# CHEMTRONICS® Technical Data Sheet

### **TDS # 1696**

## Flux-Off® No Clean "Plus"

### **Flux Remover**

#### PRODUCT DESCRIPTION

Flux-Off® No Clean "Plus" Flux Remover is an extra strength solvent that removes heavy and encrusted flux deposits. This high pressure aerosol or bulk liquid penetrates quickly to remove all types of flux, oxide particles, dust, grease and oil, then evaporates quickly leaving no residues.

- Powerful cleaner removes R, RA, RMA, and No Clean fluxes
- Non-corrosive, safe for metals
- Flammable
- Extra-strength
- Fast drying
- Removes encrusted, baked-on fluxes
- All-Way Spray valve even sprays upside down
- Available with BrushClean<sup>TM</sup> System

#### TYPICAL APPLICATIONS

Flux-Off<sup>®</sup> No Clean "Plus" Flux Remover effectively cleans flux residues from:

- Chip Carriers
- Heat Sinks
- Metal Housings and Chassis
- Printed Circuit Boards
- Plugs
- Relays and Contacts
- Sockets
- Surface Mount Device Pads
- Solenoids
- Switches

# TYPICAL PRODUCT DATA AND PHYSICAL PROPERTIES

Flash Point	-20°F
<b>Evaporation Rate</b>	>1
(butyl acetate=1)	
Specific Gravity	0.706
Appearance	Clear, Colorless Liquid
Odor	Ethereal
Solubility in Water	er Negligible
Kauri-Butanol	86
(KB) Number	
Shelflife	5 years
RoHS/WEEE Status	ROHS WEEE Compliant

#### **COMPATIBILITY**

Flux-Off<sup>®</sup> No Clean "Plus" Flux Remover, like any cleaner, should be tested on a non-critical area to determine plastics compatibility prior to use. Not recommended for ABS, acrylics, polycarbonates, polystyrenes and PVC.

Material	Compatibility		
ABS	Non-Compatible		
Buna-N	Non-Compatible		
EPDM	Excellent		
Graphite	Excellent		
HDPE	Excellent		
LDPE	Good		
Lexan <sup>TM</sup>	Non-Compatible		
Neoprene	Fair		
Noryl®	Non-Compatible		
Nylon <sup>TM</sup> 66	Excellent		
Cross-Linked PE	Excellent		
Polypropylene	Excellent		
Polystyrene	Non-Compatible		
PVC	Non-Compatible		
Silicone Rubber	Non-Compatible		
Teflon <sup>TM</sup>	Excellent		
Viton™	Non-Compatible		

#### **USAGE INSTRUCTIONS**

For industrial use only.

Read MSDS carefully prior to use.

Spray 4-6" from surface to clean. Wash parts from top to bottom, allowing the liquid to flush away flux residue. Flux-Off<sup>®</sup> No Clean "Plus" can be used to remove all types of fluxes in an ultrasonic cleaner.

#### **AVAILABILITY**

ES1696 12 oz. Aerosol ES896B 8 oz. BrushClean™ System ES196 1 Gal. Liquid

## TECHNICAL & APPLICATION ASSISTANCE

ITW Chemtronics® provides a technical hotline to answer your technical and application related questions. The toll free number is: **1-800-TECH-401.** 

#### ENVIRONMENTAL IMPACT DATA

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CFC	0.0%	VOC	51%	
HCFC-141b	0.0%	HFC	0.0%	
HCFC-225	0.0%	nPB	0.0%	

CFC, HCFC-225, HCFC-141b, VOC, HFC, and nPB percentages shown are the content by weight.

#### NOTE:

This information is believed to be accurate. It is intended for professional end users having the skills to evaluate and use the data properly. ITW CHEMTRONICS® does not guarantee the accuracy of the data and assumes no liability in connection with damages incurred while using it.

#### **MANUFACTURED BY:**

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