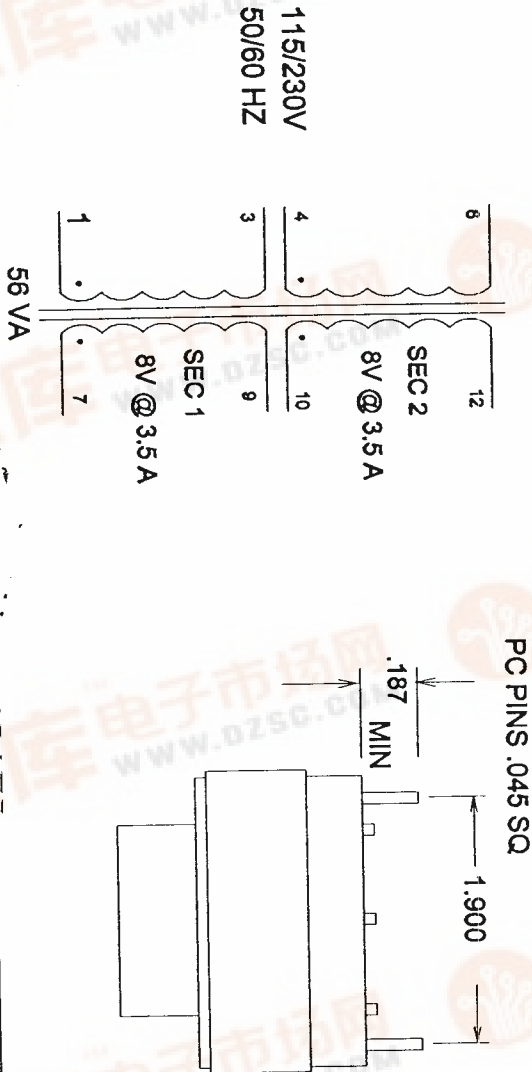
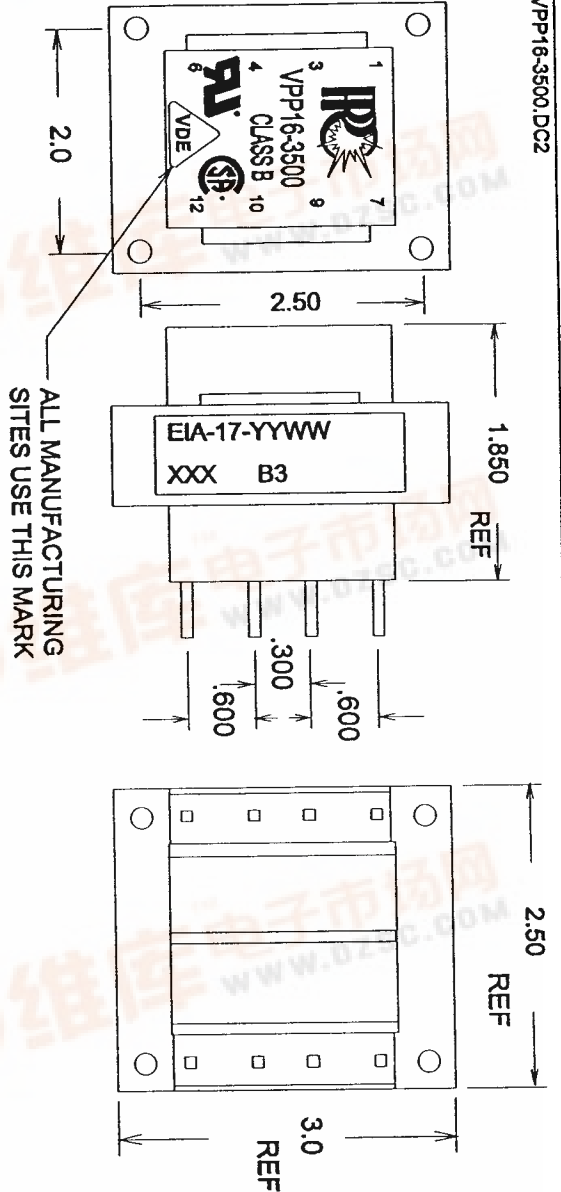


TOLERANCE UNLESS SPECIFIED = .XXX = +/- .005 .XX = +/- .015 FRACTIONS = +/- .032

VPP16-3500 DC2



METHOD 1 X 1
LEAVE OFF LAST "1" PCS

MARKING
SEE LABEL DETAIL ABOVE
APPLY PART NO. LABEL, AFTER IMPREGNATION

PRODUCTION TESTS

TURN RATIO = 100%

DC	1-3 =	21.5 NOM
RESISTANCE	4-6 =	26.5 NOM
IN OHMS	7-9 =	.14 NOM
	10-12 =	.17 NOM

MAX EXCITATION CURRENT = 75 MA

APPLY 230V 60HZ 1-6 (3+4)

PRI WDGs 114.5 TO 115.5 V

SEC WDGs 9.2 TO 9.45 V

HIPOT: 4000V P-S

4000V P,S, TO CORE

600V P-P, S-S

IMPREGNATION NOTES: PREHEAT 2 HRS
PINS TO BE FREE OF IMPREGNATION.

FINAL ASSEMBLY NOTES

PART NO.: VPP16-3500