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	LIQUID CRYSTAL DISPLAY GROUP	APPLICABLE GROUP
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	SPECIFICATION	
	. 6752	

DEVICE SPECIFICATION FOR

BACKLIGHT UNIT MODEL No. LQ0DDB5131

NOTICE

The intended purpose of this product does not include military vehicles or civilian aircraft cockpit applications. Should any product be used in these applications no warranty or representation is made that the product is free from claims of patent infringement and no indemnification against such claims will be provided.

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RECORDS OF REVISION

LQODDB5131
DATE REVISED MODEL DATE SUMMARY NOTE SPEC No. PAGE No. February19, 1999 1st Issue LD-11210

(1) Subject

LQ0DDB5131: Literature on backlight unit for 45cm(18.1") TFT-LCD module.

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(2) Introduction

This backlight unit is a service part for 45cm TFT-LCD module (LQ181X1DG11) of which backlight is designed to be replaceable.

This is composed with lamp unit, lamp reflector, a lamp holder and a lamp angle.

(3) Construction and Outline

Fig. 1. is a figure of external form of lamp unit.

Fig. 2. is a figure of external form of backlight unit.

(4) Input / Output terminals

4-1) I/O terminal order

Table 1

Pin No.	Symbol	i/o	Description
1	V_{HIGH}	i	Power supply for lamp (High voltage side)
2	NC	- [No connection
3	NC	-	No connection
4	V _{HIGH}	i	Power supply for lamp (High voltage side)
5	NC	-	No connection
6	NC	-	No connection
7	V _{LOW}	i	Power supply for lamp (Low voltage side)
8	NC	-	No connection
9	V _{LOW}	i	Power supply for lamp (Low voltage side)

4-2) I/O connector

1) Installed socket housing : XHP-9

2) Applicable connector housing: B9B-XH-A

(produced by Japan Solderless Terminal MFG CO., LTD.)

(5) Electrical characteristics

Table 2

Ta=25℃

Parameter	Symbol	MIN.	TYP.	MAX.	Unit	Remarks
Lamp current	IL	-	-	6.0	mArms	(just for reference)
Lamp voltage	VL	-	850	-	Vrms	[Note 1]
Power consumption	WL	•	5.1	-	W	[Note 2]
Frequency	FL	30	35	60	kHz	
Kick-off voltage	Vs	-	-	1,600	Vrms	Ta=25℃
		-	-	1,800	Vrms	Ta=0°C −
Lamp life	LL	10,000	-	-	hours	[Note 3]

[Note 1] Available current range considering light-adjustment.

[Note 2] Calculated value for reference $(I_L \times V_L)$

[Note 3] Lamp life is defined when the luminance under the rated power reached 50% of the initial value after the continuous operation under rated power in the room temperature.

(6) Optical characteristics

Table 3

Ta=25°C

			1 auto	5		1 u 2 J
Parameter	Symbol	MIN.	TYP.	MAX.	Unit	Remarks
Luminance	YL	26500	35000		cd/m ²	(just for reference)
Chromaticity	X		0.290			[Note 4]
	Y		0.254			

[Note 4] The measurement shall be executed 15~20 minutes after lighting attracted power.

The value is measured at the center of the cold cathode fluorescent tube at a viewing cone 0.1° by TOPCON luminance meter BM-7.

(7) Environmental condition

- 7-1) Operating temperature range: It is based on the conformity module.
- 7-2) Storage temperature range : It is based on the conformity module.

(8) Procedure to exchange backlight unit

Fig. 3-1,2,3 shows the procedure to exchange backlight unit.

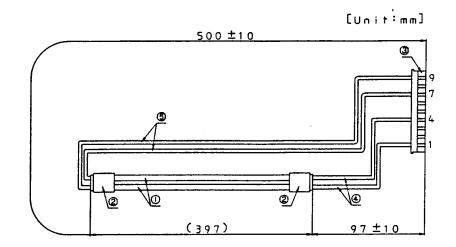
- * As working, please put on the finger stall, and pay attention by the handling not to pollute the lamp.
- 8-1) Make the module into a back direction, and remove 10 lock parts of bezel.
- 8-2) Remove the 10 screws and remove the back case.
- 8-3) Remove the connectors of control PWB, of 4 spots.
- 8-4) Remove the screw of the backlight unit, and replace old one with new one.
- 8-5) In opposite procedure, please assemble the removed parts again.

(9) Packing form

Packing form is shown Fig.4.

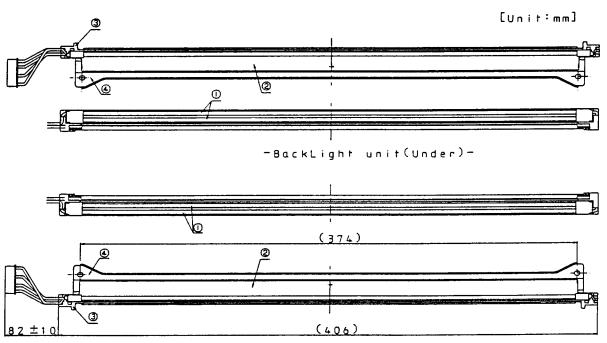
(10) Others

If any problem occurs in relation to the description in the present specifications or other relevant items, it shall be eliminated in all sincerity through discussion.



