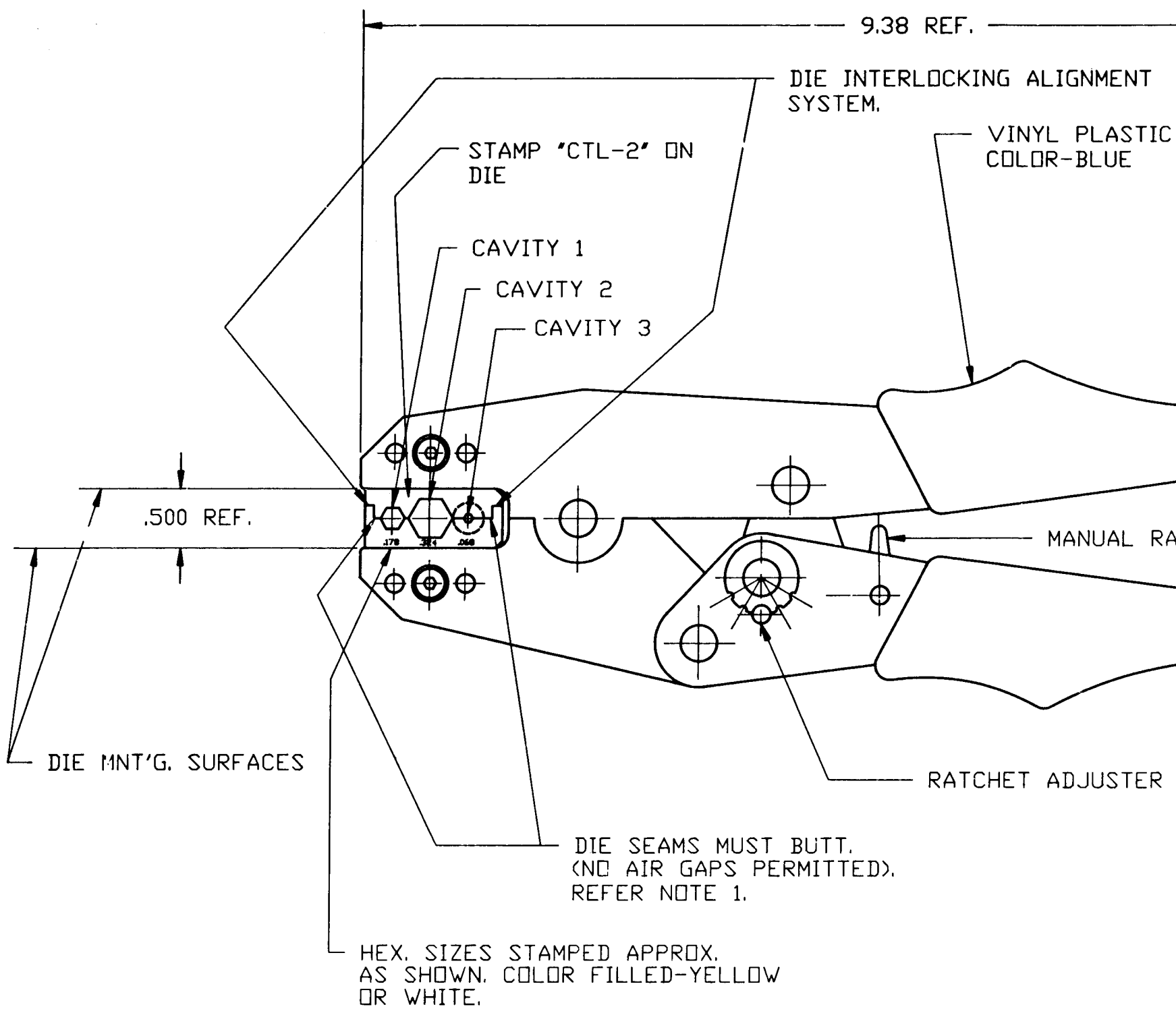




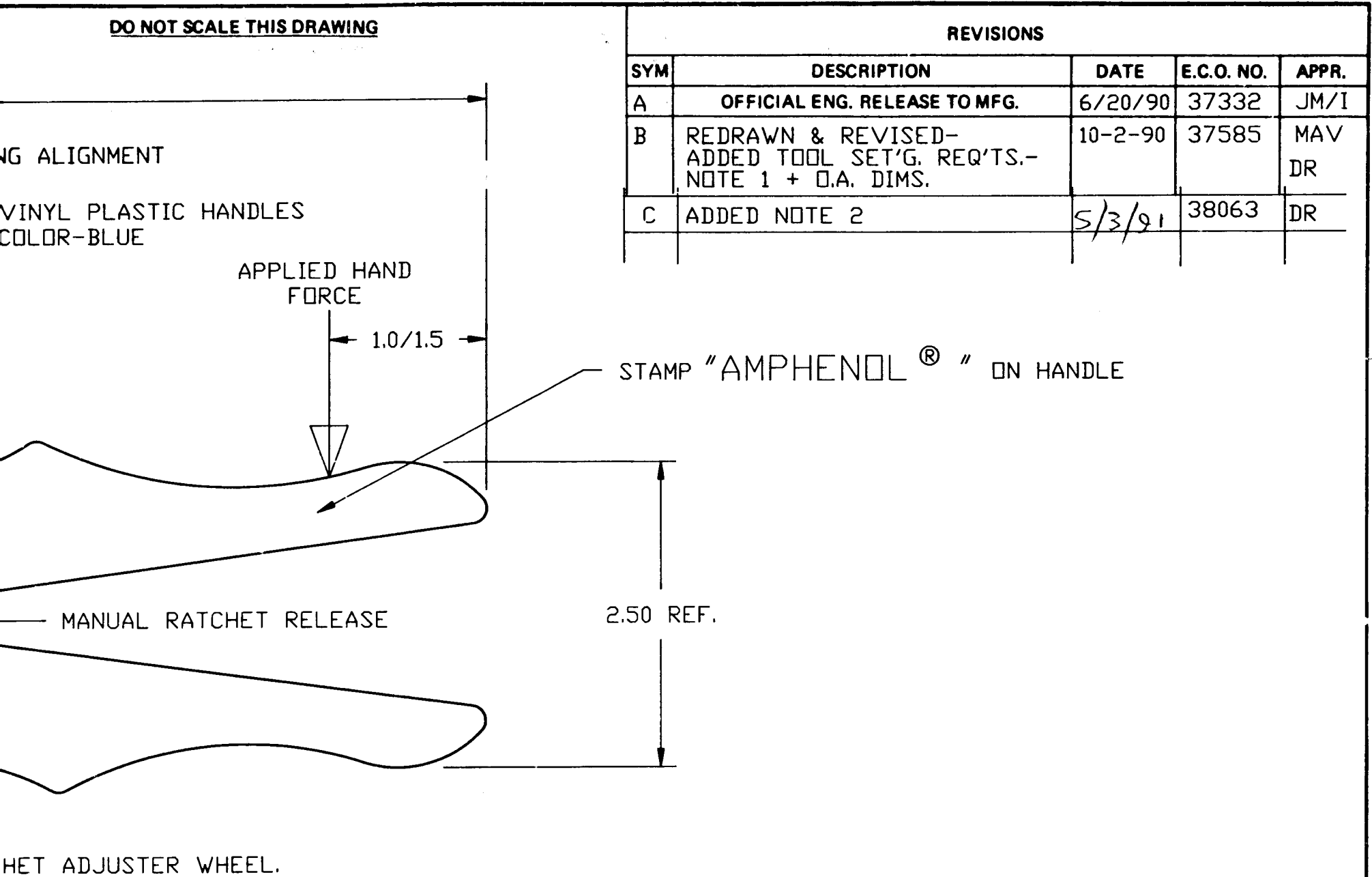
CAVITY NO.	DIM. ACROSS HEX FLATS	GROOVE ACCOMMODATIONS
1	.178 +/- .003	RG174 (3 PC)
2	.324 +/- .003	RG6 (3 PC 179 BELDEN 8281), RG58, RG59, RG62 & PLENUM 58, 59, 62(2 PC).
3	.068 +/- .003	CENTER CONTACT

REF. CAD FILE: H:\DEPT611\TOOLS\CTL-

REMOVE ALL BURRS, BREAK CORNERS AND SHARP EDGES .005 MAXIMUM UNLESS OTHERWISE SPECIFIED

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NEXT ASSY	USED ON	UNLESS OTHERWISE SPECIFIED ARE IN INCHES. TOLERANCES SPECIFIED ARE: 2 PLACE DECIMAL ±.015 (0.381 mm) 3 PLACE DECIMAL ±.005 (0.127 mm)
MATERIAL AS PURCHASED		REFERENCE D
SPECIFICATION -----		REF. EAR# 9
FINISH AS PURCHASED		



CTL-2

DRAWING NUMBER

ISSUE

C

NOTES:

1. INITIAL TOOL SETTING REQUIRMENTS:

WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G. SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (+/- ONE INDENT POSITION).

