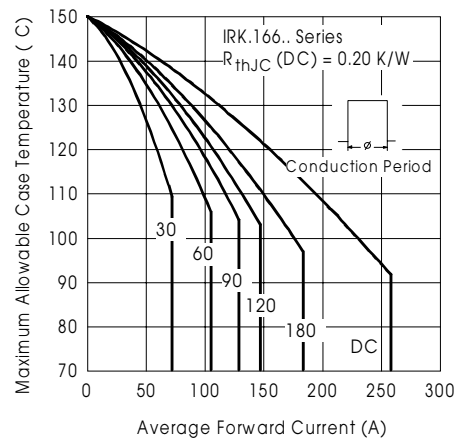


Fig. 2 - Current Ratings Characteristics

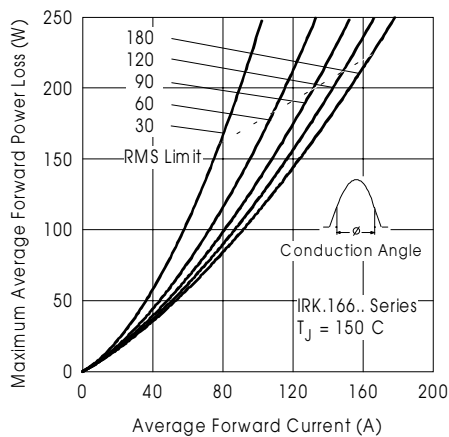


Fig. 3 - On-State Power Loss Characteristics

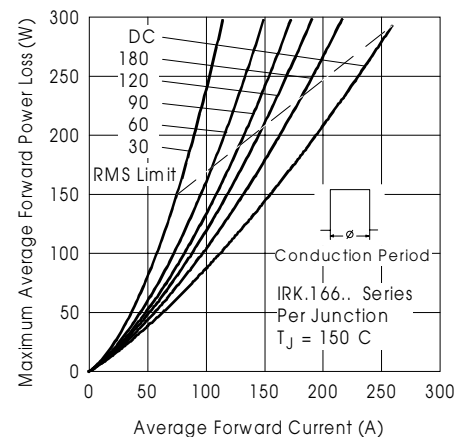


Fig. 4 - On-State Power Loss Characteristics

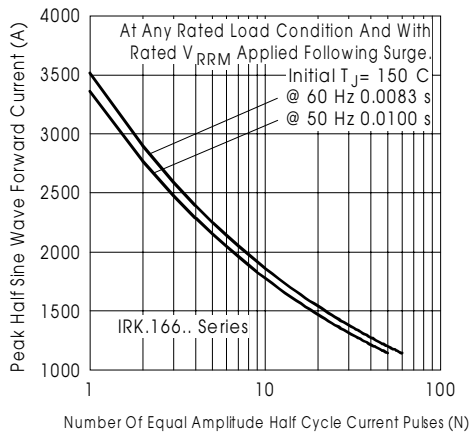


Fig. 5 - Maximum Non-Repetitive Surge Current

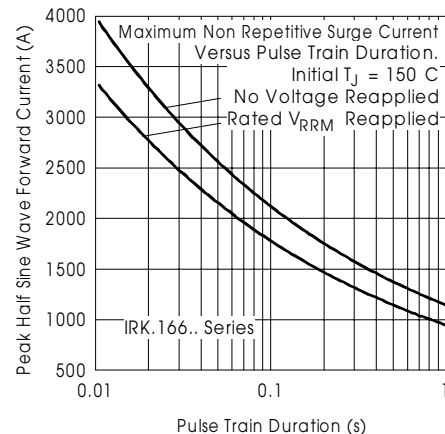


Fig. 6 - Maximum Non-Repetitive Surge Current

