



FSBM20SM60A

SPM™ (Smart Power Module)

General Description

FSBM20SM60A is an advanced smart power module (SPM) that Fairchild has newly developed and designed to provide very compact and high performance ac motor drives mainly targeting medium speed low-power inverter-driven application like air conditioners. It combines optimized circuit protection and drive matched to low-loss IGBTs. Highly effective short-circuit current detection/protection is realized through the use of advanced current sensing IGBT chips that allow continuous monitoring of the IGBTs current. System reliability is further enhanced by the integrated under-voltage lock-out protection. The high speed built-in HVIC provides opto-coupler-less IGBT gate driving capability that further reduce the overall size of the inverter system design. In addition the incorporated HVIC facilitates the use of single-supply drive topology enabling the FSBM20SM60A to be driven by only one drive supply voltage without negative bias. Inverter current sensing application can be achieved due to the divided negative dc terminals.

Features

- UL Certified No. E209204
- 600V-20A 3-phase IGBT inverter bridge including control ICs for gate driving and protection
- Divided negative dc-link terminals for inverter current sensing applications
- Single-grounded power supply due to built-in HVIC
- Typical switching frequency of 5kHz
- Inverter power rating of 1.5kW / 100~253 Vac
- Isolation rating of 2500Vrms/min.
- Very low leakage current due to using ceramic substrate
- Adjustable current protection level by varying series resistor value with sense-IGBTs

Applications

- AC 100V ~ 253V 3-phase inverter drive for small power (1.5kW) ac motor drives
- Home appliances applications requiring medium switching frequency operation like air conditioners drive system
- Application ratings:
 - Power : 1.5kW / 100~253 Vac
 - Switching frequency : Typical 5kHz (PWM Control)
 - 100% load current : 8A (Irms)
 - 150% load current : 12A (Irms) for 1 minute

External View

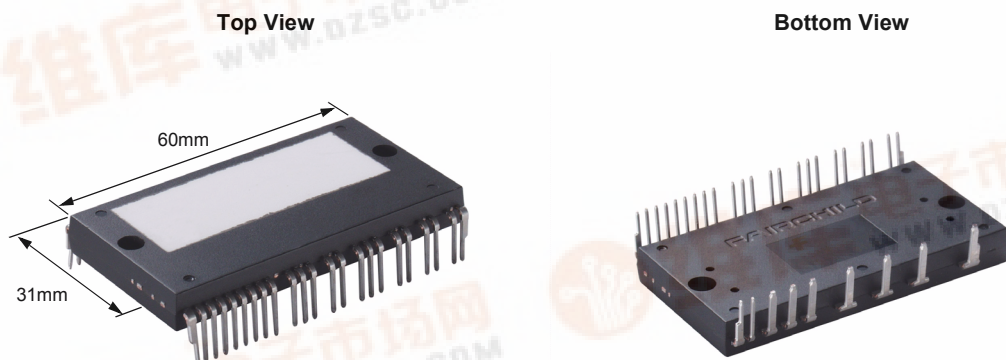


Fig. 1.

Integrated Power Functions

- 600V-20A IGBT inverter for 3-phase DC/AC power conversion (Please refer to Fig. 3)

Integrated Drive, Protection and System Control Functions

- For inverter high-side IGBTs: Gate drive circuit, High voltage isolated high-speed level shifting
Control circuit under-voltage (UV) protection
Note) Available bootstrap circuit example is given in Figs. 13 and 14.
- For inverter low-side IGBTs: Gate drive circuit, Short-Circuit (SC) protection
Control supply circuit under-voltage (UV) protection
- Fault signaling: Corresponding to a SC fault (Low-side IGBTs) or a UV fault (Low-side control supply circuit)
- Input interface: 5V CMOS/LSTTL compatible, Schmitt trigger input

