

Messrs. Rockwell Automation

# SPECIFICATION

Device Name : IGBT Module

Type Name : 7MBR50SA060-01

Spec. No. : MS6M 0544

Date : Jun. - 02 - 2000

Fuji Electric Co.,Ltd.  
Matsumoto Factory

DATE

NAME

APPROVED

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DWG. NO.

MS6M 0544

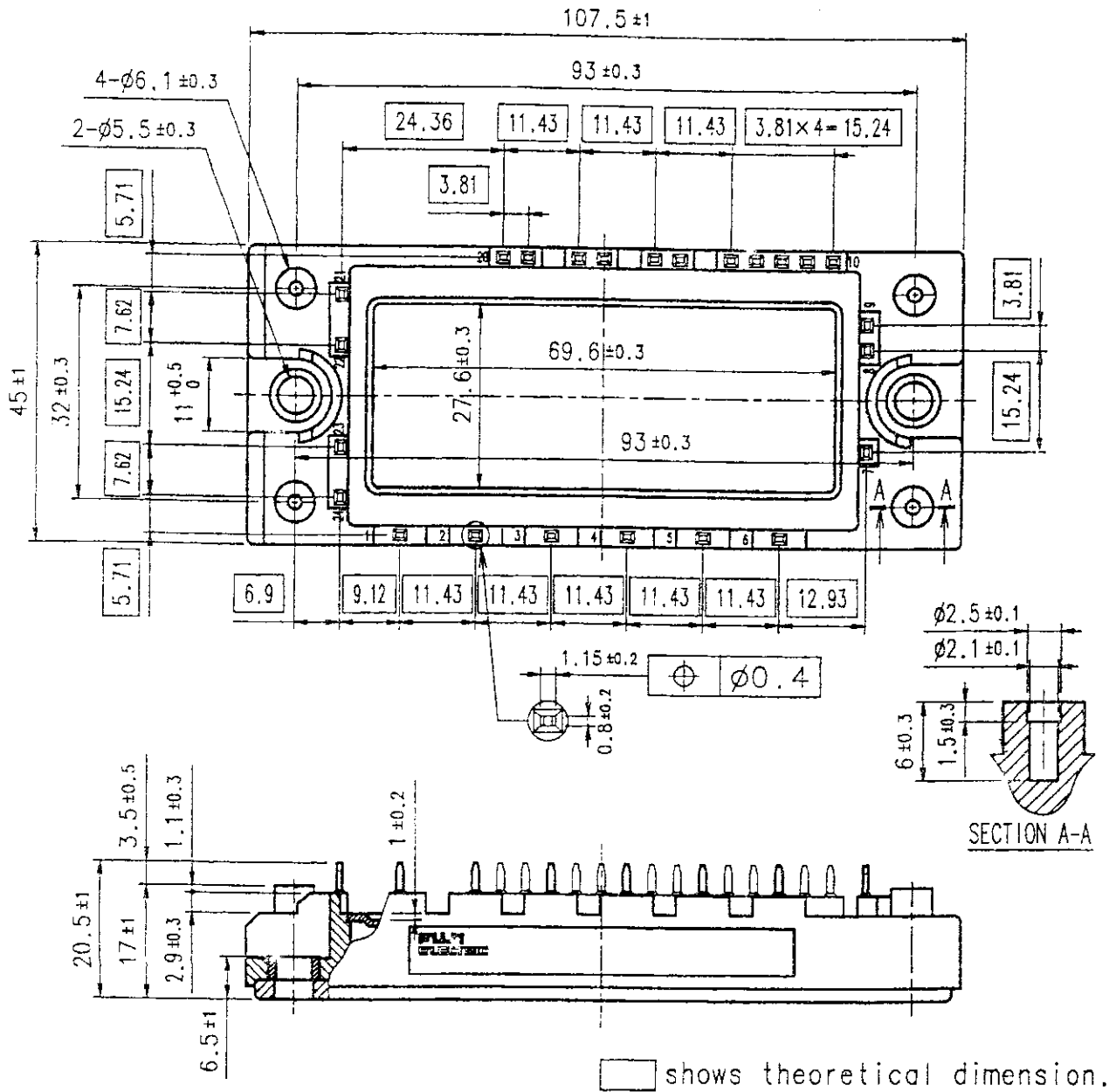
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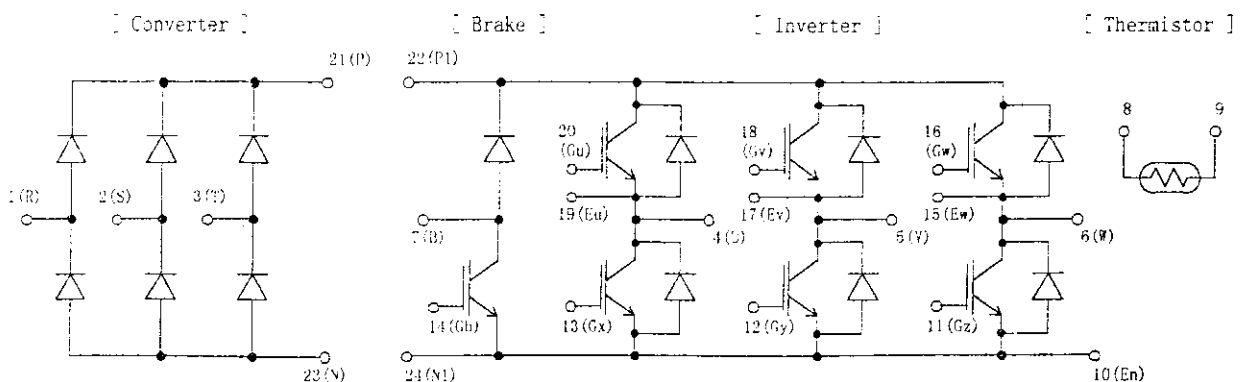
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# 7MBR50SA060-01

