



Dual-Port, Differential, VDSL2 Line Driver Amplifiers

FEATURES

- Low Power Consumption:
 - 21mA/Port (Full Bias Mode)
 - 16.2mA/Port (Mid Bias Mode)
 - 11.2mA/Port (Low Bias Mode)
 - Low-Power Shutdown Mode
 - I_{ADJ} Pin for Variable Bias
- Low Noise:
 - 2.7nV/√Hz Voltage Noise
 - 17pA/√Hz Inverting Current Noise
 - 1.2pA/√Hz Noninverting Current Noise
- Low MTPR Distortion:
 - 70dB with +20.5dBm G.993.2—Profile 8b
- –93dBc HD3 (1MHz, 100Ω Differential)
- High Output Current: > 416mA (25Ω Load)
- Wide Output Swing: 43.2V_{PP} (±12V, 100Ω Differential Load)
- Wide Bandwidth: 150MHz (G_{DIFF} = 10V/V)
- PSRR: 50dB at 1MHz for Good Isolation
- Wide Power-Supply Range: 10V to 28V

APPLICATIONS

- Ideal For VDSL2 Systems
- Backwards-Compatible with ADSL/ADSL2+/ADSL2++ Systems

DESCRIPTION

The THS6214 is a dual-port, current-feedback architecture, differential line driver amplifier system ideal for xDSL systems. The device is targeted for use in VDSL2 (very-high-bit-rate digital subscriber line 2) line driver systems that enable greater than +14.5dBm line power, supporting the G.993.2 VDSL2 17a profile. It is also fast enough to support central-office transmissions of +14.5dBm line power up to 30MHz.

The unique architecture of the THS6214 uses minimal quiescent current while still achieving very high linearity. Differential distortion, under full bias conditions, is –93dBc at 1MHz and reduces to only –73dBc at 10MHz. Fixed multiple bias settings of the amplifiers allow for enhanced power savings for line lengths where the full performance of the amplifier is not required. To allow for even more flexibility and power savings, an adjustable current pin (I_{ADJ}) is available to further lower the bias currents.

The wide output swing of $43.2V_{PP}$ (100Ω differential load) with $\pm 12V$ power supplies, coupled with over 416mA current drive (25Ω load), allows for wide dynamic headroom, keeping distortion minimal.

The THS6214 is available in a QFN-24 or a TSSOP-24 PowerPAD™ package.

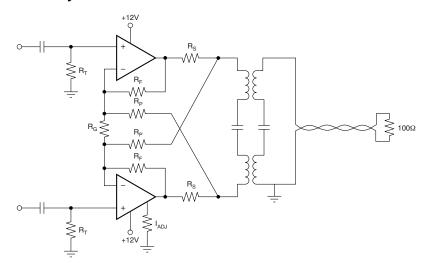


Figure 1. Typical VDSL2 Line Driver Circuit Using One Port of the THS6214

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This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

ORDERING INFORMATION(1)

PRODUCT	PACKAGE-LEAD ⁽²⁾	PACKAGE DESIGNATOR	SPECIFIED TEMPERATURE RANGE	PACKAGE MARKING	ORDERING NUMBER	TRANSPORT MEDIA, QUANTITY
THS6214	QFN-24	RHF	-40°C to +85°C	-0°C to +85°C 6214		Tape and reel, 250
11130214	QFIN-24	КПГ	-40 C to +65 C	6214	THS6214IRHFR	Tape and reel, 3000
THS6214	TSSOP-24	PWP	-40°C to +85°C	THS6214	THS6214IPWP	Tape and reel, 60
1030214	1550P-24	PVVP	-40°C 10 +65°C	1050214	THS6214IPWPR	Tape and reel, 2000

⁽¹⁾ For the most current package and ordering information see the Package Option Addendum at the end of this document, or see the TI web site at www.ti.com.

ABSOLUTE MAXIMUM RATINGS(1)

Over operating free-air temperature range, unless otherwise noted.

		THS6214	UNIT		
Supply voltage, V _{S-} t	o V _{S+}	28	V		
Input voltage, V _I		±V _S	±V _S V		
Differential input volta	age, V _{ID}	±2	V		
Output current, Io: St	atic dc ⁽²⁾	±500	mA		
Continuous power dis	ssipation	See Dissipation	ssipation Ratings Table		
	Under any condition ⁽³⁾	+150	°C		
Maximum junction temperature, T _J	Continuous operation, long-term reliability (4) RHF package only	+130	°C		
temperature, 11	Continuous operation, long-term reliability (4) PWP package only	+140	°C		
Storage temperature	range, T _{STG}	-65 to +150	°C		
	Human body model (HBM)	2000	V		
ESD ratings	Charged device model (CDM)	500	V		
	Machine model (MM)	100	V		

- (1) Stresses above those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated is not implied. Exposure to absolute maximum rated conditions for extended periods may degrade device reliability.
- (2) The THS6214 incorporates a PowerPAD on the underside of the chip. This pad acts as a heatsink and must be connected to a thermally dissipating plane for proper power dissipation. Failure to do so may result in exceeding the maximum junction temperature, which could permanently damage the device. See TI Technical Brief SLMA002 for more information about utilizing the PowerPAD thermally-enhanced package. Under high-frequency ac operation (greater than 10kHz), the short-term output current capability is much greater than the continuous dc output current rating. This short-term output current rating is about 8.5 times the dc capability, or about ±850mA.
- (3) The absolute maximum junction temperature under any condition is limited by the constraints of the silicon process.
- (4) The absolute maximum junction temperature for continuous operation is limited by the package constraints. Operation above this temperature may result in reduced reliability and/or lifetime of the device.

DISSIPATION RATINGS

PACKAGE	θ _{JP} (°C/W)	θ _{JA} (°C/W) ⁽¹⁾
QFN-24 (RHF)	5	30
HTSSOP-24 (PWP)	7	45

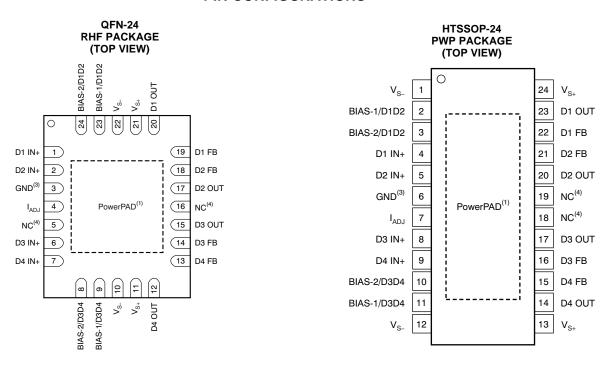
(1) For high power dissipation applications, soldering the PowerPAD to the PCB is required. Failure to do so may result in reduced reliability and/or lifetime of the device. See TI technical brief SLMA002 for more information about using the PowerPAD thermally enhanced package.

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⁽²⁾ The PowerPAD™ is electrically isolated from all other pins.



PIN CONFIGURATIONS(1)(2)



- (1) The PowerPAD is electrically isolated from all other pins and can be connected to any potential voltage range from V_S- to V_S+. Typically, the PowerPAD is connected to the GND plane because this plane tends to physically be the largest and is able to dissipate the most amount of heat.
- (2) The THS6214 defaults to the shutdown (disable) state if no signal is present on the bias pins.
- (3) The GND pin range is from V_{S-} to $(V_{S+} 5V)$.
- (4) NC = no connection.



ELECTRICAL CHARACTERISTICS: V_S = ±12V

At T_A = +25°C, G_{DIFF} = +10V/V with R_L = 100 Ω differential load, R_{ADJ} = 0 Ω , active impedance circuit configuration, and full bias, unless otherwise noted. Each port is independently tested. **Boldface** values are 100% tested at +25°C.

		THS	6214IRHF, I		TEST	
PARAMETER	CONDITIONS	MIN	TYP	MAX	UNIT	LEVEL ⁽¹
AC PERFORMANCE						
Small-signal bandwidth, –3dB	G_{DIFF} = +5V/V , R_F = 1.5k Ω , V_O = 2 V_{PP}		160		MHz	С
	G_{DIFF} = +10V/V , R_F = 1.5k Ω , V_O = 2 V_{PP}	120	150		MHz	В
	Over –40°C to +85°C temperature range	100			MHz	В
0.1dB bandwidth flatness	$G_{DIFF} = +10V/V$, $R_F = 1.24k\Omega$		114		MHz	С
Large-signal bandwidth	G_{DIFF} = +10V/V , R_F = 1.24k Ω , V_O = 20 V_{PP}		120		MHz	С
Slew rate (10% to 90% level)	$G_{DIFF} = +10V/V$, $V_O = 20V$ step, differential	3200	3800		V/μs	В
	$T_A = -40^{\circ}C \text{ to } +85^{\circ}C$	3000			V/μs	В
Rise and fall time	$G_{DIFF} = +10V/V, V_O = 2V_{PP}$		5		ns	С
Harmonic distortion	$G_{DIFF} = +10V/V$, $V_O = 2V_{PP}$, $R_L = 100\Omega$ differential					С
2nd harmonic	Full bias, f = 1MHz		-100	-95	dBc	В
	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$			-90	dBc	В
	Low bias, f = 1Mhz		-96		dBc	С
3rd harmonic	Full bias, f = 1MHz		-89	-85	dBc	В
	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$			-80	dBc	В
	Low bias, f = 1MHz		-85		dBc	С
2nd harmonic	Full bias, f = 10MHz		-75	-70	dBc	В
	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$			-65	dBc	В
	Low bias, f = 10MHz		-72		dBc	С
3rd harmonic	Full bias, f = 10MHz		-73	-65	dBc	В
	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$			-53	dBc	В
	Low bias, f = 10MHz		-58		dBc	С
Differential input voltage noise	f = 1MHz, input-referred		2.7	3.2	nV/√ Hz	В
, ,	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$			3.5	nV/√ Hz	В
Differential noninverting current noise	f = 1MHz		1.2	1.4	pA/√ Hz	В
	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$			1.6	pA/√ Hz	В
Differential inverting current noise	f = 1MHz		17	20	pA/√ Hz	В
Zinoroman mvorung camera nelec	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$			24	pA/√Hz	В
DC PERFORMANCE	, A				p. v	_
Open-loop transimpedance gain	$R_1 = 100\Omega$	330	700		kΩ	А
a particular and a second game		300			kΩ	В
Input offset voltage		000	±15	±50	mV	A
put eneet veitage	$T_{\Delta} = -40^{\circ}\text{C to } +85^{\circ}\text{C}$		0	±60	mV	В
Input offset voltage drift	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$			±155	μV/°C	В
Input offset voltage matching	Channels 1 to 2 and 3 to 4 only		±0.5	±5	mV	A
input onoot voltage matering	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$		20.0	±7	mV	В
Noninverting input bias current	1A = 40 0 to 100 0		±1	±3.5	μA	A
Noninverting input blas current	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$			±5.5		В
Noninverting input bias current drift	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$ $T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$			±3.5	μΑ nA/°C	В
• .	1A = -40 0 10 400 0		٥٠			
Inverting input bias current	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$		±8	±45	μΑ	A
Inverting input bigg accept deift				±55	μA nA/°C	В
Inverting input bias current drift	$T_A = -40^{\circ}C$ to +85°C		, 0	±154	nA/°C	В
Inverting input bias current matching	T 4000 : 0500		±8	±30	μΑ	A
	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$			±40	μΑ	В

⁽¹⁾ Test levels: (A) 100% tested at +25°C. Over-temperature limits set by characterization and simulation. (B) Limits set by characterization and simulation. (C) Typical value only for information.

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ELECTRICAL CHARACTERISTICS: $V_S = \pm 12V$ (continued)

At T_A = +25°C, G_{DIFF} = +10V/V with R_L = 100 Ω differential load, R_{ADJ} = 0 Ω , active impedance circuit configuration, and full bias, unless otherwise noted. Each port is independently tested. **Boldface** values are 100% tested at +25°C.