Pin Configuration

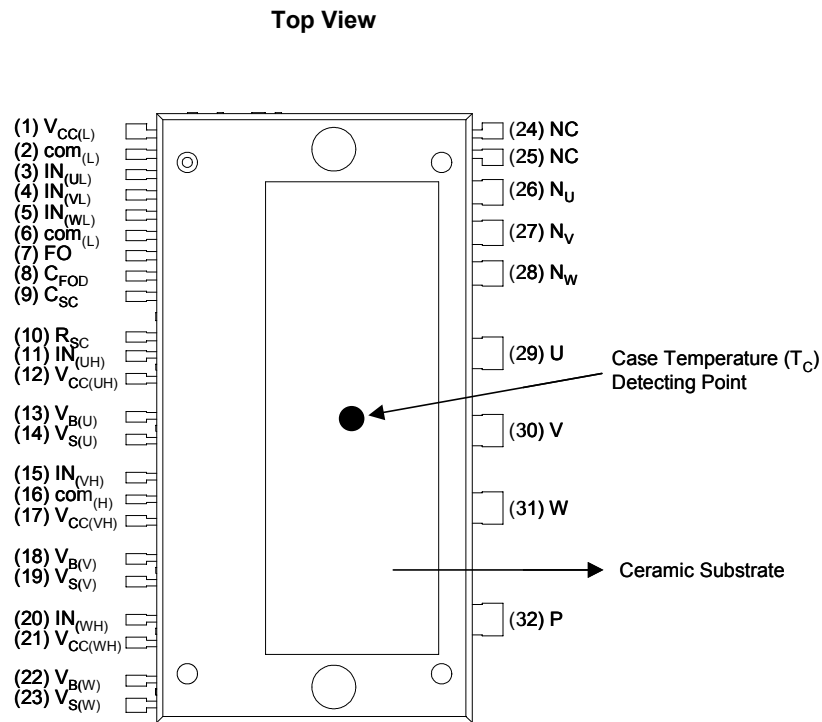


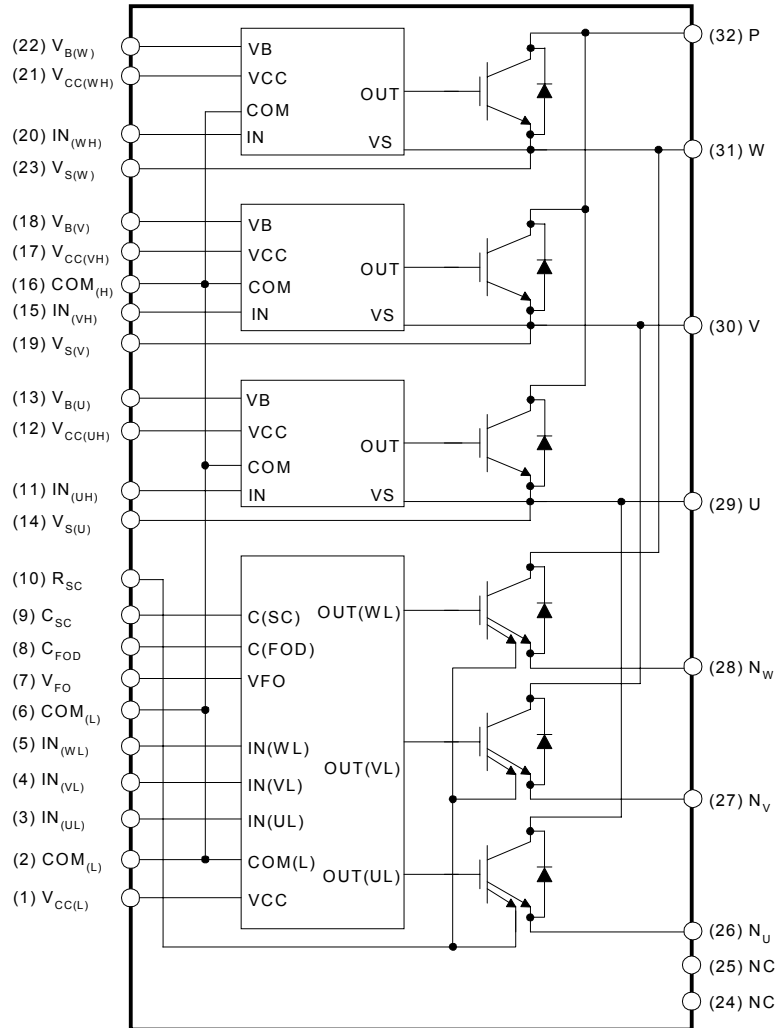
Fig. 2.

Pin Descriptions

Pin Number	Pin Name	Pin Description
1	$V_{CC(L)}$	Low-side Common Bias Voltage for IC and IGBTs Driving
2	$COM_{(L)}$	Low-side Common Supply Ground
3	$IN_{(UL)}$	Signal Input for Low-side U Phase
4	$IN_{(VL)}$	Signal Input for Low-side V Phase
5	$IN_{(WL)}$	Signal Input for Low-side W Phase
6	$COM_{(L)}$	Low-side Common Supply Ground
7	V_{FO}	Fault Output
8	C_{FOD}	Capacitor for Fault Output Duration Time Selection
9	C_{SC}	Capacitor (Low-pass Filter) for Short-Circuit Current Detection Input
10	R_{SC}	Resistor for Short-Circuit Current Detection
11	$IN_{(UH)}$	Signal Input for High-side U Phase
12	$V_{CC(UH)}$	High-side Bias Voltage for U Phase IC
13	$V_{B(U)}$	High-side Bias Voltage for U Phase IGBT Driving
14	$V_{S(U)}$	High-side Bias Voltage Ground for U Phase IGBT Driving
15	$IN_{(VH)}$	Signal Input for High-side V Phase
16	$COM_{(H)}$	High-side Common Supply Ground
17	$V_{CC(VH)}$	High-side Bias Voltage for V Phase IC
18	$V_{B(V)}$	High-side Bias Voltage for V Phase IGBT Driving
19	$V_{S(V)}$	High-side Bias Voltage Ground for V Phase IGBT Driving
20	$IN_{(WH)}$	Signal Input for High-side W Phase
21	$V_{CC(WH)}$	High-side Bias Voltage for W Phase IC
22	$V_{B(W)}$	High-side Bias Voltage for W Phase IGBT Driving
23	$V_{S(W)}$	High-side Bias Voltage Ground for W Phase IGBT Driving
24	NC	No Connection
25	NC	No Connection
26	N_U	Negative DC-Link Input for U Phase
27	N_V	Negative DC-Link Input for V Phase
28	N_W	Negative DC-Link Input for W Phase
29	U	Output for U Phase
30	V	Output for V Phase
31	W	Output for W Phase
32	P	Positive DC-Link Input

Internal Equivalent Circuit and Input/Output Pins

Bottom View



Note:

- 1) Inverter low-side is composed of three sense-IGBTs including freewheeling diodes for each IGBT and one control IC which has gate driving, current sensing and protection functions.
- 2) Inverter power side is composed of four inverter dc-link input pins and three inverter output pins.
- 3) Inverter high-side is composed of three normal-IGBTs including freewheeling diodes and three drive ICs for each IGBT.

Fig. 3.

