

19-0095; Rev 0; 11/92

# MAXIM

## Low Noise, High-Precision Op Amps

### General Description

The MAX427/MAX437  $\pm 15\text{V}$  operational amplifiers feature a superior combination of low wideband noise, and ultra-low offset voltage and drift;  $2.5\text{nV}/\sqrt{\text{Hz}}$  (1kHz) noise, less than  $15\mu\text{V}$  offset voltage ( $5\mu\text{V}$  typ), and less than  $0.8\mu\text{V}/^\circ\text{C}$  drift ( $0.1\mu\text{V}/^\circ\text{C}$  typ). Voltage gain is 20 million when driving a  $2\text{k}\Omega$  load to  $\pm 12\text{V}$ , and 12 million with a  $600\Omega$  load to  $\pm 10\text{V}$ .

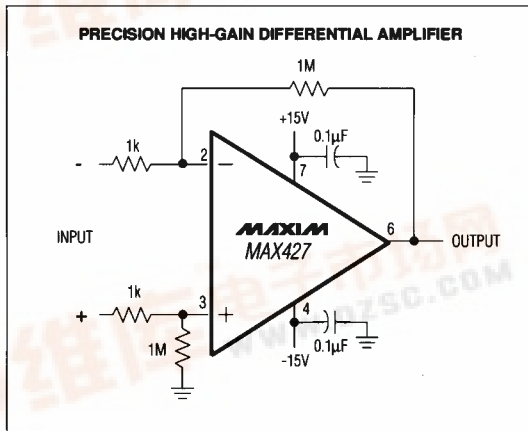
The MAX427 is unity-gain stable, with an 8MHz gain bandwidth and a  $2.5\text{V}/\mu\text{s}$  slew rate. The decompensated MAX437 has a 60MHz gain bandwidth, a  $15\text{V}/\mu\text{s}$  slew rate, and is stable for closed-loop gains of 5 or greater.

For applications requiring even lower noise and low-power performance from  $\pm 5\text{V}$  supplies, see the MAX410/MAX412/MAX414 data sheet.

### Applications

Low-Noise Signal Processing  
Threshold Detection  
Strain-Gauge Amplifiers  
Microphone Preamplifiers

### Typical Application Circuit



### Features

- ◆ **15 $\mu\text{V}$  Max Offset Voltage**
- ◆ **0.8 $\mu\text{V}/^\circ\text{C}$  Max Drift**
- ◆ **Low Noise Performance:**  
4.5nV/ $\sqrt{\text{Hz}}$  Max (10Hz)  
3.8nV/ $\sqrt{\text{Hz}}$  Max (1kHz)
- ◆ **High-Voltage Gain:**  
7 Million Min (2k $\Omega$  Load)  
3 Million Min (600 $\Omega$  Load)
- ◆ **117dB Min CMRR**
- ◆ **60MHz Gain-Bandwidth Product (MAX437)**

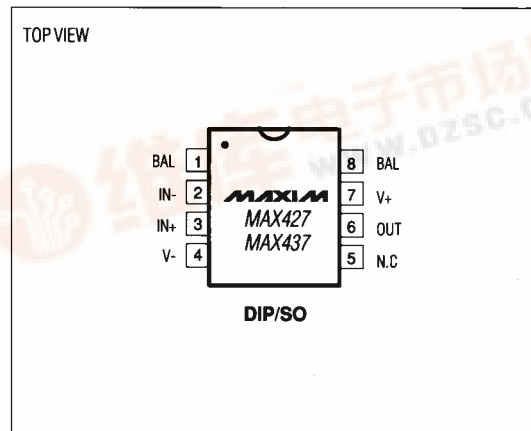
### Ordering Information

| PART      | TEMP. RANGE     | PIN-PACKAGE   |
|-----------|-----------------|---------------|
| MAX427CPA | 0°C to +70°C    | 8 Plastic DIP |
| MAX427CSA | 0°C to +70°C    | 8 SO          |
| MAX427C/D | 0°C to +70°C    | Dice*         |
| MAX427EPA | -40°C to +85°C  | 8 Plastic DIP |
| MAX427ESA | -40°C to +85°C  | 8 SO          |
| MAX427MJA | -55°C to +125°C | 8 CERDIP**    |
| MAX437CPA | 0°C to +70°C    | 8 Plastic DIP |
| MAX437CSA | 0°C to +70°C    | 8 SO          |
| MAX437C/D | 0°C to +70°C    | Dice*         |
| MAX437EPA | -40°C to +85°C  | 8 Plastic DIP |
| MAX437ESA | -40°C to +85°C  | 8 SO          |
| MAX437MJA | -55°C to +125°C | 8 CERDIP**    |

\* Dice are specified at  $T_A = +25^\circ\text{C}$ , DC parameters only.

\*\*Contact factory for availability and processing to MIL-STD-883.

### Pin Configuration



MAXIM

Maxim Integrated Products 1

For free samples & the latest literature: <http://www.maxim-ic.com>, or phone 1-800-998-8800

MAX427/MAX437



## Ultra-Low Noise, High-Precision Op Amps

### ABSOLUTE MAXIMUM RATINGS

|                                                       |            |
|-------------------------------------------------------|------------|
| Supply Voltage                                        | ±22V       |
| Input Voltage (Note 1)                                | ±22V       |
| Output Short-Circuit Duration                         | Continuous |
| Differential Input Voltage (Note 2)                   | ±0.7V      |
| Differential Input Current (Note 2)                   | ±25mA      |
| Continuous Power Dissipation (T <sub>A</sub> = +70°C) |            |
| Plastic DIP (derate 9.09mW/°C above +70°C)            | 727mW      |
| SO (derate 5.88mW/°C above +70°C)                     | 471mW      |
| CERDIP (derate 8.00mW/°C above +70°C)                 | 640mW      |

#### Operating Temperature Ranges:

|                                      |                 |
|--------------------------------------|-----------------|
| MAX427/MAX437C_A                     | 0°C to +70°C    |
| MAX427/MAX437E_A                     | -40°C to +85°C  |
| MAX427/MAX437MJA                     | -55°C to +125°C |
| Junction Temperature Range           | -65°C to +150°C |
| Storage Temperature Range            | -65°C to +150°C |
| Lead Temperature (soldering, 10 sec) | +300°C          |

**Note 1:** For supply voltages less than ±22V, the absolute maximum input voltage is equal to the supply voltage.

**Note 2:** MAX427/MAX437 inputs are protected by back-to-back diodes. Current-limiting resistors are not used in order to achieve low noise. If differential input voltage exceeds ±0.7V, the input current should be limited to 25mA.

