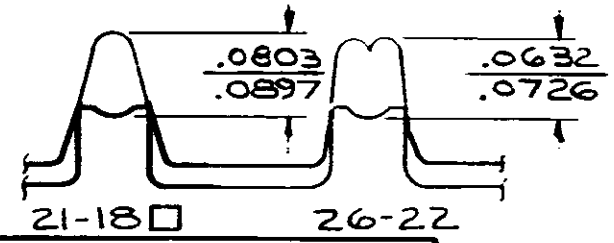
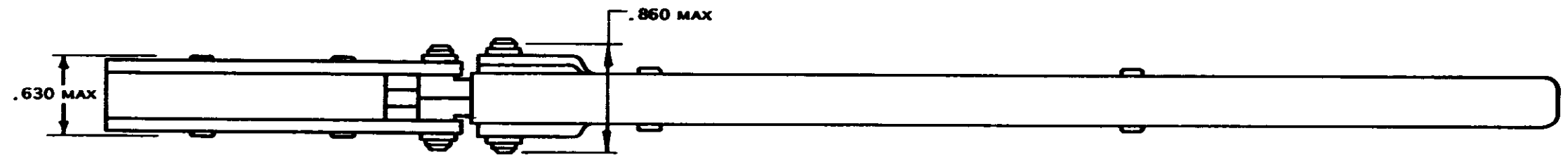
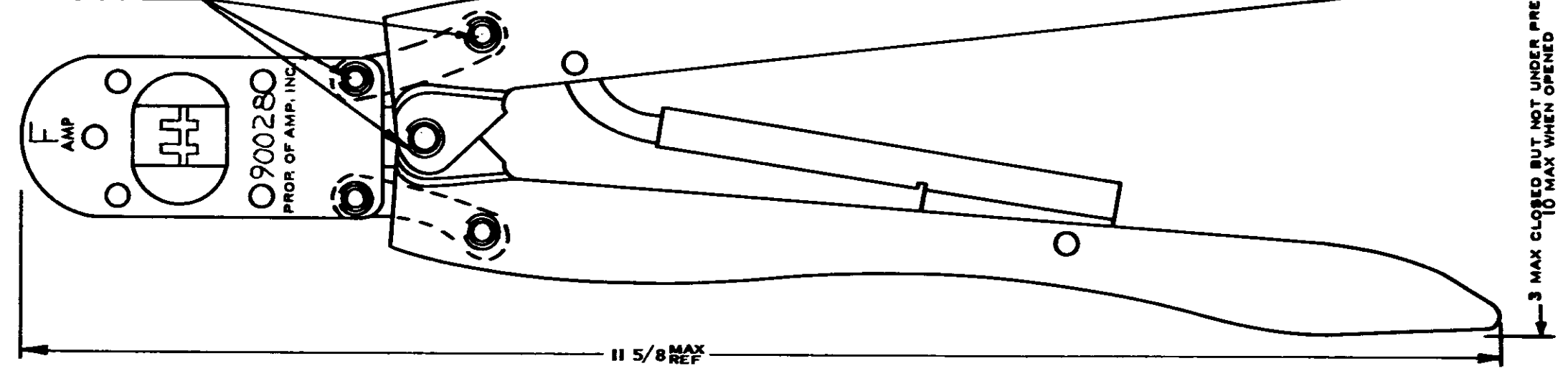


WIRE CRIMP			
CRIMP SYMBOL	DIM	GO	NO GO

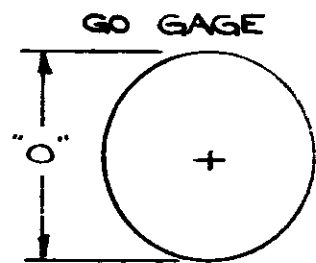


INSULATION CRIMP			
CRIMP SYMBOL	DIM	GO	NO GO
21-18		.0803	
21-18			.0897
26-22		.0632	.0726
26-22		.0723	.0805

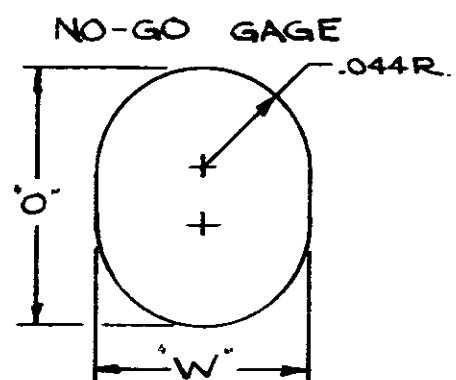
PINS AND SNAP RINGS
SEE NOTE 2



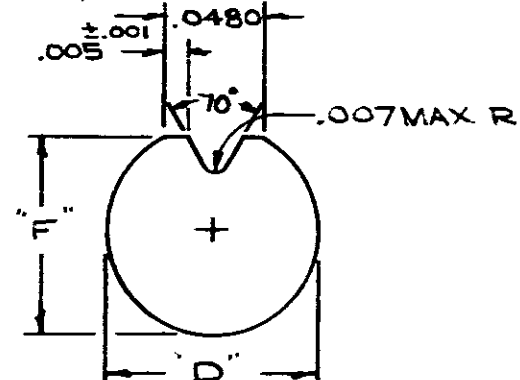
GO & NO-GO GAGES



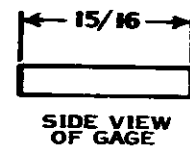
INSULATION CRIMP
CRIMP SYMBOL 21-18



INSULATION CRIMP
CRIMP SYMBOL 21-18



INSULATION CRIMP
CRIMP SYMBOL 26-22



DOUBLE END HANDLE A.G.D. STD.

ENLARGED END VIEW OF GAGES

- 1 CRIMP GAGE DIMENSIONS APPLY WHEN TOOL IS CLOSED OR BOTTOMED BUT NOT UNDER PRESSURE.
- 2 FOR REPLACEMENT OF PARTS SUCH AS PINS AND SNAP RINGS, ORDER REPAIR KIT NO. 125218-2.
- 3 FOR REPLACEMENT OF PARTS OTHER THAN PINS AND SNAP RINGS, TOOL IS TO BE RETURNED TO AMP INC., HARRISBURG, PENNA. TO INSURE PROPER CERTI-CRIMP ADJUSTMENT.
- 4 FOR TOOL USAGE, SEE INSTRUCTION SHEET NO. 15-1828.
- 5 GAGE DIMENSION IS CHECKED BY MEASURING TERMINAL CRIMP HEIGHT OF:
26-22 SYMBOL - .0305 $\pm .0020$
21-18 SYMBOL - .0405 $\pm .0020$

REVISION RECORD				
REV	PER	ECN	HT	DATE
A1	Loc M was A	PR	-	9/1/62
A	REV PER. ECN HT	ES	1	3-11-62
LTR	REVISION RECORD	DR	CHK	DATE

SUGGESTED GAGE DESIGN

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CHK <i>J. Duly 1/16/62</i>	MATERIAL AND FINISH 	AMP INCORPORATED HARRISBURG, PENNA.	
DE <i>Widma 1/22/62</i>	WIRE - RANGE - INSULATION - -	CLASS	
APP <i>Timmins 1/23/62</i>	TOLERANCE EXCEPT AS NOTED 	SCALE 	TYPE
NAME		LOC M	NO B
NO C-90028		REV A1	
STRAIGHT ACTION HAND TOOL			

PRINT DIST A-1 DIMENSIONS IN INCHES DO NOT SCALE PRINT