Absolute Maximum Ratings ($T_J = 25^\circ\text{C}$, Unless Otherwise Specified)**Inverter Part**

Item	Symbol	Condition	Rating	Unit
Supply Voltage	V_{PN}	Applied between P- N_U , N_V , N_W	450	V
Supply Voltage (Surge)	$V_{PN(\text{Surge})}$	Applied between P- N_U , N_V , N_W	500	V
Collector-Emitter Voltage	V_{CES}		600	V
Each IGBT Collector Current	$\pm I_C$	$T_C = 25^\circ\text{C}$	20	A
Each IGBT Collector Current	$\pm I_C$	$T_C = 100^\circ\text{C}$	15	A
Each IGBT Collector Current (Peak)	$\pm I_{CP}$	$T_C = 25^\circ\text{C}$, Instantaneous Value (Pulse)	40	A
Collector Dissipation	P_C	$T_C = 25^\circ\text{C}$ per One Chip	59	W
Operating Junction Temperature	T_J	(Note 1)	-20 ~ 125	$^\circ\text{C}$

Note:

1. It would be recommended that the average junction temperature should be limited to $T_J \leq 125^\circ\text{C}$ (@ $T_C \leq 100^\circ\text{C}$) in order to guarantee safe operation.

Control Part

Item	Symbol	Condition	Rating	Unit
Control Supply Voltage	V_{CC}	Applied between $V_{CC(UH)}$, $V_{CC(VH)}$, $V_{CC(WH)} - \text{COM}_{(H)}$, $V_{CC(L)} - \text{COM}_{(L)}$	20	V
High-side Control Bias Voltage	V_{BS}	Applied between $V_{B(U)} - V_{S(U)}$, $V_{B(V)} - V_{S(V)}$, $V_{B(W)} - V_{S(W)}$	20	V
Input Signal Voltage	V_{IN}	Applied between $IN_{(UH)}$, $IN_{(VH)}$, $IN_{(WH)} - \text{COM}_{(H)}$ $IN_{(UL)}$, $IN_{(VL)}$, $IN_{(WL)} - \text{COM}_{(L)}$	-0.3 ~ $V_{CC}+0.3$	V
Fault Output Supply Voltage	V_{FO}	Applied between $V_{FO} - \text{COM}_{(L)}$	-0.3 ~ $V_{CC}+0.3$	V
Fault Output Current	I_{FO}	Sink Current at V_{FO} Pin	5	mA
Current Sensing Input Voltage	V_{SC}	Applied between $C_{SC} - \text{COM}_{(L)}$	-0.3 ~ $V_{CC}+0.3$	V

Total System

Item	Symbol	Condition	Rating	Unit
Self Protection Supply Voltage Limit (Short-Circuit Protection Capability)	$V_{PN(\text{PROT})}$	$V_{CC} = V_{BS} = 13.5 \sim 16.5\text{V}$ $T_J = 25^\circ\text{C}$, Non-repetitive, less than 6 μs	400	V
Module Case Operation Temperature	T_C	Note Fig.2	-20 ~ 100	$^\circ\text{C}$
Storage Temperature	T_{STG}		-20 ~ 125	$^\circ\text{C}$
Isolation Voltage	V_{ISO}	60Hz, Sinusoidal, AC 1 minute, Connection Pins to Heat-sink Plate	2500	V_{rms}

Absolute Maximum Ratings

Thermal Resistance

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Junction to Case Thermal Resistance	$R_{th(j-c)Q}$	Each IGBT under Inverter Operating Condition	-	-	2.1	°C/W
	$R_{th(j-c)F}$	Each FWDi under Inverter Operating Condition	-	-	3.3	°C/W
Contact Thermal Resistance	$R_{th(c-f)}$	Ceramic Substrate (per 1 Module) Thermal Grease Applied (Note 3)	-	-	0.06	°C/W

Note:

2. For the measurement point of case temperature(T_C), please refer to Fig. 2.
 3. The thickness of thermal grease should not be more than 100 μ m.

Electrical Characteristics ($T_J = 25^\circ\text{C}$, Unless Otherwise Specified)

Inverter Part

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Collector - Emitter Saturation Voltage	$V_{CE(SAT)}$	$V_{CC} = V_{BS} = 15\text{V}$ $V_{IN} = 0\text{V}$ $I_C = 20\text{A}$, $T_J = 25^\circ\text{C}$	-	-	2.3	V
FWDi Forward Voltage	V_{FM}	$V_{IN} = 5\text{V}$ $I_C = 20\text{A}$, $T_J = 25^\circ\text{C}$	-	-	2.5	V
Switching Times	t_{ON}	$V_{PN} = 300\text{V}$, $V_{CC} = V_{BS} = 15\text{V}$ $I_C = 20\text{A}$, $T_J = 25^\circ\text{C}$ $V_{IN} = 5\text{V} \leftrightarrow 0\text{V}$, Inductive Load (HighM, Low-side) (Note 4)	-	0.35	-	μs
	$t_{C(ON)}$		-	0.16	-	μs
	t_{OFF}		-	0.88	-	μs
	$t_{C(OFF)}$		-	0.35	-	μs
	t_{rr}		-	0.13	-	μs
Collector - Emitter Leakage Current	I_{CES}	$V_{CE} = V_{CES}$, $T_J = 25^\circ\text{C}$	-	-	250	μA

Note:

4. t_{ON} and t_{OFF} include the propagation delay time of the internal drive IC. $t_{C(ON)}$ and $t_{C(OFF)}$ are the switching time of IGBT itself under the given gate driving condition internally. For the detailed information, please see Fig. 4.

