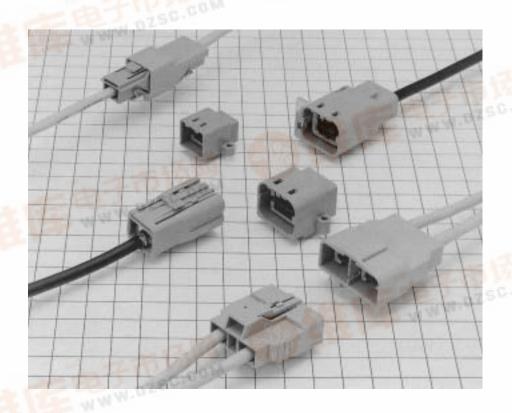
GT11 Series

— Connectors for coaxial cables —



Features

- Cost efficient termination
 - Highly efficient and reliable single motion crimp termination allows high volume production with semiautomatic equipment.
- Lock-release latching system
- Shock / vibration resistant electrical connections
- Verification of the full contact insertion



For Double-Conductor coaxial shielded cable

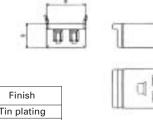
F Connectors

Outer terminals



Part Number	CL No.	Applicable Cable
GT11-2S-5.2C	761-0002-3	4.5 to 5.2mm
GT11-2S-6.0C	761-0028-7	5.8 to 6.2mm



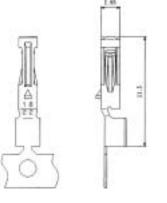


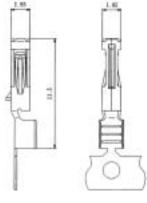






Part Number	CL No.	Conductor Size (AWG)	Material	Finish	Packaging
GT11-1822SCF	761-0004-9	#18 to 22	Brass	Tip ploting	8,000 pcs.
GT11-2428SCF	761-0020-5	#24 to 28	DIASS	Tin plating	per reel





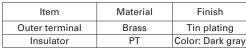
M Connectors

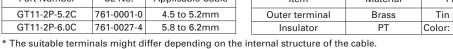
Outer terminals



Part Number	CL No.	Applicable Cable
GT11-2P-5.2C	761-0001-0	4.5 to 5.2mm
GT11-2P-6.0C	761-0027-4	5.8 to 6.2mm

Item	Material	Finish
Outer terminal	Brass	Tin plating
Insulator	PT	Color: Dark grav





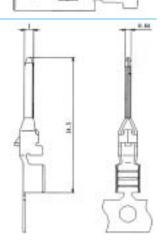






Part Number	CL No.	Conductor Size (AWG)	Material	Finish	Packaging
GT11-1822PCF	761-0003-6	#18 to 22	Brass	Tin plating	8,000 pcs.
GT11-2428PCF	761-0019-6	#24 to 28	DIASS	Till platting	per reel





