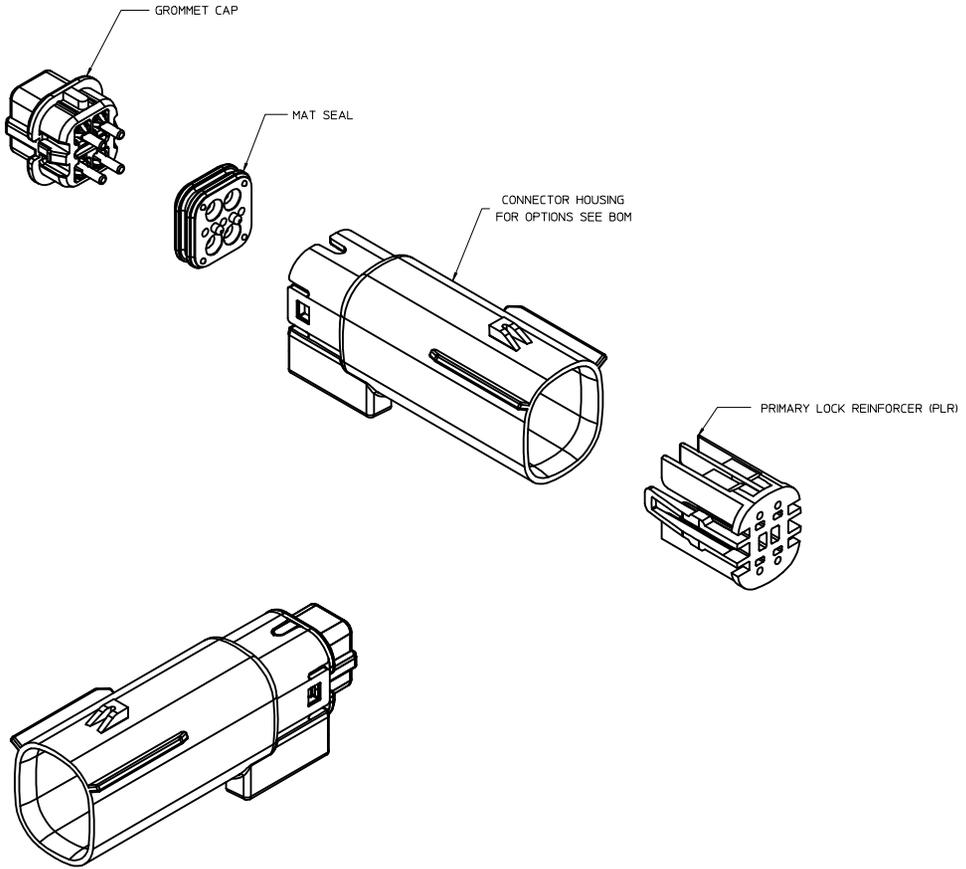


TABLE OF CONTENTS	
SHEET NO.	SHEET DESCRIPTION
1	NOTES
2	KEY CONFIGURATIONS
3	BLADE SEALED ASSEMBLY
4	SYSTEM PACKAGING
5	BOM



NOTES: VALID UNLESS OTHERWISE SPECIFIED

1. GENERAL:  
 a. APPLICATION SPECIFICATION SEE: AS-33472-100  
 CONTAINS: PRODUCT INTRODUCTION, PRODUCT SUMMARY, CONNECTOR ASSEMBLY, PACKAGING INFORMATION, CONNECTOR MATING, SERVICE INSTRUCTIONS, ELECTRICAL CONTINUITY CHECKING, CRIMPING, AND TROUBLESHOOTING.  
 -DESIGNED TO MATE WITH RECEPTACLE SEALED ASSEMBLY SPECIFIED IN MOLEX DRAWING SD-33472-041.  
 -FOR 15mm BLADE TERMINALS TO BE USED WITH THIS ASSEMBLY SEE MOLEX DRAWING SD-33000-001.  
 - SYSTEM TO BE USED WITH WIRE WITH DIAMETER RANGE OF 1.4mm TO 2.69mm.  
 -ASSEMBLY SHIPPED WITH PLR IN PRE-LOCK POSITION  
 -IN THE EVENT THAT THE PLR IS FOUND IN THE SEATED (FINAL LOCK) POSITION, REFER TO MOLEX SPECIFICATION PS-34646-001, AVAILABLE AT [www.molex.com](http://www.molex.com) <<http://www.molex.com>>  
 -ASSEMBLY CONFORMS TO SAE/USCAR-2 REV.4 WITH THE FOLLOWING EXCEPTIONS: TERMINAL INSERTION FORCE FOR WIRE DIAMETER ABOVE 2.5mm NOT EXCEEDING 2.69mm SHALL NOT EXCEED 45 NEWTONS.

