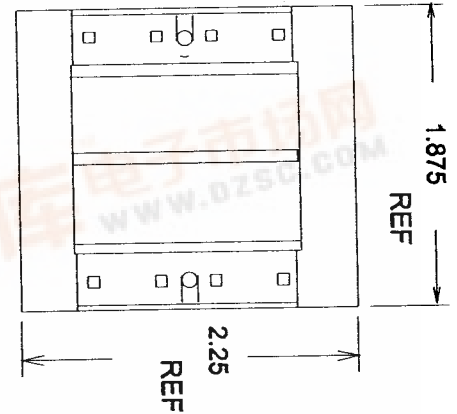
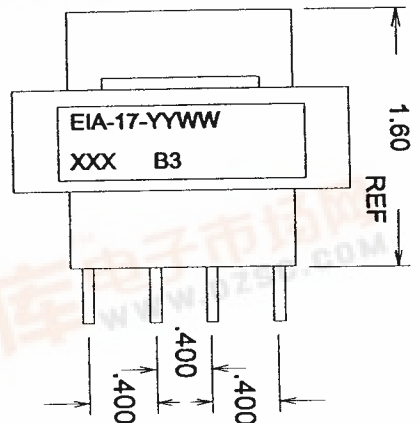
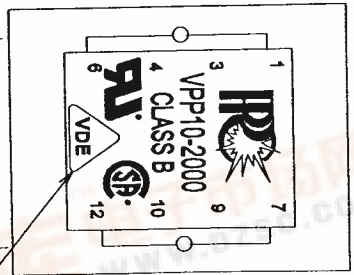


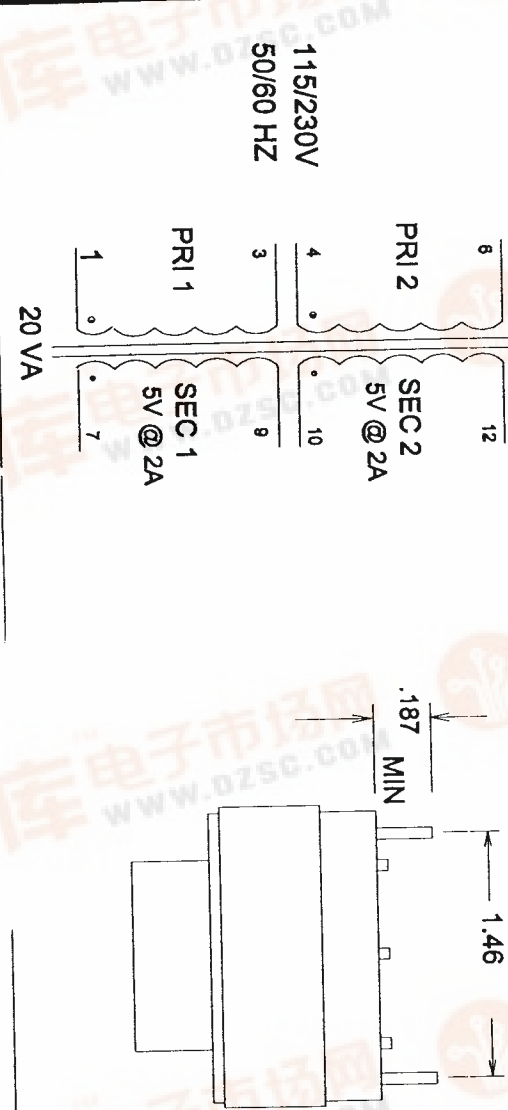
TOLERANCE UNLESS SPECIFIED = .XXX = +/- .005 .XX = +/- .015 FRACTIONS = +/- .032

10-2000.DC2



1.500 MTG

PC PINS .036 SQ



PRODUCTION TESTS

TURNS RATIO = 100%

DC 1-3 = 77 NOM

RESISTANCE 4-6 = 90 NOM

IN OHMS 7-9 = 0.20 NOM

10-12 = 0.24 NOM

MAX EXCITATION CURRENT = 0.030 A

APPLY 230V 60HZ 1-6 (3+4)

PRI WDGS 114.5 TO 115.5 V

SEC WDGS 5.9 TO 6.35 V

HIPOT: 4000V P-S

4000V P,S, TO CORE

600V P-P, S-S

IMPREGNATION NOTES: PREHEAT 2 HRS
PINS TO BE FREE OF IMPREGNATION.

FINAL ASSEMBLY NOTES

METHOD 1 X 1
LEAVE OFF LAST "I" PCS

MARKING SEE LABEL DETAIL ABOVE
APPLY PART NO. LABEL AFTER IMPREGNATION



PART NO.: VPP10-2000