



ALL MANUFACTURING SITES USE THIS MARK

PC PINS .025 SQ

6	3
PRI 2	PRI 1
12	9
SEC 2	SEC 1
6.3 V @ .4 A	6.3 V @ .4 A
4	3
.	.

5 VA

METHOD 1X1
LEAVE OFF LAST 11 PCS

MARKING SEE LABEL DETAIL ABOVE
APPLY PART NO. LABEL, AFTER IMPREGNATION

PRODUCTION TESTS

Turns Ratio = 100%

DC	1-3 =	340 NOM
----	-------	---------

RESISTANCE	4-6 =	408 NOM
------------	-------	---------

IN OHMS	7-9 =	1.85 NOM

10-12 = 2.2 NOM

MAX EXCITATION CURRENT = .016 A

APPLY 230V 60HZ 1-6 (3+4)

PRI WDGS 114.5 TO 115.5 V

SEC WDGs 7.9 TO 8.5 V

HIPOT: 4000V P-S

4000V P.S. TO CORE

600V P-P, S-S

CONTINUITY = PRI'S 100% IN FINAL

IMPREGNATION NOTES: PREHEAT 2 HRS

PINS TO BE FREE OF IMPREGNATION

FINAL ASSEMBLY NOTES



PART NO.: VPP12-100