b. PRODUCT SPECIFICATION SEE: PS-33472-000  
 CONTAINS: PRODUCT INTRODUCTION, PRODUCT SUMMARY, RATINGS (CURRENT, TEMPERATURE, SEALING, AND FLAMMABILITY), AND PRODUCT VALIDATION.

c. PACKAGING SPECIFICATION PER MOLEX DRAWING: PK-31300-635

d. PARTS MUST BE IN COMPLIANCE TO MOLEX CHEMICAL SUBSTANCES FOR PRODUCTS AND PACKAGING SPECIFICATION: ES-40000-5016

e. DATA MUST BE SUBMITTED UNDER THE MOLEX PART NUMBER TO IMDS (COMPANY ID#13255)

2. DESIGN - MATERIALS:  
 a. CONNECTOR HOUSING, GROMMET CAP, PLR: SPS/NYLON 20% GLASS FILLED  
 b. MAT SEAL: INTERNALLY LUBRICATED SILICONE

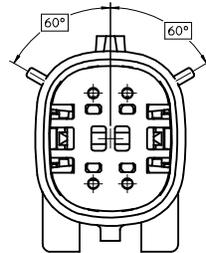
3. DESIGN - GEOMETRY:  
 a. THIS IS A 100% CAD GENERATED PART. THE CAD MATHEMATICAL DATA IS THE MASTER FOR THIS PART. FOR DIMENSIONAL OR ANY INFORMATION NOT SHOWN ON THIS DRAWING, ANALYZE THE CAD MODEL.  
 b. GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994  
 c. EDGES AND UNDIMENSIONED DETAILS PER ISO13715  
 d. CORNERS SHOWN AS SHARP TO BE R 0.2 MAX.  
 e. LETTERING SHALL BE 0.15 MAX RAISED IN 0.25 MAX RECESS PAD. THIS INCLUDES RECYCLING CODE, CAVITY ID, VENDOR IDENTIFICATION, AND CUSTOMER MATERIAL NUMBER.  
 f. VISUAL DEFECTS SHALL MEET COSMETIC STANDARD PS-45499-002 (Class B)  
 g. LASER MARKING: TBD

INSPECTION NUMBER LOG  
 LAST NUMBER USED:  
 ADDED:  
 REMOVED:

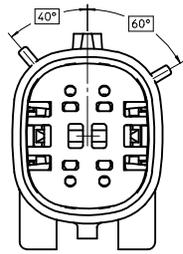
REV	DESCRIPTION
V	UPDATED STATUS AND COMMENTS COLUMNS
U	ADD NEW P/N 33482-4417
T	ADD NEW P/N 33482-4415 33482-4416
S	ADD NEW P/N 33482-4413
R	ADD NEW P/N 33482-4412
Q	UPDATED GROMMET CAP
P3	UPDATED DIMENSIONS
P2	UPDATED DIMENSIONS TO MATCH MODEL
P1	UPDATED NOTES
P	REDRAWN

REVISED EC NO: UALU2016-0465 DRAWN BY: DRWNAPROFFITT CHECKED BY: CHYKOBORUSZESKI APPR: IKOSHY DATE: 2015/10/06 DATE: 2015/10/06 DATE: 2015/10/07	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION	
	▽=0	mm INCH	MM ONLY	3:1	METRIC	☉	
	▽=0	4 PLACES ± --- ± --- 3 PLACES ± --- ± --- 2 PLACES ± 0.10 ± --- 1 PLACE ± 0.3 ± --- 0 PLACE ± ±	DRAWN BY: MYANSLAMBROU CHECKED BY: DGRIFFI THS APPROVED BY: SMARCEAU DATE: 04-27-06 DATE: 06-22-06 DATE: 06-22-06	TITLE	MX150 2X2 BLADE SEALED ASSEMBLY MAT SEAL		
	▽=0	ANGULAR ± 3 ° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	MATERIAL NO. SEE BOM	DOCUMENT NO.	SD-33482-041		
SHEET NO. 1 OF 5		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					

