

NOTES:

1. INITIAL TOOL SETTING REQUIREMENTS:

WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G. SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (+/- ONE INDENT POSITION).

2. NOTE: LABEL 999-397 MUST BE AFFIXED TO TOOL CONTAINER BOX.

3. DO NOT SCALE THIS DRAWING.

4. REMOVE ALL BURRS, BREAK SHARP EDGES AND CORNERS

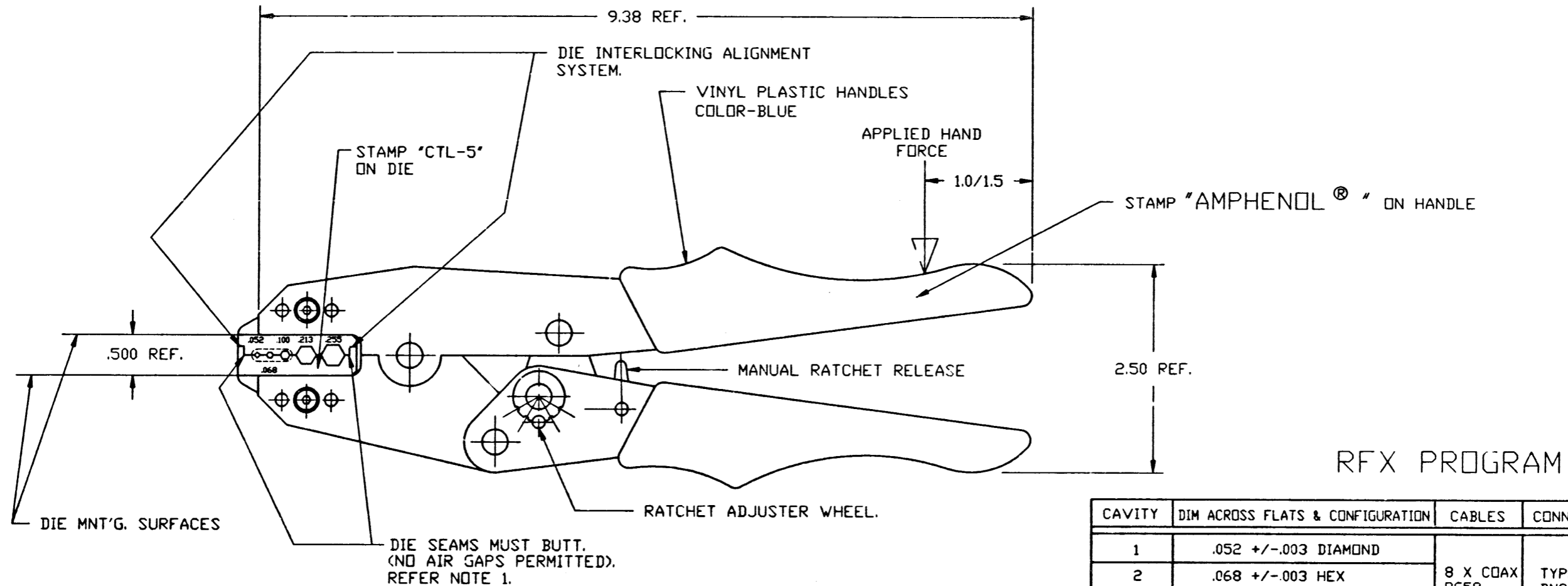
.005 MAXIMUM, UNLESS OTHERWISE SPECIFIED.

5. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE AFTER PLATING.

CTL-5

REVISIONS

DRAWING NO.	REV	DESCRIPTION	DATE	ECO	APPR
THIRD ANGLE PROJ.	A	OFFICIAL ENG. RELEASE TO MFG.	9/27/91	38504	JM/DR
	C	REDRAWN WAS 'C'; ADD CONFIGURATION TO TABLE; ADD NOTES 3, 4 & 5.	29 JUL 91	40132	CPM/RW



CAVITY	DIM ACROSS FLATS & CONFIGURATION	CABLES	CONNECTORS
1	.052 +/- .003 DIAMOND	8 X COAX RG58 RG59	TYPE 'N' BNC/TNC MINI-UHF
2	.068 +/- .003 HEX		
3	.100 +/- .003 HEX		
4	.213 +/- .003 HEX		
5	.255 +/- .003 HEX		

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE:
2 PLACE DECIMAL 3 PLACE DECIMAL ANGLES
±.015 (0,381 mm) ±.005 (0,127 mm) ± 1°

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MATERIAL
AS PURCHASED

REFERENCE
EAR 962687-0

DRAWN
J. MULVEY
DATE
9/23/91

ENGINEER
D. ROYCE
DATE
9/26/91

APPROVED
DATE

CAD FILE
F:\DEPT611\TOOLS\CTL-5

TITLE
5 CAVITY QUICK CRIMP
TOOL .052 DIAMOND
.068/.100/.213/.255
HEX

Amphenol
Amphenol Corporation
RF/Microwave Operations
Danbury, Conn. U.S.A. 06810

SCALE: .75:1 SHEET OF
ISSUE
C

CODE ID 74868
DWG SIZE B
DRAWING NO. CTL-5