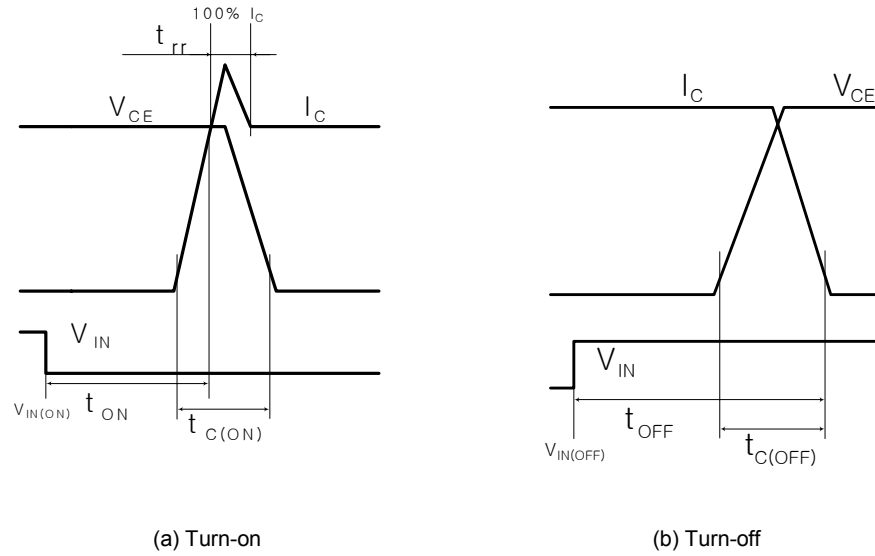


Fig. 4. Switching Time Definition

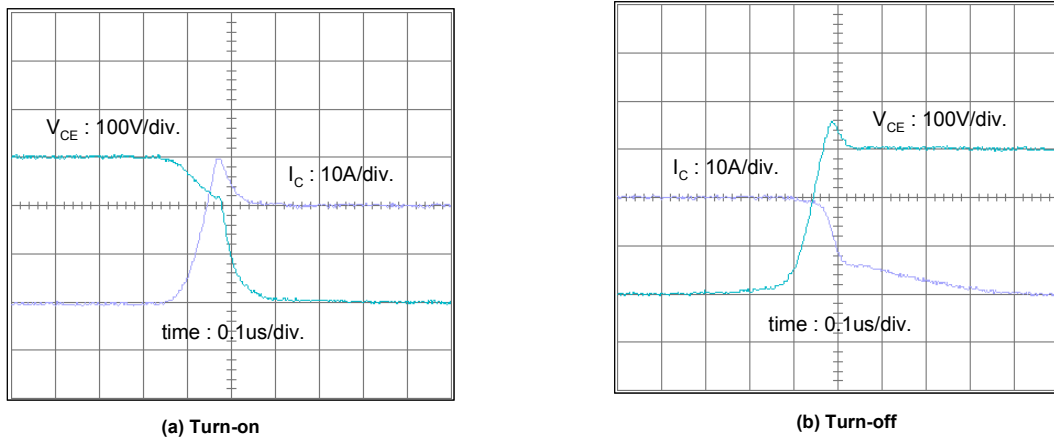


Fig. 5. Experimental Results of Switching Waveforms
Test Condition: V_{dc}=300V, V_{cc}=15V, L=500uH (Inductive Load), T_j=25°C

Electrical Characteristics ($T_J = 25^\circ\text{C}$, Unless Otherwise Specified)**Control Part**

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Quiescent V_{CC} Supply Current	I_{QCCL}	$V_{CC} = 15\text{V}$ $IN_{(UL, VL, WL)} = 5\text{V}$	$V_{CC(L)} - COM_{(L)}$	-	-	26 mA
	I_{QCCH}	$V_{CC} = 15\text{V}$ $IN_{(UH, VH, WH)} = 5\text{V}$	$V_{CC(UH)}, V_{CC(VH)}, V_{CC(WH)} - COM_{(H)}$	-	-	130 μA
Quiescent V_{BS} Supply Current	I_{QBS}	$V_{BS} = 15\text{V}$ $IN_{(UH, VH, WH)} = 5\text{V}$	$V_{B(U)} - V_{S(U)}, V_{B(V)} - V_{S(V)}, V_{B(W)} - V_{S(W)}$	-	-	420 μA
Fault Output Voltage	V_{FOH}	$V_{SC} = 0\text{V}$, V_{FO} Circuit: 4.7k Ω to 5V Pull-up	4.5	-	-	V
	V_{FOL}	$V_{SC} = 1\text{V}$, V_{FO} Circuit: 4.7k Ω to 5V Pull-up	-	-	1.1	V
Short-Circuit Trip Level	$V_{SC(ref)}$	$V_{CC} = 15\text{V}$ (Note 5)	0.45	0.51	0.56	V
Sensing Voltage of IGBT Current	V_{SEN}	$R_{SC} = 56\ \Omega$, $R_{SU} = R_{SV} = R_{SW} = 0\ \Omega$ and $I_C = 30\text{A}$ (Note Fig. 6)	0.45	0.51	0.56	V
Supply Circuit Under-Voltage Protection	UV_{CCD}	Detection Level	11.5	12	12.5	V
	UV_{CCR}	Reset Level	12	12.5	13	V
	UV_{BSD}	Detection Level	7.3	9.0	10.8	V
	UV_{BSR}	Reset Level	8.6	10.3	12	V
Fault Output Pulse Width	t_{FOD}	$C_{FOD} = 33\text{nF}$ (Note 6)	1.4	1.8	2.0	ms
ON Threshold Voltage	$V_{IN(ON)}$	High-Side Applied between $IN_{(UH)}, IN_{(VH)}, IN_{(WH)} - COM_{(H)}$	-	-	0.8	V
OFF Threshold Voltage	$V_{IN(OFF)}$		3.0	-	-	V
ON Threshold Voltage	$V_{IN(ON)}$	Low-Side Applied between $IN_{(UL)}, IN_{(VL)}, IN_{(WL)} - COM_{(L)}$	-	-	0.8	V
OFF Threshold Voltage	$V_{IN(OFF)}$		3.0	-	-	V

Note:

5. Short-circuit current protection is functioning only at the low-sides. It would be recommended that the value of the external sensing resistor (R_{SC}) should be selected around 56 Ω in order to make the SC trip-level of about 30A at the shunt resistors (R_{SU}, R_{SV}, R_{SW}) of 0 Ω . For the detailed information about the relationship between the external sensing resistor (R_{SC}) and the shunt resistors (R_{SU}, R_{SV}, R_{SW}), please see Fig. 6.