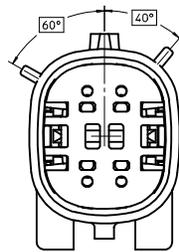
KEY CONFIGURATIONS



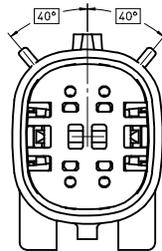
KEY A



KEY B

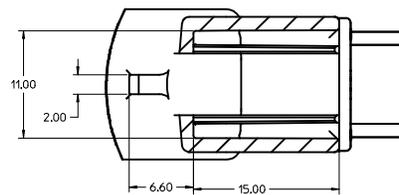
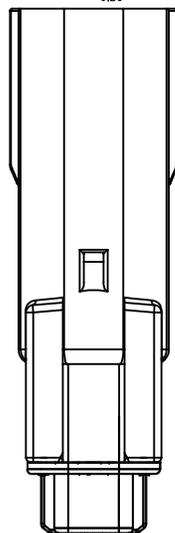
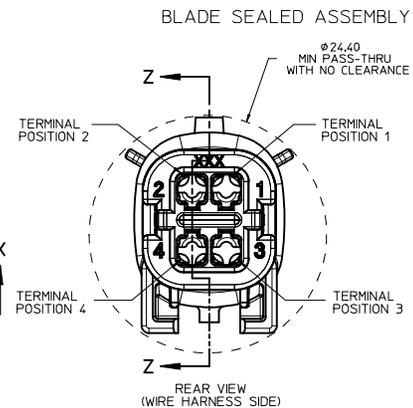
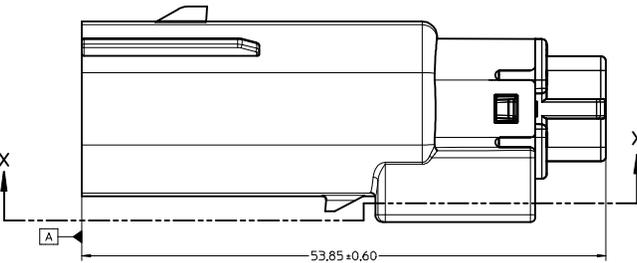
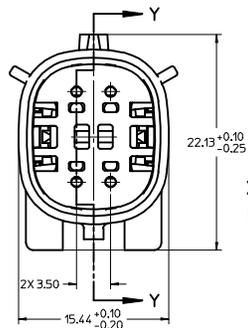
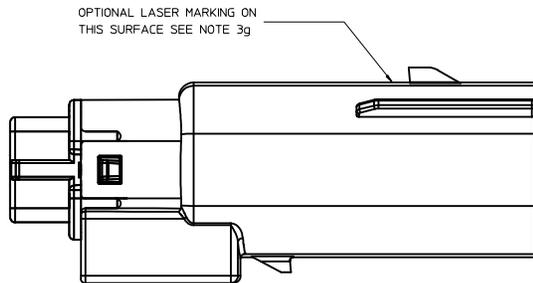