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

### ELECTRICAL CHARACTERISTICS

(V<sub>S</sub> = ±15V, T<sub>A</sub> = +25°C, unless otherwise noted.)

| PARAMETER                                        | SYMBOL                | CONDITIONS                                           | MIN   | TYP   | MAX  | UNITS             |
|--------------------------------------------------|-----------------------|------------------------------------------------------|-------|-------|------|-------------------|
| Input Offset Voltage (Note 3)                    | V <sub>OS</sub>       |                                                      |       | 5     | 15   | μV                |
| Long-Term V <sub>OS</sub> Stability (Notes 4, 5) | V <sub>OS</sub> /TIME |                                                      |       | 0.2   | 1.0  | μV/Mo             |
| Input Bias Current                               | I <sub>B</sub>        |                                                      |       | ±10   | ±35  | nA                |
| Input Offset Current                             | I <sub>OS</sub>       |                                                      |       | 7     | 30   | nA                |
| Input Voltage Range                              | I <sub>VR</sub>       |                                                      | ±11.0 | ±12.5 |      | V                 |
| Input Resistance – Common Mode                   | R <sub>INCM</sub>     |                                                      |       | 7     |      | GΩ                |
| Input Noise Voltage (Notes 5, 6)                 | e <sub>np-p</sub>     | 0.1Hz to 10Hz                                        |       | 0.06  | 0.13 | μV <sub>p-p</sub> |
| Input Noise-Voltage Density (Note 5)             | e <sub>n</sub>        | f <sub>0</sub> = 10Hz                                |       | 2.8   | 4.5  | nV/√Hz            |
|                                                  |                       | f <sub>0</sub> = 1kHz                                |       | 2.5   | 3.8  |                   |
| Input Noise-Current Density (Notes 5, 7)         | i <sub>n</sub>        | f <sub>0</sub> = 10Hz                                |       | 1.5   | 4.0  | pA/√Hz            |
|                                                  |                       | f <sub>0</sub> = 1kHz                                |       | 0.4   | 0.6  |                   |
| Large-Signal Voltage Gain                        | A <sub>VO</sub>       | R <sub>L</sub> ≥ 2kΩ, V <sub>O</sub> = ±12V          | 7     | 20    |      | V/μV              |
|                                                  |                       | R <sub>L</sub> ≥ 1kΩ, V <sub>O</sub> = ±10V          | 5     | 16    |      |                   |
|                                                  |                       | R <sub>L</sub> ≥ 600Ω, V <sub>O</sub> = ±10V         | 3     | 12    |      |                   |
| Output Voltage Swing                             | V <sub>O</sub>        | R <sub>L</sub> ≥ 2kΩ                                 | ±13.0 | ±13.8 |      | V                 |
|                                                  |                       | R <sub>L</sub> ≥ 600Ω                                | ±11.0 | ±12.5 |      |                   |
| Open-Loop Output Resistance                      | R <sub>O</sub>        | V <sub>O</sub> = 0, I <sub>O</sub> = 0               |       | 70    |      | Ω                 |
| Common-Mode Rejection Ratio                      | CMRR                  | V <sub>CM</sub> = ±11V                               | 117   | 130   |      | dB                |
| Power-Supply Rejection Ratio                     | PSRR                  | V <sub>S</sub> = ±4V to ±18V                         | 110   | 130   |      | dB                |
| Gain-Bandwidth Product (Note 5)                  | GBP                   | MAX427, f <sub>0</sub> = 100kHz                      | 5.0   | 8.0   |      | MHz               |
|                                                  |                       | MAX437, f <sub>0</sub> = 10kHz, A <sub>VCL</sub> ≥ 5 | 45    | 60    |      |                   |
| Slew Rate (Note 5)                               | SR                    | MAX427, R <sub>L</sub> ≥ 2kΩ                         | 1.7   | 2.8   |      | V/μs              |
|                                                  |                       | MAX437, R <sub>L</sub> ≥ 2kΩ, A <sub>VCL</sub> ≥ 5   | 11    | 17    |      |                   |
| Power Dissipation                                | PD                    | V <sub>O</sub> = 0                                   |       | 80    | 120  | mW                |
| Offset Adjustment Range                          |                       | R <sub>P</sub> = 10kΩ                                |       | ±4.0  |      | mV                |

## Low Noise, High-Precision Op Amps

MAX427/MAX437

### ELECTRICAL CHARACTERISTICS

( $V_S = \pm 15V$ ,  $T_A = T_{MIN}$  to  $T_{MAX}$ , unless otherwise noted.)