## 1. Outline Drawing ( Unit : mm )



## 2. Equivalent circuit



### 3. Absolute Maximum Ratings ( at Tc= 25C unless otherwise specified)

| Items                                 |                                                  | Symbols          | Conditions             | Maximum Ratings | Units            |
|---------------------------------------|--------------------------------------------------|------------------|------------------------|-----------------|------------------|
| Inverter                              | Collector-Emitter voltage                        | VCES             |                        | 600             | V                |
|                                       | Gate-Emitter voltage                             | VGES             |                        | +20             | V                |
|                                       | Collector current                                | Ic               | Continuous             | 50              | A                |
|                                       |                                                  | Icp              | 1ms                    | 100             | A                |
|                                       |                                                  | -Ic              |                        | 50              | A                |
|                                       | Collector Power Dissipation                      | Pc               | 1 device               | 200             | W                |
| Brake                                 | Collector-Emitter voltage                        | VCES             |                        | 600             | V                |
|                                       | Gate-Emitter voltage                             | VGES             |                        | +20             | V                |
|                                       | Collector current                                | Ic               | Continuous             | 30              | A                |
|                                       |                                                  | Icp              | 1ms                    | 60              | A                |
|                                       | Collector Power Dissipation                      | Pc               | 1 device               | 120             | W                |
|                                       | Repetitive peak reverse Voltage(Diode)           | VRRM             |                        | 600             | V                |
| Converter                             | Repetitive peak reverse Voltage                  | VRRM             |                        | 800             | V                |
|                                       | Average Output Current                           | Io               | 50Hz/60Hz<br>sine wave | 50              | A                |
|                                       | Surge Current (Non-Repetitive)                   | IFSM             | Tj=150C,10ms           | 350             | A                |
|                                       | I <sup>2</sup> t (Non-Repetitive)                | I <sup>2</sup> t | half sine wave         | 613             | A <sup>2</sup> s |
| Junction temperature                  |                                                  | Tj               |                        | 150             | C                |
| Storage temperature                   |                                                  | Tstg             |                        | -40~ +125       | C                |
| Isolation voltage                     | between terminal and copper base <sup>(*)1</sup> | Viso             | AC : 1min.             | 2500            | V                |
|                                       | between thermistor and others <sup>(*)2</sup>    |                  |                        | 2500            | V                |
| Mounting Screw Torque <sup>(*)3</sup> |                                                  |                  |                        | 3.5             | Nm               |

(\*)1 All terminals should be connected together when isolation test will be done.

(\*)2 Terminal 8 and 9 should be connected together. Terminal 1 to 7 and 10 to 24 should be connected together and shorted to copper base.

(\*)3 Recommendable Value : 2.5~3.5 Nm (M5)

