

Product Facts

- Designed to exacting specifications
- Ratchet control provides complete crimping cycle
- For most military, UL and CSA applications
- Manufactured using the highest quality materials
- Requires minimum skill
- Repairable
- Calibrated; recalibration recommended every 6 months or 5 000 cycles
- Many SAHT and DAHT crimping heads, and many die sets, can be adapted for use with the 626 Pneumatic Tool System (Request Catalog 124208)
- Produced under a Quality Management System certified to ISO 9001

A copy of the certificate is available upon request.



Need more information?

For information specifically about tooling, call the AMP Tooling Assistance Center (TAC) at **1-800-722-1111**.

For drawings, technical data, or instant information by the AMP FAX Service 24 hours a day, call the AMP Product Information Center at **1-800-522-6752**.



CERTI-CRIMP Hand Tools are top-of-the-line, premium, hand-operated tools for crimping a broad array of terminals, contacts and special wiring devices available from AMP. They are designed to exacting specifications to produce consistent, high-quality terminations. A potential service life of over 50 000 cycles is possible, depending on operator care.

AMP currently offers eight basic styles of CERTI-CRIMP Hand Tools. The choice depends on the product being applied and/or your preferred method of application. For example, open barrel con-

tacts typically require straight-action die movement to minimize possible rotation during crimping. Or, if your application requires crimping different sizes of terminals, you may prefer using a single tool with a combination of crimping nests, rather than two or three separate tools.

Other options include insulation crimp adjustment for different insulation thicknesses, a locator for properly positioning and supporting the terminal or contact in the tool, a wire stop, and color coding and/or wire size information on the head of the tool or on the handles.

All CERTI-CRIMP Hand Tools feature the reliable ratchet control. The ratchet is connected between both handles. It will not release until the handles are fully closed and the dies bottomed. This helps eliminate partial crimps.

CERTI-CRIMP Hand Tools are well suited for low production runs, prototype work, and repairs—almost any application requiring consistent, highly-reliable terminations. Check appropriate AMP product catalogs for qualification to military specifications, UL recognition and CSA certification.

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AMP, AMP FAX, AMPLI-BOND, AMPLIMITE, AMPMODU, CERTI-CRIMP, COAXICON, FASTON, MATE-N-LOK, PIDG, PLASTI-GRIP, PLASTI-STRIP, SOLISTRAND, T-HEAD, and TETRA-CRIMP are trademarks.