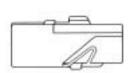
For Double-Conductor coaxial cable

F Connectors

Housing



8 11	



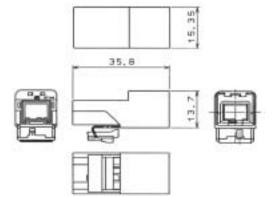
Shown with inserted retainer

Part Number	CL No.	Material	Color
GT11-2S-HU	761-0005-1	PBT	Light gray

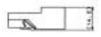
M Connectors

Housing

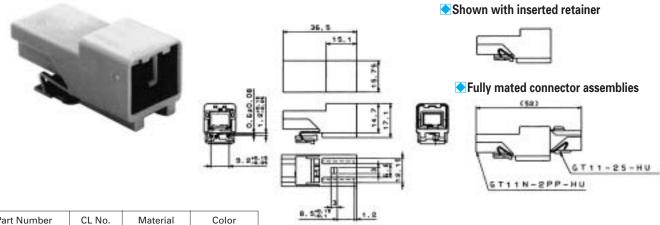


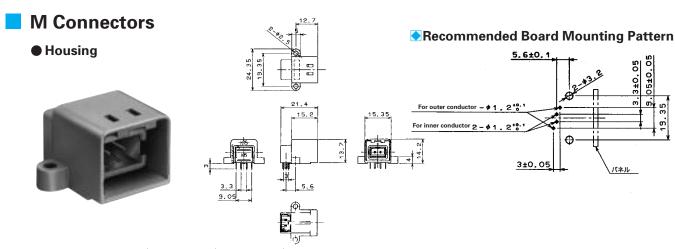


Shown with inserted retainer

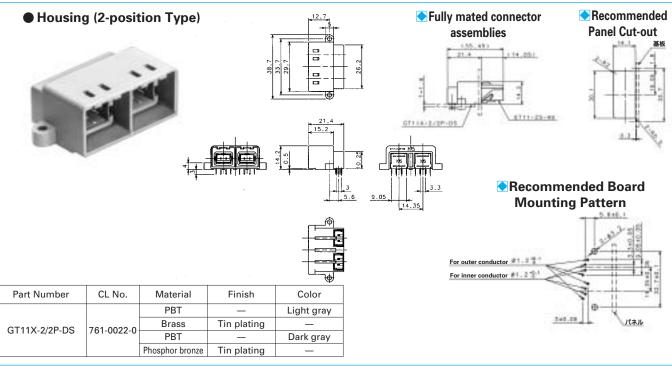


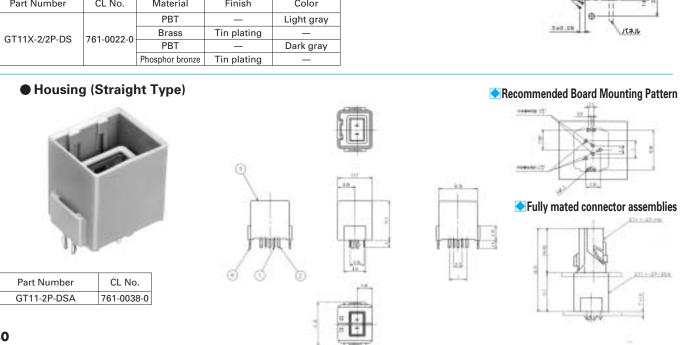
Part Number	CL No.	Material	Color
GT11-2P-HU	761-0006-4	PBT	Light gray











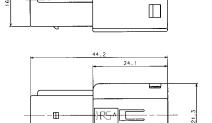
Waterproof type For Double-Conductor coaxial cable

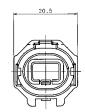
F Connectors

Housing

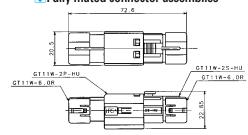








Fully mated connector assemblies



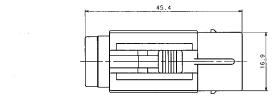
Part Number	CL No.	Material
GT11W-2P-HU	761-0023-3	PBT

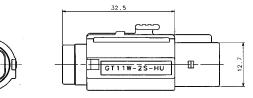
M Connectors

Housing



Part Number	CL No.	Material
GT11W-2S-HU	761-0024-6	PBT



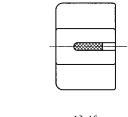


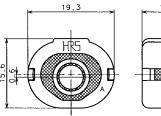


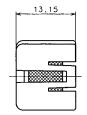
Retainer (used with 0	GT11W-2S-HU and GT11W-2P-HU)
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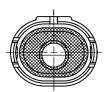


Part Number	CL No.	Applicable Cable
GT11W-6.0R	701 0005 0	PBT
GIIIW-6.0R	761-0025-9	Silicon rubber compound







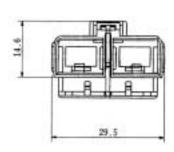


Waterproof type For Double-Conductor coaxial cable

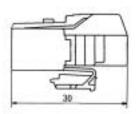
F Connectors

Housing

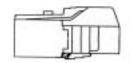




	THE I
- "	



Shown with inserted retainer



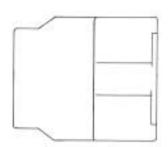
Part Number	CL No.	Material	Color
GT11K-2/2S-HU	761-0039-3	PBT	Light gray

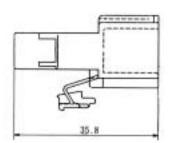
^{*} Mates only with GT11KN-2/2PP-HU.