| PARAMETER                                 | SYMBOL     | CONDITIONS                            | MIN        | TYP        | MAX      | UNITS             |
|-------------------------------------------|------------|---------------------------------------|------------|------------|----------|-------------------|
| Input Offset Voltage (Note 3)             | $V_{OS}$   |                                       |            | 20         | 50       | $\mu V$           |
| Average Offset-Voltage Drift (Notes 5, 8) | $TCV_{OS}$ |                                       |            | 0.1        | 0.8      | $\mu V/^{\circ}C$ |
| Input Bias Current                        | $I_B$      |                                       |            | $\pm 20$   | $\pm 60$ | nA                |
| Input Offset Current                      | $I_{OS}$   |                                       |            | 15         | 50       | nA                |
| Input Voltage Range                       | $I_{VR}$   | MAX4_7C/E                             | $\pm 10.5$ | $\pm 11.8$ |          | V                 |
|                                           |            | MAX4_7M                               | $\pm 10.3$ | $\pm 11.5$ |          |                   |
| Large-Signal Voltage Gain                 | $A_{VO}$   | $R_L \geq 2k\Omega$ , $V_O = \pm 10V$ | 3.0        | 14.0       |          | V/ $\mu V$        |
|                                           |            | $R_L \geq 1k\Omega$ , $V_O = \pm 10V$ | 2.0        | 10.0       |          |                   |
| Maximum Output-Voltage Swing              | $V_O$      | $R_L \geq 2k\Omega$                   | $\pm 12.5$ | $\pm 13.5$ |          | V                 |
| Common-Mode Rejection Ratio               | CMRR       | $V_{CM} = \pm 10V$                    | 112        | 126        |          | dB                |
| Power-Supply Rejection Ratio              | PSRR       | $V_S = \pm 4.5V$ to $\pm 18V$         | 104        | 126        |          | dB                |
| Power Dissipation                         | PD         |                                       |            | 100        | 150      | mW                |

**Note 3:** Input Offset Voltage measurements are performed by automatic test equipment approximately 0.5 sec after application of power.

**Note 4:** Long-Term Input Offset Voltage Stability refers to the average trend line of Offset Voltage vs. Time over extended periods after the first 30 days of operation. Excluding the initial hour of operation, changes in  $V_{OS}$  during the first 30 days are typically  $2.5\mu V$  – refer to typical performance curve.

**Note 5:** Guaranteed by design.

**Note 6:** See the test circuit and frequency response curve for 0.1Hz to 10Hz tester in the *Applications Information* section.

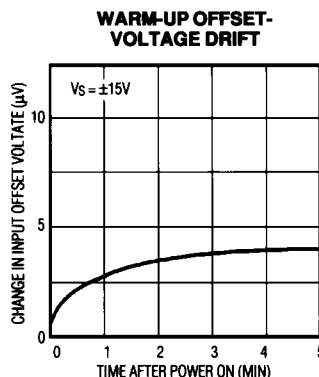
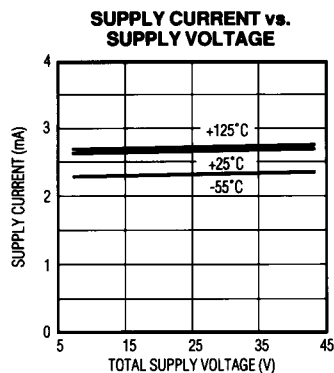
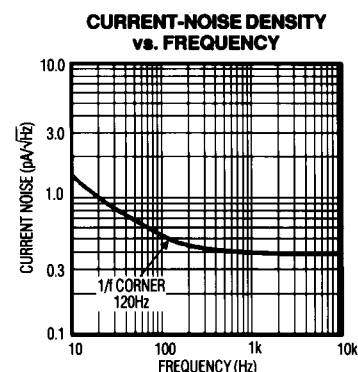
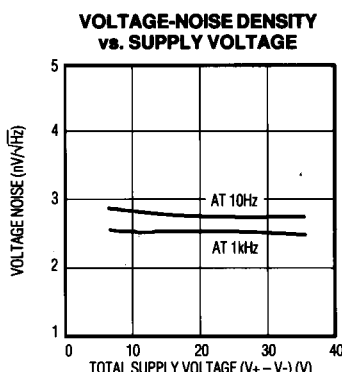
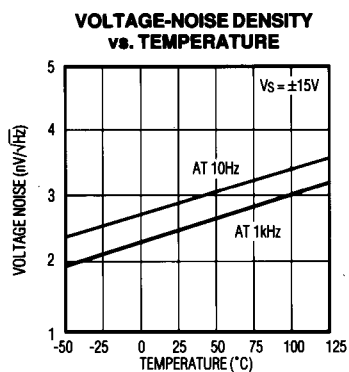
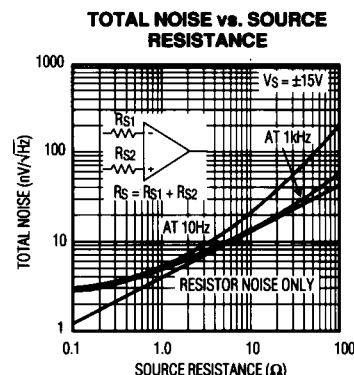
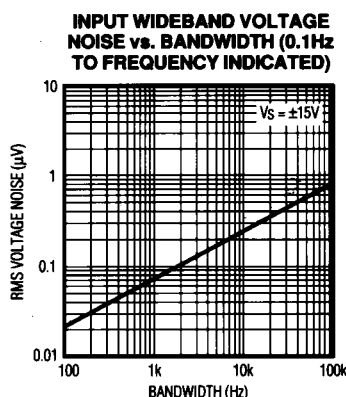
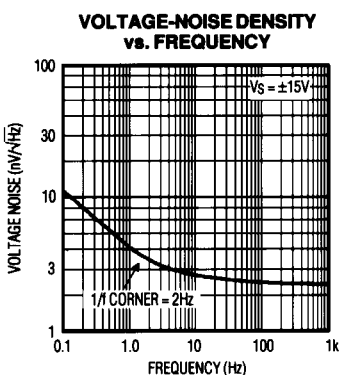
**Note 7:** See the test circuit for current noise measurement in the *Applications Information* section.