KEY C

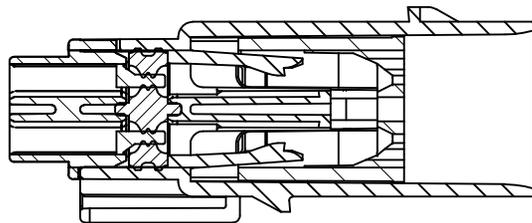


KEY D

REVISED IEC NO. UAU2016-0465 DRAWN: PROFFITT 2015/10/06 CHECKED: BRUSZENSKI 2015/10/06 APPR: IKOSHY 2015/10/07	QUALITY SYMBOLS ∇=0 ∇=0 ∇=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE <b>MM ONLY</b>	SCALE <b>4:1</b>	DESIGN UNITS <b>METRIC</b>	THIRD ANGLE PROJECTION
		4 PLACES ± mm ± INCH 3 PLACES ± --- ± --- 2 PLACES ± 0.10 ± --- 1 PLACE ± 0.3 ± --- 0 PLACE ± ±	DRAWN BY MYANSLAMBROU 04-27-06 CHECKED BY DGRIFITHS 06-22-06 APPROVED BY SMARCEAU 06-22-06	TITLE <b>MX150 2X2 BLADE SEALED ASSEMBLY MAT SEAL</b>		MATERIAL NO. <b>SEE BOM</b>	DOCUMENT NO. <b>SD-33482-041</b>
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					

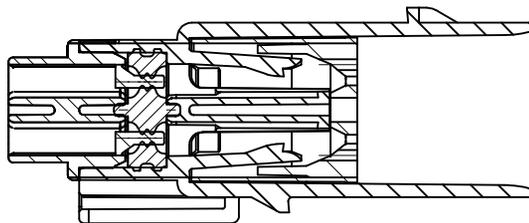


PARTIAL X-X  
SCALE 4:1



PRIMARY LOCK REINFORCER (PLR) SHOWN  
IN PRE-STAGED POSITION

SECTION Z-Z



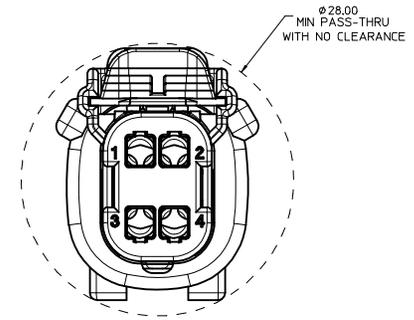
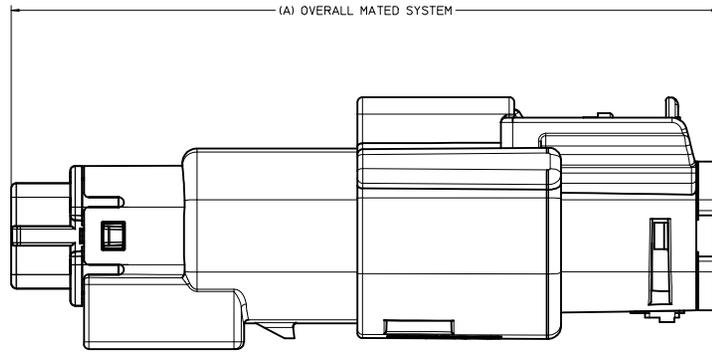
PRIMARY LOCK REINFORCER (PLR) SHOWN  
IN FINAL LOCK POSITION

SECTION Y-Y

<b>REVISED</b> IEC NO. UAU2016-0465 DRAWN BY: 2015/10/06 CHYKORUSZENSKI 2015/10/06 APPR: VIKOSHY 2015/10/07	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
	∇=0 ∇=0 ∇=0	mm    INCH 4 PLACES ± --- ± --- 3 PLACES ± --- ± --- 2 PLACES ± 0.10 ± --- 1 PLACE ± 0.3 ± --- 0 PLACE ±    ± ---	MM ONLY	4:1	METRIC	☉    □ THIRD ANGLE PROJECTION
	MATERIAL NO. SEE BOM	ANGULAR ± 3 ° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	DRAWN BY: DATE MYANSLAMBROU 04-27-06 CHECKED BY: DATE DGRIFITHS 06-22-06 APPROVED BY: DATE SMARCEAU 06-22-06	TITLE	MX150 2X2 BLADE SEALED ASSEMBLY MAT SEAL	
	DOCUMENT NO. SD-33482-041	SHEET NO. 3 OF 5				

20 19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

SYSTEM PACKAGING



CHARTED DIMENSIONS		
RECEPTACLE ASSY PART NUMBER	CONFIGURATION	A
33472-0401 THRU 33472-0452	MX150 2X2 RECEPTACLE SEALED ASSEMBLY - STANDARD	72.78
33472-4401 THRU 33472-4412	MX150 2X2 RECEPTACLE SEALED ASSEMBLY - LENGTHENED	77.21