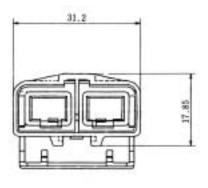
M Connectors

Housing

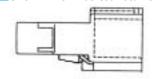








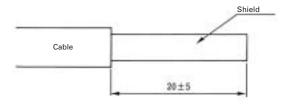




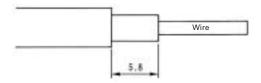
Part Number	CL No.	Material	Color
GT11KN-2/2PP-HU	761-0040-2	PBT	Light gray

◆Termination sequence

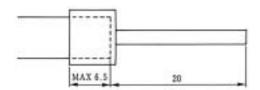
1)Strip the cable.



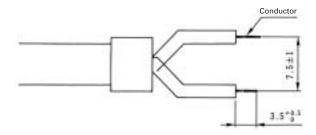
2Cut the shield and expose the wire.



3Cut back the shield above the sheath and wrap with conductive tape.

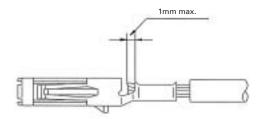


4 Strip the wire and form it.



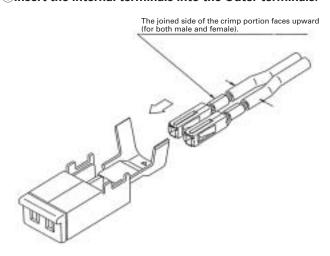
Jig used: Cable-forming strip jig (Refer to Page 85 for detail.)

5Crimp the wire to the internal terminal.

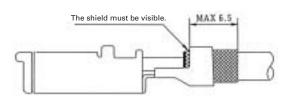


Jig used: Automatic crimping machine. (Refer to Page 85 for detail.)

6Insert the internal terminals into the Outer terminals.

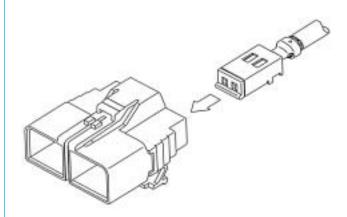


7Crimp the Outer terminal.

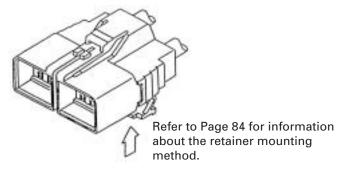


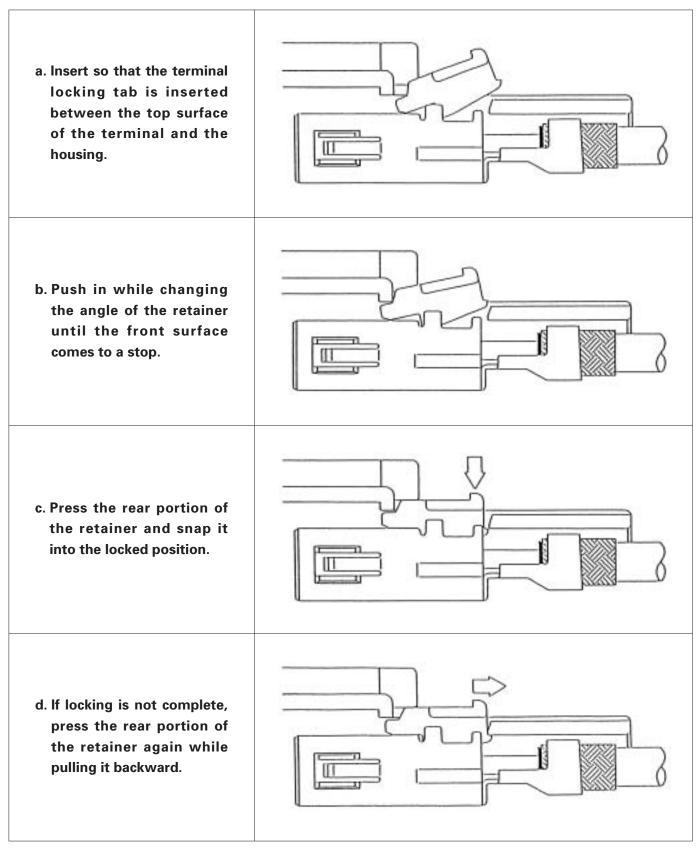
Jig used: Outside tube caulking jig. (Refer to Page 91 for detail.)