**Note 8:** The average input offset drift performance is within the specifications unnullled or when nulled with a pot having a range of  $8k\Omega$  to  $20k\Omega$ . Contact factory for the availability of a higher-performance, 100% tested drift parameter of  $0.4\mu V/^{\circ}C$  max.

# **Ultra-Low Noise, High-Precision Op Amps**

## **Typical Operating Characteristics**

( $T_A = +25^\circ\text{C}$ , unless otherwise noted.)

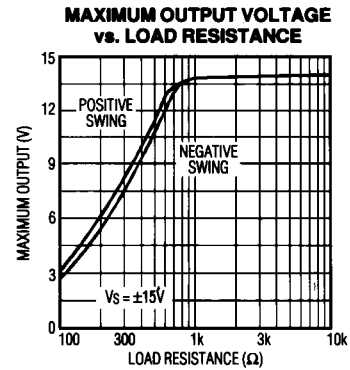
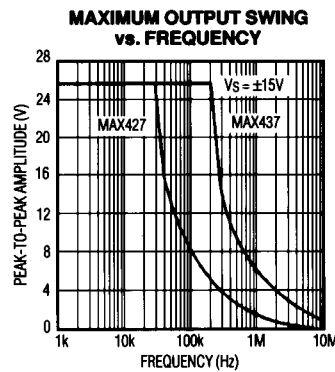
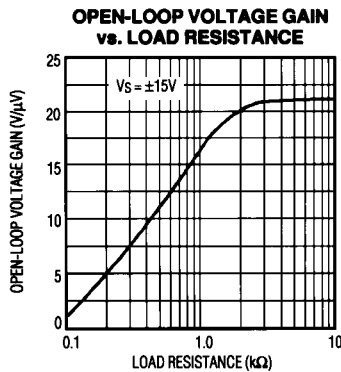
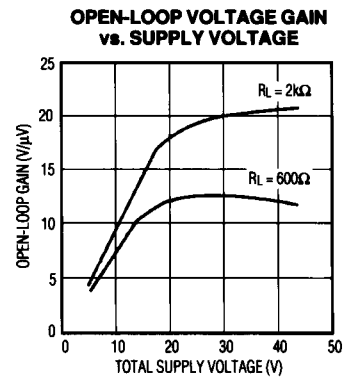
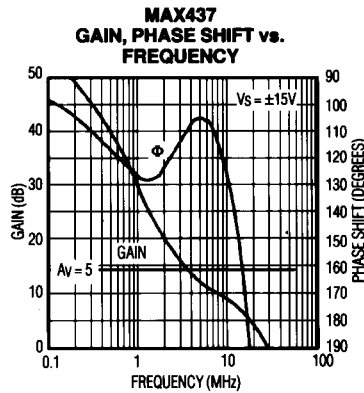
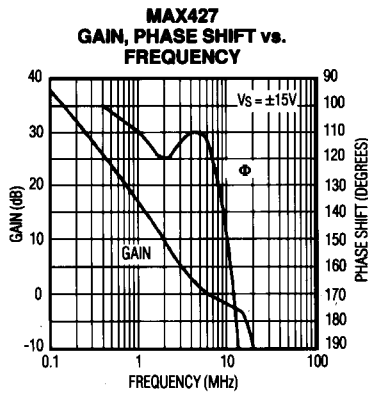
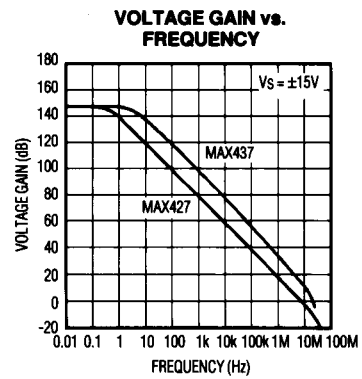
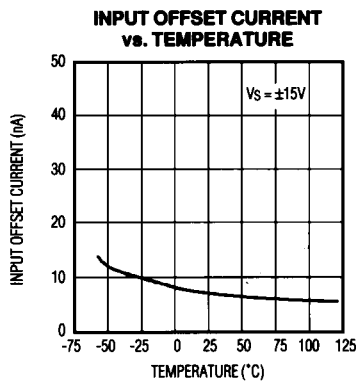
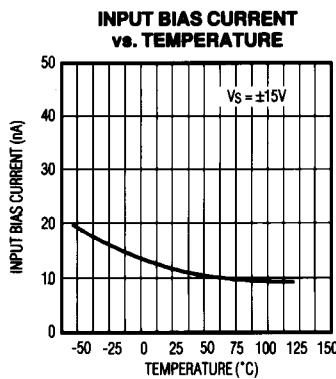


# Low Noise, High-Precision Op Amps

## Typical Operating Characteristics (continued)

(TA = +25°C, unless otherwise noted.)

MAX427/MAX437

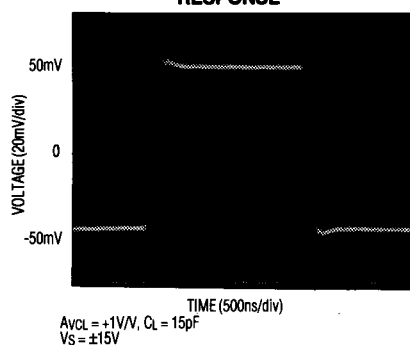


## Ultra-Low Noise, High-Precision Op Amps

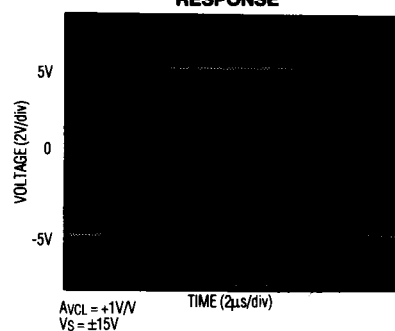
### Typical Operating Characteristics (continued)

( $T_A = +25^\circ\text{C}$ , unless otherwise noted.)

