

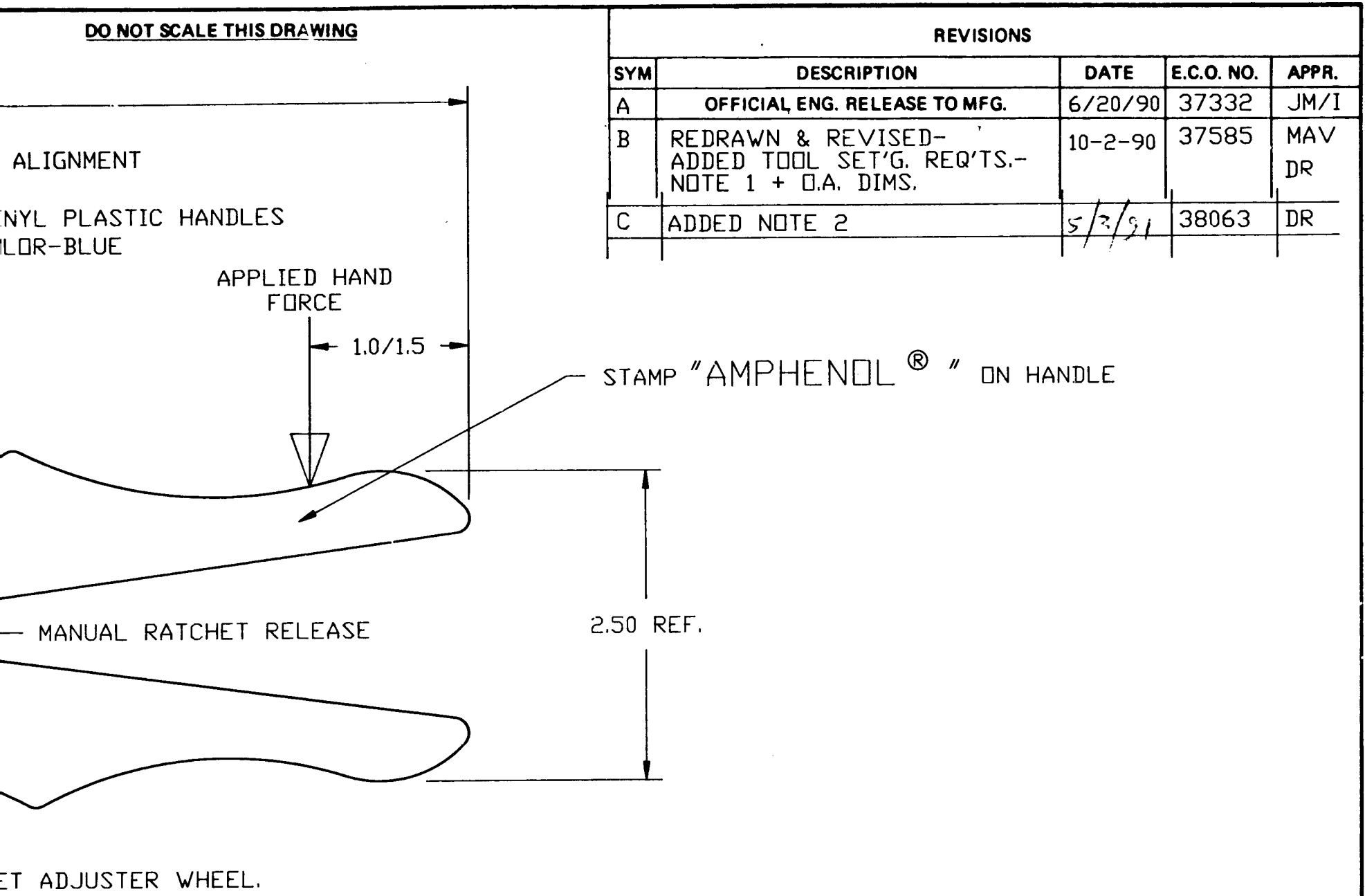
CAVITY NO.	DIM. ACROSS HEX FLATS	GROOVE ACCOMMODATIONS
1	.213 +/- .003	RG 58, PLENUM 58
2	.255 +/- .003	RG 59, RG 62, PLENUM 59 & 62
3	.068 +/- .003	CENTER CONTACT

REF. CAD FILE: H:\DEPT611\TOOLS\CTL-

REMOVE ALL BURRS, BREAK CORNERS AND SHARP EDGES .005 MAXIMUM UNLESS OTHERWISE SPECIFIED

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NEXT ASSY		USED ON	
MATERIAL		UNLESS OTHERWISE SPECIFIED ARE IN INCHES. TOLERANCES SPECIFIED ARE:	
AS PURCHASED		2 PLACE DECIMAL ±.015 (0,381 mm)	3 PLACE DECIMAL ±.001 (0,127 mm)
SPECIFICATION		REFERENCE DR	
FINISH		REF. EAR# 9	
AS PURCHASED			



NOTES:

1. INITIAL TOOL SETTING REQUIRMENTS:
- WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G. SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (+/- ONE INDENT POSITION).
2. NOTE: LABEL 999-306 MUST BE AFFIXED TO TOOL CONTAINER BOX.

RFX PROGRAM

011\TOOLS\CTL-1

PART NO.	QUAN	UOM	ITEM LINE NO.	DESCRIPTION	CODE	FINISH
LIST OF MATERIAL						
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES NOT OTHERWISE SPECIFIED ARE: 2 PLACE DECIMAL ±.015 (0,381 mm) 3 PLACE DECIMAL ±.005 (0,127 mm) ANGLES ± 1°				DRAWN BY J. MULVEY DATE 6-13-90		
CHECKED D. ROYCE DATE 6-15-90				TITLE QUICK CRIMP TOOL FOR BNC & TNC CRIMP PLUGS- 3 PC. TYPES		
ENGINEER D. ROYCE DATE 6-15-90				Amphenol Corporation RF/Microwave Operations Danbury, Conn. U.S.A.		
QUALITY ASSURANCE W. JOHNSTON DATE 6-19-90				SCALE 1=1 SHEET OF		
MFG. ENG. H. FREDLUND DATE 6-19-90				CODE IDENTIFICATION DRAWING SIZE DRAWING NO.		
REF. EAR# 961726-1				74868 C CTL-1		
				ISSUE C		