®Insert the terminal into the housing.
(Please insert until the terminal is stopped by the lance.)



9Mount the retainer to complete the task.





^{*} Check that all locations are locked.

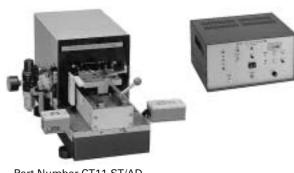
^{*} Check that the bands are housed in all of the receiving areas.

◆ Termination Tools

User's manuals are available. Please ask your Hirose Electric account representative.

● Cable-Forming Strip Jig (for 2-conductor cable)

Main Unit Accessory (Electrical Box)



Part Number CT11-ST/AD

Specifications

	Capacity	Remarks
Mounting Dimensions	Approximately 400 W x 500 D x 300 H	Approximately 300 W x 250 D x 200 H
Weight	Approximately 40 kg	Approximately 5 kg
Power supply	AC100V (50/60Hz) 5-6Kgf/cm Approximately 14 seconds	
Air pressure		
Task time		

● Automatic Crimping Machine (for 2-conductor and 8-conductor cable)



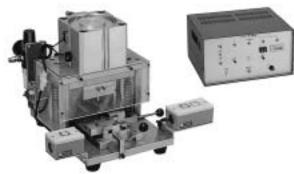
Part Number CM-105

Specifications

Item	Specification	Remarks
Capacity	1.5tons	
Stroke	30mm	
Number of strokes	200spm (50Hz)	200spm (60Hz)
Weight	75kg	
Motor	0.2kW	AC100V
Crimping speed	2000 to 4000 pcs. per day	

● Cable-Forming Strip Jig (for 2-conductor cable)

Main Unit Accessory (Electrical Box)



Specifications

	Specification	Remarks
Mounting Dimensions	Approximately 300 W x 400 D x 300 H	Approximately 300 W x 250 D x 200 H
Weight	Approximately 25 kg	Approximately 5 kg
Power supply	AC100V (50/60Hz)	
Air pressure	5-6Kgf/cm	

Part Number CT11-CT/AD

^{*} Crimp height setting tables are available for each cable type. Please contact your nearest Hirose Electric account representative. Different cables will require different crimp height settings.

For 8-Conductor coaxial shielded cable

#24 to 28

#24 to 28

F Connectors

Inner Terminal



CL No.

761-0004-9

761-0020-5

			18
Conductor Size (AWG)	Material	Finish	

Tin plating

Tin plating

Phosphor bronze

Phosphor bronze

Insulator

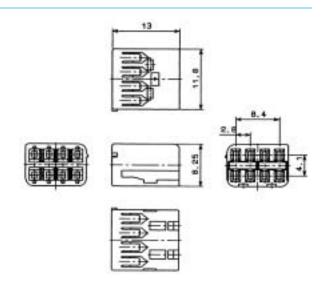
Part Number

GT11-1822SCF

GT11-2428SCF



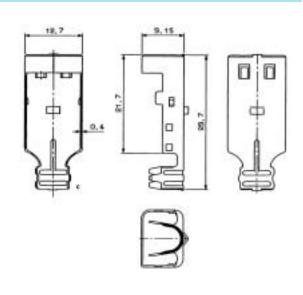
Part Number	CL No.	Material
GT11-8DS-2.8C	761-0014-2	PBT