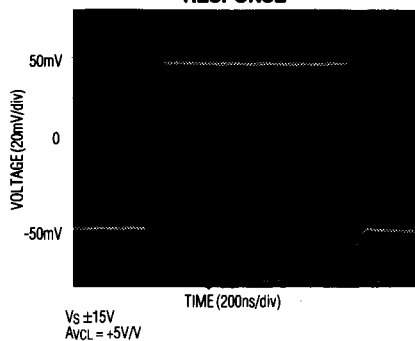
**MAX427  
SMALL-SIGNAL TRANSIENT  
RESPONSE**



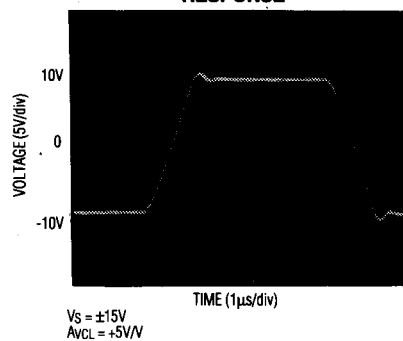
**MAX427  
LARGE-SIGNAL TRANSIENT  
RESPONSE**



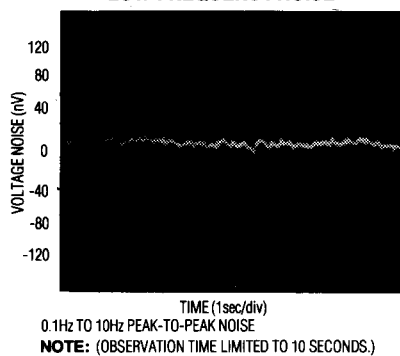
**MAX437  
SMALL-SIGNAL TRANSIENT  
RESPONSE**



**MAX437  
LARGE-SIGNAL TRANSIENT  
RESPONSE**



**LOW-FREQUENCY NOISE**



## Low Noise, High-Precision Op Amps

MAX427/MAX437

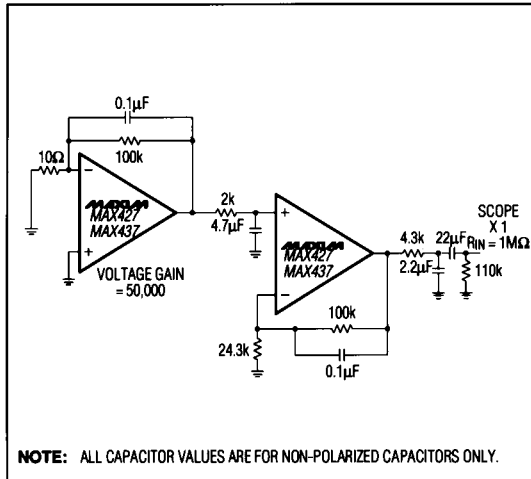


Figure 1. Voltage-Noise Test Circuit (0.1Hz to 10Hz)

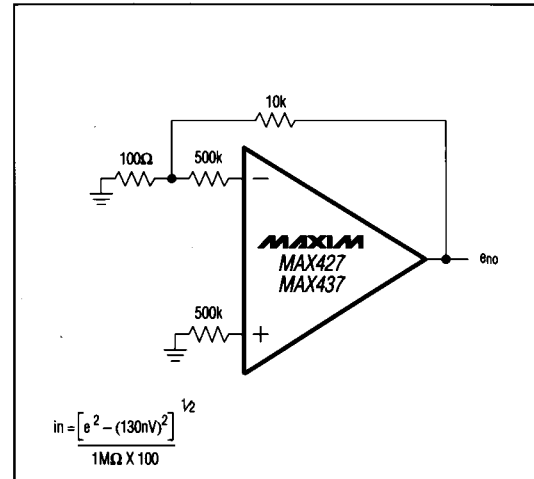


Figure 2. Current-Noise Test Circuit

### Applications Information

The MAX427/MAX437 provide stable operation with load capacitances of up to 2nF and  $\pm 10V$  output swings; larger capacitances should be decoupled with a  $50\Omega$  series resistor inside the feedback loop. The MAX427 is unity-gain stable and the MAX437 is stable at gains of five or greater.

Thermoelectric voltages generated by dissimilar metals at the input terminals degrade the drift performance. Connections to both inputs should be maintained at the same temperature for best operation.

### Offset-Voltage Adjustment

Input offset voltage ( $V_{OS}$ ) is trimmed at the wafer level. If  $V_{OS}$  adjustment is necessary, a  $10k\Omega$  trim potentiometer (pot) may be used and will not degrade  $TCV_{OS}$  (Figure 3). Other trim pot values from  $1k\Omega$  to  $1M\Omega$  can be used with a slight degradation ( $0.1\mu V/^\circ C$  to  $0.2\mu V/^\circ C$ ) of  $TCV_{OS}$ . Adjusting, but not zeroing,  $V_{OS}$  creates a drift of approximately  $(V_{OS}/300)\mu V/^\circ C$ . The adjustment range with a  $10k\Omega$  trim pot is  $\pm 4mV$ . For a smaller range, reduce nulling sensitivity by connecting a smaller pot in series with fixed resistors; for example, Figure 4 has a  $\pm 70\mu V$  adjustment range.