Connector/Terminal to Tool Reference

Connector/ Terminal	Style	Wire Range		Max. Insul. Dia.		Hand Tool Part Numbers				Die Set for Tool Frame	Insertion/ Extraction Tool
		AWG	mm ²	in	mm	DAHT	SAHT	SADAHT	HHHT		
AMPLIMITE D-Sub. Connectors	Size 20 DF Contacts	28-24	0.08-0.2	.040	1.02	—	90302-1	—	—	—	91285-1
		24-20	0.2-0.5	.060	1.52	—	—	—	—	—	
	Size 22 DF Contacts	28-22	0.08-0.3	.040	1.02	—	90430-1	—	—	—	843996-3 (Ext./Reset)
AMPMODU Connectors	Mod. IV Contacts	26-22	0.12-0.3	.061	1.55	—	90418-1	—	—	—	
		24-20	0.2-0.5	.069	1.75	—	90202-2	—	—	—	91084-1
	Locking Clip Contacts	26-22	0.12-0.3	.062	1.58	—	90289-1	—	—	—	
	MTE & Tandem Spring Contacts	32-28	0.03-0.08	.054	1.37	—	58342-2	—	—	—	—
		26-22	0.12-0.3	.065	1.65	—	58342-1	—	—	—	
	Short Point Contacts	32-22	0.03-0.3	.060	1.52	—	58438-1	—	—	—	843473-1 (Ext.)
		24-20	0.2-0.5	.060	1.52	—	58437-1	—	—	—	
CPC Connectors, M Series Connectors	Type II Contacts	28-24	0.08-0.2	.085	2.16	—	—	58305-1	—	90230-1 ¹	—
		24-20	0.2-0.5	.060	1.52	—	—	—	—	—	
		18-16	0.8-1.25	.105	2.67	—	—	90136-1	—	—	
		18-14	0.8-2	—	—	—	—	45098	—	90231-2 ¹	
	Type III+ Contacts	26-24	0.12-0.2	.090	2.29	—	90066-7	—	—	—	200893-2/ 305183
		24-20	0.2-0.5	.120	3.05	—	—	—	—	—	
		24-20	0.2-0.5	.100	2.54	—	90067-5	—	—	—	
		18-16	0.8-1.25	.100	2.54	—	—	—	—	—	
		24-20	0.2-0.5	.070	1.78	—	—	—	—	—	
		18-16	0.8-1.25	.100	2.54	—	90067-4	—	—	—	
	Type XII Contacts	18-14	0.8-2	.100	2.54	—	90310-3	—	—	—	—
		16	1.25	.160	4.06	—	—	—	90382-2	90145-2 ¹	
		14-12	2-3	.160	4.06	—	—	—	90382-2	90145-1 ¹	
		10-8	5-7	.220	5.59	—	—	—	90384-1	90140-1 ¹	
	Subminiature COAXICON Contacts	174 RG/U	—	—	—	—	—	69656	—	69690 ¹	—
		187 RG/U	—	—	—	—	—	69656-1	—	69690-1 ¹	
FASTON Straight Receptacles (Premier Line Only)	250 Series	22-18	0.3-0.8	.130	3.30	90166-1	—	—	—	—	465629-□* (Installation Tip Required)
		18-14	0.8-2	.170	4.32	90165-1	—	—	—	—	
		14-10	2-5	.200	5.08	90120	—	—	—	—	
MATE-N-LOK Connectors	Commercial Contacts	30-22	0.05-0.3	.075	1.91	—	90066-7	—	—	—	455830-1/ 465644-1
		24-18	0.2-0.8	.100	2.54	90123-2	—	—	—	—	
		20-14	0.5-2	.130	3.30	90124-2	—	—	—	—	
	Universal & Universal II Contacts	24-18	0.2-0.8	.100	2.54	—	90300-2	—	—	—	455830-1/ 318851-1
		20-14	0.5-2	.130	3.30	—	90296-2	—	—	—	
		20-18	0.5-0.8	.200	5.08	—	90298-2	—	—	—	
		16-14	1.25-2	.200	5.08	—	90299-2	—	—	—	
		12	3	.200	5.08	—	—	—	—	58380-1 ¹	
		10	5	.200	5.08	—	—	—	—	58380-2 ¹	
	Mini-Universal	20-16	0.5-1.25	.126	3.20	—	90707-1	—	—	—	455830-1/ 455822-2
		30-24	0.05-0.2	.060	1.52	—	90717-2	—	—	—	
	Mini-Universal II Contacts	26-22	0.12-0.3	.069	1.75	—	90710-2	—	—	—	
		22-18	0.3-0.8	.094	2.39	—	90711-2	—	—	—	
		20-16	0.5-1.25	.126	3.20	—	90707-2	—	—	—	
MR Connectors	Contacts	26-24	0.12-0.2	.050	1.27	—	90326-1	—	—	—	455830-1/ 455822-2
		26-18	0.12-0.8	.115	2.92	—	90325-1	—	—	—	455822-2

¹ Use with "C" Head Straight Action Hand Tool, Part Number 69710-1.

Insertion/Extraction Tools (Continued on page 3)

*For Universal Handle (with adjustable strap) with short tip holder (1.87 [47.5]), specify "-1" suffix; with long tip holder (5.87 [149]), specify "-2" suffix.

Requires Installation Tip:
Part Number 465468-1
(≤ .185 [4.7] insul. dia. and/or crimp width) or
Part No. 465488-1 (> .185 [4.7] insul. dia. and/or crimp width).



Universal Handle
Part No. 465629-□*



Insertion/Extraction Tool
Part No. 91285-1



Extraction Tool
Part No. 305183

Connector/Terminal to Tool Reference (Continued)

