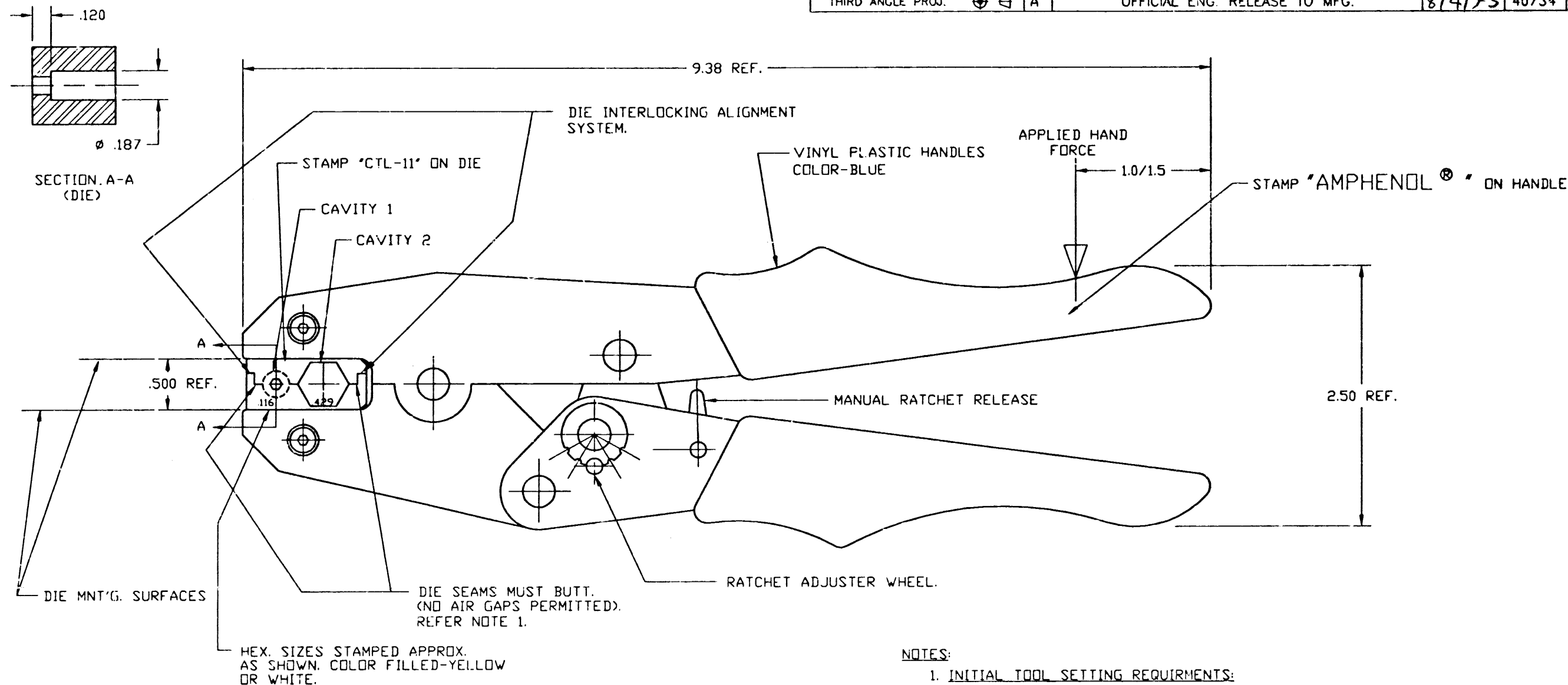


CTL-11

REVISIONS

DRAWING NO.	REV	DESCRIPTION	DATE	ECO	APPR
THIRD ANGLE PROJ.	A	OFFICIAL ENG. RELEASE TO MFG.	8/4/95	40734	CPM/OR



NOTES:

1. INITIAL TOOL SETTING REQUIRMENTS:  
WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G. SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (+/- ONE INDENT POSITION).
2. NOTE: LABEL 999-420 MUST BE AFFIXED TO TOOL CONTAINER BOX.
3. DO NOT SCALE THIS DRAWING.
4. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE AFTER PLATING.

CAVITY NO	DIM. ACROSS HEX FLATS	GROOVE ACCOMMODATIONS
1	.116 $\pm .003$	CENTER CONTACT
2	.429 $\pm .003$	BELDEN 9913, 9914

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE:  
2 PLACE DECIMAL  $\pm .015$  (0.381 mm)  
3 PLACE DECIMAL  $\pm .005$  (0.127 mm)  
ANGLES  $\pm 1^\circ$

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MATERIAL  
MATERIAL & FINISH  
AS PURCHASED

REFERENCE  
EAR 962090-5

DRAWN  
C. McGRATH  
DATE  
6/14/95

ENGINEER  
D. W. Rye  
DATE  
7-28-95

APPROVED  
J. W. Rye  
DATE  
7-28-95

CAD FILE  
F:\DEPT611\TODS\CTL-11

TITLE  
QUICK CRIMP TOOL  
FOR 'N'  
CRIMP PLUGS

Amphenol  
Amphenol Corporation  
RF/Microwave Operations  
Danbury, Conn. U.S.A. 06810

SCALE: 1:1 SHEET OF

CODE ID  
74868

DWG SIZE  
B

DRAWING NO.  
CTL-11

ISSUE  
A