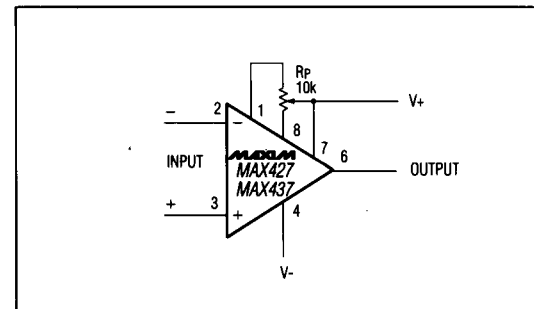


Figure 3. Offset Nulling Circuit

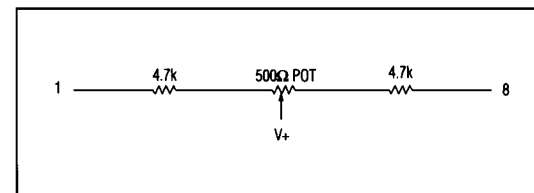


Figure 4. Alternate Offset-Voltage Adjustment

## Ultra-Low Noise, High-Precision Op Amps

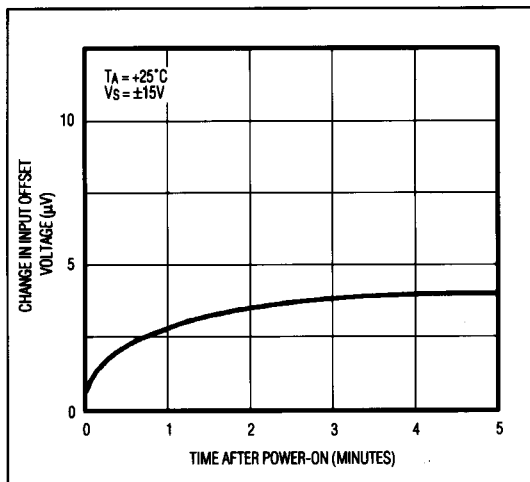


Figure 5. Warm-Up Offset Voltage Drift

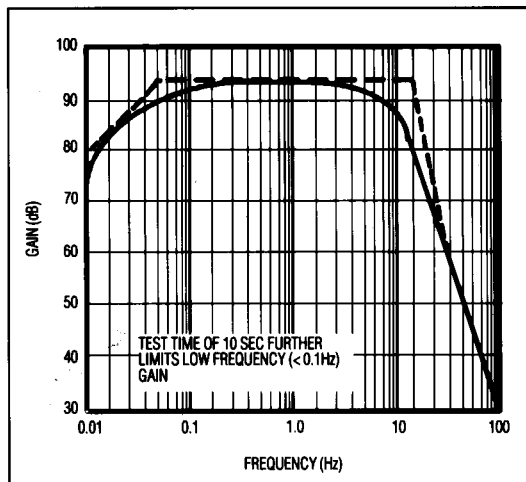


Figure 6. 0.1Hz to 10Hz  $V_{p-p}$  Noise Tester Frequency Response

### Noise Measurements

To measure the  $60nV_{p-p}$  noise specification of the MAX427/MAX437 in the 0.1Hz to 10Hz range, observe the following precautions:

1. The device must warm up for at least five minutes. Figure 5 shows how  $V_{OS}$  typically increases  $4\mu V$  with increases in chip temperature after power-up. In the 10sec measurement interval, temperature-induced effects can exceed  $10nV$ .
2. For similar reasons, the device must be well-shielded from air currents, including those caused by motion. This minimizes thermocouple effects.
3. As shown in Figure 6, the 0.1Hz corner is defined by only one zero. A maximum test time of 10sec acts as an additional zero to eliminate noise contributions from the frequency band below 0.1Hz.
4. A noise-voltage-density test is recommended when measuring noise on a large number of units. A 10Hz noise-voltage-density measurement correlates well with a 0.1Hz to 10Hz peak-to-peak noise reading, since both results are determined by the white noise and the location of the  $1/f$  corner frequency.

### Unity-Gain Buffer Applications (MAX427 Only)

Figure 7 shows the circuit and output waveform with  $R_f \leq 100\Omega$ , and the input driven with a fast, large signal pulse ( $>1V$ ).

During the fast rise portion of the output, the input protection diodes short the output to the input, and a current, limited only by the output short-circuit protection, is drawn by the signal generator. With  $R_f \geq 500\Omega$ , the output is capable of handling the current requirement ( $I_L \leq 20mA$  at 10V) and a smooth transition occurs.

When  $R_f \geq 2k\Omega$ , a pole created with  $R_f$  and the amplifier's input capacitance (8pF) causes additional phase shift and reduces phase margin. A small capacitor (20pF to 50pF) in parallel with  $R_f$  eliminates this problem.

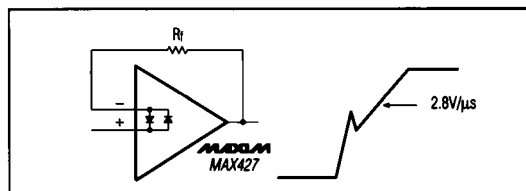


Figure 7. Pulsed Operation of Unity-Gain Buffer

## Low Noise, High-Precision Op Amps

### Comments on Noise

The MAX427/MAX437 are very low-noise amplifiers. They achieve outstanding input voltage noise characteristics by operating the input stage at a high quiescent current. Input bias and offset currents, which would normally increase with the quiescent current, are minimized by bias-current cancellation circuitry. The MAX427/MAX437 have  $I_B$  and  $I_{OS}$  of only  $\pm 35\text{nA}$  and  $30\text{nA}$  respectively at  $+25^\circ\text{C}$ . This is particularly important with high source-resistances.

Voltage noise is inversely proportional to the square-root of bias current, but current noise is proportional to the square-root of bias current. The MAX427/MAX437 low-noise advantages are reduced when high source resistors are used.

$$\text{Total noise} = [(\text{voltage noise})^2 + (\text{current noise} \times R_S)^2 + (\text{resistor noise})^2]^{1/2}$$

Figure 8 shows noise vs. source resistance at  $1\text{kHz}$ . To use this plot for wideband noise, multiply the vertical scale by the square-root of the bandwidth. The MAX427/MAX437 maintain low input noise voltage with  $R_S < 1\text{k}\Omega$ . With  $R_S > 1\text{k}\Omega$ , total noise increases and is dominated by the resistor noise, not the current or the voltage noise. It is only with  $R_S \geq 20\text{k}\Omega$  that current noise dominates. Current noise is not important for applications with  $R_S < 20\text{k}\Omega$ . The MAX427/MAX437 have lower total noise than the MAX400/OP07 for  $R_S < 10\text{k}\Omega$ . As  $R_S$  increases, the cross-over between the MAX427/MAX437 and the MAX400/OP07 noise occurs in the  $R_S = 15\text{k}\Omega$  to  $40\text{k}\Omega$  region.