6. The fault-out pulse width t_{FOD} depends on the capacitance value of C_{FOD} according to the following approximate equation : $C_{FOD} = 18.3 \times 10^{-6} \times t_{FOD}[\text{F}]$

Recommended Operating Conditions

Item	Symbol	Condition	Values			Unit
			Min.	Typ.	Max.	
Supply Voltage	V_{PN}	Applied between P - N_U, N_V, N_W	-	300	400	V
Control Supply Voltage	V_{CC}	Applied between $V_{CC(UH)}, V_{CC(VH)}, V_{CC(WH)} - COM_{(H)}, V_{CC(L)} - COM_{(L)}$	13.5	15	16.5	V
High-side Bias Voltage	V_{BS}	Applied between $V_{B(U)} - V_{S(U)}, V_{B(V)} - V_{S(V)}, V_{B(W)} - V_{S(W)}$	13.5	15	16.5	V
Blanking Time for Preventing Arm-short	t_{dead}	For Each Input Signal	3	-	-	μs
PWM Input Signal	f_{PWM}	$T_C \leq 100^\circ\text{C}$, $T_J \leq 125^\circ\text{C}$	-	5	-	kHz
Input ON Threshold Voltage	$V_{IN(ON)}$	Applied between $IN_{(UH)}, IN_{(VH)}, IN_{(WH)} - COM_{(H)}, IN_{(UL)}, IN_{(VL)}, IN_{(WL)} - COM_{(L)}$	0 ~ 0.65			V
Input OFF Threshold Voltage	$V_{IN(OFF)}$	Applied between $IN_{(UH)}, IN_{(VH)}, IN_{(WH)} - COM_{(H)}, IN_{(UL)}, IN_{(VL)}, IN_{(WL)} - COM_{(L)}$	4 ~ 5.5			V

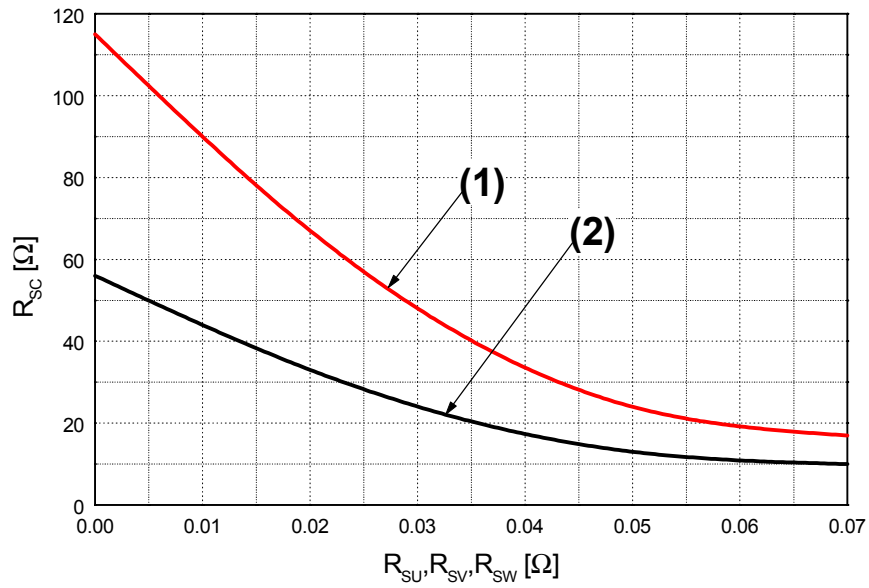


Fig. 6. R_{sc} Variation by change of Shunt Resistors (R_{su} , R_{sv} , R_{sw}) for Short-Circuit Protection
 (1) @ around 100% Rated Current Trip ($I_C = 20A$)
 (2) @ around 150% Rated Current Trip ($I_C = 30A$)

Mechanical Characteristics and Ratings

Item	Condition		Limits			Unit
			Min.	Typ.	Max.	
Mounting Torque	Mounting Screw: M4 (Note 7 and 8)	Recommended 10Kg•cm	8	10	12	Kg•cm
		Recommended 0.98N•m	0.78	0.98	1.17	N•m
Ceramic Flatness		Note Fig.7	0	-	+120	um
Weight			-	35	-	g

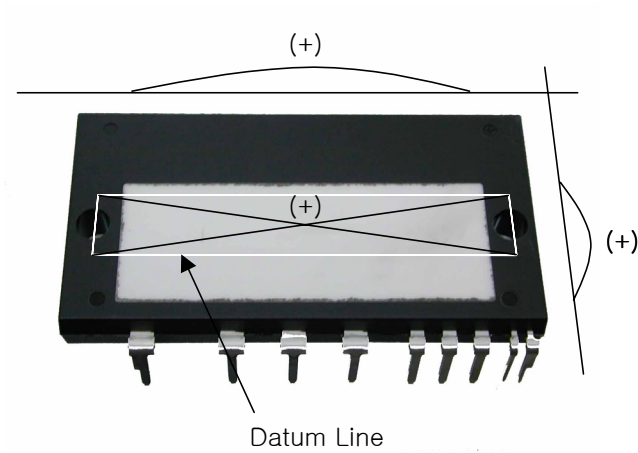


Fig. 7. Flatness Measurement Position of The Ceramic Substrate

Note:
 7. Do not make over torque or mouting screws. Much mounting torque may cause ceramic cracks and bolts and Al heat-fin destruction.
 8. Avoid one side tightening stress. Fig.8 shows the recommended torque order for mounting screws. Uneven mounting can cause the SPM ceramic substrate to be damaged.