		THS	6214IRHF, IF	PWP		TEST
PARAMETER	CONDITIONS	MIN	TYP	MAX	UNIT	LEVEL ⁽¹⁾
INPUT CHARACTERISTICS						
Common-mode input range	Each input	±9	±9.5		V	
	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$	±8.6			V	В
Common-mode rejection ratio	Each input	53	65		dB	Α
	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$	49			dB	В
Noninverting input resistance			500 2		kΩ pF	С
Inverting input resistance			50		Ω	С
OUTPUT CHARACTERISTICS(2)						
Output voltage swing	$R_L = 100\Omega$, each output		±10.9		V	С
	$R_L = 50\Omega$, each output	±10.6	±10.8		V	Α
	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$	±10.4			V	В
	$R_L = 25\Omega$, each output	±10.2	±10.4		V	Α
	$T_A = -40^{\circ}C \text{ to } +85^{\circ}C$	±10			V	В
Output current (sourcing and sinking)	$R_L = 25\Omega$, based on V_{OUT} tests	±408	±416		mA	Α
	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$	±400			mA	В
Short-circuit output current			1		Α	С
Output impedance	f = 1MHz, differential		0.2		Ω	С
Crosstalk	$f = 1MHz$, $V_{OUT} = 2V_{PP}$, Port 1 to Port 2		-90		dB	С
POWER SUPPLY						
Operating voltage		±5	±12	±14	V	Α
	$T_A = -40^{\circ}C \text{ to } +85^{\circ}C$	±5		±14	V	С
I _{S+} Quiescent current	Per port, full bias (Bias-1 = 0, Bias-2 = 0)	19.5	21	22.5	mA	Α
	$T_A = -40^{\circ}C \text{ to } +85^{\circ}C$	17		24	mA	В
	Per port, mid bias (Bias-1 = 1, Bias-2 = 0)	15	16.2	17.4	mA	Α
	$T_A = -40^{\circ}C \text{ to } +85^{\circ}C$	12.8		18.6	mA	В
	Per port, low bias (Bias-1 = 0, Bias-2 = 1)	10	11.2	12.4	mA	Α
	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$	8.1		13.2	mA	В
	Per port, bias off (Bias-1 = 1, Bias-2 = 1)		0.4	0.8	mA	Α
	$T_A = -40^{\circ}\text{C} \text{ to } +85^{\circ}\text{C}$			1	mA	В
I _S _ Quiescent current	Per port, full bias (Bias-1 = 0, Bias-2 = 0)	18.5	20	21.5	mA	Α
	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$	16		23	mA	В
	Per port, mid bias (Bias-1 = 1, Bias-2 = 0)	14	15.2	16.4	mA	Α
	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$	11.8		17.6	mA	В
	Per port, low bias (Bias-1 = 0, Bias-2 = 1)	9	10.2	11.6	mA	Α
	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$	7.1		11.4	mA	В
	Per port, bias off (Bias-1 = 1, Bias-2 = 1)		0.1	0.3	mA	Α
	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$			0.8	mA	В
Current through GND pin	Per port, full bias (Bias-1 = 0, Bias-2 = 0)		1		mA	С
Power-supply rejection ratio (+PSRR)	Differential	54	66		dB	Α
	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$	52			dB	В
Power-supply rejection ratio (–PSRR)	Differential	52	65		dB	Α
	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$	50			dB	В

⁽²⁾ Test circuit is shown in Figure 1.

Product Folder Link(s): *THS6214*



ELECTRICAL CHARACTERISTICS: $V_S = \pm 12V$ (continued)

At T_A = +25°C, G_{DIFF} = +10V/V with R_L = 100 Ω differential load, R_{ADJ} = 0 Ω , active impedance circuit configuration, and full bias, unless otherwise noted. Each port is independently tested. **Boldface** values are 100% tested at +25°C.

		TH	S6214IRHF, II	PWP		TEST
PARAMETER	CONDITIONS	MIN	TYP	MAX	UNIT	LEVEL ⁽¹⁾
LOGIC						
Bias control pin logic threshold	Logic 1, with respect to GND ⁽³⁾ , T _A = -40°C to +85°C	1.9			V	В
	Logic 0, with respect to GND ⁽³⁾ , T _A = -40°C to +85°C			0.8	V	В
Bias pin quiescent current	Bias-1, Bias-2 = 0.5V (logic 0)	20	30	μΑ	Α	
	$T_A = -40$ °C to +85°C			35	μΑ	В
	Bias-1, Bias-2 = 3.3V (logic 1)		0.3	1	μΑ	Α
	$T_A = -40$ °C to +85°C			1.2	μΑ	В
Turn-on time delay (t _{ON})	Time for I _S to reach 50% of final value		1		μs	С
Turn-off time delay (t _{OFF})	Time for I _S to reach 50% of final value		1		μs	С
Bias pin input impedance			50		kΩ	С
Amplifier output impedance	Off bias (Bias-1 = 1, Bias-2 = 1)		10 5		kΩ pF	С

⁽³⁾ The GND pin usable range is from V_{S-} to $(V_{S+}-5V)$.



ELECTRICAL CHARACTERISTICS: V_S = ±6V

At $T_A = +25$ °C, $G_{DIFF} = +5$ V/V with $R_L = 100\Omega$ differential load, $R_{ADJ} = 0\Omega$, active impedance circuit configuration, and full bias, unless otherwise noted. Each port is independently tested.

		THS	6214IRHF, I	PWP	_	TEST
PARAMETER	CONDITIONS	MIN	TYP	MAX	UNIT	LEVEL ⁽¹⁾
AC PERFORMANCE						
	G_{DIFF} = +5V/V , R_F = 1.5k Ω , V_O = 2 V_{PP}		140		MHz	С
Small-signal bandwidth, –3dB (V _O = 2V _{PP})	G_{DIFF} = +10V/V , R_F = 1.5k Ω , V_O = 2 V_{PP}	110	140		MHz	В
(-0	$T_A = -40^{\circ}C$ to $+85^{\circ}C$	95			MHz	В
0.1dB bandwidth flatness	$G_{DIFF} = +10V/V$, $R_F = 1.24k\Omega$		100		MHz	С
Large-signal bandwidth	G_{DIFF} = +5V/V , R_F = 1.24k Ω , V_O = 20 V_{PP}		120		MHz	С
Slew rate (10% to 90% level)	$G_{DIFF} = +10V/V$, $V_O = 20V$ step, differential	1200	1600		V/µs	В
	Over -40°C to +85°C temperature range	1000			V/μs	В
Rise and fall time	$G_{DIFF} = +10V/V$, $V_O = 2V_{PP}$		5		ns	С
Harmonic distortion	G_{DIFF} = +10V/V, V_{O} = 2 V_{PP} , f = 1MHz, R_{L} = 100 Ω differential					С
2nd harmonic	Full bias		-98	-92	dBc	В
	$T_A = -40^{\circ}C \text{ to } +85^{\circ}C$			-87	dBc	В
	Low bias		-93		dBc	С
3rd harmonic	Full bias		-93	-84	dBc	В
	$T_A = -40^{\circ}C \text{ to } +85^{\circ}C$			-79	dBc	В
	Low bias		-89		dBc	С
2nd harmonic	Full bias		-80	-75	dBc	В
	$T_A = -40^{\circ}C \text{ to } +85^{\circ}C$			-68	dBc	В
	Low bias		-74		dBc	С
3rd harmonic	Full bias		-66	-60	dBc	В
	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$			-54	dBc	В
	Low bias		-55		dBc	С
Differential input voltage noise	f = 1MHz, input-referred		2.5	3.0	nV/√ Hz	В
	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$			3.3	nV/√ Hz	В
Differential noninverting current noise	f = 1MHz		1.2	1.4	pA/√ Hz	В
	$T_A = -40^{\circ}C \text{ to } +85^{\circ}C$			1.6	pA/√ Hz	В
Differential inverting current noise	f = 1MHz		17	20	pA/√ Hz	В
3	$T_A = -40^{\circ}C \text{ to } +85^{\circ}C$			24	pA/√ Hz	В
DC PERFORMANCE	n					
Open-loop transimpedance gain	$R_{L} = 100\Omega$	330	650		kΩ	А
apan task mantanapanana gami	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$	300			kΩ	В
Input offset voltage	,		±10	±45	mV	A
put ellest veltage	$T_{\Delta} = -40^{\circ}\text{C} \text{ to } +85^{\circ}\text{C}$		0	±55	mV	В
Input offset voltage drift	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$			±155	μV/°C	В
Input offset voltage matching	Channels 1 to 2 and 3 to 4 only		±0.5	±5	mV	A
pat onost vonage matering	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$			±7	mV	В
	1 _A = 10 0 to 100 0		±1	±3.5	μА	A
Noninverting input bias current	$T_A = -40^{\circ}\text{C} \text{ to } +85^{\circ}\text{C}$			±5.5	μΑ	В
Noninverting input bias current drift	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$			±3.3	nA/°C	В
Hormivering input bias current unit	1 _A = - 1 0 0 to 1 05 0		±8	±30 ±45	μA	A
Inverting input bias current	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$		Ξ0	±45	μΑ	В
Inverting input hise current drift	$T_A = -40^{\circ}\text{C to } +65^{\circ}\text{C}$ $T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$				· ·	
Inverting input bias current drift	1 _A = -40°C (0 +85°C			±135	nA/°C	В
Inverting input bias current matching	T 4000 : 0500		±8	±30	μΑ	A
matering	$T_A = -40$ °C to +85°C			±40	μΑ	В

⁽¹⁾ Test levels: (A) 100% tested at +25°C. Over-temperature limits set by characterization and simulation. (B) Limits set by characterization and simulation. (C) Typical value only for information.

Product Folder Link(s): THS6214



ELECTRICAL CHARACTERISTICS: $V_s = \pm 6V$ (continued)

At T_A = +25°C, G_{DIFF} = +5V/V with R_L = 100 Ω differential load, R_{ADJ} = 0 Ω , active impedance circuit configuration, and full bias, unless otherwise noted. Each port is independently tested.

		TH	6214IRHF, IF		TEST		
PARAMETER	CONDITIONS	MIN	TYP	MAX	UNIT	LEVEL ⁽¹	
NPUT CHARACTERISTICS							
Common-mode input range	Each input	±2.9	±3.0		V	Α	
onimon-mode input range	$T_A = -40^{\circ}C \text{ to } +85^{\circ}C$	±2.7			V	В	
Common-mode rejection ratio	Each input	51	62		dB	Α	
Sommon-mode rejection ratio	$T_A = -40^{\circ}C$ to $+85^{\circ}C$	47			dB	В	
Noninverting input resistance			500 2		kΩ pF	С	
nverting input resistance			55		Ω	С	
OUTPUT CHARACTERISTICS ⁽²⁾							
	$R_L = 100\Omega$, each output		±4.9		V	С	
	$R_L = 50\Omega$, each output	±4.75	±4.9		V	Α	
Output voltage swing	$T_A = -40^{\circ}C$ to $+85^{\circ}C$	±4.6			V	В	
	$R_L = 25\Omega$, each output	±4.55	±4.7		V	Α	
	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$	±4.4			V	В	
Output current (sourcing and	$R_L = 25\Omega$, based on V_{OUT} tests	±182	±188		mA	Α	
inking)	$T_A = -40^{\circ}C$ to $+85^{\circ}C$	±176			mA	В	
Short-circuit output current			±1		Α	С	
Output impedance	f = 1MHz, differential		0.2		Ω	С	
Crosstalk	$f = 1MHz$, $V_{OUT} = 2V_{PP}$, Port 1 to Port 2		-90		dB	С	
POWER SUPPLY							
		±5	±6	±14	V	Α	
perating voltage	$T_A = -40^{\circ}C$ to $+85^{\circ}C$	±5		±14	V	С	
	Per port, full bias (Bias-1 = 0, Bias-2 = 0)	13	17	21	mA	Α	
	$T_A = -40^{\circ}C$ to $+85^{\circ}C$	10		22	mA	В	
	Per port, mid bias (Bias-1 = 1, Bias-2 = 0)	10.2	13.2	16.2	mA	Α	
	$T_A = -40$ °C to $+85$ °C	9.3		16.4	mA	В	
S+ Quiescent current	Per port, low bias (Bias-1 = 0, Bias-2 = 1)	7.4	9.4	11.4	mA	Α	
	$T_A = -40$ °C to $+85$ °C	6.7		11.6	mA	В	
	Per port, bias off (Bias-1 = 1, Bias-2 = 1)		0.5	0.8	mA	Α	
	$T_A = -40$ °C to +85°C			0.9	mA	В	
	Per port, full bias (Bias-1 = 0, Bias-2 = 0)	12	16	20	mA	Α	
	$T_A = -40$ °C to +85°C	9		21	mA	В	
	Per port, mid bias (Bias-1 = 1, Bias-2 = 0)	9.2	12.2	15.2	mA	Α	
	$T_A = -40$ °C to +85°C	8.3		15.4	mA	В	
S- Quiescent current	Per port, low bias (Bias-1 = 0, Bias-2 = 1)	6.4	8.4	10.4	mA	А	
	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$	5.7		10.6	mA	В	
	Per port, bias off (Bias-1 = 1, Bias-2 = 1)		0.1	0.3	mA	А	
	$T_A = -40$ °C to +85°C			0.5	mA	В	
Current through GND pin	Per port, full bias (Bias-1 = 0, Bias-2 = 0)		1		mA	С	
Power-supply rejection ratio	Differential	54	64		dB	Α	
+PSRR)	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$	52			dB	В	
Power-supply rejection ratio	Differential	52	63		dB	A	
Power-supply rejection ratio PSRR)	$T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$	50			dB	В	