Figure 9 shows  $0.1\text{Hz}$  to  $10\text{Hz}$  peak-to-peak noise. Here, resistor noise is negligible and current noise ( $i_n$ ) becomes important, because  $i_n \propto 1/\sqrt{f}$ . The crossover with the MAX400/OP07 occurs in the  $R_S = 3\text{k}\Omega$  to  $5\text{k}\Omega$  range, depending on whether balanced or unbalanced source resistors are used (at  $3\text{k}\Omega$  the  $I_B$  and  $I_{OS}$  error can be three times the  $V_{OS}$  specification). For low-frequency applications, the MAX400/OP07 are better than the MAX427/MAX437 when  $R_S > 3\text{k}\Omega$ , except when gain error is important. Figure 10 illustrates the  $10\text{Hz}$  noise. As expected, the results fall between those of the previous two figures.

For reference, typical source resistances of some signal sources are listed in Table 1.

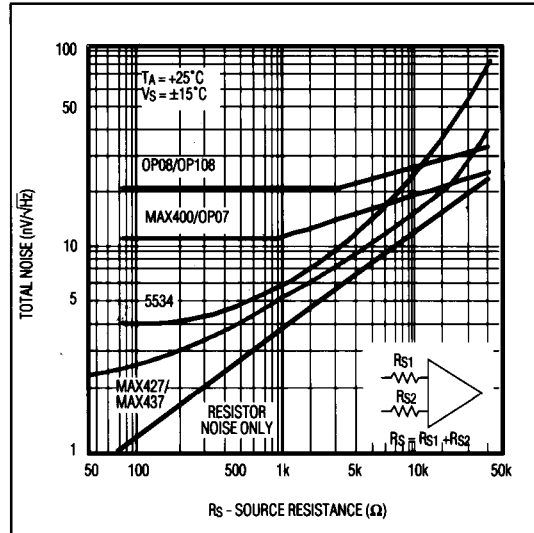


Figure 8. Noise vs. Source Resistance (Including Resistor Noise) at  $1\text{kHz}$

Table 1. Signal Source vs. Source Impedance

| DEVICE                                   | SOURCE IMPEDANCE | COMMENTS                                                                                                                       |
|------------------------------------------|------------------|--------------------------------------------------------------------------------------------------------------------------------|
| Strain Gauge                             | $< 500\Omega$    | Typically used in low-frequency applications.                                                                                  |
| Magnetic Tapehead                        | $< 1500\Omega$   | Low $I_B$ is very important to reduce self-magnetization problems when direct coupling is used. MAX427 $I_B$ can be neglected. |
| Linear Variable Differential Transformer | $< 1500\Omega$   | Used in rugged servo-feedback applications. Bandwidth of interest is $400\text{Hz}$ to $5\text{kHz}$ .                         |

MAX427/MAX437

## Ultra-Low Noise, High-Precision Op Amps

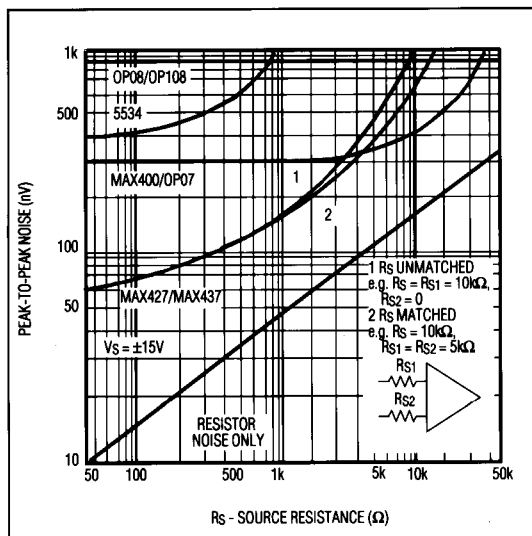


Figure 9. Peak-to-Peak Noise (0.1 to 10Hz) vs. Source Resistance (Includes Resistor Noise)

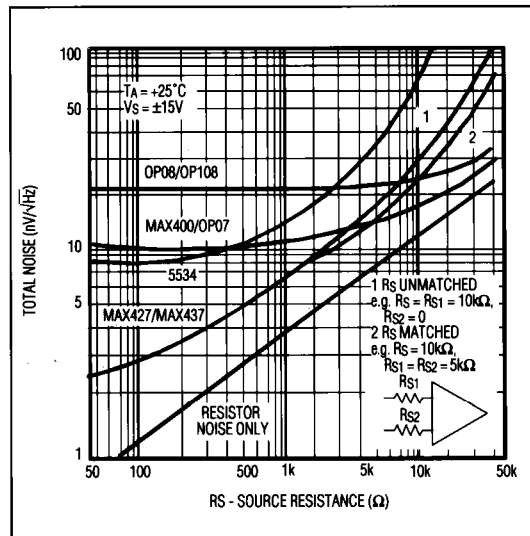
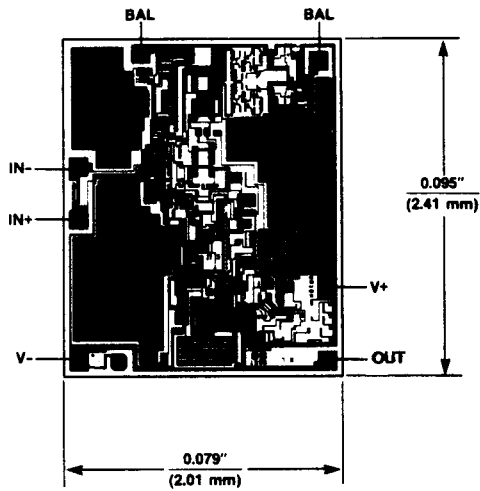