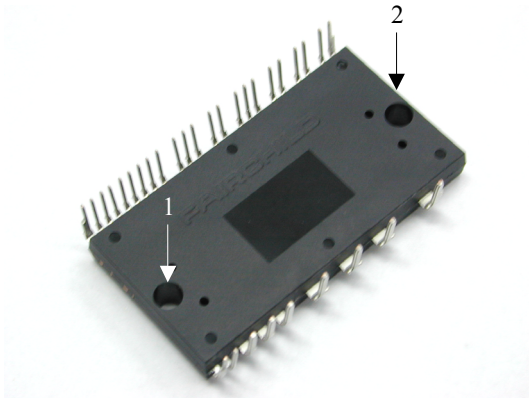
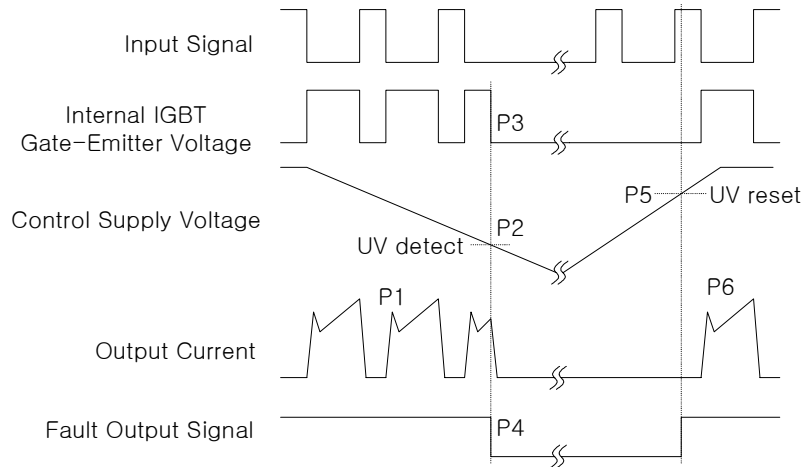


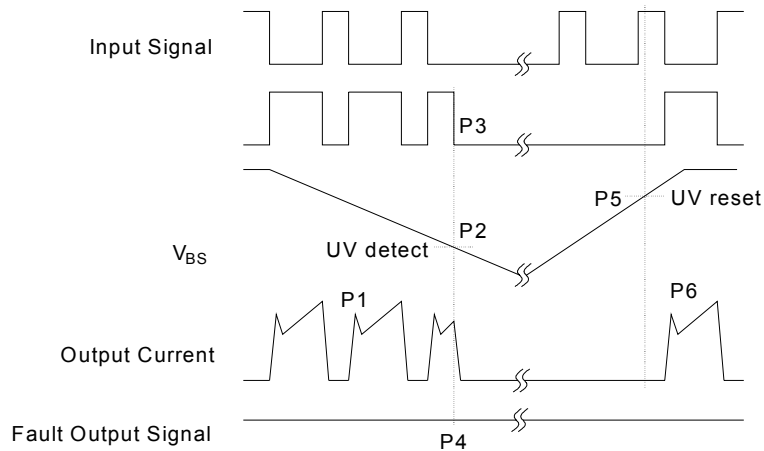
Fig. 8. Mounting Screws Torque Order

Time Charts of SPMs Protective Function



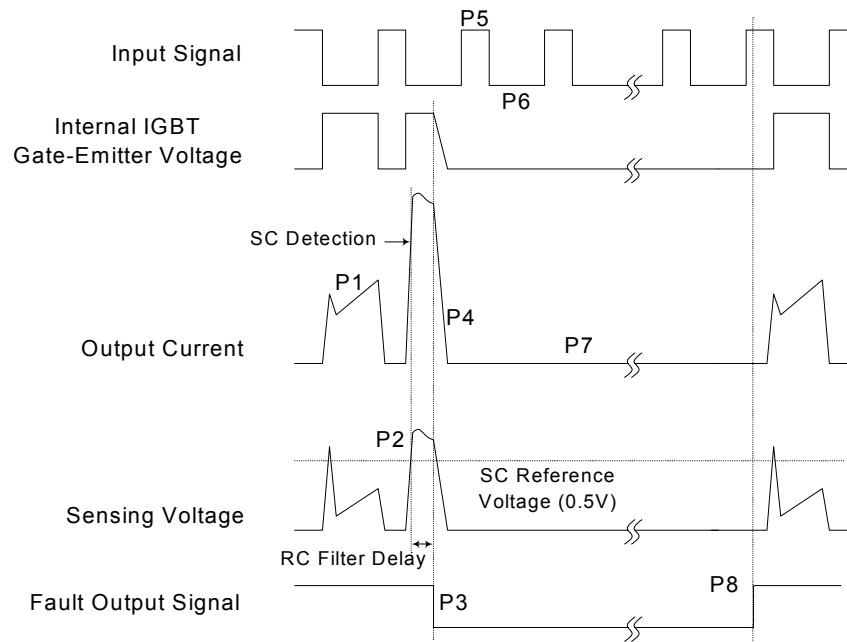
P1 : Normal operation - IGBT ON and conducting current
 P2 : Under-Voltage detection
 P3 : IGBT gate interrupt
 P4 : Fault signal generation
 P5 : Under-Voltage reset
 P6 : Normal operation - IGBT ON and conducting current