	Part unit	Q' ty	Material
1	Lamp	2	Ø3 L=384mm
2	Lamp rabber cushion	2	Silicon rubber(SH502U)
3	Connector	1	XHP-9(JST)
,	WireH	2	UL10267W Pink
5	WireG	2	UL10267W White

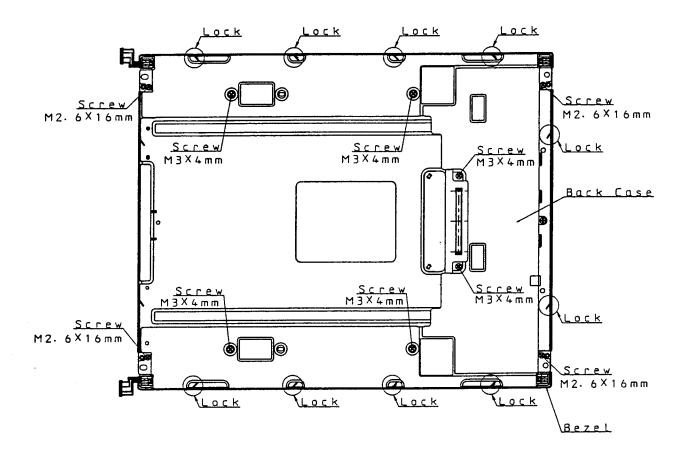
Fig. 1. Outline drawing of Lamp unit

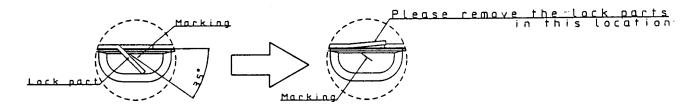


-BackLight unit(upper)-

	Part unit	a' ty	Mterial
1	Lamp unit	2	2 light types
2	Lamp reflecter	2	PET
3	Lamp holder	2	PC(GF10%) White
4	Lamp angle	2	Al A5052P-H34 t=1.0mm

Fig. 2. Outline drawing of BackLight unit





- After replace the BackLight unit please set the lock parts on the marking position or inside position on the Back Case.
- 2) Binding torque: 0. 196±0. 02N·m

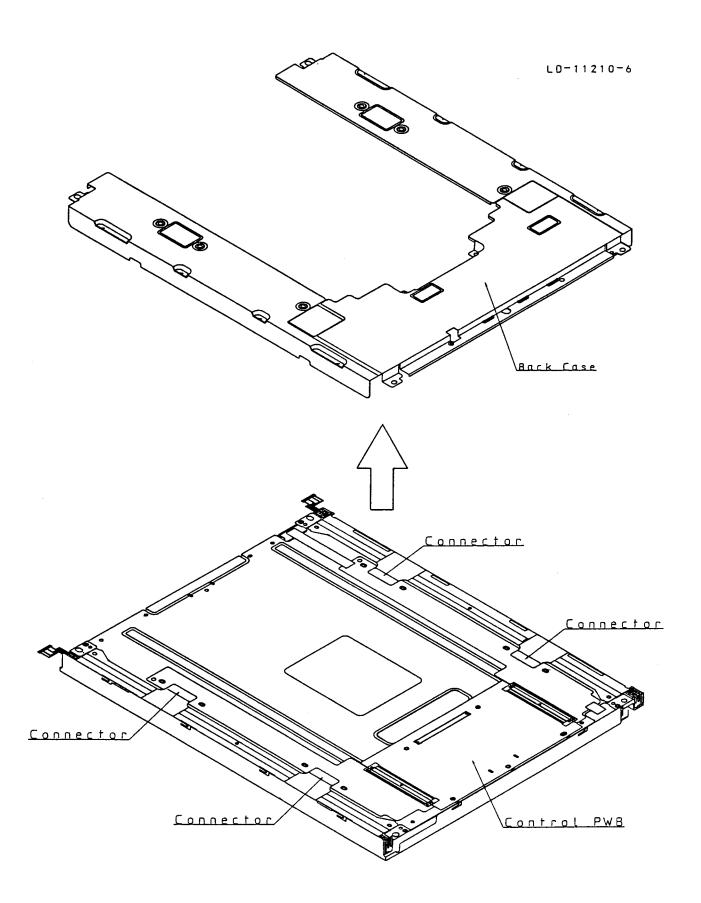
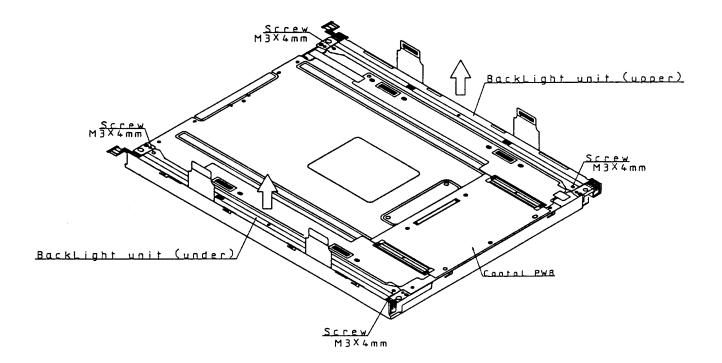
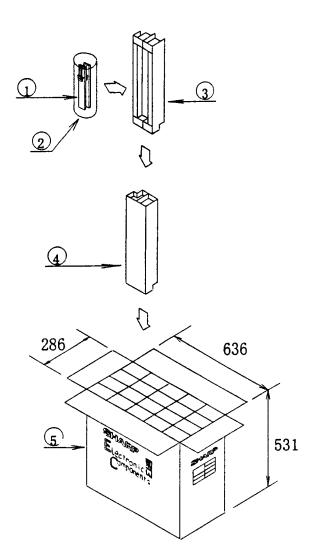


Fig3-2.



Binding tarque: 0. 196±0. 02N·m

Fig3-3



No.	Part unit	Q'ty
1	Lamp Unit× 2	20set
2	Air cap sheets	20
3	Bumper	20
4	Unit Carton	20
5	Master Carton	1

20 units in each carton Total weight (g): 6,000 g

TYPE	LQ0BDD5131		
QUANTITY	20		
LOT(DATE)			

Fig. 4. Package form

CCFT replacement, LQ0DDB5131