Outer terminals



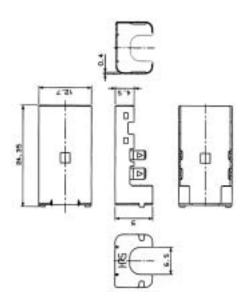
Part Number	CL No.	Material	Finish
GT11-8DS-5C	761-0015-5	Brass	Phosphor bronze



Shield Plate



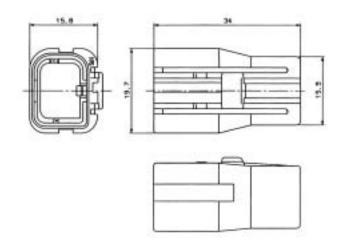
Part Number	CL No.	Material	Finish
GT11-8DS-SB	761-0016-8	Brass	Tin plating



Housing



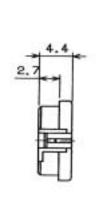
Part Number	CL No.	Material
GT11-8DS-HU	761-0017-0	PBT

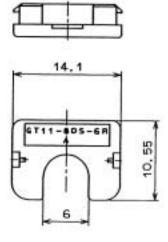


● Retainer (used with GT11-8DS-HU)



Part Number	CL No.	Material
GT11-8DS-6R	761-0018-3	PBT

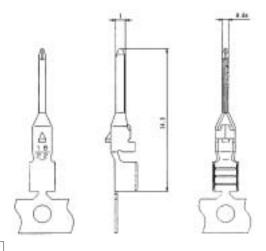




M Connectors

Inner Terminals





Part Number	CL No.	Conductor Size (AWG)	Material	Finish
GT11-1822PCF	761-0003-6	#18 to 22	Phosphor bronze	Tin plating
GT11-2428PCF	761-0019-6	#24 to 28	Phosphor bronze	Tin plating

Insulator

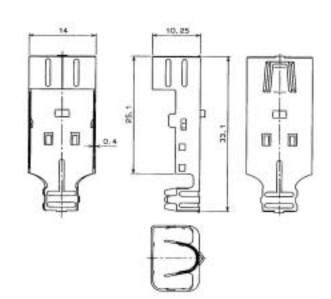


Part Number	CL No.	Material
GT11-8DP-2.8C	761-0009-2	PBT

Outer terminals



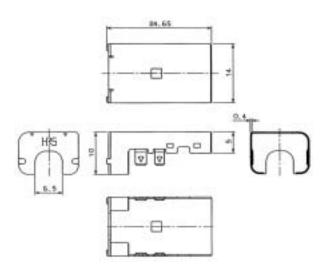
Part Number	CL No.	Material	Finish
GT11-8DP-5C	761-0010-1	Brass	Phosphor bronze



Shield Plate



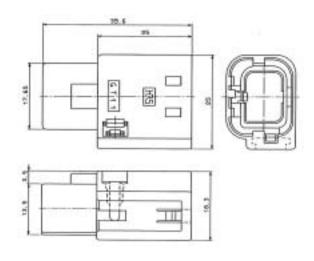
Part Number	CL No.	Material	Finish
GT11-8DP-SB	761-0011-4	Brass	Phosphor bronze



Housing



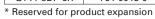
Part Number	CL No.	Material
GT11-8DP-HU	761-0012-7	PBT

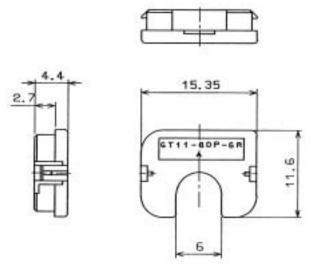


● Retainer (Used with GT11-8DS-HU)



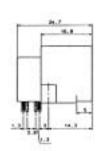
Part Number	CL No.	Material
GT11-8DP-6R	761-0013-0	PBT

