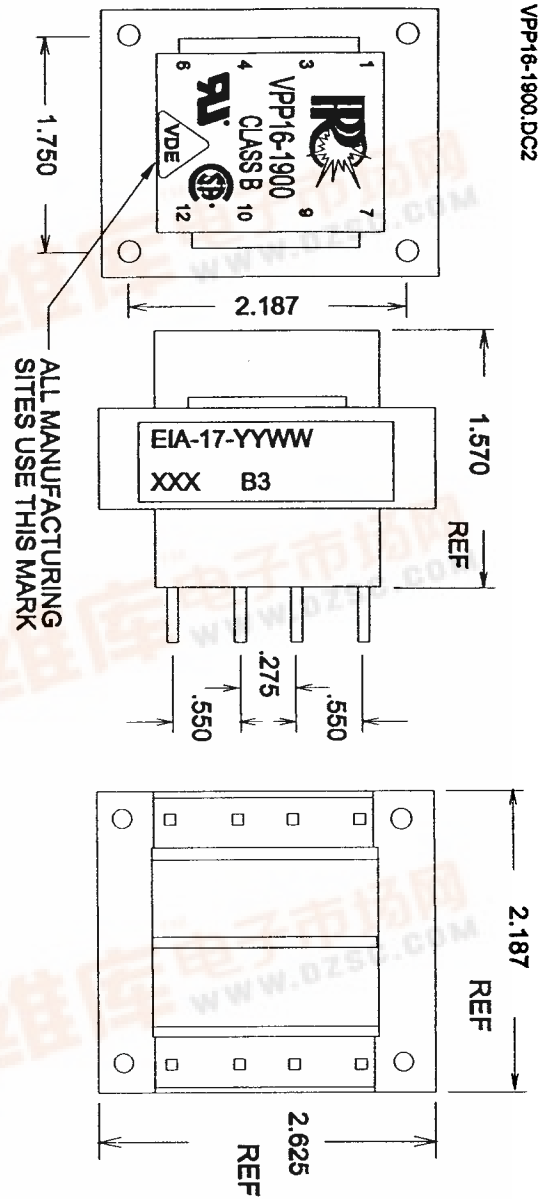
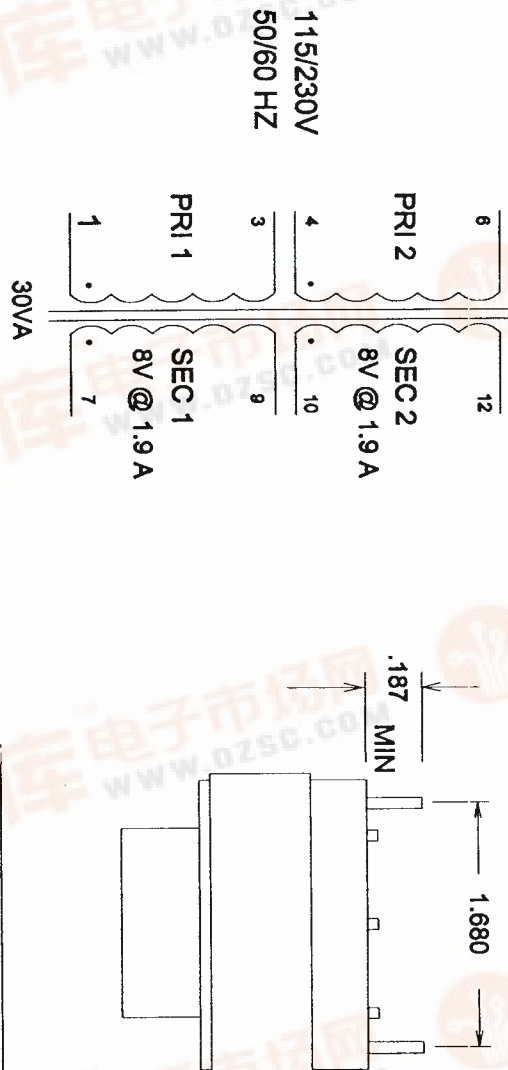




PC PINS .045 SQ.



30VA

METHOD 1X1
LEAVE OFF LAST "I" PCS

MARKING SEE LABEL DETAIL ABOVE
APPLY PART NO. LABEL, AFTER IMPREGNATION.

PRODUCTION TESTS

TURNS RATIO = 100%	
DC	1-3 = 51 NOM
RESISTANCE	4-6 = 63 NOM
IN OHMS	7-9 = .38 NOM
	10-12 = .46 NOM

IMAX EXCITATION CURRENT =	.040 A
APPLY 230V 60HZ 1-6 (3+4)	
PRI WDGS 114.5 TO 115.5 V	
SEC WDGS 9.4 TO 10 V	

HIPOT:	4000V P-S
	4000V P,S, TO CORE
	600V P-P, S-S

**IMPREGNATION NOTES: PREHEAT 2 HRS
PINS TO BE FREE OF IMPREGNATION**

FINAL ASSEMBLY NOTES



PART NO.: VPP16-1900