⁽²⁾ Test circuit is shown in Figure 1.



ELECTRICAL CHARACTERISTICS: $V_s = \pm 6V$ (continued)

At $T_A = +25$ °C, $G_{DIFF} = +5 \text{V/V}$ with $R_L = 100\Omega$ differential load, $R_{ADJ} = 0\Omega$, active impedance circuit configuration, and full bias, unless otherwise noted. Each port is independently tested.

		THS	6214IRHF, II	PWP		TEST	
PARAMETER	CONDITIONS	MIN	MIN TYP		UNIT	LEVEL ⁽¹⁾	
LOGIC							
Diag control air la sia tharachald	Logic 1, with respect to $GND^{(3)}$, $T_A = -40^{\circ}C$ to $+85^{\circ}C$	1.9			V	В	
Bias control pin logic threshold	Logic 0, with respect to GND ⁽³⁾ , $T_A = -40$ °C to +85°C			0.8	V	В	
5	Bias-1, Bias-2 = 0.5V (logic 0)		20	30	μΑ	Α	
	$T_A = -40$ °C to +85°C			35	μΑ	В	
Bias pin quiescent current	Bias-1, Bias-2 = 3.3V (logic 1)		0.3	1	μΑ	Α	
	$T_A = -40$ °C to +85°C			1.2	μΑ	В	
Turn-on time delay (t _{ON})	Time for I _S to reach 50% of final value		1		μs	С	
Turn-off time delay (t _{OFF})	Time for I _S to reach 50% of final value		1		μs	С	
Bias pin input impedance			50		kΩ	С	
Amplifier output impedance	Off bias (Bias-1 = 1, Bias-2 = 1)		10 5		kΩ pF	С	

⁽³⁾ The GND pin usable range is from V_{S-} to $(V_{S+}-5V)$.

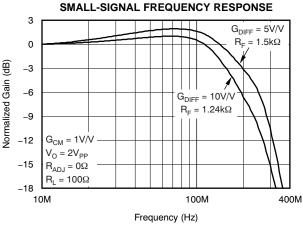
Table 1. Logic Table

BIAS-1	BIAS-2	FUNCTION	DESCRIPTION
0	0	Full bias mode (100%)	Amplifiers on with lowest distortion possible (default state)
1	0	Mid bias mode (75%)	Amplifiers on with power savings and a reduction in distortion performance
0	1	Low bias mode (50%)	Amplifiers on with enhanced power savings and a reduction of overall performance
1	1	Shutdown mode	Amplifiers off and output has high impedance

Product Folder Link(s): THS6214

TYPICAL CHARACTERISTICS: V_S = ±12V, Full Bias

At T_A = +25°C, G_{DIFF} = +10V/V, G_{CM} = 1V/V, R_{ADJ} = 0 Ω , R_F = 1.24k Ω , and R_L = 100 Ω , unless otherwise noted.



3 0 Full Bias Normalized Gain (dB) -3 -6 75% Bias -9 $G_{DIFF} = 10V/V$ $G_{CM} = 1V/V$ -12 $V_0 = 2V_{PP}$ 50% Bias

 $R_{ADJ} = 0\Omega$ $R_L = 100\Omega$

-18

10M

SMALL-SIGNAL FREQUENCY RESPONSE vs BIAS MODE

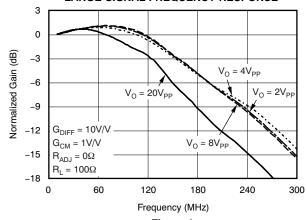
Frequency (Hz) Figure 3.

100M

400M

Figure 2.

LARGE-SIGNAL FREQUENCY RESPONSE



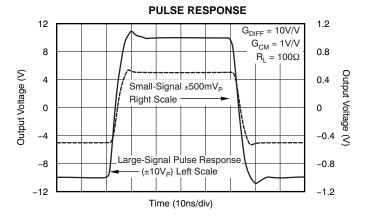


Figure 4.

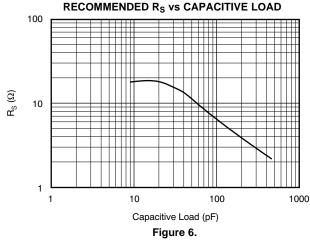


Figure 5.

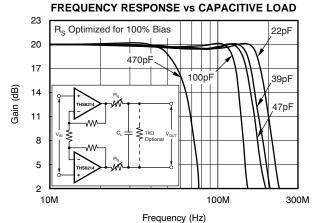


Figure 7.

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TYPICAL CHARACTERISTICS: $V_s = \pm 12V$, Full Bias (continued)

At $T_A = +25^{\circ}C$, $G_{DIFF} = +10 \text{V/V}$, $G_{CM} = 1 \text{V/V}$, $R_{ADJ} = 0 \Omega$, $R_F = 1.24 \text{k}\Omega$, and $R_L = 100 \Omega$, unless otherwise noted.

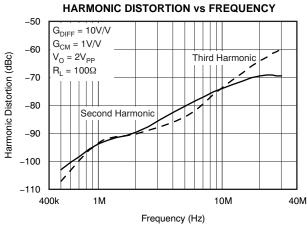


Figure 8.

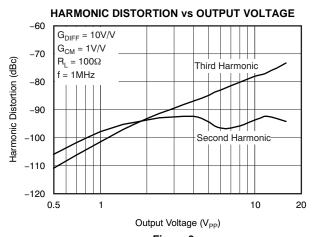
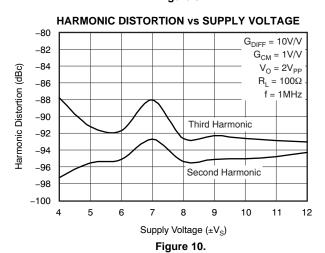
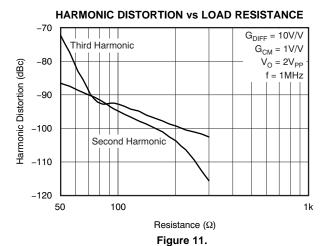
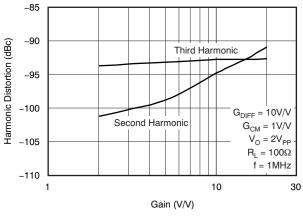


Figure 9.







HARMONIC DISTORTION vs NONINVERTING GAIN

Figure 12.

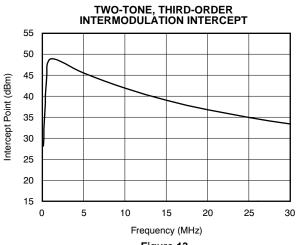
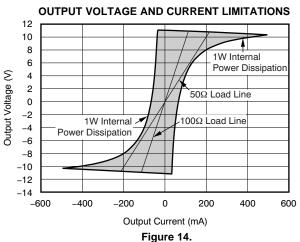


Figure 13.

TEXAS INSTRUMENTS

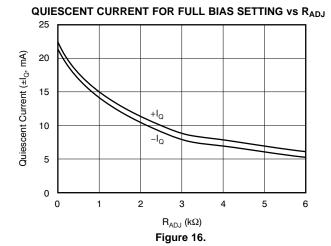
TYPICAL CHARACTERISTICS: $V_S = \pm 12V$, Full Bias (continued)

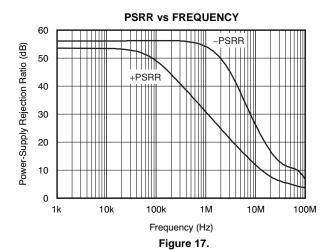
At $T_A = +25^{\circ}C$, $G_{DIFF} = +10 \text{V/V}$, $G_{CM} = 1 \text{V/V}$, $R_{ADJ} = 0 \Omega$, $R_F = 1.24 \text{k}\Omega$, and $R_L = 100 \Omega$, unless otherwise noted.

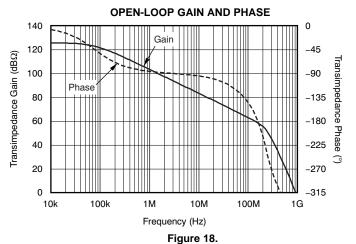


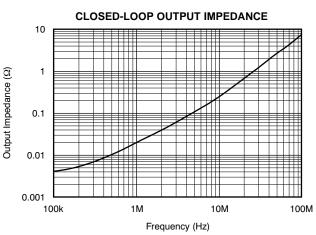
INPUT VOLTAGE AND CURRENT NOISE DENSITY 1000 Output Voltage Noise Density ($\text{nV}/\overline{\text{Nz}}$) Input Current Noise Density ($\text{pA}/\overline{\text{Hz}}$) Voltage and current noise contributing to differential noise 100 Inverting Current Noise $(17.4pA/\sqrt{Hz})$ Voltage Noise (2.7nV/√Hz) Noninverting Current Noise (1.2pV/√Hz) 100 1k 10k 100k 1M 10M

Frequency (Hz) **Figure 15.**









. Figure 19.



TYPICAL CHARACTERISTICS: $V_S = \pm 12V$, Mid Bias

At T_A = +25°C, G_{DIFF} = +10V/V, G_{CM} = 1V/V, R_{ADJ} = 0 Ω , R_F = 1.24k Ω , and R_L = 100 Ω , unless otherwise noted.

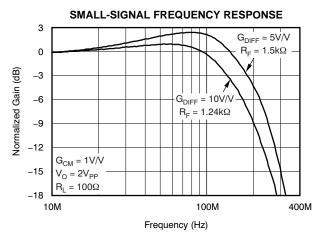


Figure 20.

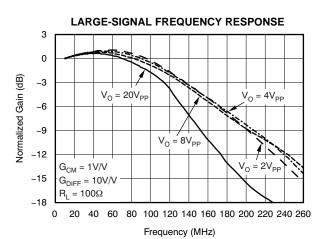


Figure 21.

