

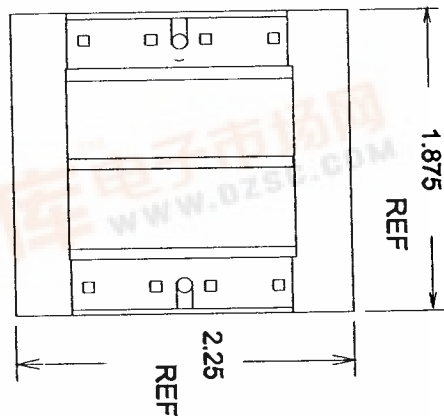
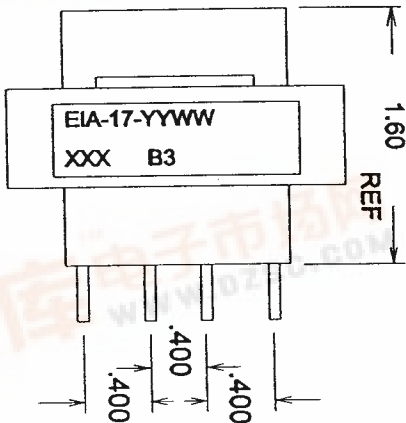
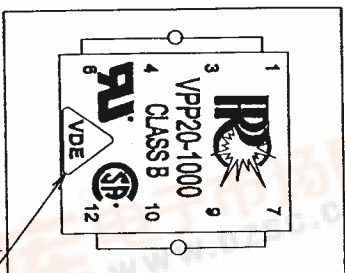
20-1000.DC2

TOLERANCE UNLESS SPECIFIED =

.XXX = +/- .005

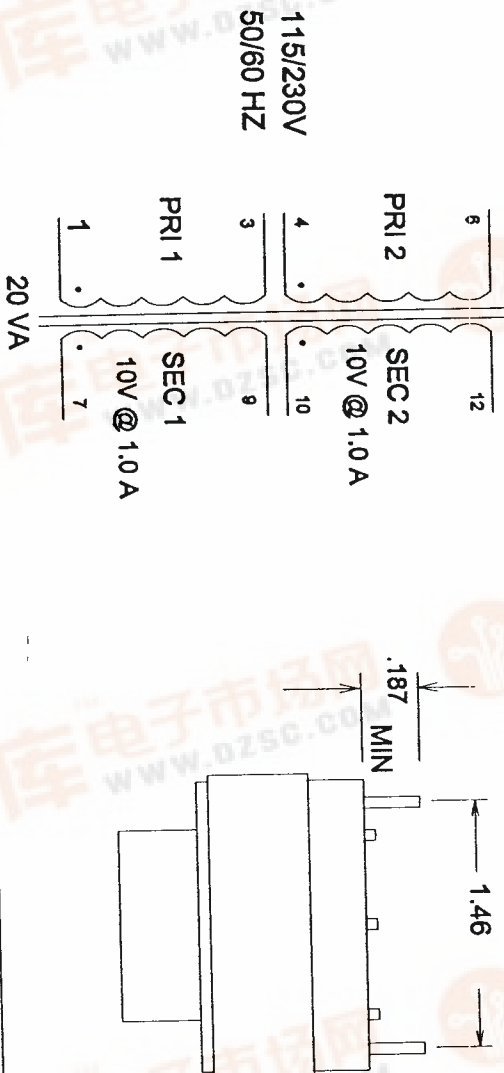
.XX = +/- .015

FRACTIONS = +/- .032



ALL MANUFACTURING
SITES USE THIS MARK

PC PINS .036 SQ



METHOD 1 X 1
LEAVE OFF LAST "1" PCS

MARKING SEE LABEL DETAIL ABOVE
APPLY PART NO. LABEL AFTER IMPREGNATION

PRODUCTION TESTS

Turns Ratio = 100%

DC Resistance 1-3 = 77 NOM

Resistance 4-6 = 90 NOM

IN OHMS 7-9 = 0.80 NOM

10-12 = 0.84 NOM

MAX EXCITATION CURRENT = 0.030 A

APPLY 230V 60HZ 1-6 (3+4)

PRI WDGs 114.5 TO 115.5 V

SEC WDGs 11.8 TO 12.4 V

HIPOT: 4000V P-S

4000V P.S. TO CORE

600V P-P, S-S

IMPREGNATION NOTES: PREHEAT 2 HRS

PINS TO BE FREE OF IMPREGNATION.

FINAL ASSEMBLY NOTES

PART NO.: VPP20-1000



维库电子市场网