4. Electrical characteristics ( at  $T_j = 25^\circ\text{C}$  unless otherwise specified)

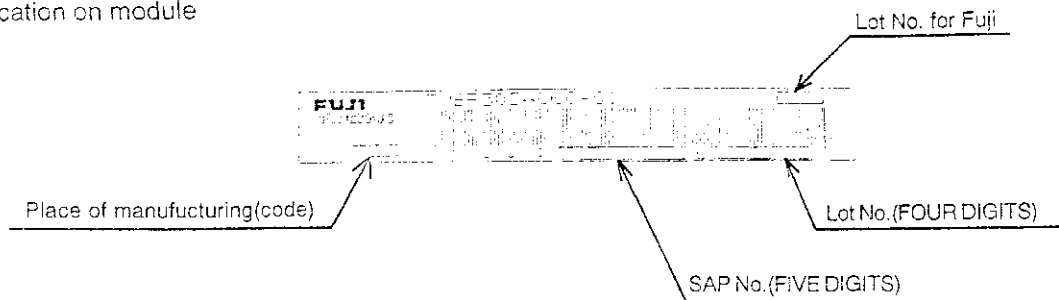
| Items      | Symbols                              | Conditions                                    | Characteristics |      |      | Units |
|------------|--------------------------------------|-----------------------------------------------|-----------------|------|------|-------|
|            |                                      |                                               | min.            | typ. | Max. |       |
| Inverter   | Zero gate voltage Collector current  | ICES VGE 0 V, VCE 600 V                       |                 |      | 1.0  | mA    |
|            | Gate-Emitter leakage current         | IGES VCE 0 V, VGE $\pm 20$ V                  |                 |      | 200  | nA    |
|            | Gate-Emitter threshold voltage       | VGE(th) VCE 20 V, Ic = 50 m                   | 5.5             | 7.8  | 8.5  | V     |
|            | Collector-Emitter saturation voltage | VCE(sat) VGE 15 V, chip<br>Ic = 50 A terminal |                 | 1.8  |      | V     |
|            |                                      |                                               |                 | 1.95 | 2.4  |       |
|            | Input capacitance                    | Cies VGE 0 V, VCE 10 V<br>f = 1 MHz           |                 | 5000 |      | pF    |
|            | Turn-on time                         | Vcc= 300 V<br>Ic = 50 A<br>VGE $\pm 15$ V     |                 | 0.45 | 1.2  | us    |
|            |                                      |                                               |                 | 0.25 | 0.6  |       |
|            |                                      |                                               |                 | 0.08 |      |       |
|            | Turn-off time                        | RG = 51 ohm                                   |                 | 0.40 | 1.0  |       |
|            |                                      |                                               |                 | 0.05 | 0.35 |       |
|            | Forward on voltage                   | VF IF = 50 A chip<br>terminal                 |                 | 1.75 |      | V     |
|            |                                      |                                               |                 | 1.9  | 2.6  |       |
|            | Reverse recovery time                | trr IF = 50 A                                 |                 |      | 300  | ns    |
| Brake      | Zero gate voltage Collector current  | ICES VGE 0 V, VCE 600 V                       |                 |      | 1.0  | mA    |
|            | Gate-Emitter leakage current         | IGES VCE 0 V, VGE $\pm 20$ V                  |                 |      | 200  | nA    |
|            | Collector-Emitter saturation voltage | VCE(sat) VGE 15 V, chip<br>Ic = 30 A terminal |                 | 1.8  |      | V     |
|            |                                      |                                               |                 | 1.95 | 2.4  |       |
|            | Turn-on time                         | Vcc= 300 V<br>Ic = 30 A                       |                 | 0.45 | 1.2  | us    |
|            |                                      |                                               |                 | 0.25 | 0.6  |       |
|            | Turn-off time                        | VGE $\pm 15$ V<br>RG = 82 ohm                 |                 | 0.40 | 1.0  |       |
|            |                                      |                                               |                 | 0.05 | 0.35 |       |
|            | Reverse current                      | IRRM VR = 600 V                               |                 |      | 1.0  | mA    |
| Converter  | Forward on voltage                   | VFM IF = 50 A chip<br>terminal                |                 | 1.1  |      | V     |
|            |                                      |                                               |                 | 1.2  | 1.5  |       |
|            | Reverse current                      | IRRM VR = 800 V                               |                 |      | 1.0  | mA    |
| Thermistor | Resistance                           | R T = 25°C                                    |                 | 5000 |      | ohm   |
|            |                                      | T = 100°C                                     | 465             | 495  | 520  |       |
|            | B value                              | B T = 25/50°C                                 | 3305            | 3375 | 3450 | K     |

5. Thermal resistance characteristics

| Items                            | Symbols  | Conditions                | Characteristics |      |      | Units |
|----------------------------------|----------|---------------------------|-----------------|------|------|-------|
|                                  |          |                           | min.            | typ. | Max. |       |
| Thermal resistance<br>(1 device) | Rth(j-c) | Inverter IGBT             |                 |      | 0.63 | C/W   |
|                                  |          | Inverter FWD              |                 |      | 1.33 |       |
|                                  |          | Brake IGBT                |                 |      | 1.04 |       |
|                                  |          | Converter Diode           |                 |      | 2.42 |       |
| Contact Thermal resistance       | Rth(c-f) | with Thermal Compound (*) |                 | 0.05 |      | C/W   |

\* This is the value which is defined mounting on the additional cooling fin with thermal compound.