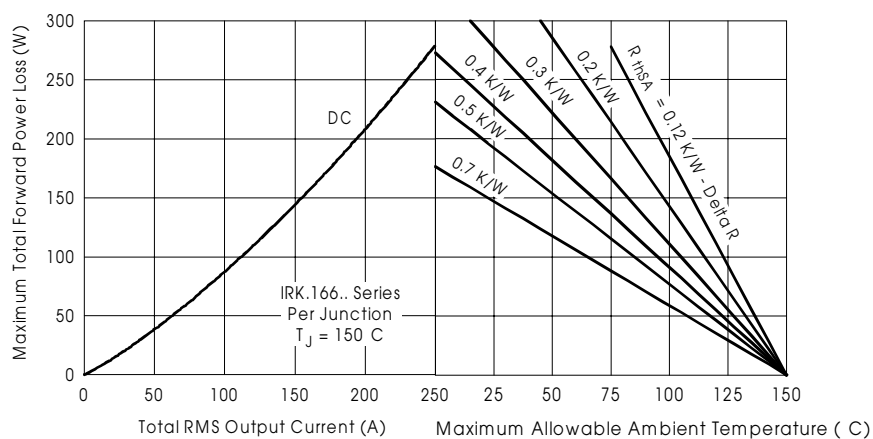


Fig.7 - On State Power Loss Characteristics

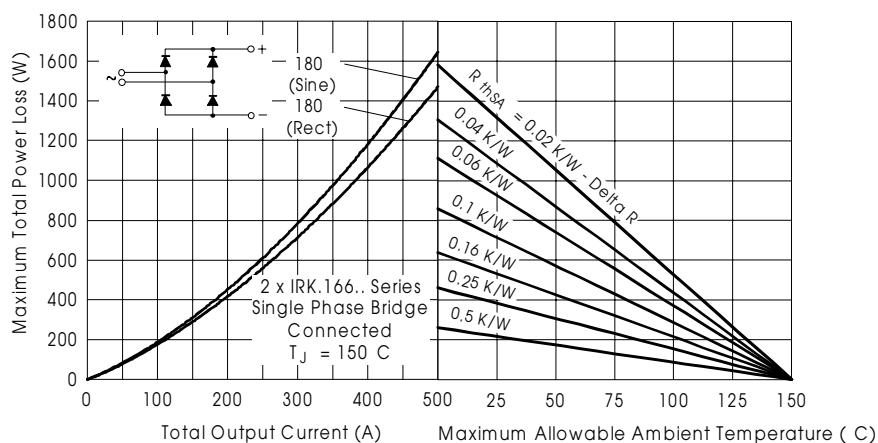


Fig.8 - On State Power Loss Characteristics

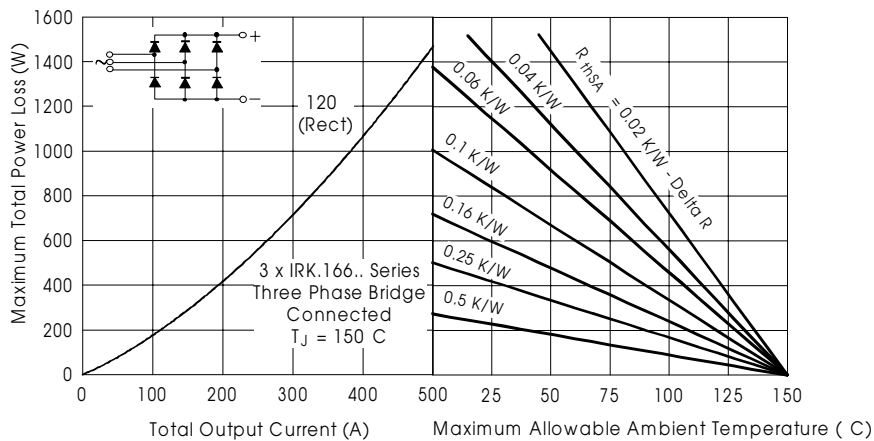


Fig.9 - On State Power Loss Characteristics

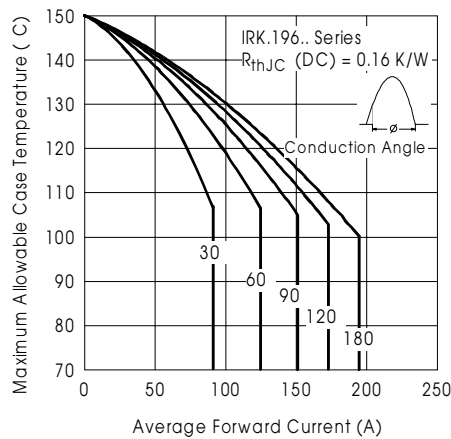


Fig. 10 - Current Ratings Characteristics

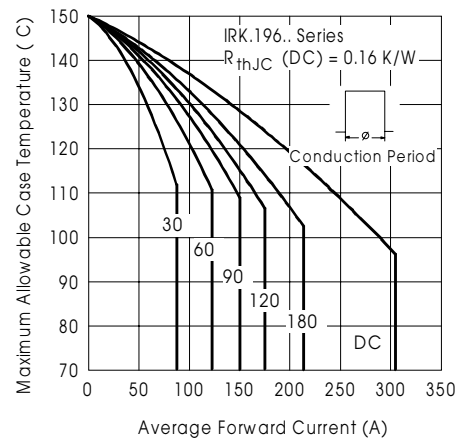


Fig. 11 - Current Ratings Characteristics

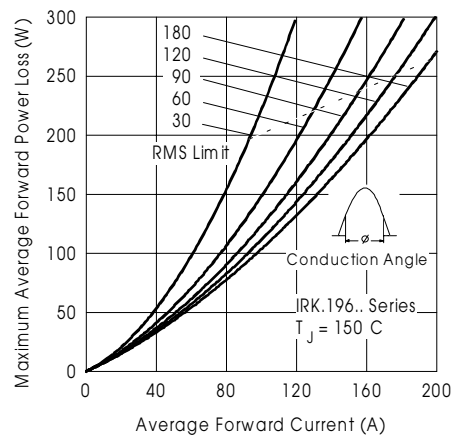


