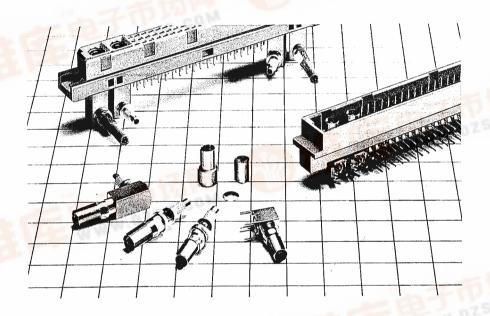
## PCN10F series co-axial connectors

#### Scope

The PO51, PO72 series has been developed for the PCB multipole connector PCN10F series (DIN41612, M style).

It is the plug in type of co-axial connectors in correspondence to the DIN47297 nominal impedance 50  $\Omega$  (PO51), 75  $\Omega$  (PO72).



#### **Features**

- (1) In combination with PCN10F series composite connector, offers high density in applying to various electronic equipment.
- (2) The plug in type assures easy and quick connecting and disconnecting.

### **Applications**

Communication equipment, transmission equipment, measuring instruments, etc.

#### **Specifications**

Item Specification		fi <mark>catio</mark> n
Part No.	PO51	PO72
Impedance characteristics	50 Ω	75 Ω
Insulation resistance	DC 500 V	/1000 MΩ min.
Contact resistance	Center $6 (7) m\Omega$ max. Outer $3 (4) m\Omega$ max. at DC 1 A	
Withstand voltage	AC 750 V for a minute	
V. S. W. R.	10 MHz — 1 GHz under 1.2	

Note: Value of ( ) shown PO51-LP-Pc-A and PO72-LR-PC-A.



# 51 72 SERIES RF CO-AXIAL CONNECTORS

#### Information

For PCN10F- S-2.54

#### ▲ Plug

HRS No.	Part No.	Applicable cable	
CL330-0004-8	PO51-P-1.5-1A	1.5D-2V	
CL330-0152-5	PO72-P-1.5C-1A	1.5C-2V	
			23.6

#### ▲ L-type plug

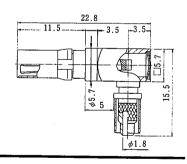
HRS No.	Part No.	Applicable cable
CL330-0007-6	PO51-LP1.5-A	1.5D-2V
CL330-0162-9	PO72-LP-1.5C-A	1.5C-2V



22	8
	-3.5-
	25.7
	5 15.5
	\$\displaystyle{\psi} \ \psi \ 1.8

HRS No.	Part No.	Applicable cable
CL330-0160-3	PO72-LP-1.5C-1A	1.5C-2V





## For PCN10FA- S-2.54 S-2.54 ■ Plug receptacle (for PCB mounting type)

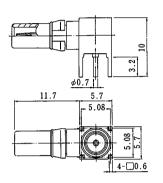
HRS No.	Part No.	Impedance characteristic	İ	
CL330-0032-3	PO51-PR-PC-A	50 Ω	1	
		# 	8	3.2

# 2 SERIES RFCO-AXIAL CONNECTORS

For PCN10F- P-254D

#### ▲ L-type receptacle (PCB mounting type)

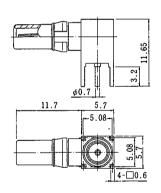
HRS No.	Part No.	Impedance characteristic
CL330-0017-0	PO51-LR-PC-1	50 Ω
CL330-0166-0	PO72-LR-PC-1	75 Ω





Receptacle for PCN10F-P2.54DS

HRS No.	Part No.	Impedance characteristic
CL330-0018-2	PO51-LR-PC-A	50 Ω
CL330-0168-5	PO72-LR-PC-A	75 Ω





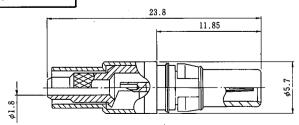
\* Receptacle for PCN10FA-P-254DS

#### For PCN10F - P-2.54DS

#### ▲ Jack

HRS No.	Part No.	Applicable cable
CL330-0021-7	PO51-J-1.5	1.5D-2V
CL330-0171-0	PO72-J-1.5C	1.5C-2V





#### **Extraction tools**

#### For PO51·PO72 plug

PO51P-T-1 CL350-0037-1 PO51P-T-1S CL350-0039-7 Sleeve for exchange





#### For PO51 PO72 jack

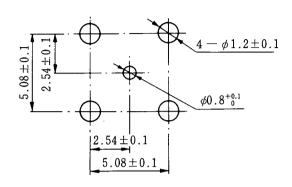
PO51J-T-1 CL350-0038-4 PO51J-T-1S CL350-0040-6 Sleeve for exchange



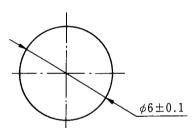


#### **Backboard dimensions**

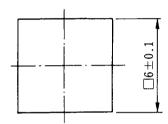
PO51-LR-PC-1、PO51-LR-PC-A、PO51-PR-PC-A、PO72-LR-PC-1、PO72-LR-PC-A



