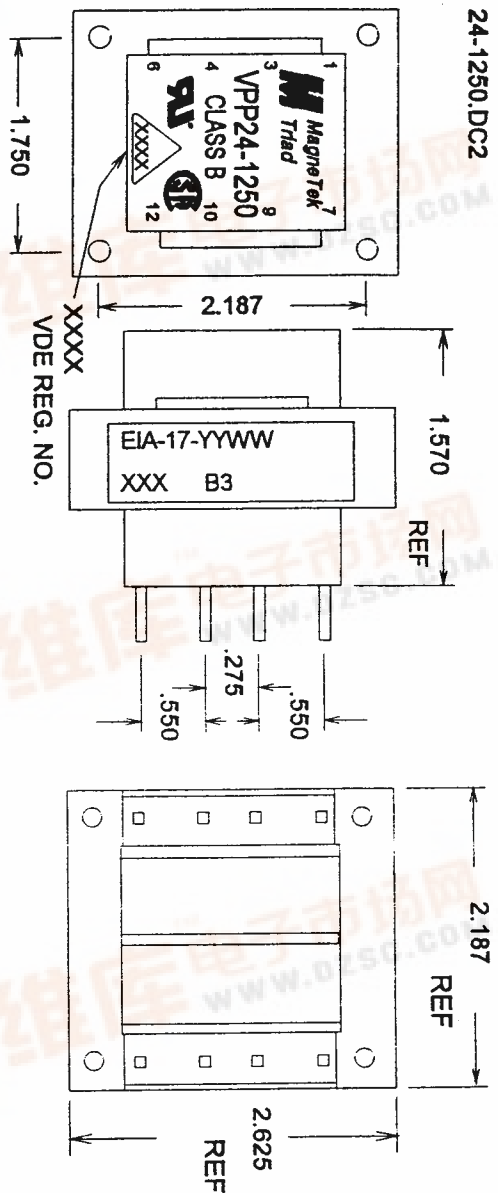
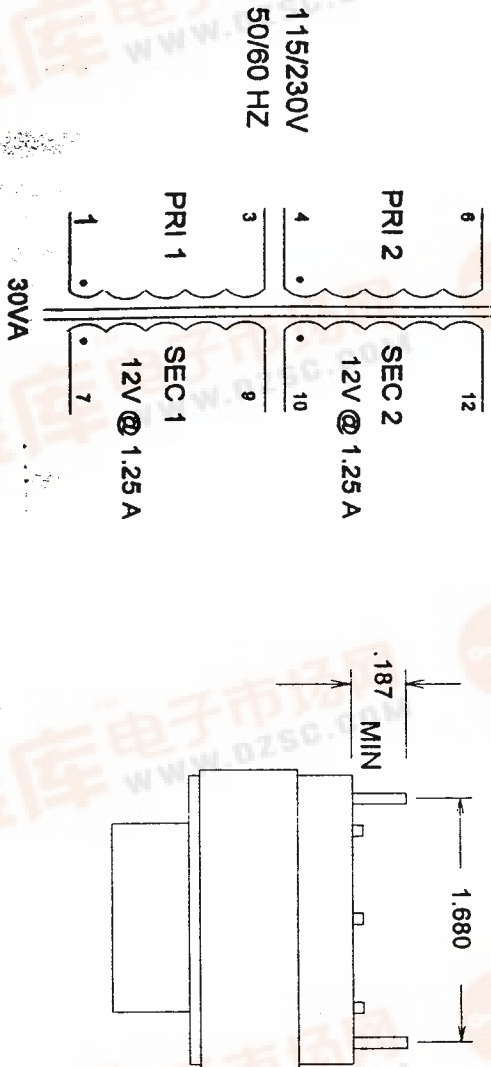


TOLERANCE UNLESS SPECIFIED = .XXX = +/- .005 .XX = +/- .015 FRACTIONS = +/- .032

24-1250.DC2



PC PINS .045 SQ.



PRODUCTION TESTS

TURN RATIO = 100%

DC	1-3 =	51 NOM
RESISTANCE	4-6 =	63 NOM
IN OHMS	7-9 =	.82 NOM
	10-12 =	1.0 NOM

MAX EXCITATION CURRENT = .040 A

APPLY 230V 60HZ 1-6 (3+4)

PRI WDGs 114.5 TO 115.5 V

SEC WDGs 14.2 TO 14.9 V

HIPOT: 4000V P-S

4000V P-S, TO CORE

500V P-P, S-S

IMPREGNATION NOTES: PREHEAT 2 HRS
PINS TO BE FREE OF IMPREGNATION

FINAL ASSEMBLY NOTES

MagneTek

VPP24-1250

METHOD 1 X 1
LEAVE OFF LAST "I" PCS

MARKING SEE LABEL DETAIL ABOVE
APPLY PART NO. LABEL, AFTER IMPREGNATION.