Fig. 12 - On-State Power Loss Characteristics

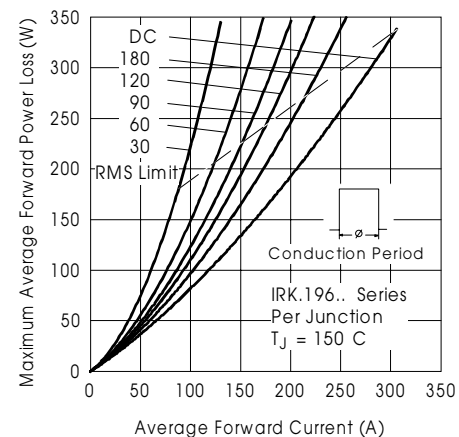


Fig. 13 - On-State Power Loss Characteristics

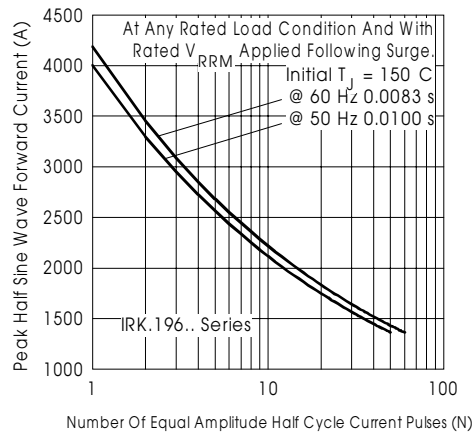


Fig. 14 - Maximum Non-Repetitive Surge Current

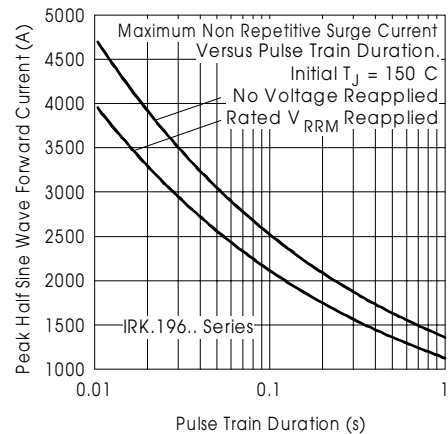


Fig. 15 - Maximum Non-Repetitive Surge Current

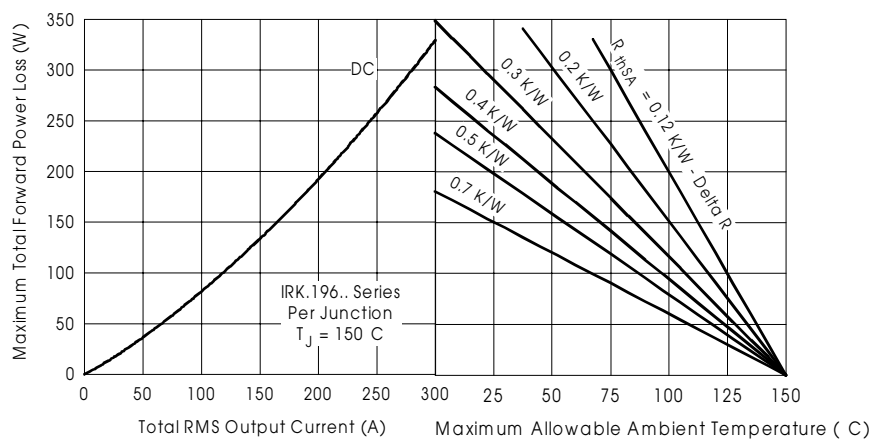


Fig.16 - On State Power Loss Characteristics

