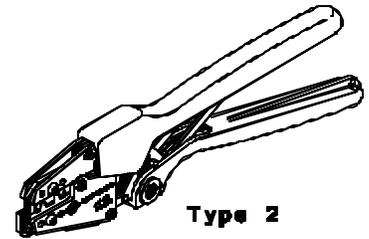




TOOLING SPECIFICATION SHEET HAND CRIMP TOOL Part No. 63811-0500



SCOPE

Terminal Series No	Wire Size		Insulation Diameter		Strip Length	
	Awg	mm ²	mm	in	mm	in
43374-1001	18 & 2x 18	0.80 & 2x 0.80	3.05-4.57	.120-.180	3.96-5.54	.156-.218
43375-1001	18 & 2x 18	0.80 & 2x 0.80	3.05-4.57	.120-.180	3.96-5.54	.156-.218

CONDITIONS:

After crimping, the conductor profile should measure the following. (see notes on page 2)

Terminal Series No.	Wire Size		Crimp Height		Pull Force Min.		Punch Width		Profile	
	Awg	mm ²	mm	in	N	Lbs.	Ref. mm	Ins.	A	B
43374-1001	18	0.80	1.35-1.43	.053-.056	89.0	20.00	2.50			X
43374-1001	2x 18	2x 0.80	1.47-1.57	.058-.063	89.0	20.00	2.50		X	
43375-1001	18	0.80	1.35-1.43	.053-.056	89.0	20.00	2.50			X
43375-1001	2x 18	2x 0.80	1.47-1.57	.058-.063	89.0	20.00	2.50		X	

Crimping Instructions

1. Open the tool by squeezing the handles together, at the end of the closing stroke, the ratchet mechanism will release the handles and the tool will spring open.
2. Lift the locator blade and place the terminal into the correct die profile (A or B), release the locator blade. Not all tools are equipped with a locator or locator blade.
3. Partially close the tool until the terminal is held in place. (see Fig. 2)
4. Place a wire into the terminal and up against the locator blade (see Fig. 3). On tools without locators line the wire up with the conductor and insulation grips visually.
5. Close the tool until the ratchet releases. (see Fig. 4)
6. Lift the locator blade or wire stop and carefully remove the crimped terminal.

Fig. 2

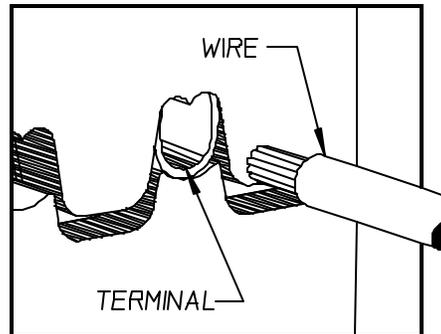


Fig. 3

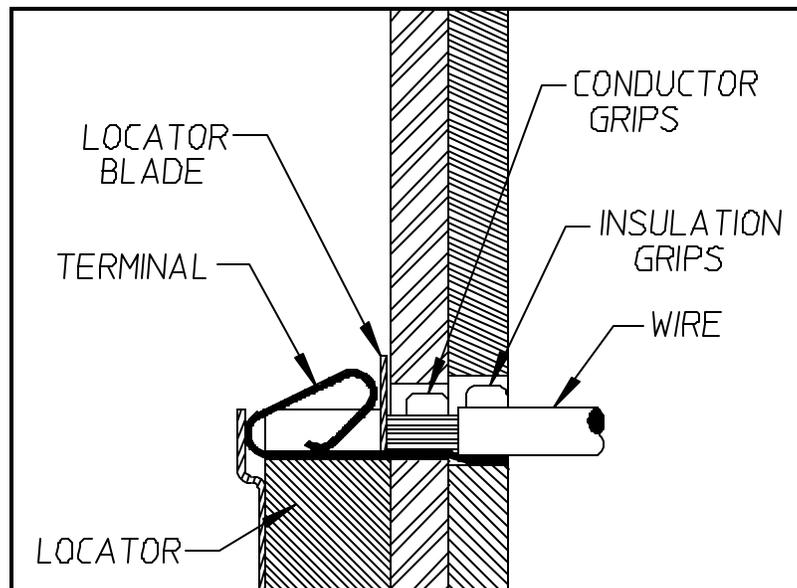
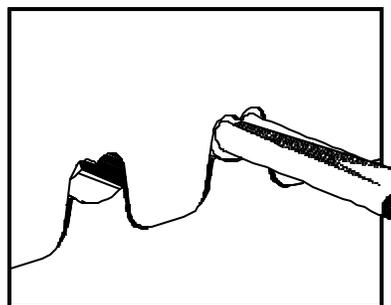


Fig. 4



Maintenance

It is recommended that each operator of the tool be made aware of, and responsible for, the following maintenance steps:

1. Remove dust, moisture and other contaminants with a clean brush, or soft, lint free cloth.
2. Do not use any abrasive materials that could damage the tool.
3. Make certain all pins, pivot points and bearing surfaces are protected with a thin coat of high quality machine oil. Do not oil excessively.
4. When tool is not in use, keep the handles closed to prevent objects from becoming lodged in the crimping dies, and store the tool in a clean, dry area.

Miscrimps or Jams (see Fig. 1)

Should this tool ever become stuck or jammed in a partially closed position, **Do Not** force the handles open or closed. The tool will open easily by lifting the ratchet release lever.

How To Adjust Tool Crimp Force (see Fig. 1)

It may be necessary over the life of the tool to adjust the tool crimping force. Listed below are the steps required to adjust the crimping force of the handtool to obtain proper crimp conditions.

1. Remove the screw and plastic cover washer. Note the setting wheel position.
2. Lift the setting wheel off the axle. Turn the eccentric axle with a screwdriver.
3. Turning the eccentric axle counter-clockwise will increase handle force.
4. Replace the setting wheel to the axle, aligning the nearest notch in the setting wheel to the dowel pin.
5. Replace the plastic cover washer and screw.
6. Check to the crimp specifications after tool crimp force is adjusted.

Warranty

This tool is for electrical terminal crimping purposes only. This tool is made of the best quality materials. All vital components are long life tested. All tools are warrantied to be free of manufacturing defects for a period of **30 days**. Should such a defect occur, we will exchange the tool free of charge. This will not be applicable to altered, misused, or damaged tools. This tool is designed for hand use only. Any clamping, fixturing, or use of handle extensions voids this warranty.

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