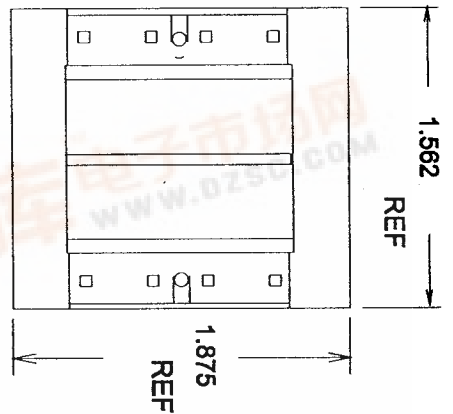
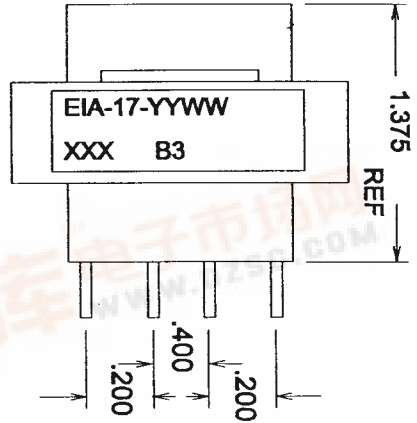
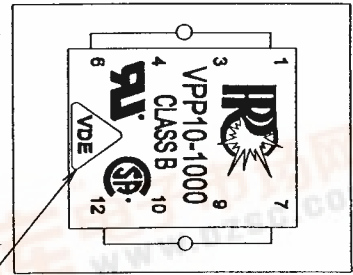


TOLERANCE UNLESS SPECIFIED = .XXX = +/- .005 .XX = +/- .015 FRACTIONS = +/- .032

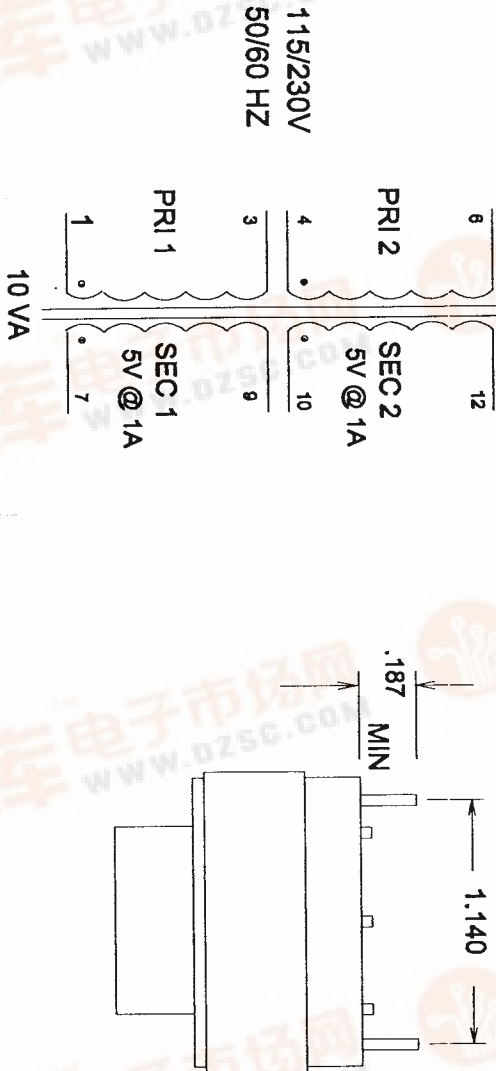
VPP10-1000.DC2



MTG 1.250

ALL MANUFACTURING SITES USE THIS MARK

PC PINS .036 SQ



PRODUCTION TESTS

TURN RATIO = 100%

DC	1-3 =	182 NOM
RESISTANCE	4-6 =	220 NOM
IN OHMS	7-9 =	.65 NOM
	10-12 =	.76 NOM

MAX EXCITATION CURRENT = 20 MA

APPLY 230V 60HZ 1-6 (3+4)

PRI WDGS 114.5 TO 115.5 V

SEC WDGS 6.3 TO 6.8 V

HIPOT: 4000V P-S

4000V P,S, TO CORE

600V P-P, S-S

CONTINUITY = PRI'S 100% IN FINAL
IMPREGNATION NOTES: PREHEAT 2 HRS
PINS TO BE FREE OF IMPREGNATION

FINAL ASSEMBLY NOTES

METHOD 1 X 1
LEAVE OFF LAST "1" PCS

MARKING SEE LABEL DETAIL ABOVE
APPLY PART NO. LABEL, AFTER IMPREGNATION



PART NO.: VPP10-1000