Figure 10. 10Hz Noise vs. Source Resistance (Includes Resistor Noise)

## Low Noise, High-Precision Op Amps

### Chip Topography

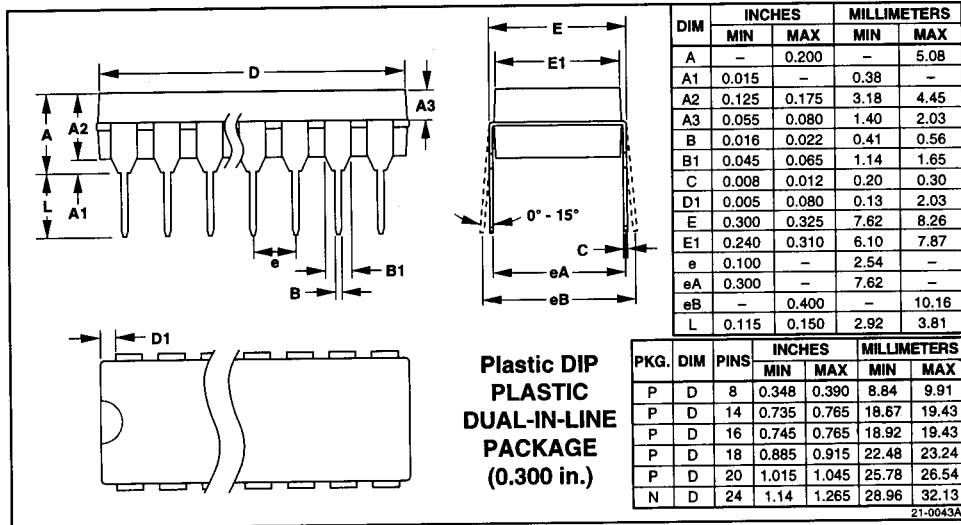


MAX427/MAX437

SUBSTRATE CONNECTED TO V-

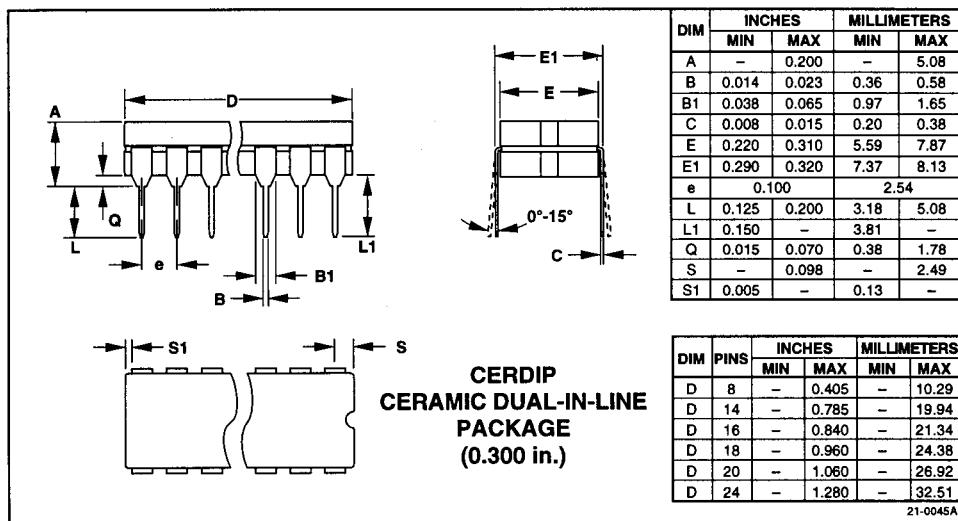
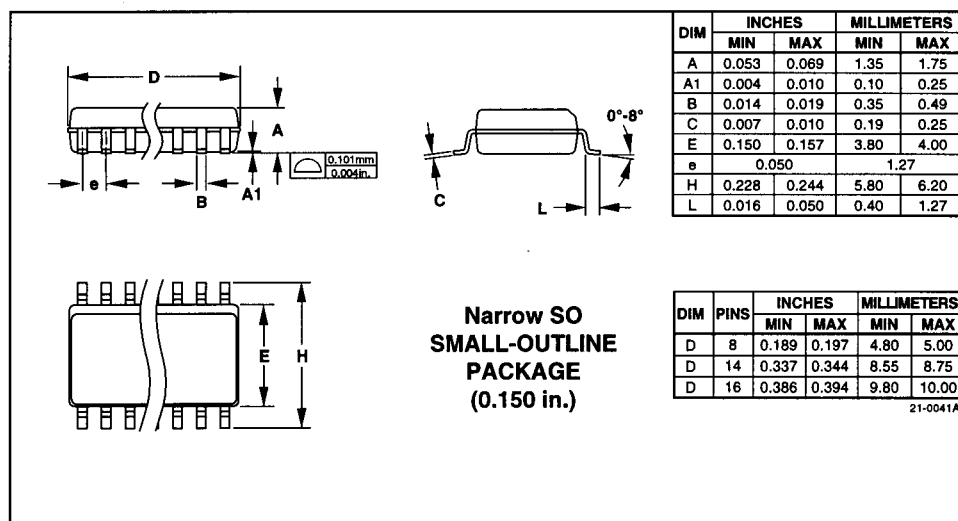
MAX427/MAX437

### Package Information



# Ultra-Low Noise, High-Precision Op Amps

## Package Information (continued)



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