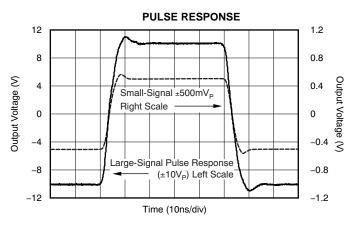
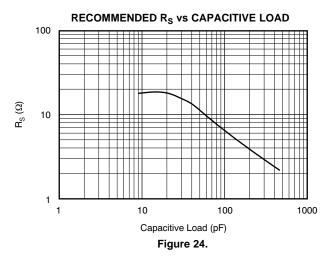
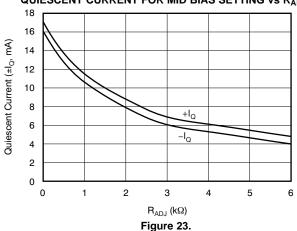


Figure 22.



QUIESCENT CURRENT FOR MID BIAS SETTING vs R_{ADJ}



FREQUENCY RESPONSE vs CAPACITIVE LOAD

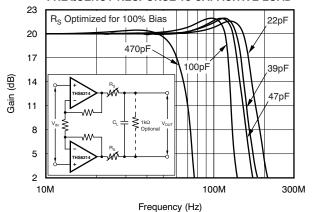


Figure 25.



TYPICAL CHARACTERISTICS: $V_s = \pm 12V$, Mid Bias (continued)

At $T_A = +25^{\circ}C$, $G_{DIFF} = +10 \text{V/V}$, $G_{CM} = 1 \text{V/V}$, $R_{ADJ} = 0 \Omega$, $R_F = 1.24 \text{k}\Omega$, and $R_L = 100 \Omega$, unless otherwise noted.

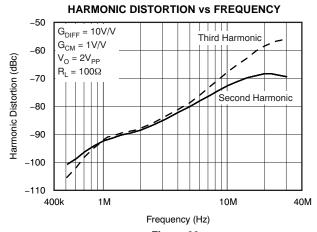


Figure 26.

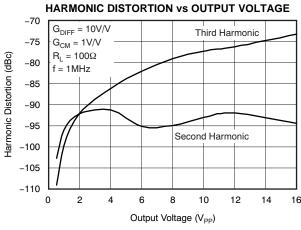
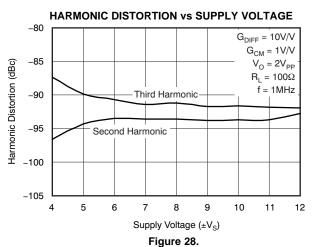


Figure 27.



.gu. o 20.

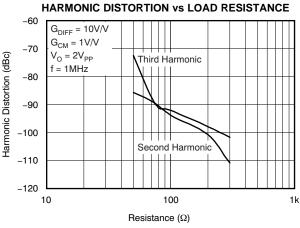
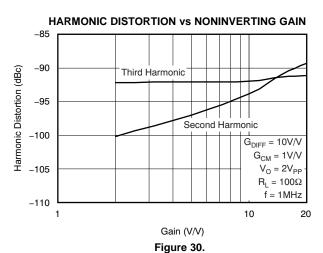


Figure 29.



TWO-TONE, THIRD-ORDER INTERMODULATION INTERCEPT 60 50 Intercept Point (dBm) 40 30 20 10 0 0 5 10 15 25 30 Frequency (MHz)

Figure 31.



TYPICAL CHARACTERISTICS: $V_S = \pm 12V$, Low Bias

At T_A = +25°C, G_{DIFF} = +10V/V, G_{CM} = 1V/V, R_{ADJ} = 0 Ω , R_F = 1.24k Ω , and R_L = 100 Ω , unless otherwise noted.

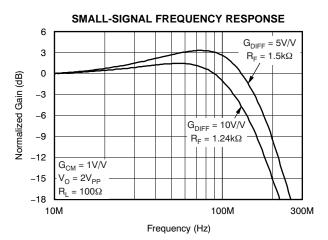


Figure 32.

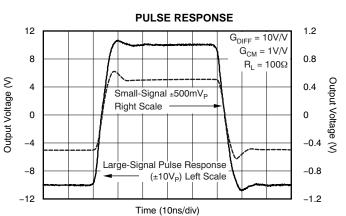
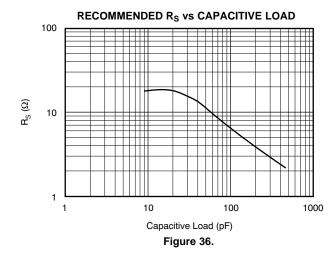


Figure 34.



LARGE-SIGNAL FREQUENCY RESPONSE

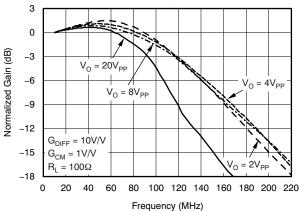
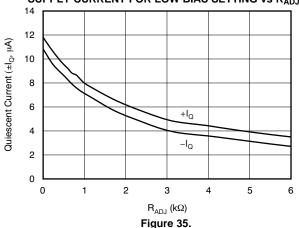
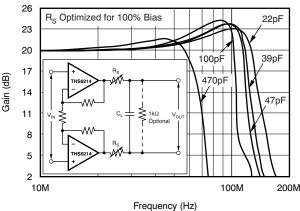


Figure 33.

SUPPLY CURRENT FOR LOW BIAS SETTING vs R_{ADJ}



FREQUENCY RESPONSE vs CAPACITIVE LOAD



-- --

Figure 37.

TYPICAL CHARACTERISTICS: $V_S = \pm 12V$, Low Bias (continued)

At $T_A = +25^{\circ}C$, $G_{DIFF} = +10 \text{V/V}$, $G_{CM} = 1 \text{V/V}$, $R_{ADJ} = 0 \Omega$, $R_F = 1.24 \text{k}\Omega$, and $R_L = 100 \Omega$, unless otherwise noted.

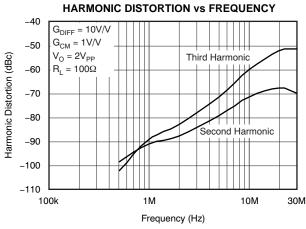


Figure 38.

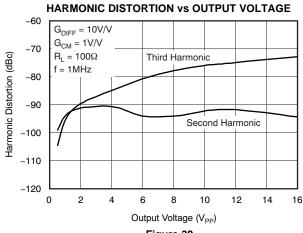
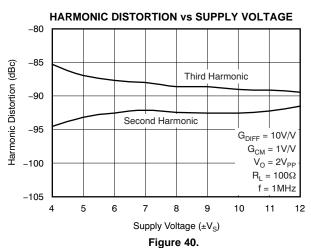
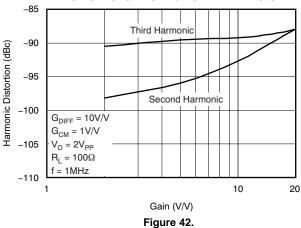


Figure 39.



HARMONIC DISTORTION vs NONINVERTING GAIN



HARMONIC DISTORTION vs LOAD RESISTANCE

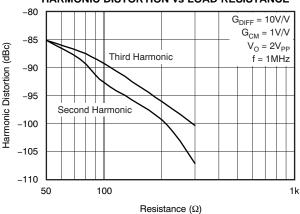


Figure 41.

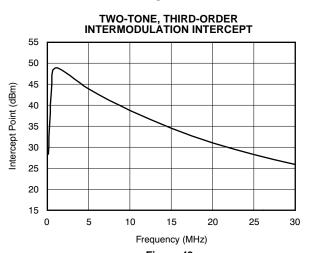


Figure 43.



TYPICAL CHARACTERISTICS: $V_s = \pm 6V$, Full Bias

At T_A = +25°C, G_{DIFF} = +5V/V, G_{CM} = 1V/V, R_{ADJ} = 0 Ω , R_F = 1.82k Ω , and R_L = 100 Ω , unless otherwise noted.

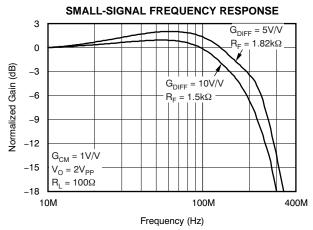


Figure 44.

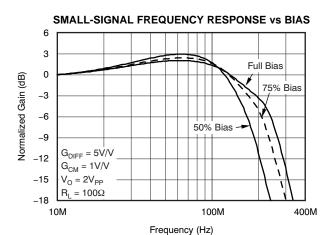


Figure 45.



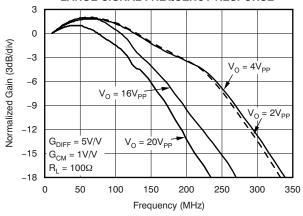


Figure 46. RECOMMENDED RS vs CAPACITIVE LOAD

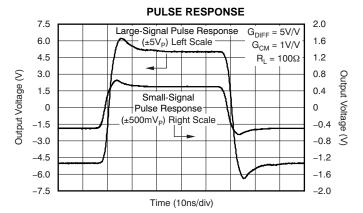


Figure 47.

100 $R_{\rm S}$ (Ω) 10 10 100 1000

Capacitive Load (pF) Figure 48.

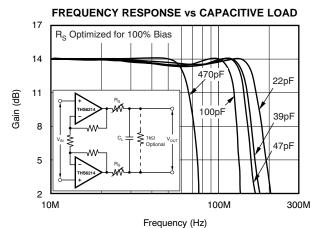


Figure 49.

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TYPICAL CHARACTERISTICS: $V_S = \pm 6V$, Full Bias (continued)

At T_A = +25°C, G_{DIFF} = +5V/V, G_{CM} = 1V/V, R_{ADJ} = 0 Ω , R_F = 1.82k Ω , and R_L = 100 Ω , unless otherwise noted.

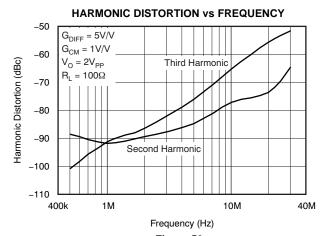
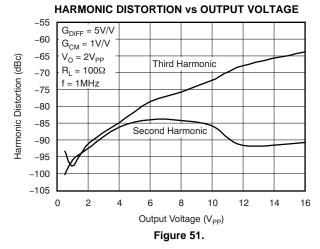


Figure 50.



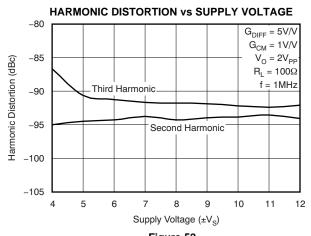


Figure 52.

HARMONIC DISTORTION vs NONINVERTING GAIN

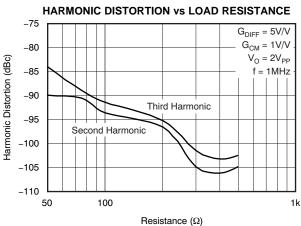
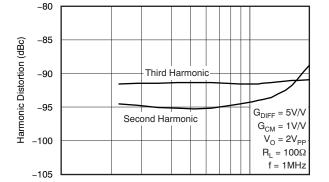


Figure 53.

TWO-TONE, THIRD-ORDER INTERMODULATION INTERCEPT 60 55 50 Intercept Point (dBm) 45 40 35 30 25 20 0 5 10 15 20 30 25 Frequency (MHz)

Figure 55.



Gain (V/V) Figure 54.



TYPICAL CHARACTERISTICS: $V_S = \pm 6V$, Full Bias (continued)

At T_A = +25°C, G_{DIFF} = +5V/V, G_{CM} = 1V/V, R_{ADJ} = 0 Ω , R_F = 1.82k Ω , and R_L = 100 Ω , unless otherwise noted.

QUIESCENT CURRENT FOR FULL BIAS SETTING vs $R_{\mbox{\scriptsize ADJ}}$ 18 Quiescent Current (±I_Q, mA) 16 14 12 10 8 $+I_Q$ 6 $-I_Q$ 4 2 0 0 2 3 5 6 $\mathsf{R}_{\mathsf{ADJ}}$ ($\mathsf{k}\Omega$)



TYPICAL CHARACTERISTICS: V_s = ±6V, Mid Bias

At T_A = +25°C, G_{DIFF} = +5V/V, G_{CM} = 1V/V, R_{ADJ} = 0 Ω , R_F = 1.82k Ω , and R_L = 100 Ω , unless otherwise noted.