PO51-P-1.5-1A PO72-P-1.5C-1A PO72-LP-1.5C-1A



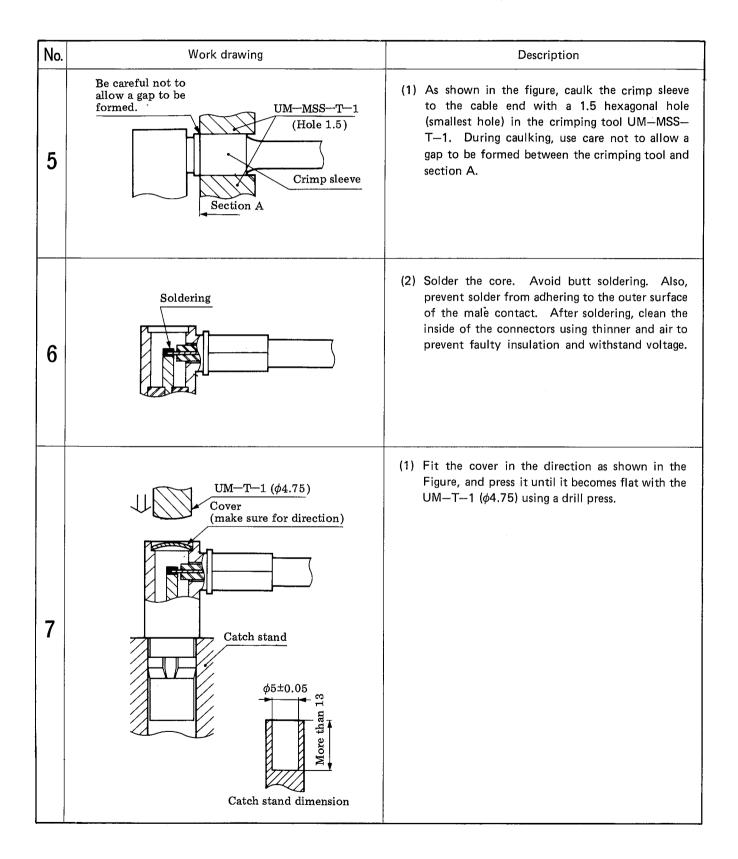
PO51-LP-1.5-A PO72-LP-1.5C-A



## Terminating method

## 1. PO51-LP-1.5-A, PO72-LP-1.5C-A, PO72-LP-1.5C-1A

No.	Work drawing	Description
1	11.4±0.2 6.8±0.2  1.7±0.2  Core Insulation Outer Crimp sleeve conductor cover	<ul> <li>(1) Terminate the cable to the dimensions shown in the figure using care not to cut the components such as core, insulation, and outer conductor.</li> <li>(2) Fit the crimp sleeve to the cable as shown in the figure. Check for the direction of the sleeve.</li> </ul>
2	Outer conductor  Spread the tip  Crimp sleeve	(1) Spread the tip of the outer conductor as shown in the figure.
3	Insulation Section A Crimp sleeve Outer conductor Contact Connector body	(1) Push the cable end into the connector body until the tip of the outer conductor touches section A or the insulation contacts the contact.
4	Connector body  Crimp sleeve  Section A	(1) Insert the crimp sleeve until it contacts section A as shown in the figure.



## Terminating method

## 1. PO51-P-1.5-1A, PO51-J-1.5, PO72-P-1.5C-1A, PO72-J-1.5C

No.	Work drawing	Description
1	7.9±0.2  3.4±0.2  1.7±0.2  Core  Insulation Outer conductor Outer cover  Crimp sleeve (Make sure for direction)	<ul> <li>(1) Terminate the cable to the dimensions shown in the figure using care not to cut the components such as core, insulation, and outer conductor.</li> <li>(2) Fit the crimp sleeve to the cable as shown in the figure. Check for the direction of the sleeve.</li> </ul>
2	Outer conductor  Spread the tip	(1) Spread the tip of the outer conductor as shown in the figure.
3	Section A Contact Soldering Outer conductor  Connector body  Insulation	<ul> <li>(1) Push the cable end into the connector body until the tip of the insulation touches the contact as shown in the figure.</li> <li>(2) Solder the core. Avoid butt soldering. After soldering, clean the inside of the connector using thinner and air to prevent faulty insulation and withstand voltage.</li> </ul>
4	Section A Don't allow a gap UM—MSS—T—1  (Hole 1.5)  Connector body  *0.9±0.2	(1) As shown in the figure, caulk the crimp sleeve at the small end with the 1.5 hexagonal hole (smallest hole) in the crimping tool UM-MSS-T-1. No gap is allowed at section A where the connector body fits into the crimp sleeve.  Note: Strictly follow the dimension marked with * (0.9 ± 0.2).