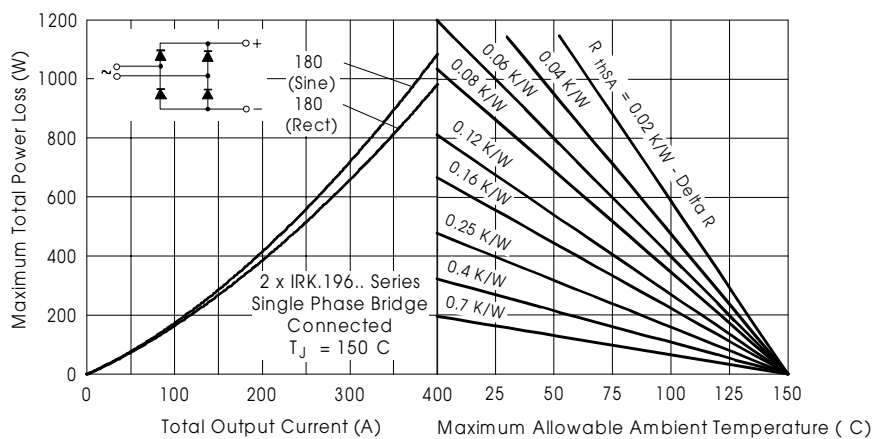


Fig.17 - On State Power Loss Characteristics

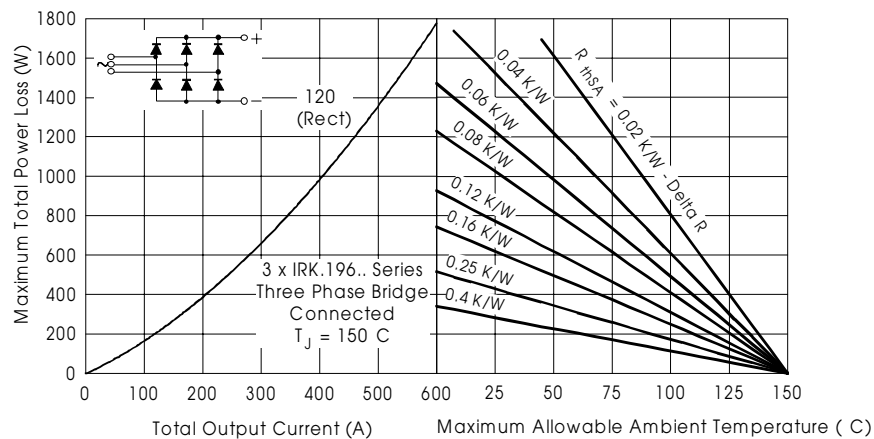


Fig.18 - On State Power Loss Characteristics

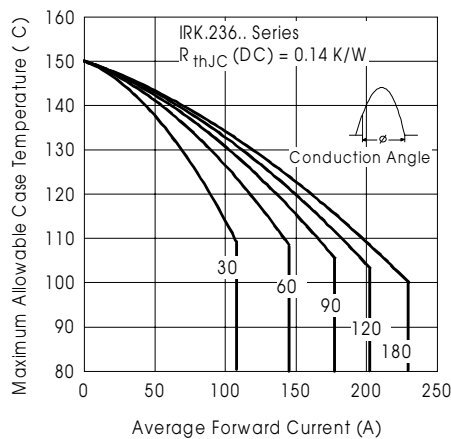


Fig. 19 - Current Ratings Characteristics

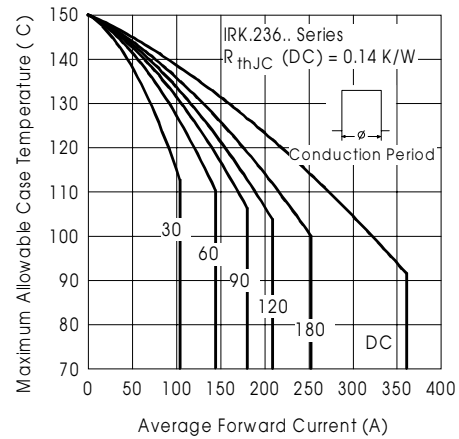


Fig. 20 - Current Ratings Characteristics

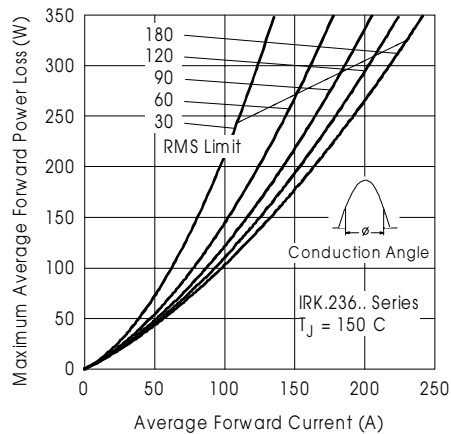


Fig. 21 - On-State Power Loss Characteristics

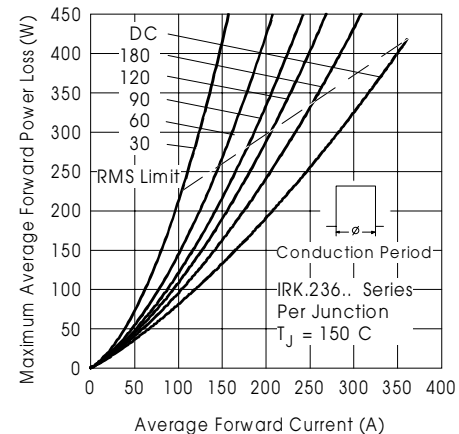