## 6. Indication on module



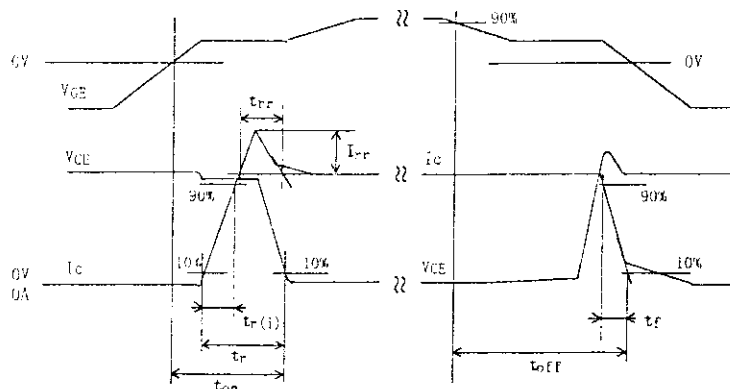
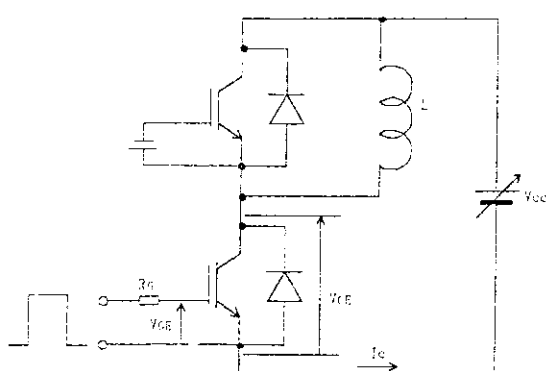
## 7. Applicable category

This specification is applied to Power Integrated Module named 7MBR50SA060-01.