Connector/ Terminal	Style	Wire Range		Max. Insul. Dia.		Hand Tool Part Numbers					Die Set for Tool Frame
		AWG	mm ²	in	mm	DAHT	SADAHT	TETRA-CRIMP	T-HEAD	HHHT	
PIDG FASTON Receptacles (6409□□ P/N Series Only)	Insulated	22-18	0.3-0.8	.100	2.54	—	—	59824-1	—	—	—
		16-14	1.25-2	.170	4.32						
		12-10	3-5	.250	6.35						
PIDG Terminals and Splices, PLASTI-GRIP Terminals	Insulated	26-22	0.12-0.3	.082	2.08	46121	—	—	59275	—	69344 ¹
		22-16	0.3-1.25	.125	3.18	47386	—	59824-1	59250	—	47806-2 ¹
		16-14	1.25-2	.150	3.81	47387	—	59824-1	59250	—	47807-1 ¹
		12-10	3-5	.230	5.84	—	—	59824-1	—	59239-4	47808-6 ¹
PLASTI-GRIP Butt Splices	Insulated	26-22	0.12-0.3	.080	2.03	46121	—	—	—	—	—
		22-16	0.3-1.25	.170	4.32	45160	—	—	—	—	—
		16-14	1.25-2	.215	5.46	45575-1	—	—	—	—	—
AMPLI-BOND Terminals, PLASTI-GRIP Terminals	Insulated	8	7	.377	9.58	—	—	—	—	69959	—
PLASTI-STRIP Terminals, Ultra-Fast Plus FASTON Receptacles	Insulated	22-18	0.3-0.8	.135	3.43	—	—	—	—	—	58079-3 ²
		16-14	1.25-2	.160	4.06	—	—	—	—	—	58080-3 ²
Ultra-Fast FASTON Tabs and Receptacles	Insulated	22-18	0.3-0.8	.230	5.84	—	—	—	—	—	90390-3 ²
		16-14	1.25-2	.260	6.60	—	—	—	—	—	90391-3 ²
SOLISTRAND Terminals and Splices	Uninsulated	22-16	0.3-1.25	—	—	49935	—	—	—	—	47812 ¹
		16-14	1.25-2	—	—	49935	—	—	—	—	47813 ¹
		12-10	3-5	—	—	49935	—	—	—	—	—
BNC/TNC Connectors	50-Ohm Commercial Dual Crimp	58 RG/U	—	—	—	220187-1	—	—	—	—	220217-1 ¹
		59 RG/U	—	—	—	220187-2	—	—	—	—	220217-2 ¹
		Belden 8281	—	—	—	220043-1	—	—	—	—	220088-1 ¹
	50-Ohm Military Single Crimp	174 RG/U	—	—	—	—	69245-1	—	—	—	69422 ¹
		58 RG/U	—	—	—	—	69140-1	—	—	—	69223-1 ¹
		59 RG/U	—	—	—	—	69141-1	—	—	—	—
N Connectors	50 Ohm Military Dual Crimp	58 RG/U	—	—	—	220045-2	—	—	—	—	—
		8 RG/U	—	—	—	—	—	—	—	220015-1	—
Miniature UHF Connectors	Dual Crimp	58 RG/U	—	—	—	220149-1	—	—	—	—	58158-1 ¹
SMA Connectors	Military	174 RG/U, 58 RG/U	—	—	—	220061-1	—	—	—	—	220091-1 ¹
Twin BNC Connectors	—	108 RG/U	—	—	—	—	69667	—	—	—	69708 ¹

¹ Use with "C" Head Straight Action Hand Tool, **Part Number 69710-1**.

² Use with Platform Die Hand Tool, **Part Number 58078-3**.

Note: For Instruction Sheets for the part numbers listed on pages 2-4, call the AMP Product Information Center at 1-800-522-6752. Choose option "1" for AMP FAX Service.

Insertion/Extraction Tools (Continued) Refer to chart on page 2.



Extraction Tool
Part No. 318851-1

105712



Extraction Tool
Part No. 455822-2

68822



Extraction Tool
Part No. 465644-1

103109



Extraction/Lance Reset Tool
Part No. 843996-3

73878A

Tooling Options



Double Action Hand Tool (DAHT)

- Dies travel in arc-like path.
- Locator on tools for FASTON, MATE-N-LOK, PIDG and PLASTI-GRIP, and RF connectors.
- Insulation adjustment on tools for FASTON, MATE-N-LOK, PIDG and PLASTI-GRIP terminals.
- Approximate weight 1.2 lb [0.54 kg].



T-HEAD Hand Tool

- Dies close in a straight line.
- Locator.
- Quick take-up on handle for holding terminal or splice in place.
- Adjust insulation crimp with a four-position screw.
- Color coded.
- Approximate weight 1.3 lb [0.59 kg].



Straight Action Hand Tool (SAHT)

- Dies close in a straight line.
- Contact locator and support.
- Wire stop.
- Insulation crimp adjustment lever when applicable.
- Ejects crimped contact.
- Approximate weight 1.3 lb [0.59 kg].



Heavy Head Hand Tool (HHHT)

- Designed to terminate most large coaxial cable and heavy-gage wire.
- Dies close in a straight line.
- Locator and wire stop when applicable.
- Insulation adjustment on tools for AMPLI-BOND, PIDG and PLASTI-GRIP terminals.
- Approximate weight 2.1 lb [0.95 kg].



Straight Action, Double Action Hand Tool (SADAHT)

- Same handles as DAHT.
- Dies close in a straight line.
- Contact locator and support.
- Approximate weight 1.5 lb [0.68 kg].



"C" Head Straight Action Hand Tool

Part No. 69710-1

- Dies close in a straight line.
- Dies are interchangeable.
- Locators and other applicable features included with dies.
- Approximate weight 1.9 lb [0.86 kg].



TETRA-CRIMP Hand Tool Part No. 59824-1

- Dies travel in arc-like path.
- Multiple color-coded crimping cavities.
- Terminal locator and wire stop.
- Ratchet control release.
- Approximate weight 1.4 lb [0.64 kg].



Platform Die Hand Tool Part No. 58078-3

- Same frame configuration as TETRA-CRIMP Hand Tool.
- Dies are interchangeable.
- Adjustable terminal locator.
- Approximate weight 1.4 lb [0.64 kg].



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