

OK Industries Power Tool Maintenance Guide

ITEM	Part Number		Rated Usage	High Volume Usage
PTX-1, PTX-1BF				
Clutch Assembly	16766		Inspect every 6 months and grease.	Replace and grease every 3 months
BF- Clutch Assembly	17163		Inspect every 6 months and grease.	Replace and grease every 3 months
Gearbox Assembly	16765		Inspect every 6 months and grease.	Inspect every 3 months. Replace and grease as required.
Collet Assembly	21407		Inspect every 6 months. Replace as required.	Replace and grease every 3 months
Motor	16746		Inspect every 6 months. Replace as required.	Replace every 6 months
PTX-2, PTX-2BF				
Clutch Assembly	16766		Inspect every 6 months and grease.	Replace and grease at least once per month.
BF- Clutch Assembly	17163		Inspect every 6 months and grease.	Replace and grease at least once per month.
Gearbox Assembly	18477		Inspect every 6 months and grease.	Inspect at least once per month. Replace and grease as required.
Collet Assembly	16767		Inspect every 6 months. Replace as required.	Replace and grease at least once per month.
Motor	16772		Inspect once a year. Replace as required.	Replace every 500,000 cycles.

ITEM	Part Number		Rated Usage	High Volume Usage
PTX				
Clutch Assembly	16766		Inspect every 6 months and grease.	Replace and grease every month.
BF- Clutch Assembly	17163		Inspect every 6 months and grease.	Replace and grease every month.
Gearbox Assembly	18477		Inspect every 6 months and grease.	Inspect every month. Replace and grease as required.
Collet Assembly	21407		Inspect every 6 months. Replace as required.	Replace and grease every month.
Motor	21328		Inspect every 12 months. Replace as required.	Replace every 6 months.

Rated Usage = 2,500 cycles per day maximum.

High Volume Usage = more than 2,500 cycles per day.