2. NOTE: LABEL 999-307 MUST BE AFFIXED TO TOOL CONTAINER BOX.

RG58,

52(2 PC).

RFX PROGRAM

T611\TOOLS\CTL-2					
PART NO.		QUAN	UOM	ITEM LINE NO.	DESCRIPTION
LIST OF MATERIAL					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES NOT OTHERWISE SPECIFIED ARE:		DRAWN BY J. MULVEY		DATE 6-13-90	TITLE QUICK CRIMP TOOL FOR BNC & TNC CRIMP PLUGS- 2 & 3 PC. TYPES
2 PLACE DECIMAL ±.015 (0,381 mm)		3 PLACE DECIMAL ±.005 (0,127 mm)		ANGLES ± 1°	
REFERENCE DRAWING NO. REF. EAR# 961726-1		CHECKED D. ROYCE		DATE 6-15-90	
		ENGINEER D. ROYCE		DATE 6-15-90	
		QUALITY ASSURANCE W. JOHNSTON		DATE 6-19-90	Amphenol Corporation RF/Microwave Operations Danbury, Conn. U.S.A.
		MFG. ENG. H. FREDLUND		DATE 6-19-90	
		CODE IDENTIFICATION 74868		DRAWING SIZE C	DRAWING NO. CTL-2
				SCALE 1=1	SHEET OF
				ISSUE C	