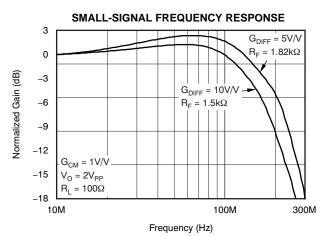


Figure 57.

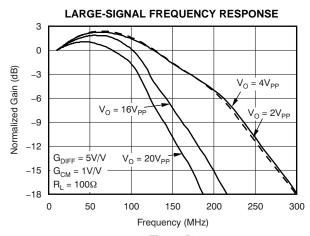
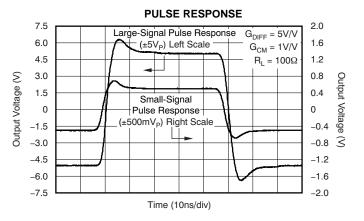
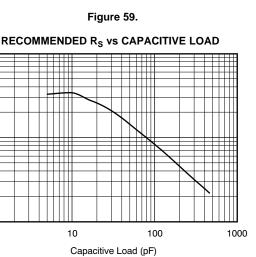
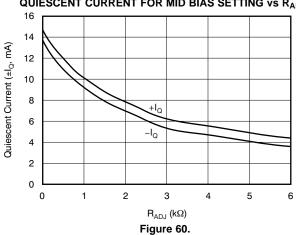


Figure 58.

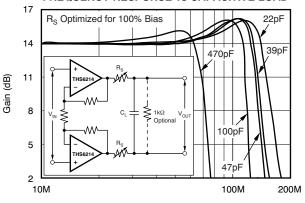




QUIESCENT CURRENT FOR MID BIAS SETTING vs R_{ADJ}



FREQUENCY RESPONSE vs CAPACITIVE LOAD



Frequency (Hz)

Figure 62.

10

Figure 61.

100

10

TYPICAL CHARACTERISTICS: $V_S = \pm 6V$, Mid Bias (continued)

At T_A = +25°C, G_{DIFF} = +5V/V, G_{CM} = 1V/V, R_{ADJ} = 0 Ω , R_F = 1.82k Ω , and R_L = 100 Ω , unless otherwise noted.

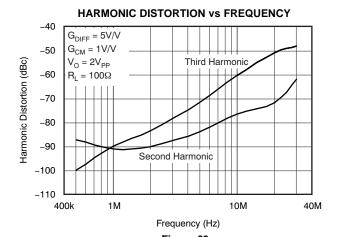
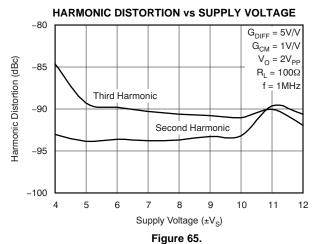


Figure 63.



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HARMONIC DISTORTION vs NONINVERTING GAIN

Gain (V/V) Figure 67.

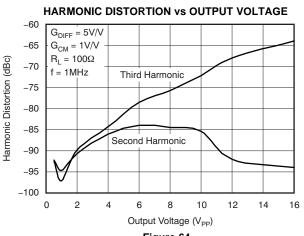
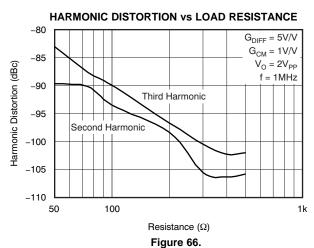


Figure 64.



TWO-TONE, THIRD-ORDER INTERMODULATION INTERCEPT 60 55 50 Intercept Point (dBm) 45 40 35 30 25 20 0 5 10 15 20 30 25 Frequency (MHz)

Figure 68.

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TYPICAL CHARACTERISTICS: $V_s = \pm 6V$, Low Bias

At T_A = +25°C, G_{DIFF} = +5V/V, G_{CM} = 1V/V, R_{ADJ} = 0 Ω , R_F = 1.82k Ω , and R_L = 100 Ω , unless otherwise noted.

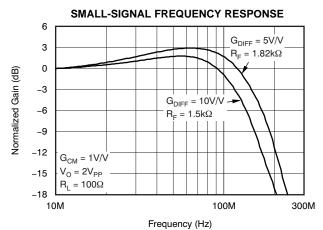


Figure 69.

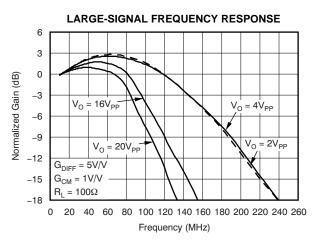


Figure 70.

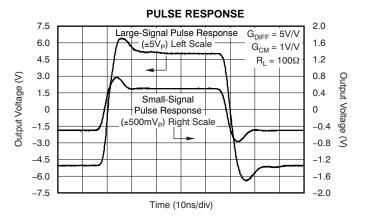
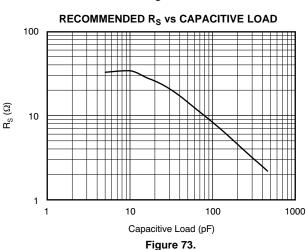
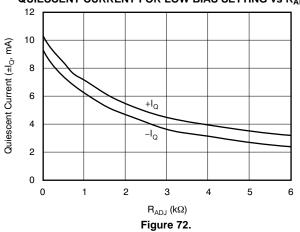


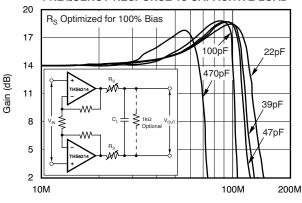
Figure 71.



QUIESCENT CURRENT FOR LOW BIAS SETTING vs $\mathsf{R}_{\mathsf{ADJ}}$



FREQUENCY RESPONSE vs CAPACITIVE LOAD



Frequency (Hz)

Figure 74.

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TYPICAL CHARACTERISTICS: $V_s = \pm 6V$, Low Bias (continued)

At T_A = +25°C, G_{DIFF} = +5V/V, G_{CM} = 1V/V, R_{ADJ} = 0 Ω , R_F = 1.82k Ω , and R_L = 100 Ω , unless otherwise noted.

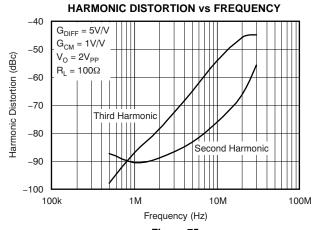
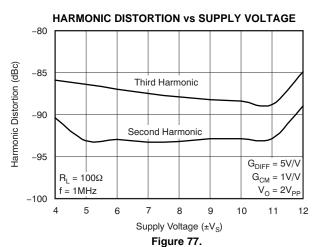
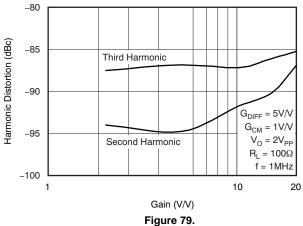


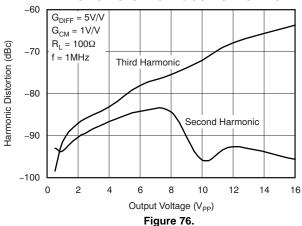
Figure 75.



HARMONIC DISTORTION vs NONINVERTING GAIN



HARMONIC DISTORTION vs OUTPUT VOLTAGE



HARMONIC DISTORTION vs LOAD RESISTANCE

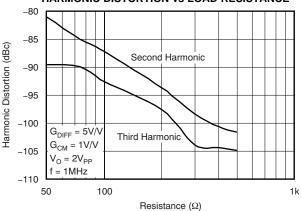


Figure 78.

TWO-TONE, THIRD-ORDER INTERMODULATION INTERCEPT

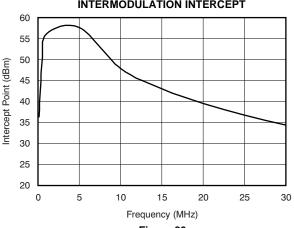


Figure 80.



APPLICATION INFORMATION

WIDEBAND CURRENT-FEEDBACK OPERATION

THS6214 The provides the exceptional ac performance of a wideband current-feedback op amp with a highly linear, high-power output stage. Requiring only 21mA/port quiescent current, the THS6214 swings to within 1.9V of either supply rail on a 100Ω load and delivers in excess of 416mA at room temperature. This low-output headroom requirement, along with supply voltage independent biasing, provides remarkable ±6V supply operation. The THS6214 delivers greater than 140MHz bandwidth driving a $2V_{PP}$ output into 100Ω on a $\pm 6V$ supply. Previous boosted output stage amplifiers typically suffer from very poor crossover distortion as the output current goes through zero. The THS6214 achieves a comparable power gain with much better linearity. The primary advantage current-feedback op amp over a voltage-feedback op amp is that ac performance (bandwidth and distortion) is relatively independent of signal gain. Figure 81 shows the dc-coupled, gain of +10V/V, dual power-supply circuit configuration used as the basis of the ±12V Electrical and Typical Characteristics. For test purposes, the input impedance is set to 50Ω with a resistor to ground and the output impedance is set to 50Ω with a series output resistor. Voltage swings reported in the Electrical Characteristics are taken directly at the input and output pins, whereas load powers (dBm) are defined at a matched 50Ω load. For the circuit of Figure 81, the total effective load is $100\Omega || 1.24kΩ || 1.24kΩ = 86.1Ω.$

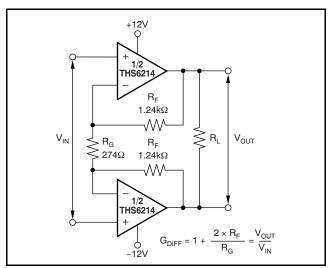


Figure 81. Noninverting Differential I/O Amplifier

This approach allows the user to set a source termination impedance at the input that is independent of the signal gain. For instance, simple differential filters may be included in the signal path right up to the noninverting inputs with no interaction with the gain setting. The differential signal gain for the circuit of Figure 81 is:

$$A_D = 1 + 2 \times \frac{R_F}{R_G} \tag{1}$$

Where A_D = differential gain.

Figure 81 shows a value of 274Ω for the $A_D = +10 \text{V/V}$ design. Because the THS6214 is a current feedback (CFB) amplifier, its bandwidth is primarily controlled with the feedback resistor value; the differential gain, however, may be adjusted with considerable freedom using just the R_G resistor. In fact, R_G may be reduced by a reactive network that provides a very isolated shaping to the differential frequency response.

Various combinations of single-supply or ac-coupled gain can also be delivered using the basic circuit of Figure 81. Common-mode bias voltages on the two noninverting inputs pass on to the output with a gain of +1V/V because an equal dc voltage at each inverting node creates no current through R_G. This circuit does show a common-mode gain of +1V/V from input to output. The source connection should either remove this common-mode signal if undesired (using an input transformer can provide this function), or the common-mode voltage at the inputs can be used to set the output common-mode bias. If the low common-mode rejection of this circuit is a problem, the output interface can also be used to reject that common-mode. For instance, most modern differential input analog-to-digital converters (ADCs) reject common-mode signals very well, while a line application through a transformer also attenuates the common-mode signal through to the line.

DUAL-SUPPLY VDSL DOWNSTREAM

Figure 82 shows an example of a dual-supply VDSL downstream driver. Both channels of the THS6214 are configured as a differential gain stage to provide signal drive to the primary winding of the transformer (in Figure 82, a step-up transformer with a turns ratio of 1:1.1). The main advantage of this configuration is the cancellation of all even harmonic-distortion products. Another important advantage for VDSL is that each amplifier must only swing half of the total output required driving the load.