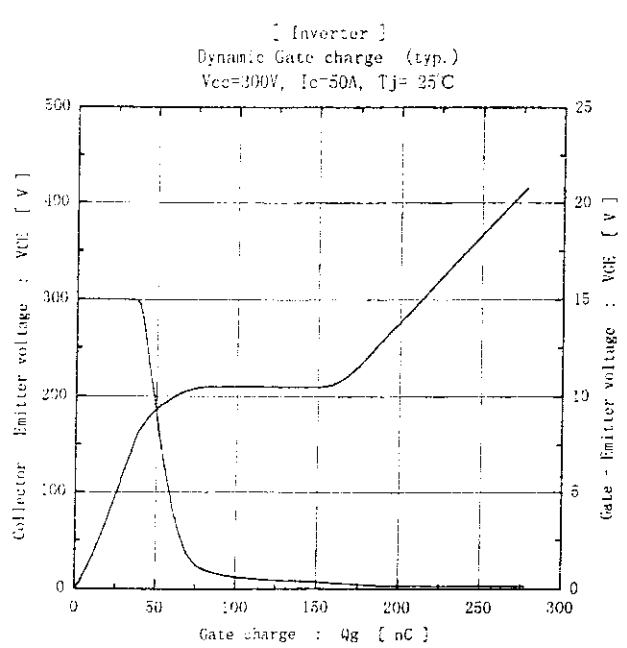
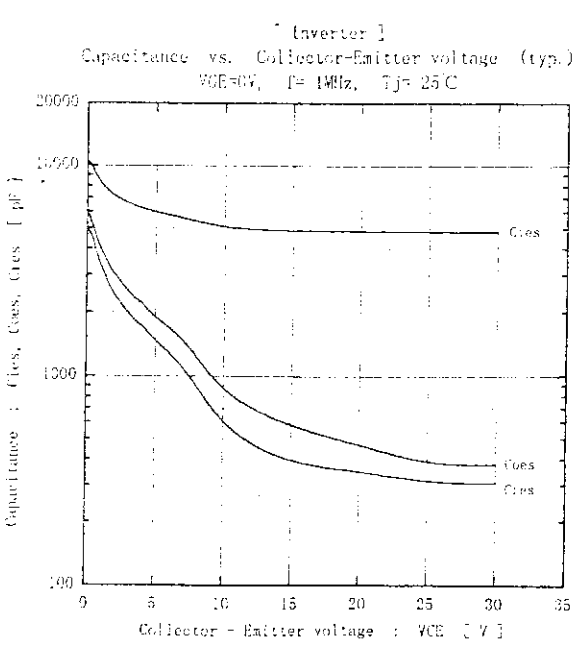
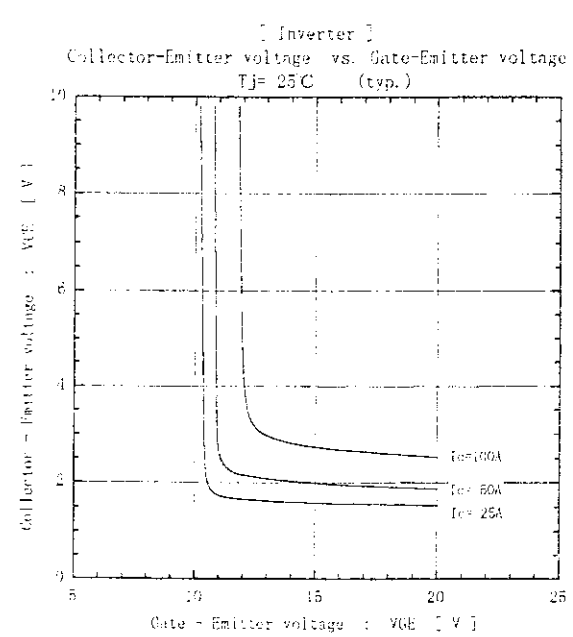
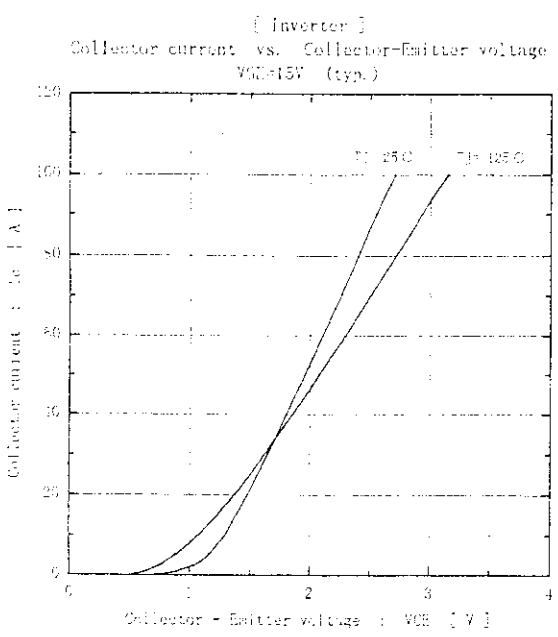
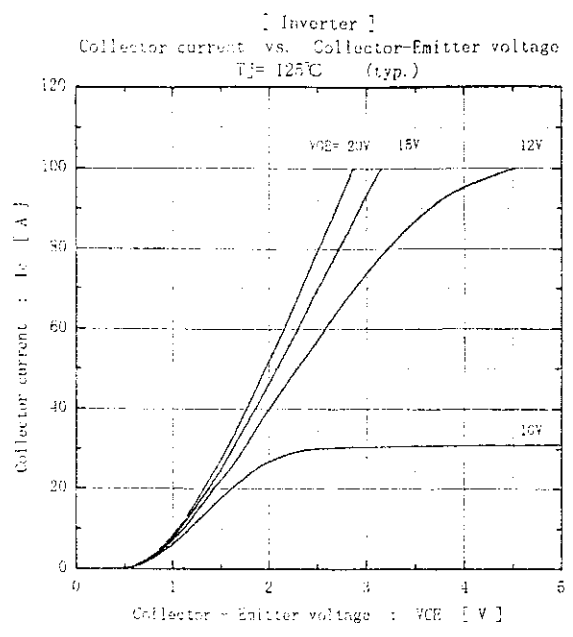
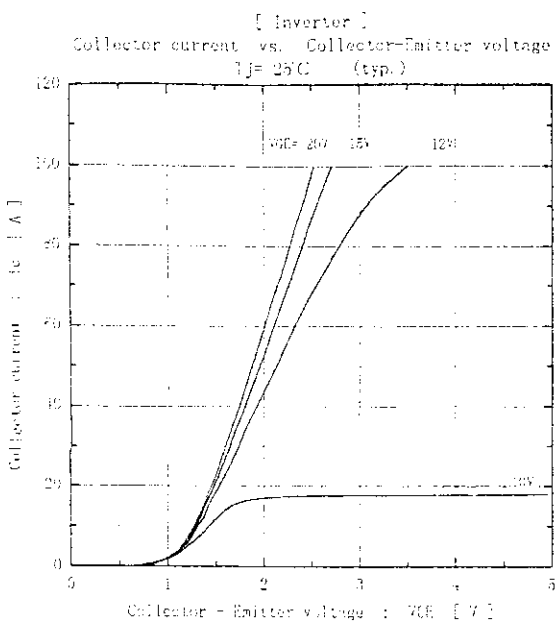
## 8. Storage and transportation notes

- The module should be stored at a standard temperature of 5 to 35°C and humidity of 45 to 75% .
- Store modules in a place with few temperature changes in order to avoid condensation on the module surface.
- Avoid exposure to corrosive gases and dust.
- Avoid excessive external force on the module.
- Store modules with unprocessed terminals.
- Do not drop or otherwise shock the modules when transporting.
- Please connect adequate fuse or protector of circuit between three-phase line and this product to prevent the equipment from causing secondary destruction.

