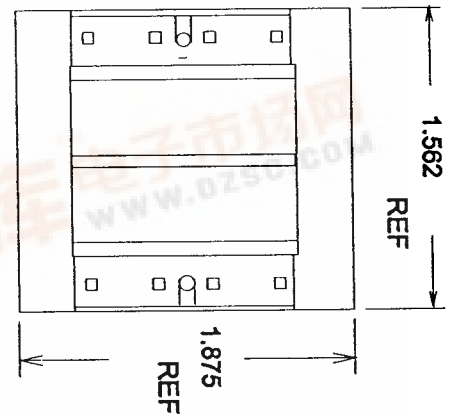
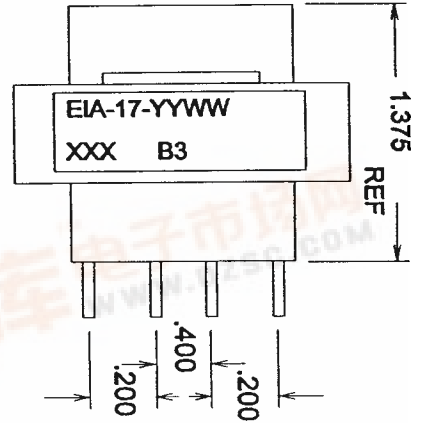
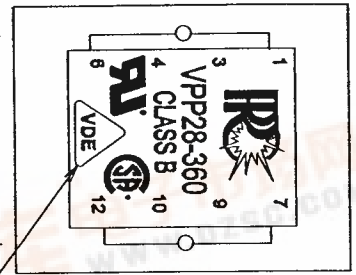


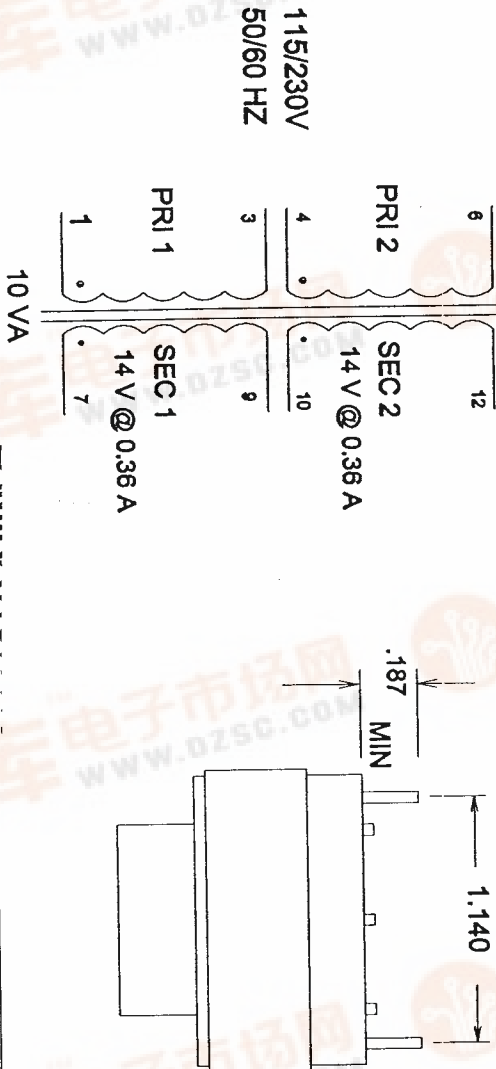
TOLERANCE UNLESS SPECIFIED = .XXX = +/- .005 .XX = +/- .015 FRACTIONS = +/- .032

VPP28-360.DC2



MTG 1.250

PC PINS .036 SQ



ALL MANUFACTURING SITES USE THIS MARK

PRODUCTION TESTS

Turns Ratio = 100%

DC	1-3 =	182 NOM
RESISTANCE	4-6 =	220 NOM
IN OHMS	7-9 =	5.8 NOM
	10-12 =	6.8 NOM

MAX EXCITATION CURRENT = 20 MA

APPLY 230V 60HZ 1-6 (3+4)

PRI WDGs 114.5 TO 115.5 V

SEC WDGs 18.2 TO 19.1 V

HIPOT: 4000V P-S

4000V P,S TO CORE

600V P-P, S-S

CONTINUITY = PRI'S 100% IN FINAL

IMPREGNATION NOTES: PREHEAT 2 HRS

PINS TO BE FREE OF IMPREGNATION

FINAL ASSEMBLY NOTES

METHOD 1 X 1
LEAVE OFF LAST "1" PCS

MARKING SEE LABEL DETAIL ABOVE
APPLY PART NO. LABEL, AFTER IMPREGNATION



PART NO.: VPP28-360