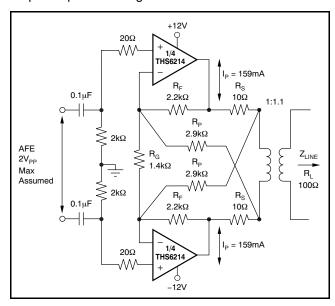


Figure 82. Dual-Supply VDSL Downstream Driver

The analog front-end (AFE) signal is ac-coupled to the driver, and the noninverting input of each amplifier is biased to the mid-supply voltage (ground in this case). In addition to providing the proper biasing to the amplifier, this approach also provides a high-pass filtering with a corner frequency, set here at 5kHz. Because the signal bandwidth starts at 26kHz, this high-pass filter does not generate any problem and has the advantage of filtering out unwanted lower frequencies.

The input signal is amplified with a gain set by the following equation:

$$G_D = 1 + \frac{2 \times R_F}{R_G}$$
 (2)

With $R_F=2.2k\Omega$ and $R_G=1.4k\Omega$, the gain for this differential amplifier is $R_P=2.9k\Omega$. This gain boosts the AFE signal, assumed to be a maximum of $2V_{PP}$, to a maximum of $3V_{PP}$.

The two back-termination resistors ($R_{S}=10\Omega$ each) added at each terminal of the transformer make the impedance of the modem match the impedance of the phone line, and also provide a means of detecting the received signal for the receiver. The value of these resistors (R_{M}) is a function of the line impedance and the transformer turns ratio (n), given by the following equation:

$$R_{M} = \frac{Z_{LINE}}{2n^{2}}$$
 (3)

LINE DRIVER HEADROOM MODEL

The first step in a transformer-coupled, twisted-pair driver design is to compute the peak-to-peak output voltage from the target specifications. This calculation is done using the following equations:

$$P_{L} = 10 \times log \frac{V_{RMS}^{2}}{(1mW) \times R_{L}}$$
 (4)

with:

- P_I = power at the load
- V_{RMS} = voltage at the load
- R_L = load impedance

These values produce the following:

$$V_{RMS} = \sqrt{(1mW) \times R_L \times 10 \frac{P_L}{10}}$$
(5)

$$V_P = CrestFactor \times V_{RMS} = CF \times V_{RMS}$$
 (6)

with:

- V_P = peak voltage at the load
- CF = Crest Factor

$$V_{LPP} = 2 \times CF \times V_{RMS} \tag{7}$$

with V_{IPP} = peak-to-peak voltage at the load.

Consolidating Equation 4 through Equation 7 allows us to express the required peak-to-peak voltage at the load as a function of the crest factor, the load impedance, and the power at the load. Thus:

$$V_{LPP} = 2 \times CF \times \sqrt{(1mW) \times R_{L} \times 10 \frac{P_{L}}{10}}$$
(8)

 V_{LPP} is usually computed for a nominal line impedance and may be taken as a fixed design target.

The next step in the design is to compute the individual amplifier output voltage and currents as a function of peak-to-peak voltage on the line and transformer turns ratio.

TEXAS INSTRUMENTS

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As this turns ratio changes, the minimum allowed supply voltage changes along with it. The peak current in the amplifier output is given by:

$$\pm I_{P} = \frac{1}{2} \times \frac{2 \times V_{LPP}}{n} \times \frac{1}{4R_{M}}$$
 (9)

with V_{PP} as defined in Equation 8, and R_{M} as defined in Equation 3 and shown in Figure 83.

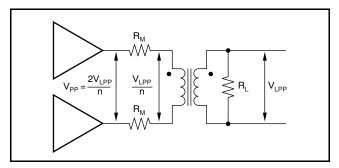


Figure 83. Driver Peak Output Voltage

With the previous information available, it is now possible to select a supply voltage and the turns ratio desired for the transformer, as well as calculate the headroom for the THS6214.

The model, shown in Figure 84, can be described with the following set of equations:

1. As the available output swing:

$$V_{PP} = V_{CC} - (V_1 + V_2) - I_P \times (R_1 + R_2)$$
(10)

2. Or as the required supply voltage:

$$V_{CC} = V_{PP} + (V_1 + V_2) + I_P \times (R_1 + R_2)$$
(11)

The minimum supply voltage for power and load requirements is given by Equation 11.

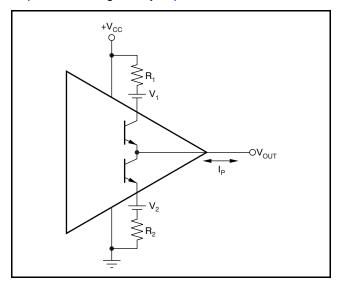


Figure 84. Line Driver Headroom Model

 V_1 , V_2 , R_1 , and R_2 are given in Table 2 for $\pm 12V$ operation.

Table 2. Line Driver Headroom Model Values

	V ₁	R ₁	V ₂	R ₂
±12V	1V	0.6Ω	1V	1.2Ω

When using a synthetic output impedance circuit (see Figure 82), a significant drop is noticed in bandwidth from the specification that appears in the Electrical Characteristics tables. This apparent drop in bandwidth for the differential signal is a result of the apparent increase in the feedback transimpedance as seen for each amplifier. This feedback transimpedance equation is given below.

$$Z_{FB} = R_F \times \frac{1 + 2 \times \frac{R_S}{R_L} + \frac{R_S}{R_P}}{1 + 2 \times \frac{R_S}{R_L} + \frac{R_S}{R_P} - \frac{R_F}{R_P}}$$
(12)

To increase 0.1dB flatness to the frequency of interest, adding a serial RC in parallel with the gain resistor may be needed, as shown in Figure 85.

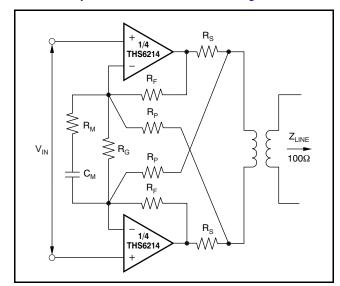


Figure 85. +0.1dB Flatness Compensation Circuit

TOTAL DRIVER POWER FOR xDSL APPLICATIONS

The total internal power dissipation for the THS6214 in an xDSL line driver application is the sum of the quiescent power and the output stage power. The THS6214 holds a relatively constant quiescent current versus supply voltage—giving a power contribution that is simply the quiescent current times the supply voltage used (the supply voltage is greater than the solution given in Equation 11). The total output stage power can be computed with reference to Figure 86.

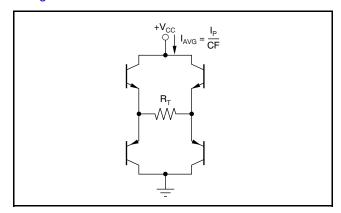


Figure 86. Output Stage Power Model

The two output stages used to drive the load of Figure 83 can be seen as an H-Bridge in Figure 86. The average current drawn from the supply into this H-Bridge and load is the peak current in the load given by Equation 9 divided by the crest factor (CF) for the xDSL modulation. This total power from the supply is then reduced by the power in R_T , leaving the power dissipated internal to the drivers in the four output stage transistors. That power is simply the target line power used in Equation 4 plus the power lost in the matching elements (R_M). In the following examples, a perfect match is targeted giving the same power in the matching elements as in the load. The output stage power is then set by Equation 13.

$$P_{OUT} = \frac{I_{P}}{CF} \times V_{CC} - 2P_{L}$$
 (13)

The total amplifier power is then:

$$P_{TOT} = I_{Q} \times V_{CC} + \frac{I_{P}}{CF} \times V_{CC} - 2P_{L}$$
(14)

For the ADSL CO driver design of Figure 82, the peak current is 159mA for a signal that requires a crest factor of 5.6 with a target line power of 20.5dBm into a 100Ω load (115mW).

With a typical quiescent current of 21mA and a nominal supply voltage of ±12V, the total internal power dissipation for the solution of Figure 82 is:

$$P_{TOT} = 21 \text{mA} (24 \text{V}) + \frac{159 \text{mA}}{5.6} (24 \text{V}) - 2(115 \text{mW}) = 955 \text{mW}$$
 (15)

OUTPUT CURRENT AND VOLTAGE

The THS6214 provides output voltage and current capabilities that are unsurpassed in a low-cost, dual monolithic op amp. Under no-load conditions at +25°C, the output voltage typically swings closer than 1.1V to either supply rail; tested at +25°C, the swing limit is within 1.4V of either rail into a 100 Ω differential load. Into a 25 Ω load (the minimum tested load), the amplifier delivers more than ±408mA continuous and greater than ±1A peak output current.

The specifications described above, though familiar in the industry, consider voltage and current limits separately. In many applications, it is the voltage times current (or V-I product) that is more relevant to circuit operation. Refer to the Output Voltage and Current Limitations plot (Figure 14) in the Typical Characteristics. The X- and Y-axes of this graph show the zero-voltage output current limit and the zero-current output voltage limit, respectively. The four quadrants give a more detailed view of the THS6214 output drive capabilities, noting that the graph is bounded by a safe operating area of 1W maximum internal power dissipation (in this case, for one channel only). Superimposing resistor load lines onto the plot shows that the THS6214 can drive $\pm 10.9V$ into 100Ω or $\pm 10.5V$ into 50Ω without exceeding the output capabilities or the 1W dissipation limit. A 100Ω load line (the standard test circuit load) shows the full ±12V output swing capability, as shown in the Electrical Characteristics tables. The minimum specified output voltage and current over temperature are set by worst-case simulations at the cold temperature extreme. Only at cold startup do the output current and voltage decrease to the numbers shown in the Electrical Characteristics tables. As the output transistors deliver power, the junction temperature increases, decreasing the V_{BE}s (increasing the available output voltage swing), and increasing the current gains (increasing the available output current). In steady-state operation, the available output voltage and current are always greater than that shown in the over-temperature specifications, because the output stage junction temperatures are higher than the minimum specified operating ambient temperature. To maintain maximum output stage linearity, no output short-circuit protection is provided. This absence of short-circuit protection is normally not a problem because most applications include a series-matching resistor at the output that limits the internal power dissipation if the output side of this



resistor is shorted to ground. However, shorting the output pin directly to the adjacent positive power-supply pin (24-pin package), in most cases, destroys the amplifier. If additional short-circuit protection is required, a small series resistor may be included in the supply lines. Under heavy output loads, this additional resistor reduces the available output voltage swing. A 5Ω series resistor in each power-supply lead limits the internal power dissipation to less than 1W for an output short-circuit, while decreasing the available output voltage swing only 0.5V for up to 100mA desired load currents. Always place the $0.1\mu F$ power-supply decoupling capacitors after these supply current limiting resistors, directly on the supply pins.

DRIVING CAPACITIVE LOADS

One of the most demanding and yet very common load conditions for an op amp is capacitive loading. Often, the capacitive load is the input of an ADC—including additional external capacitance that may be recommended to improve the ADC linearity. A high-speed, high open-loop gain amplifier such as the THS6214 can be very susceptible to decreased stability and closed-loop response peaking when a capacitive load is placed directly on the output pin. When the amplifier open-loop output resistance is considered, this capacitive load introduces an additional pole in the signal path that can decrease the phase margin. Several external solutions to this problem have been suggested.

When the primary considerations are frequency response flatness, pulse response fidelity, and/or distortion, the simplest and most effective solution is to isolate the capacitive load from the feedback loop by inserting a series isolation resistor between the amplifier output and the capacitive load. This series resistor does not eliminate the pole from the loop response, but shifts it and adds a zero at a higher frequency. The additional zero acts to cancel the phase lag from the capacitive load pole, thus increasing the phase margin and improving stability. The Typical Characteristics show the recommended R_S vs Capacitive Load (see Figure 6, Figure 24, Figure 36, Figure 48, Figure 61, and Figure 73) and the resulting frequency response at the load. Parasitic

capacitive loads greater than 2pF can begin to degrade device performance. Long printed-circuit board (PCB) traces, unmatched cables, and connections to multiple devices can easily cause this value to be exceeded. Always consider this effect carefully, and add the recommended series resistor as close as possible to the THS6214 output pin (see the *Board Layout Guidelines* section).