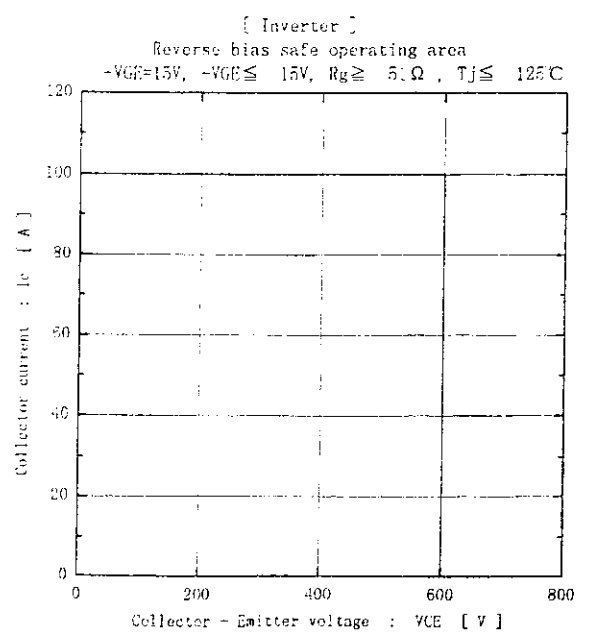
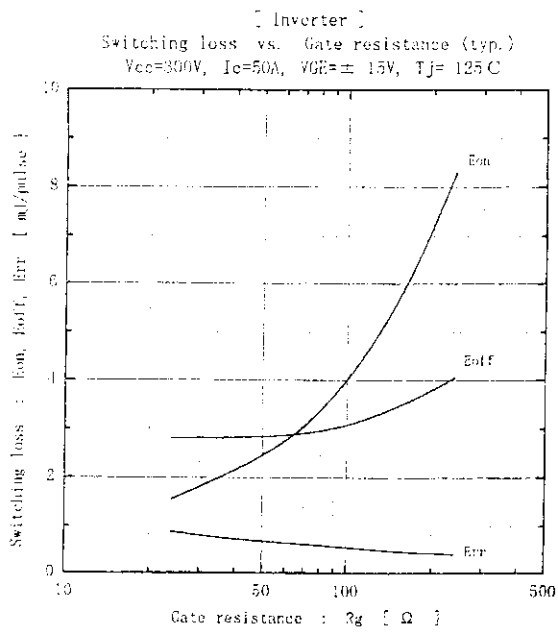
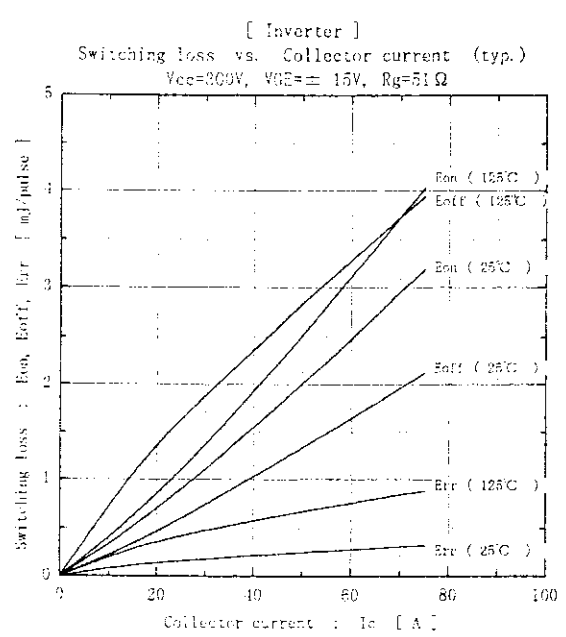
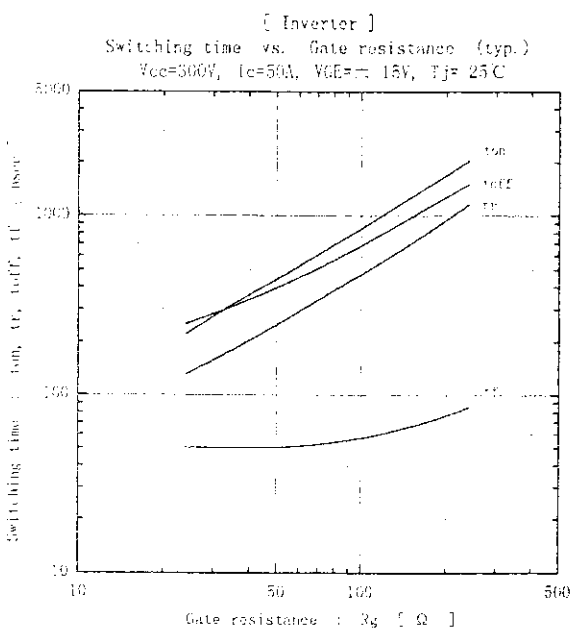
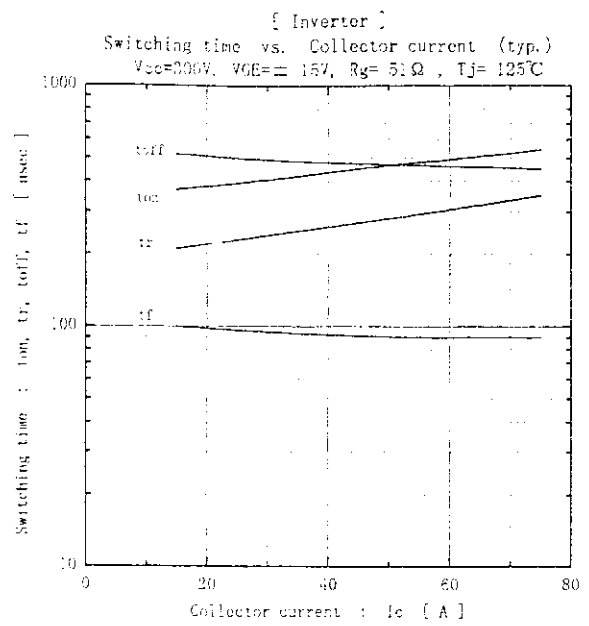
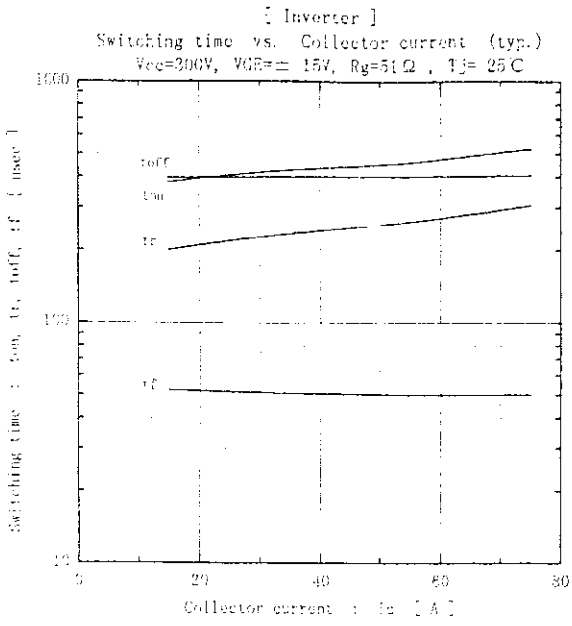
## 9. Definitions of switching time