Fig. 22 - On-State Power Loss Characteristics

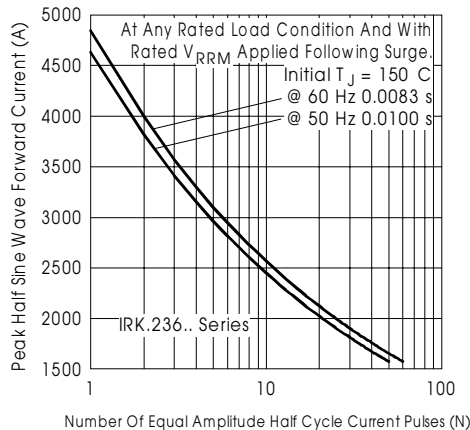


Fig. 23 - Maximum Non-Repetitive Surge Current

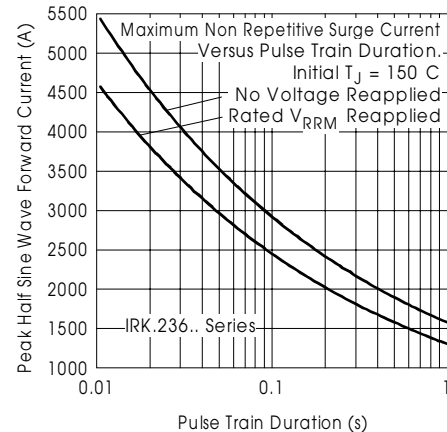


Fig. 24 - Maximum Non-Repetitive Surge Current

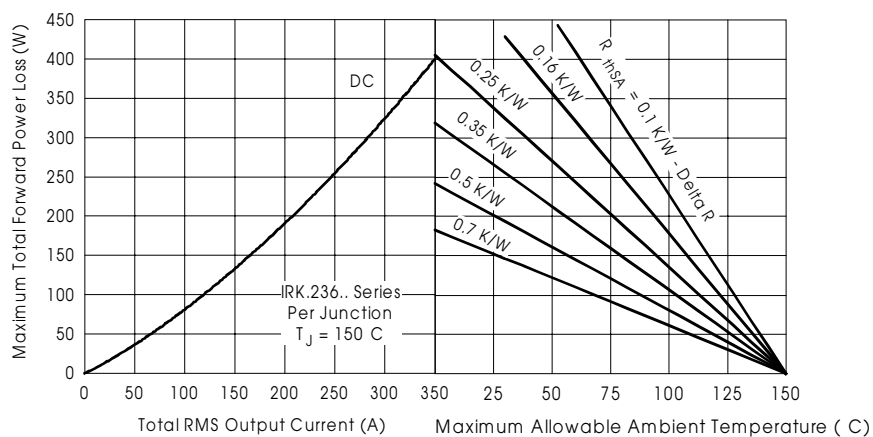


Fig.25 - On State Power Loss Characteristics

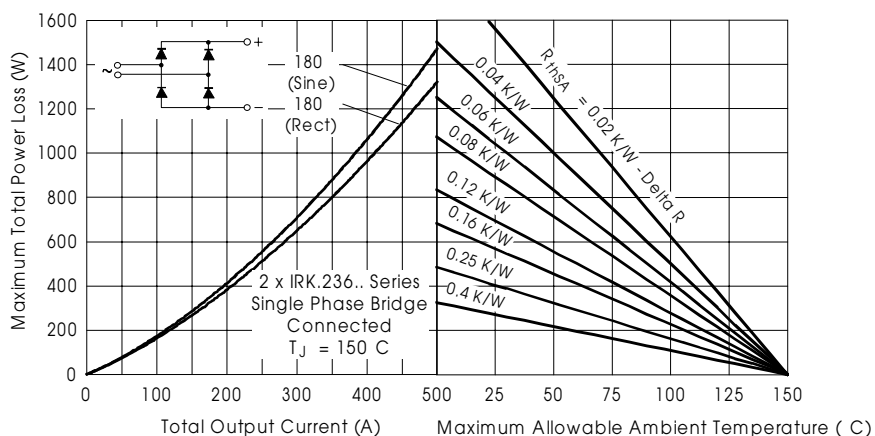


Fig.26 - On State Power Loss Characteristics

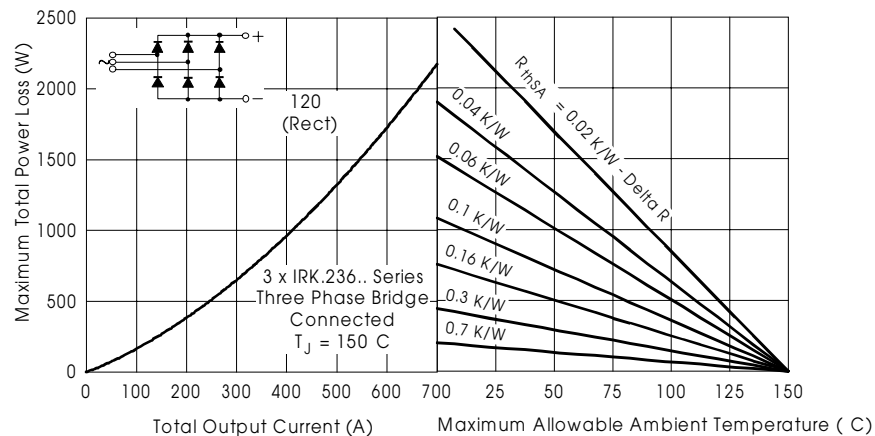


