

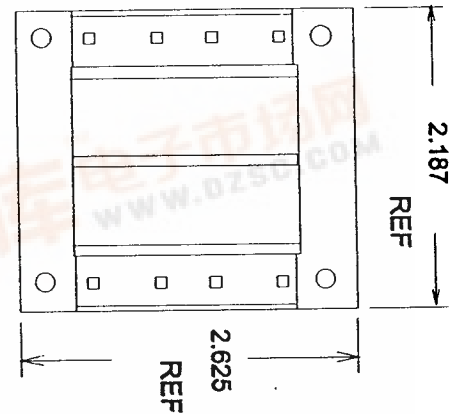
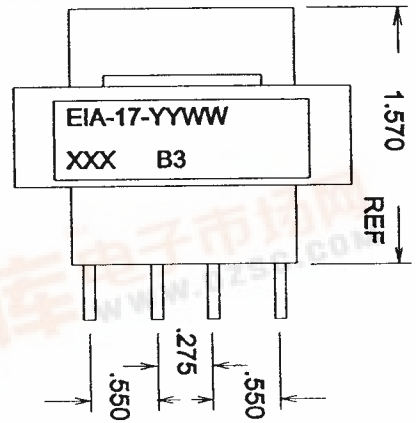
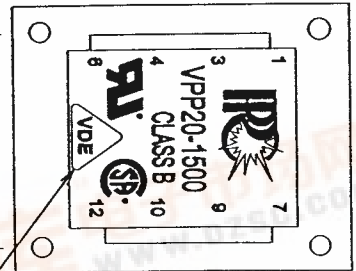
TOLERANCE UNLESS SPECIFIED =

.XXX = +/- .005

.XX = +/- .015

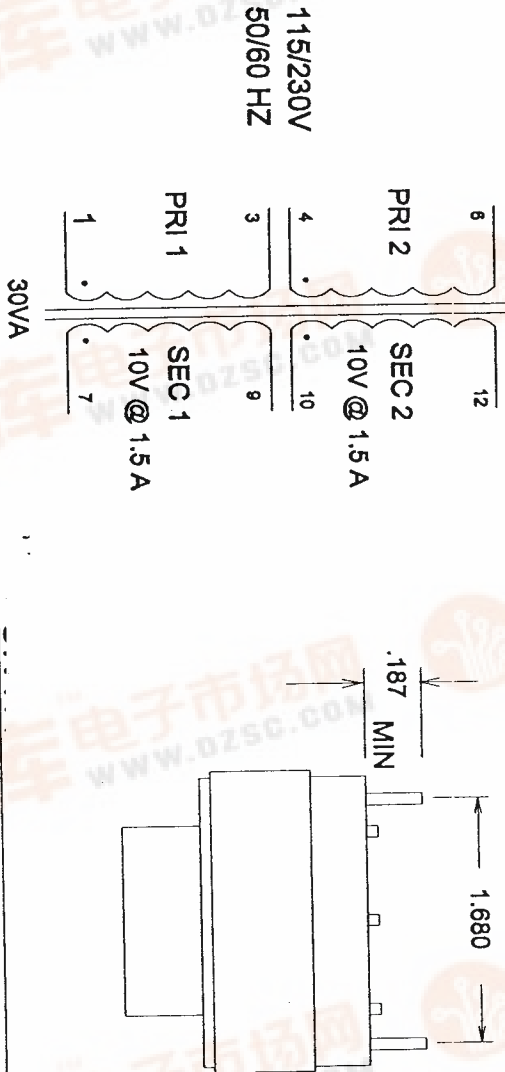
FRACTIONS = +/- .032

VPP20-1500.DC2



ALL MANUFACTURING
SITES USE THIS MARK

PC PINS .045 SQ.



PRODUCTION TESTS

URNS RATIO = 100%

DC 1-3 = 51 NOM

RESISTANCE 4-6 = 63 NOM

IN OHMS 7-9 = .55 NOM

10-12 = .67 NOM

MAX EXCITATION CURRENT = .040 A

APPLY 230V 60HZ 1-6 (3+4)

PRI WDGS 114.5 TO 115.5 V

SEC WDGS 11.8 TO 12.5 V

HIPOT: 4000V P-S

4000V P,S, TO CORE

600V P-P, S-S

IMPREGNATION NOTES: PREHEAT 2 HRS
PINS TO BE FREE OF IMPREGNATION

FINAL ASSEMBLY NOTES

METHOD 1 X 1

LEAVE OFF LAST "1" PCS

MARKING SEE LABEL DETAIL ABOVE

APPLY PART NO. LABEL, AFTER IMPREGNATION.



PART NO.: VPP20-1500