DISTORTION PERFORMANCE

The THS6214 provides good distortion performance into a 100Ω load on $\pm 12V$ supplies. Relative to alternative solutions, the amplifier provides exceptional performance into lighter loads and/or operation on a dual ±6V supply. Generally, until the fundamental signal reaches very high frequency or power levels, the second harmonic dominates the distortion with a negligible third-harmonic component. Focusing then on the second harmonic, increasing the load impedance improves distortion directly. Remember that the total load includes the feedback network—in the noninverting configuration Figure 81), this value is the sum of $R_F + R_G$, whereas in the inverting configuration it is just R_F. Also, providing an additional supply decoupling capacitor (0.01μF) between the supply pins (for bipolar operation) improves the second-order distortion slightly (from 3dB to 6dB).

In most op amps, increasing the output voltage swing directly increases harmonic distortion. The Typical Characteristics show the second harmonic increasing at a little less than the expected 2x rate, whereas the third harmonic increases at a little less than the expected 3x rate. Where the test power doubles, the difference between it and the second harmonic decreases less than the expected 6dB, whereas the difference between it and the third harmonic decreases by less than the expected 12dB. This difference also shows up in the two-tone, third-order intermodulation spurious (IM3) response curves. The third-order spurious levels are extremely low at low-output power levels. The output stage continues to hold them low even as the fundamental power reaches very high levels.

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DIFFERENTIAL NOISE PERFORMANCE

The THS6214 is designed to be used as a differential driver in xDSL applications. Therefore, it is important to analyze the noise in such a configuration. Figure 87 shows the op amp noise model for the differential configuration.

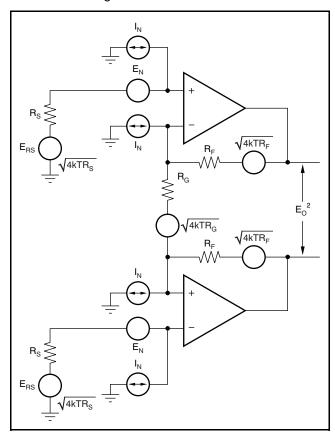


Figure 87. Differential Op Amp Noise Analysis
Model

As a reminder, the differential gain is expressed as:

$$G_D = 1 + \frac{2 \times R_F}{R_G} \tag{16}$$

The output noise can be expressed as shown below:

$$E_{O} = \sqrt{2 \times {G_{D}}^{2} \times \left[e_{N}^{2} + (i_{N} \times R_{S})^{2} + 4kTR_{S}\right] + 2(i_{I}R_{F})^{2} + 2(4kTR_{F}G_{D})}}$$
(17)

Dividing this expression by the differential noise gain $(G_D = (1 + 2R_F/R_G))$ gives the equivalent input referred spot noise voltage at the noninverting input, as shown in Equation 18.

$$E_{O} = \sqrt{2 \times \left[e_{N}^{2} + (i_{N} \times R_{S})^{2} + 4kTR_{S}\right] + 2\left[\frac{i_{I}R_{F}}{G_{D}}\right]^{2} + 2\left[\frac{4kTR_{F}}{G_{D}}\right]}$$
(18)

Evaluating these equations for the THS6214 ADSL circuit and component values of Figure 82 gives a total output spot noise voltage of $38.9 \text{nV/}\sqrt{\text{Hz}}$ and a total equivalent input spot noise voltage of $7 \text{nV/}\sqrt{\text{Hz}}$.

In order to minimize the output noise as a result of the noninverting input bias current noise, it is recommended to keep the noninverting source impedance as low as possible.

DC ACCURACY AND OFFSET CONTROL

A current-feedback op amp such as the THS6214 provides exceptional bandwidth in high gains, giving fast pulse settling but only moderate dc accuracy. The Electrical Characteristics show an input offset voltage comparable to high-speed, voltage-feedback amplifiers; however, the two input bias currents are somewhat higher and are unmatched. While bias current cancellation techniques are very effective with most voltage-feedback op amps, they do not generally reduce the output dc offset for wideband current-feedback op amps. Because the two input bias currents are unrelated in both magnitude and polarity, matching the input source impedance to reduce error contribution to the output is ineffective. Evaluating the configuration of Figure 81, using a worst-case condition at +25°C input offset voltage and the two input bias currents, gives a worst-case output offset range equal to:

$$V_{OFF} = \pm (NG \times V_{OS(MAX)}) + (I_{BN} \times R_S/2 \times NG) \pm (I_{BI} \times R_F)$$

where NG = noninverting signal gain

=
$$\pm (10 \times 5 \text{mV}) + (3.5 \mu \text{A} \times 25 \Omega \times 10)$$

 $\pm (1.24 \text{k}\Omega \times 45 \mu \text{A})$

 $= \pm 50 \text{mV} + 0.875 \text{mV} \pm 55.8 \text{mV}$

$$V_{OFF} = -104.92 \text{mV}$$
 to $+106.67 \text{mV}$

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BOARD LAYOUT GUIDELINES

Achieving optimum performance with a high-frequency amplifier such as the THS6214 requires careful attention to board layout parasitic and external component types. Recommendations that optimize performance include:

- a) Minimize parasitic capacitance to any ac ground for all of the signal I/O pins. Parasitic capacitance on the output and inverting input pins can cause instability; on the noninverting input, it can react with the source impedance to cause unintentional band limiting. To reduce unwanted capacitance, a window around the signal I/O pins should be opened in all of the ground and power planes around those pins. Otherwise, ground and power planes should be unbroken elsewhere on the board.
- b) Minimize the distance (less than 0.25in, or pins 6,35mm) from the power-supply high-frequency 0.1µF decoupling capacitors. At the device pins, the ground and power plane layout should not be in close proximity to the signal I/O pins. Avoid narrow power and ground traces to minimize inductance between the pins and the decoupling capacitors. The power-supply connections should always be decoupled with these capacitors. An optional supply decoupling capacitor across the two power supplies (for bipolar operation) improves second-harmonic distortion performance. Larger (2.2μF to 6.8μF) decoupling capacitors, effective at lower frequencies, should also be used on the main supply pins. These capacitors can be placed somewhat farther from the device and may be shared among several devices in the same area of the PCB.
- c) Careful selection and placement of external components preserve the high-frequency performance of the THS6214. Resistors should be a very low reactance type. Surface-mount resistors work best and allow a tighter overall layout. Metal film and carbon composition, axially-leaded resistors can also provide good high-frequency performance.

Again, keep leads and PCB trace length as short as possible. Never use wire-wound type resistors in a high-frequency application. Although the output pin and inverting input pin are the most sensitive to parasitic capacitance, always position the feedback and series output resistor, if any, as close as possible to the output pin. Other network components, such as noninverting input termination resistors, should also be placed close to the package. Where double-side component mounting is allowed, place the feedback resistor directly under the package on the other side of the board between the output and inverting input pins. The frequency response is primarily determined by the feedback resistor value as described previously. Increasing the value reduces the bandwidth, whereas decreasing it leads to a more

peaked frequency response. The $1.24k\Omega$ feedback resistor used in the Typical Characteristics at a gain of $\pm 10V/V$ on $\pm 12V$ supplies is a good starting point for design. Note that a $1.5k\Omega$ feedback resistor, rather than a direct short, is recommended for a unity-gain follower application. A current-feedback op amp requires a feedback resistor to control stability even in the unity-gain follower configuration.

d) Connections to other wideband devices on the board may be made with short direct traces or through onboard transmission lines. For short connections, consider the trace and the input to the next device as a lumped capacitive load. Relatively wide traces (50mils to 100mils [.050in to .100in, or 1,27mm to 2,54mm]) should be used, preferably with ground and power planes opened up around them. Estimate the total capacitive load and set R_S from the plot of Recommended R_S vs Capacitive Load (see Figure 6, Figure 24, Figure 36, Figure 48, Figure 61, and Figure 73). Low parasitic capacitive loads (less than 5pF) may not need an isolation resistor because the THS6214 is nominally compensated to operate with a 2pF parasitic load. If a long trace is required, the 6dB signal loss intrinsic and doubly-terminated transmission line is acceptable. implement a matched-impedance transmission line using microstrip or stripline techniques (consult an ECL design handbook for microstrip and stripline layout techniques). A 50Ω environment is not necessary on board; in fact, a higher impedance environment improves distortion (see the distortion versus load plots). With a characteristic board trace impedance defined based on board material and trace dimensions, a matching series resistor into the trace from the output of the THS6214 is used, as well as a terminating shunt resistor at the input of the destination device. Remember also that terminating impedance is the parallel combination of the shunt resistor and the input impedance of the destination device.

This total effective impedance should be set to match the trace impedance. The high output voltage and current capability of the THS6214 allows multiple destination devices to be handled as separate transmission lines, each with their own series and shunt terminations. If the 6dB attenuation of a doubly-terminated transmission line is unacceptable, a long trace can be series-terminated at the source end only.

Treat the trace as a capacitive load in this case and set the series resistor value as shown in the plot of $R_{\rm S}$ vs Capacitive Load. However, this configuration does not preserve signal integrity as well as a doubly-terminated line. If the input impedance of the destination device is low, there is some signal attenuation as a result of the voltage divider formed by the series output into the terminating impedance.



- e) Socketing a high-speed part such as the THS6214 is not recommended. The additional lead length and pin-to-pin capacitance introduced by the socket can create an extremely troublesome parasitic network, which can make it almost impossible to achieve a smooth, stable frequency response. Best results are obtained by soldering the THS6214 directly onto the board.
- f) Use the -V_S plane to conduct heat out of the QFN-24 and TSSOP-24 PowerPAD packages. These packages attach the die directly to an exposed thermal pad on the bottom, which should be soldered to the board. This pad must be connected electrically to the same voltage plane as the most negative supply applied to the THS6214 (in Figure 82, this supply is -12V).

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11-Apr-2013

PACKAGING INFORMATION

Orderable Device	Status	Package Type	•	Pins	_	Eco Plan	Lead/Ball Finish	•	Op Temp (°C)	Top-Side Markings	Samples
	(1)		Drawing		Qty	(2)		(3)		(4)	
THS6214IPWP	ACTIVE	HTSSOP	PWP	24	60	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 85	THS6214	Samples
THS6214IPWPR	ACTIVE	HTSSOP	PWP	24	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 85	THS6214	Samples
THS6214IRHFR	ACTIVE	VQFN	RHF	24	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 85	6214	Samples
THS6214IRHFT	ACTIVE	VQFN	RHF	24	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 85	6214	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

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⁽³⁾ MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

⁽⁴⁾ Multiple Top-Side Markings will be inside parentheses. Only one Top-Side Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Top-Side Marking for that device.