Fig. 9. Under-Voltage Protection (Low-side)



P1 : Normal operation - IGBT ON and conducting current
 P2 : Under-Voltage detection
 P3 : IGBT gate interrupt
 P4 : No fault signal
 P5 : Under-Voltage reset
 P6 : Normal operation - IGBT ON and conducting current

Fig. 10. Under-Voltage Protection (High-side)



- P1 : Normal operation - IGBT ON and conducting current
- P2 : Short-Circuit current detection
- P3 : IGBT gate interrupt / Fault signal generation
- P4 : IGBT is slowly turned off
- P5 : IGBT OFF signal
- P6 : IGBT ON signal - but IGBT cannot be turned on during the fault Output activation
- P7 : IGBT OFF state
- P8 : Fault Output reset and normal operation start

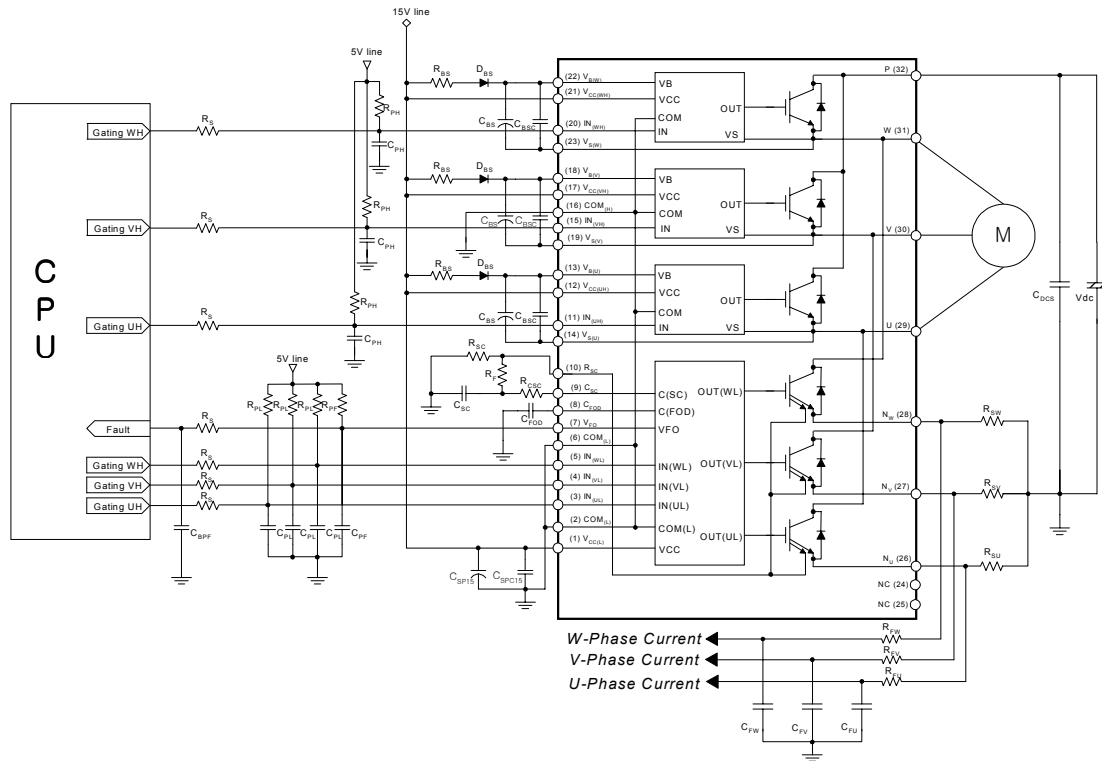
Fig. 11. Short-Circuit Current Protection (Low-side Operation only)

- 1) It would be recommended that by-pass capacitors for the gating input signals, $IN_{(UL)}$, $IN_{(VL)}$, $IN_{(WL)}$, $IN_{(UH)}$, $IN_{(VH)}$ and $IN_{(WH)}$ should be placed on the SPM pins and on the both sides of CPU and SPM for the fault output signal, V_{FO} , as close as possible.
- 2) The logic input is compatible with standard CMOS or LSTTL outputs.
- 3) $R_{PL}C_{PL}/R_{PH}C_{PH}/R_{PF}C_{PF}$ coupling at each SPM input is recommended in order to prevent input/output signals' oscillation and it should be as close as possible to each of SPM pins.

The diagram illustrates a power electronic circuit for a Single-Pulse Modulation (SPM) inverter leg. The input is a 15V-Line connected through a 20Ω resistor to a diode labeled D_{BS} . A capacitor of 470μF is connected across the input terminals. Another capacitor of 47μF is connected between the input terminal after the resistor and the gate of the upper MOSFET driver. Two MOSFET drivers are shown, each with pins Vcc, IN, COM, VB, HO, VS, and OUT. They drive two MOSFETs whose sources are connected to a common point. The drain of the upper MOSFET is connected to the P output terminal, and the drain of the lower MOSFET is connected to the N output terminal. A 0.1μF capacitor is connected between the gates of both MOSFETs. The output terminals P and N are connected to an Inverter Output stage, which includes a load resistor.

It would be recommended that the bootstrap diode, D_{BS} , has soft and fast recovery characteristics.