Fig.27 - On State Power Loss Characteristics

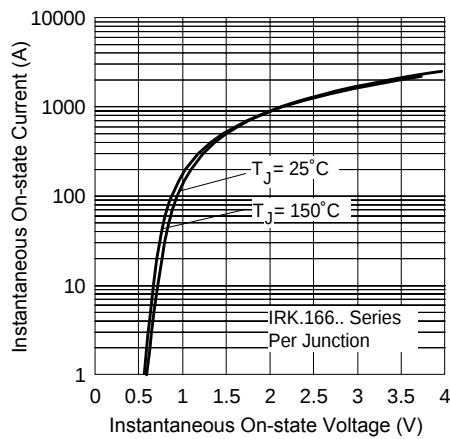


Fig.28 - On State Voltage Drop Characteristics

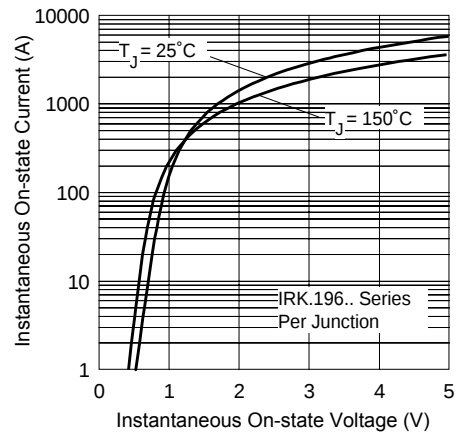


Fig.29 - On State Voltage Drop Characteristics

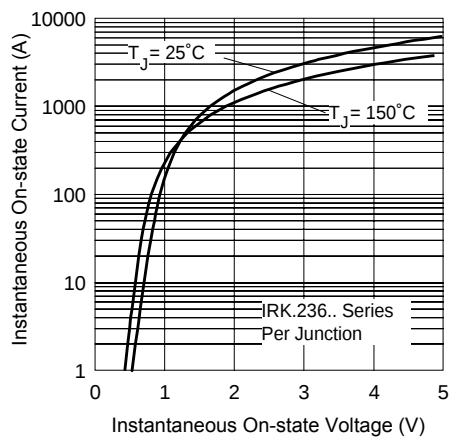


Fig.30 - On State Voltage Drop Characteristics

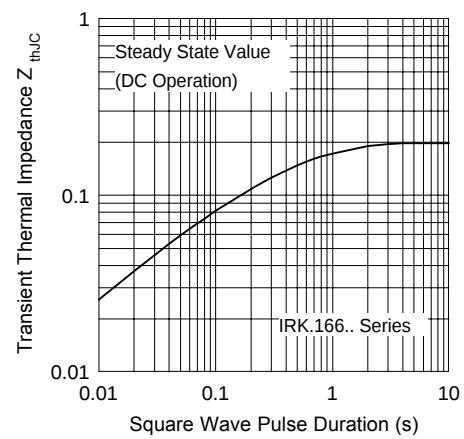


Fig.31 - Thermal Impedance  $Z_{thJC}$  Characteristics