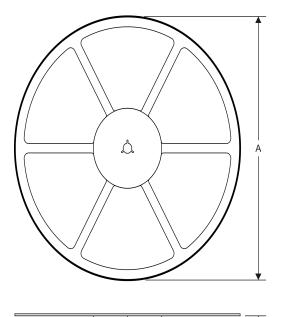
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PACKAGE MATERIALS INFORMATION

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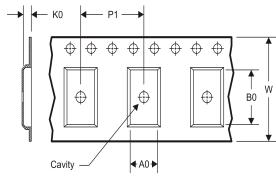
TAPE AND REEL INFORMATION

REEL DIMENSIONS





TAPE DIMENSIONS



A0	Dimension designed to accommodate the component width
В0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

TAPE AND REEL INFORMATION

*All dimensions are nominal

All differsions are norminal												
Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
THS6214IPWPR	HTSSOP	PWP	24	2000	330.0	16.4	6.95	8.3	1.6	8.0	16.0	Q1
THS6214IRHFR	VQFN	RHF	24	3000	330.0	12.4	4.3	5.3	1.3	8.0	12.0	Q1
THS6214IRHFT	VQFN	RHF	24	250	180.0	12.4	4.3	5.3	1.3	8.0	12.0	Q1

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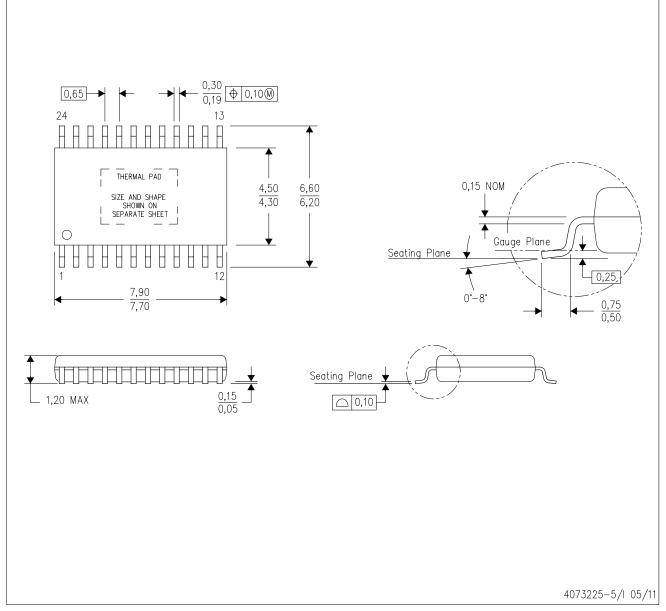


*All dimensions are nominal

7 III dilitorio di Citto di Ci									
Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)		
THS6214IPWPR	HTSSOP	PWP	24	2000	367.0	367.0	38.0		
THS6214IRHFR	VQFN	RHF	24	3000	367.0	367.0	35.0		
THS6214IRHFT	VQFN	RHF	24	250	210.0	185.0	35.0		

PWP (R-PDSO-G24)

PowerPAD™ PLASTIC SMALL OUTLINE



NOTES:

- All linear dimensions are in millimeters.
- This drawing is subject to change without notice.
- Body dimensions do not include mold flash or protrusions. Mold flash and protrusion shall not exceed 0.15 per side.
- This package is designed to be soldered to a thermal pad on the board. Refer to Technical Brief, PowerPad Thermally Enhanced Package, Texas Instruments Literature No. SLMA002 for information regarding recommended board layout. This document is available at www.ti.com http://www.ti.com.

 E. See the additional figure in the Product Data Sheet for details regarding the exposed thermal pad features and dimensions.
- E. Falls within JEDEC MO-153

PowerPAD is a trademark of Texas Instruments.



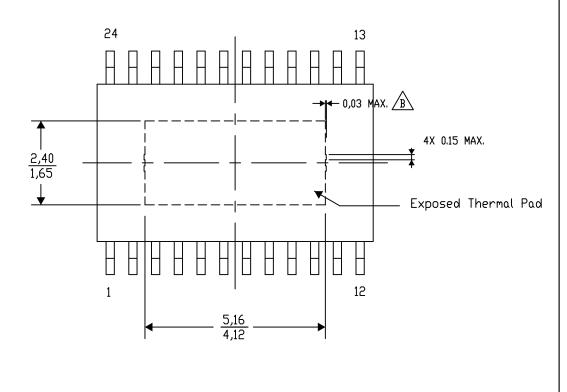
PWP (R-PDSO-G24) PowerPAD™ SMALL PLASTIC OUTLINE

THERMAL INFORMATION

This PowerPADTM package incorporates an exposed thermal pad that is designed to be attached to a printed circuit board (PCB). The thermal pad must be soldered directly to the PCB. After soldering, the PCB can be used as a heatsink. In addition, through the use of thermal vias, the thermal pad can be attached directly to the appropriate copper plane shown in the electrical schematic for the device, or alternatively, can be attached to a special heatsink structure designed into the PCB. This design optimizes the heat transfer from the integrated circuit (IC).

For additional information on the PowerPAD package and how to take advantage of its heat dissipating abilities, refer to Technical Brief, PowerPAD Thermally Enhanced Package, Texas Instruments Literature No. SLMA002 and Application Brief, PowerPAD Made Easy, Texas Instruments Literature No. SLMA004. Both documents are available at www.ti.com.

The exposed thermal pad dimensions for this package are shown in the following illustration.



Top View

Exposed Thermal Pad Dimensions

4206332-29/AO 01/16

NOTE: A. All linear dimensions are in millimeters

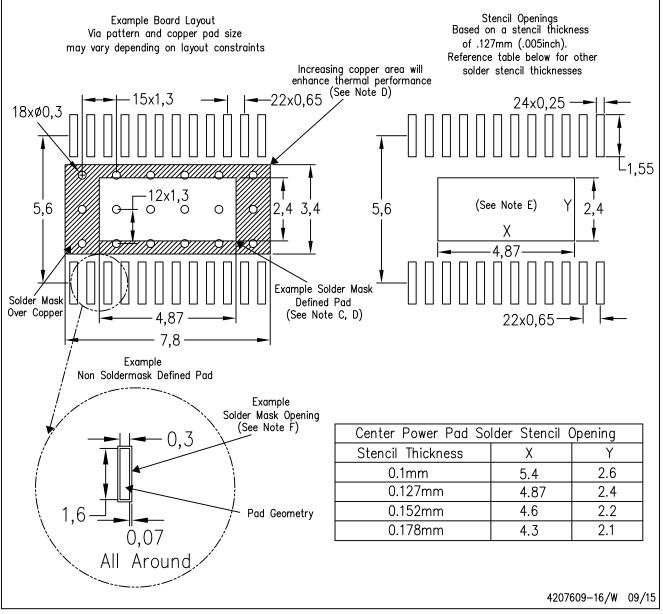
B Exposed tie strap features may not be present.

PowerPAD is a trademark of Texas Instruments



PWP (R-PDSO-G24)

PowerPAD™ PLASTIC SMALL OUTLINE



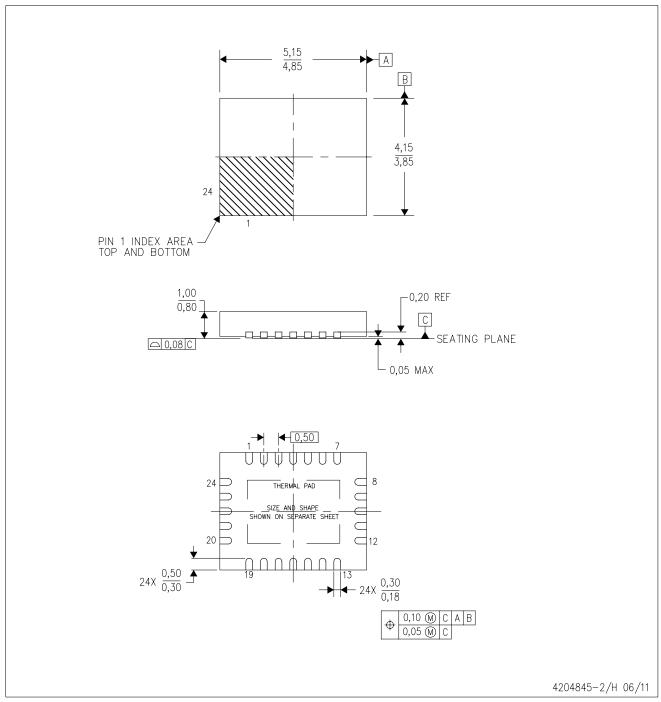
NOTES:

- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Customers should place a note on the circuit board fabrication drawing not to alter the center solder mask defined pad.
- D. This package is designed to be soldered to a thermal pad on the board. Refer to Technical Brief, PowerPad Thermally Enhanced Package, Texas Instruments Literature No. SLMA002, SLMA004, and also the Product Data Sheets for specific thermal information, via requirements, and recommended board layout. These documents are available at www.ti.com http://www.ti.com. Publication IPC-7351 is recommended for alternate designs.
- E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Example stencil design based on a 50% volumetric metal load solder paste. Refer to IPC-7525 for other stencil recommendations.
- F. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



RHF (R-PVQFN-N24)

PLASTIC QUAD FLATPACK NO-LEAD



- NOTES: A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5M—1994.
 - B. This drawing is subject to change without notice.
 - C. QFN (Quad Flatpack No-Lead) Package configuration.
 - D. The package thermal pad must be soldered to the board for thermal and mechanical performance.
 - E. See the additional figure in the Product Data Sheet for details regarding the exposed thermal pad features and dimensions.
 - F. Falls within JEDEC MO-220.



RHF (R-PVQFN-N24)

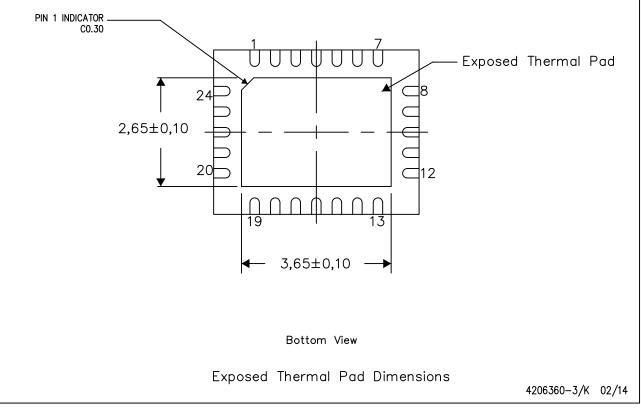
PLASTIC QUAD FLATPACK NO-LEAD

THERMAL INFORMATION

This package incorporates an exposed thermal pad that is designed to be attached directly to an external heatsink. The thermal pad must be soldered directly to the printed circuit board (PCB). After soldering, the PCB can be used as a heatsink. In addition, through the use of thermal vias, the thermal pad can be attached directly to the appropriate copper plane shown in the electrical schematic for the device, or alternatively, can be attached to a special heatsink structure designed into the PCB. This design optimizes the heat transfer from the integrated circuit (IC).

For information on the Quad Flatpack No—Lead (QFN) package and its advantages, refer to Application Report, QFN/SON PCB Attachment, Texas Instruments Literature No. SLUA271. This document is available at www.ti.com.

The exposed thermal pad dimensions for this package are shown in the following illustration.

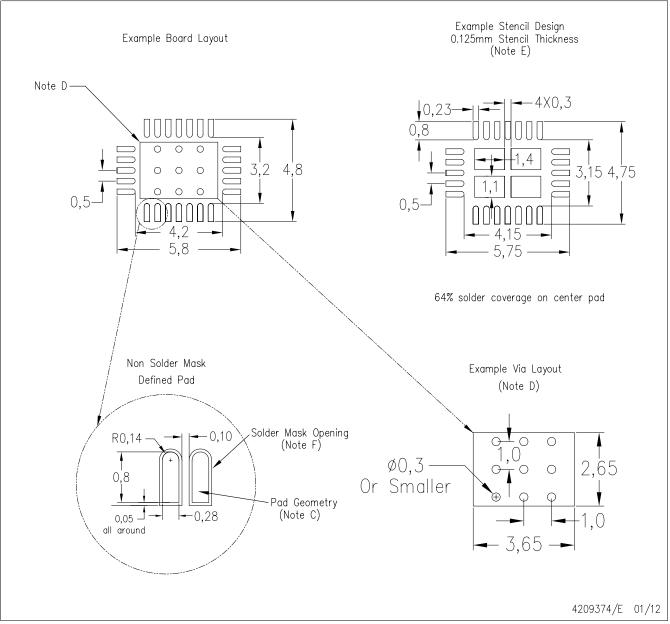


NOTE: All linear dimensions are in millimeters



RHF (R-PVQFN-N24)

PLASTIC QUAD FLATPACK NO-LEAD



NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. This package is designed to be soldered to a thermal pad on the board. Refer to Application Note, Quad Flat—Pack Packages, Texas Instruments Literature No. SLUA271, and also the Product Data Sheets for specific thermal information, via requirements, and recommended board layout. These documents are available at www.ti.com http://www.ti.com>.
- E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC 7525 for stencil design considerations.
- F. Customers should contact their board fabrication site for recommended solder mask tolerances and via tenting recommendations for vias placed in thermal pad.



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