



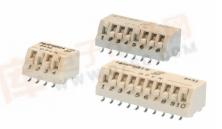


# **SERIES 76HP** Side Actuated PIANO-DIP®

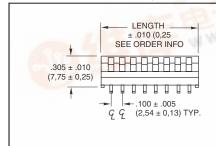
### **FEATURES**

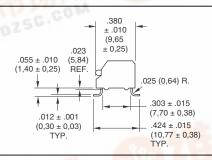
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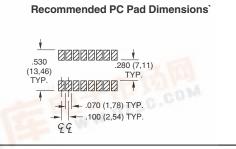
- Compatible with SMT Assembly Including Infrared Reflow and Vapor-Phase
- Easily Accessed when PC Boards are Racked
- Reliable Spring and Ball Contact



#### **DIMENSIONS** In inches (and millimeters)







### **CIRCUITRY**

As viewed from the top of the switch in the positions shown in the drawing.



### **SPECIFICATIONS**

## **Electrical Ratings**

Make-and-break Current Rating: 2,000 operations per switch position at 1 mA, 5 Vdc; 50 mA, 30 Vdc; or 150 mA, 30 Vdc

Contact Resistance: Initial: 30 mohms maximum; After Life: 100 mohms maximum (10 mA at 50 Vdc, open circuit)

Insulation Resistance: Minimum, at 100 Vdc between adjacent closed contacts and also across open switch contacts. Initial: 2,000 Mohms

Dielectric Strength: Minimum voltage (AC RMS) measured between adjacent closed contacts and also across open switch contacts. Initial: 750 volts; After Life: 500 volts

Carry Rating: 5 amps, maximum rise of 20°C Switch Capacitance: 2 pF at 1 megahertz

#### **Mechanical Ratings**

Mechanical Life: 2,000 operations per switch position

Vibration Resistance: Per Method 204, Test

Condition B. 1 mS opening (10 mS allowed) Mechanical Shock: Per Method 213, Test Condition A. 1 mS opening (10 mS allowed)

Thermal Shock Resistance: Per specification; no failures; passes contact resistance

Terminal Strength: Per specification Thermal Aging: 1,000 hours at 85°C; no failures

### **Environmental Ratings**

Meets all requirements of MIL-S-83504. Where Grayhill performance is superior, the MIL spec is listed in parentheses.

Operating Temperature Range: -40°C to + 85°C

Storage Temperature Range: -55°C to +85°C Moisture Resistance: Per MIL-STD-202, Method 106

# **Soldering Information**

Solderability: Per MIL-STD-202, Method 208 Tested to EIA Standard RS-448-2.

Resistance to Soldering Heat: Per MIL-S-83504, six second test

**Recommended Processing Temperature:** 220°C-230°C (1 pass-260°C maximum)

Processing Position: Switch is to be processed with all actuators in the closed (on) position as shipped.

# **Materials and Finishes**

Shorting Member: Brass, gold-plated

# ORDERING INFORMATION: Tape and Reel Packaging (500 switches per reel)

No. of	Longth	_		
	Length (inches)	Length (metric)	Carrier Width Dim. A	Part Number
2 4 6 <b>*** ***</b>	0.280" 0.480" 0.680" 0.880" 1.080"	7,1 mm 12,2 mm 17,3 mm 22,4 mm 27.4 mm	24 mm 24 mm 32 mm 44 mm 44 mm	76HPSB02GWRT 76HPSB04GWRT 76HPSB06GWRT 76HPSB08GWRT 76HPSB10GWRT

For other lengths, contact Grayhill, Inc.

Available from your local Grayhill Distributor. For prices and discounts, contact a local

over nickel barrier.

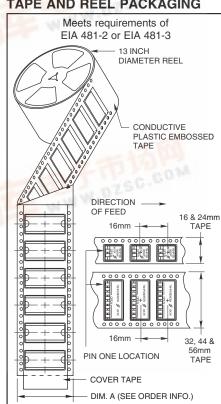
Base Contacts: Copper alloy, gold-plated, over nickel barrier.

Terminals: Copper alloy, matte tin plated over nickel barrier.

Non-Conductive Parts: Cover is natural color thermoplastic, actuators are thermoplastic (UL94V-O)

Tape Seal: Not available with Tape Seal.

# TAPE AND REEL PACKAGING



Each reel has a 15.750 inch (390 mm) minimum leader and a 6.30 inch (160 mm) minimum trailer.