<b>REVISED</b> IEC NO. UAU2016-0465 DRAWN/PROFIT 2015/10/06 CHYKXBRUSZENSKI 2015/10/06 APPR:VKOSHY 2015/10/07	QUALITY SYMBOLS ∇=0 ∇=0 ∇=0	GENERAL TOLERANCES (UNLESS SPECIFIED) mm INCH 4 PLACES ± --- ± --- 3 PLACES ± --- ± --- 2 PLACES ± 0.10 ± --- 1 PLACE ± 0.3 ± --- 0 PLACE ± ±	DIMENSION STYLE <b>MM ONLY</b> DRAWN BY DATE MYANSLAMBROU 04-27-06 CHECKED BY DATE DGRIFITHS 06-22-06 APPROVED BY DATE SMARCEAU 06-22-06	SCALE <b>4:1</b> DESIGN UNITS <b>METRIC</b>	THIRD ANGLE PROJECTION MX150 2X2 BLADE SEALED ASSEMBLY MAT SEAL <b>molex</b>
		ANGULAR ± 3 ° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	MATERIAL NO. <b>SEE BOM</b>	DOCUMENT NO. <b>SD-33482-041</b>	SHEET NO. 4 OF 5

19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

ASSEMBLY PART NUMBER	COLOR	KEYING OPTION	CAVITY TYPE & STATUS (X = PLUGGED)				STATUS	COMMENTS
			1	2	3	4		
33482-0401	BLACK	A						
33482-0402	LIGHT GRAY	B						
33482-0403	BROWN	C						
33482-0404	GREEN	D						
33482-0406	BLACK	A		X				
33482-0407	LIGHT GRAY	B		X				
33482-0408	BROWN	C		X				
33482-0409	GREEN	D		X				
33482-0411	BLACK	A		X	X			
33482-0412	LIGHT GRAY	B		X	X			
33482-0413	BROWN	C		X	X			
33482-0414	GREEN	D		X	X			
33482-0416	BLACK	A	X	X	X	X		
33482-0417	LIGHT GRAY	B	X	X	X	X		
33482-0418	BROWN	C	X	X	X	X		
33482-0419	GREEN	D	X	X	X	X		
33482-0421	BLACK	A	X	X	X			
33482-0422	BLACK	A					X	
33482-0423	BLACK	A				X	X	
33482-0424	BLACK	A				X		
33482-0425	BLACK	A	X	X				
33482-4403	DARK GRAY	C						
33482-4404	STONE GRAY	D						
33482-4405	DARK GRAY	C		X				
33482-4406	STONE GRAY	D		X				
33482-4407	DARK GRAY	C		X	X			
33482-4408	STONE GRAY	D		X	X			
33482-4409	DARK GRAY	C	X	X	X	X		
33482-4410	STONE GRAY	D	X	X	X	X		
33482-4411	BLACK	A		X		X		
33482-4412	YELLOW	A						
33482-4413	LIGHT GRAY	B	X					
33482-4415	BLACK	A	X		X			
33482-4416	DARK GRAY	C		X		X		
33482-4417	LIGHT GRAY	B		X		X		

PLANNED OBSOLESCENCE  
SEE DRAWING SD-33482-0002  
FOR REPLACEMENT P/N

REPLACEMENT P/N'S ARE:  
33482-04XX TO 33482-40XX  
33482-44XX TO 33482-41XX

<b>REVISED</b> IEC NO. UAU2016-0465 DRAWN APPROFIT 2015/10/06 CHYKORUSZENSKI 2015/10/06 APPR:VKOSHY 2015/10/07	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
	▽=0	mm INCH	MM ONLY		METRIC	
	▽=0	4 PLACES ± 0.10	DRAWN BY MYANSLAMBROU 04-27-06	DATE	TITLE	
	▽=0	3 PLACES ± 0.03	CHECKED BY DGRIFITHS 06-22-06	DATE	MX150 2X2 BLADE SEALED ASSEMBLY MAT SEAL	
	ANGULAR ± 3°	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	MATERIAL NO. SEE BOM	APPROVED BY SMARCEAU 06-22-06	DATE	DOCUMENT NO. SD-33482-041
			SIZE D	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		SHEET NO. 5 OF 5