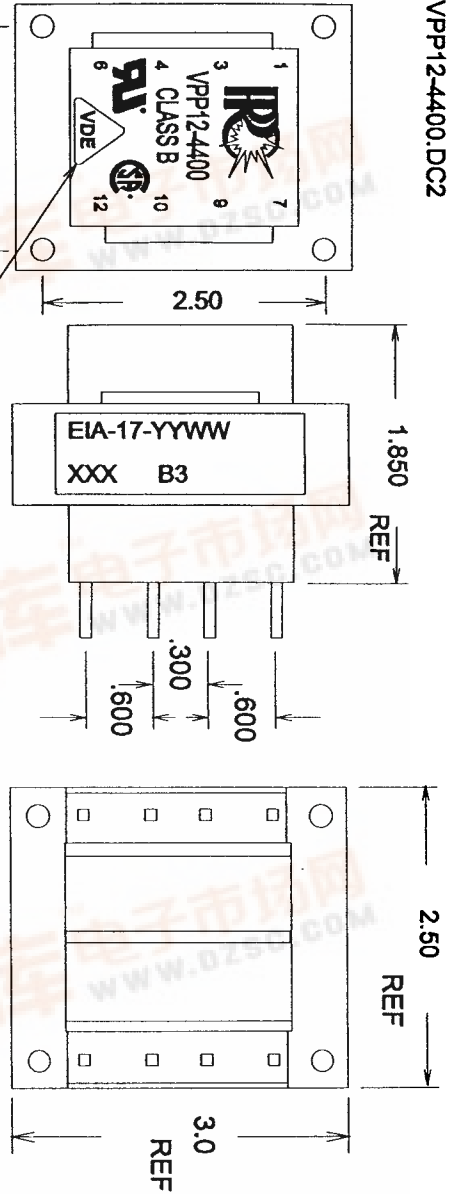
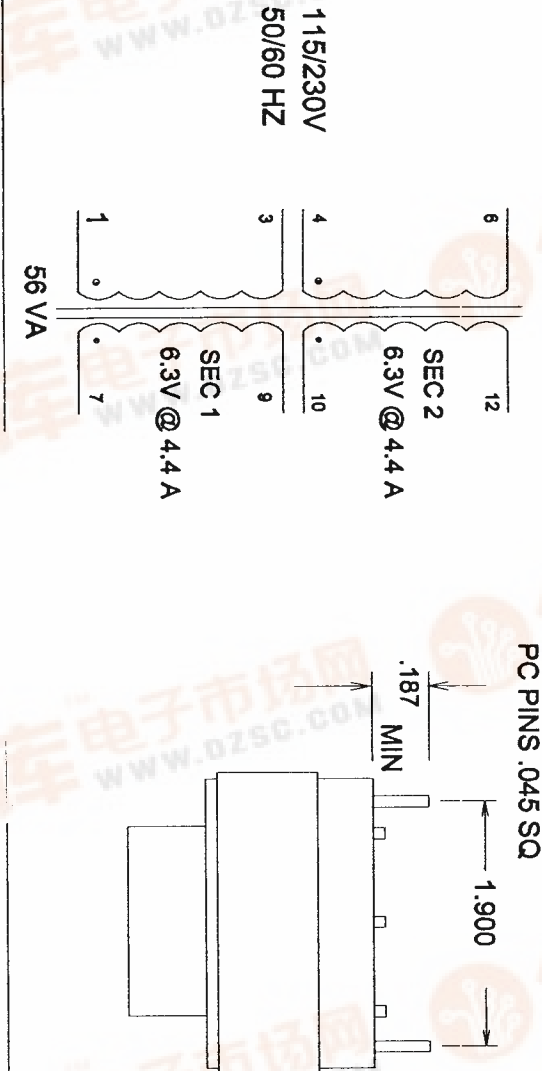


TOLERANCE UNLESS SPECIFIED = .XXX = +/- .005 .XX = +/- .015 FRACTIONS = +/- .032

VPP12-4400.DC2



ALL MANUFACTURING SITES USE THIS MARK



PRODUCTION TESTS

TURN'S RATIO = 100%

DC 1-3 = 21.5 NOM

RESISTANCE 4-6 = 26.5 NOM

IN OHMS 7-9 = .11 NOM

10-12 = .13 NOM

MAX EXCITATION CURRENT = 75 MA

APPLY 230V 60HZ 1-6 (3+4)

PRI WDGS 114.5 TO 115.5 V

SEC WDGS 7.4 TO 7.65 V

HIPOT: 4000V P-S

4000V P,S, TO CORE

600V P-P, S-S

IMPREGNATION NOTES: PREHEAT 2 HRS
PINS TO BE FREE OF IMPREGNATION.

FINAL ASSEMBLY NOTES

METHOD 1 X 1
LEAVE OFF LAST "1" PCS

MARKING SEE LABEL DETAIL ABOVE
APPLY PART NO. LABEL, AFTER IMPREGNATION

HP PART NO.: VPP12-4400