Fig. 13. Recommended Bootstrap Operation Circuit and Parameters



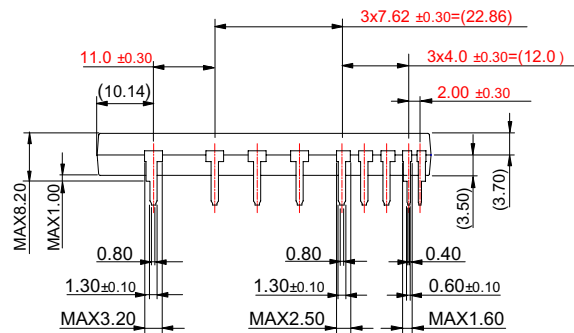
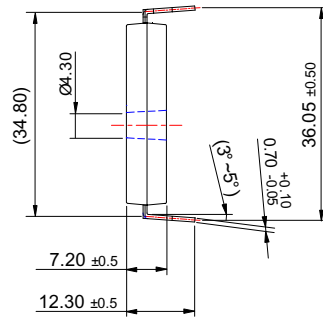
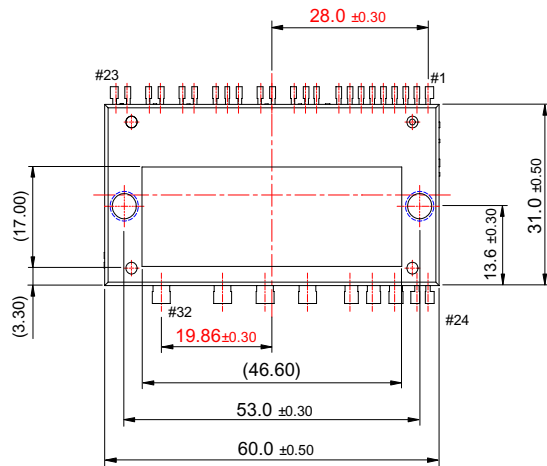
Note:

- 1) $R_{PL}C_{PL}/R_{PH}C_{PH}/R_{PF}C_{PF}$ coupling at each SPM input is recommended in order to prevent input signals' oscillation and it should be as close as possible to each SPM input pin.
- 2) By virtue of integrating an application specific type HVIC inside the SPM, direct coupling to CPU terminals without any opto-coupler or transformer isolation is possible.
- 3) V_{FO} output is open collector type. This signal line should be pulled up to the positive side of the 5V power supply with approximately 4.7k Ω resistance. Please refer to Fig. 14.
- 4) C_{SP15} of around 7 times larger than bootstrap capacitor C_{BS} is recommended.
- 5) V_{FO} output pulse width should be determined by connecting an external capacitor (C_{FOD}) between C_{FOD} (pin8) and $COM_{(L)}$ (pin2). (Example : if $C_{FOD} = 33$ nF, then $t_{FO} = 1.8$ ms (typ.)) Please refer to the note 6 for calculation method.
- 6) Each input signal line should be pulled up to the 5V power supply with approximately 4.7k Ω (at high side input) or 2k Ω (at low side input) resistance (other RC coupling circuits at each input may be needed depending on the PWM control scheme used and on the wiring impedance of the system's printed circuit board). Approximately a 0.22~2nF by-pass capacitor should be used across each power supply connection terminals.
- 7) To prevent errors of the protection function, the wiring around R_{SC} , R_F and C_{SC} should be as short as possible.
- 8) In the short-circuit protection circuit, please select the $R_F C_{SC}$ time constant in the range 3~4 μ s.
- 9) To enhance the noise immunity, C_{SC} pin should be connected to the external circuit through a series resistor, R_{CSC} , which is approximately 390 Ω . R_{CSC} should be connected to C_{SC} pin as close as possible.
- 10) Each capacitor should be mounted as close to the pins of the SPM as possible.
- 11) To prevent surge destruction, the wiring between the smoothing capacitor and the P&N pins should be as short as possible. The use of a high frequency non-inductive capacitor of around 0.1~0.22 μ F between the P&N pins is recommended.
- 12) Relays are used at almost every systems of electrical equipments of home appliances. In these cases, there should be sufficient distance between the CPU and the relays. It is recommended that the distance be 5cm at least.

Fig. 14. Typical Application Circuit

FSBM20SM60A

Technical drawing of a 28x2.00 mm connector. The drawing shows a side view of the connector with dimensions in millimeters. The overall width is 28x2.00 ±0.30 (56.0). The distance between the two rows of pins is 2.00. The distance between the center of the pins in each row is 2.00 ±0.30. The distance between the center of the pins and the edge of the connector is 0.60 ±0.10. The distance between the center of the pins and the edge of the connector is 0.40. The drawing also shows the maximum dimensions: MAX1.05 and MAX1.00.



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LIFE SUPPORT POLICY

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1. Life support devices or systems are devices or systems which, (a) are intended for surgical implant into the body, or (b) support or sustain life, or (c) whose failure to perform when properly used in accordance with instructions for use provided in the labeling, can be reasonably expected to result in significant injury to the user.
2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.

PRODUCT STATUS DEFINITIONS

Definition of Terms

Datasheet Identification	Product Status	Definition
Advance Information	Formative or In Design	This datasheet contains the design specifications for product development. Specifications may change in any manner without notice.
Preliminary	First Production	This datasheet contains preliminary data, and supplementary data will be published at a later date. Fairchild Semiconductor reserves the right to make changes at any time without notice in order to improve design.
No Identification Needed	Full Production	This datasheet contains final specifications. Fairchild Semiconductor reserves the right to make changes at any time without notice in order to improve design.
Obsolete	Not In Production	This datasheet contains specifications on a product that has been discontinued by Fairchild semiconductor. The datasheet is printed for reference information only.