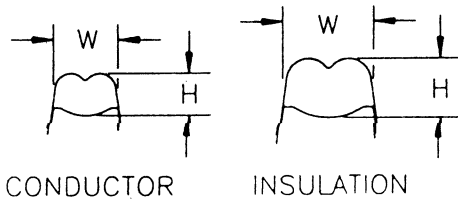


NEST	CONDUCTOR		INSULATION	
	H	W	H	W
A	.040/.036	.076 REF.	.082/.076	.104 REF.
B	.024/.020	.060 REF.	.053/.047	.070 REF.

GAGING USING WIRE SOLDER



ETCH DATE CODE
(PRODUCTION WEEK & YEAR)
IN AREA SHOWN

HEAT TREATED COMPONENTS
BLACK OXIDE JAW ASSEMBLY
BLACK OXIDE HANDLES
RATCHET CONTROLLED RELEASE
RATCHET SET TO RELEASE WHEN A
50-60 LB. LOAD IS APPLIED APPROX.
1 3/4" FROM END OF HANDLES.
BLUE TEXTURED PLASTISOL GRIPS

		EXP. RELEASE		TOLERANCES		JAW RELEASE MATE			
		FINAL RELEASE 2/2/93					FRAC. ±		
		SUPERSEDES					2 DEC. ±		
		SCALE 1:1					3 DEC. ±		
REVISION		APPD.	DWN.	4 DEC. ±	PART NAME				
				ANGLES ±	MOLEX STYLE HTR2445A				
				UNLESS OTHERWISE SPECIFIED	SARGENT CRIMP TOOL				
ROSTRA TOOL COMPANY BRANFORD, CONNECTICUT 06405		CHECKED	APPD.	DO NOT SCALE DRAWING	SP 1366-00				
			JAK.				REV.		