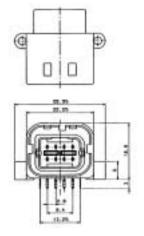




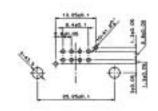
● Printed Circuit Board Type



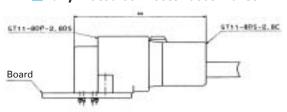




► Recommended Board Mounting Pattern

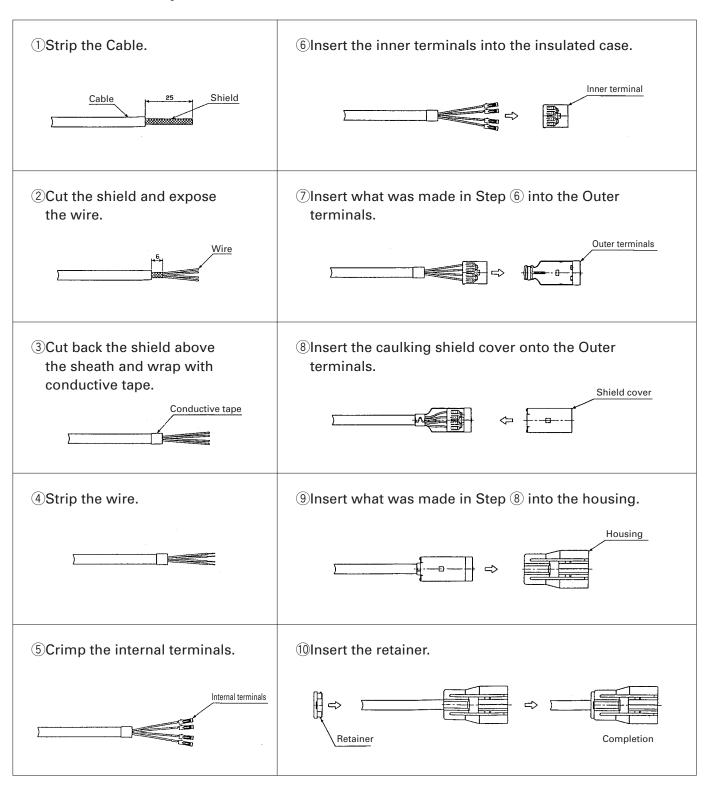


► Fully mated connector assemblies



Part Number	CL No.	Item	Material	Finish
		Housing	PBT	
		Outer Terminal	Phosphor bronze	Tin plating
GT11-8DP-2.8DS	761-0021-8	Insulator	PBT	
		Terminal	Brass	Tin plating

◆Termination sequence



◆ Termination Tools

User's manuals are available. Please ask your Hirose Electric account representative.

■ Cable-Forming Strip Jig (for 2-conductor cable)



Part Number CT11-ST/AD

Specifications

	Capacity	Remarks	
Mounting Dimensions	Approximately 400 W x 500 D x 300 H Approximately 300 W x 250 D x		
Weight	Approximately 40 kg	Approximately 5 kg	
Power supply	AC100V (50/60Hz)		
Air pressure	5-6Kgf/cm		
Task time	Approximately 14 seconds		

• Automatic Crimping Machine (for 2-conductor and 8-conductor cable)



Part Number CM-105

Specifications

Item	Specification	Remarks
Capacity	1.5Ton	
Stroke	30mm	
Number of strokes	200 spm (50Hz)	240spm (60Hz)
Weight	75kg	
Motor	0.2kW	AC100V
Crimping speed	2000 to 4000 pcs. per day	

■ Cable-Forming Strip Jig (for 2-conductor cable)



Part Number CT11-CT/AD

	Specification	Remarks
Mounting Dimensions	Approximately 300 W x 400 D x 300 H	Approximately 300 W x 250 D x 200 H
Weight	Approximately 25 kg	Approximately 5 kg
Power supply	AC100V (50/60Hz)	
Air pressure	5-6Kgf/cm	

^{*} Crimp height setting tables are available for each cable type. Please contact your nearest Hirose Electric account representative.

Different cables will require different crimp height settings.

Outer terminal Caulking Jig (for 8-conductor cable) Hand Press



Part Number GT11-8S/P-HP