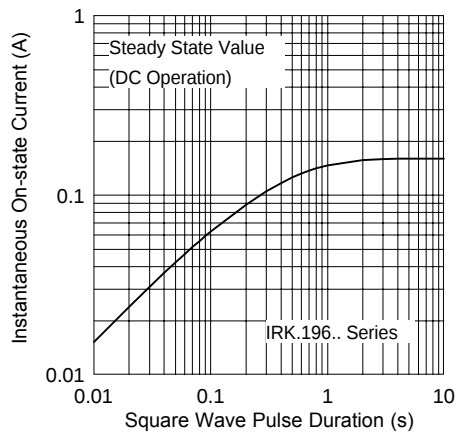


Fig.32 - Thermal Impedance  $Z_{thJC}$  Characteristics

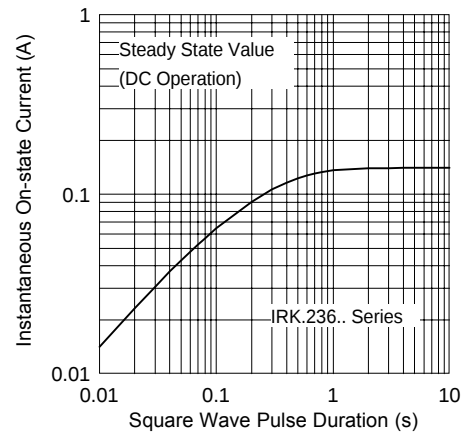


Fig.33 - Thermal Impedance  $Z_{thJC}$  Characteristics

Data and specifications subject to change without notice.  
This product has been designed and qualified for Multiple Level.  
Qualification Standards can be found on IR's Web site.

International  
**IOR** Rectifier

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