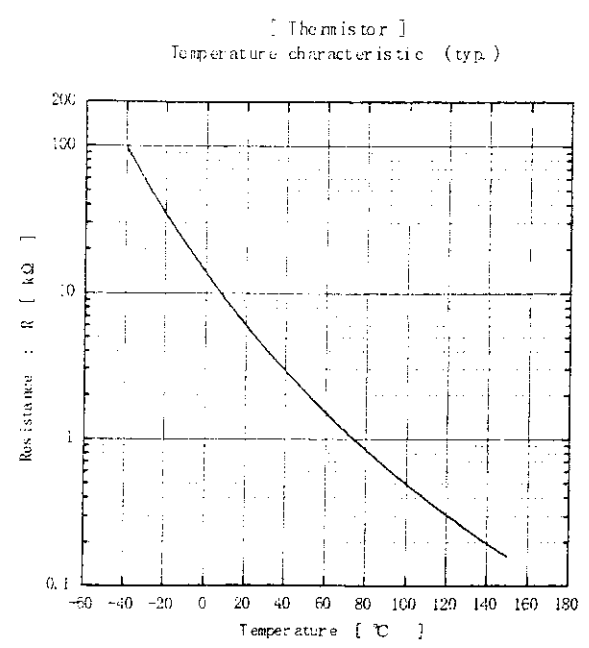
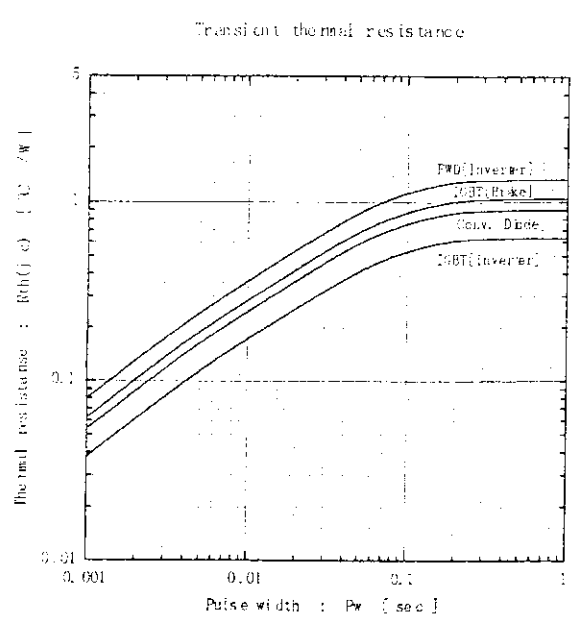
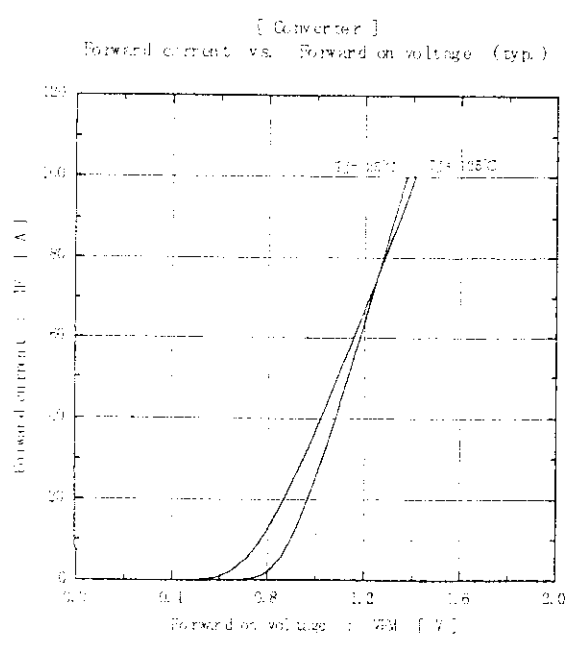
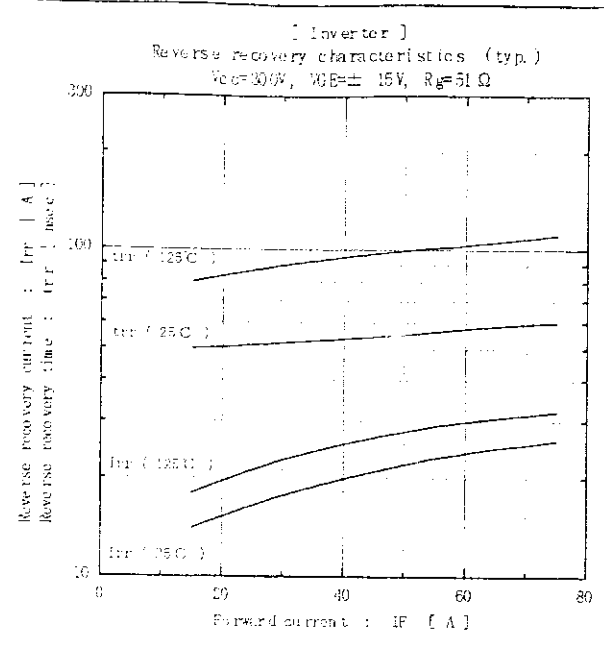
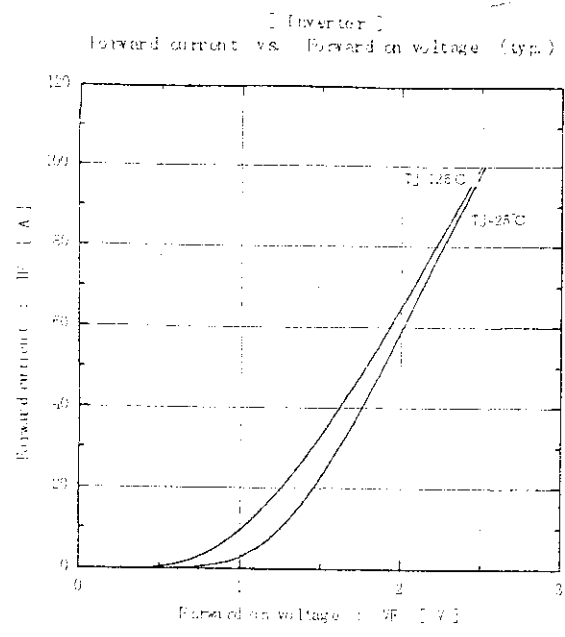
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