



OK Industries - Division of Jonard Industries Corp.

Our Products

- Wire Wrap & Unwrap Tools
- ImpactPlus Punch Down Tools
- Application & Technology Notes
- Circuit Assembly Tools

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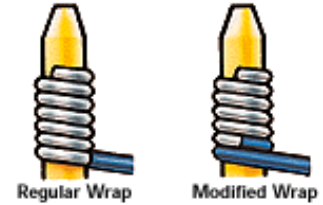
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OK Industries - Division of



Wire Wrapping Bits and Sleeves - Metric

- AWG/Inches
- Metric



Fully compatible with any make or model wire wrapping tool.

Bits and Sleeves Chart Millimeters

Wire Gauge (mm)	Type	Bit Part No.	Sleeve Part No.	a) Maximum Insulations Diameter					
				a	b	c	d	e	f
1.00	Regular	KB18	P194	-	1.52	1.85	25.40	3.81	1.90
0.80	Modified	WB20M	P194LN	1.50	1.07	1.85	25.40	3.81	1.90
0.65-0.80	Regular	KB2075	P2224	-	1.07	1.85	25.40	3.12	1.90
0.65	Regular	KB22	P2224	-	1.37	1.85	19.05	2.97	1.90
0.65	Modified	WB2275M	P2224	1.32	1.24	1.87	25.40	3.35	1.90
0.50-0.65	Regular	KB224LH	P2224	-	1.54	2.15	25.40	2.97	2.18
0.50-0.65	Regular	KB224-1	P2224	-	1.37	1.85	25.40	2.82	1.90
0.50-0.65	Regular	KB224	P2224	-	1.37	1.85	20.50	2.82	1.90
0.50-0.65	Modified	WB224M	P2224	1.27	1.24	1.87	31.75	3.07	1.90

- a) Maximum Insulations Diameter
 - b) Minimum Terminal Diagonal
 - c) Maximum Terminal Diagonal
 - d) Terminal Hole Depth
 - e) Effective Radius
 - f) Terminal Hole Diameter
- (All measurements in mm)

0.50	Regular	*KB2444	P3032LN	-	0.60	1.09	25.40	2.10	1.11
0.50	Regular	KB24DH	P2426	-	1.39	1.87	38.10	2.54	1.90
0.50	Modified	WB24DH	P2224	1.17	1.37	1.85	44.50	2.97	1.90
0.50	Regular	KB24	P2426	-	1.39	1.87	19.05	2.54	1.90
0.50	Modified	*WB24SM	P3032LN	1.11	0.60	1.09	19.05	2.48	1.11
0.50	Modified	WB24DHM	P2224	1.27	1.24	1.72	28.50	2.99	1.75
0.40- 0.50	Regular	OK2426	P2426	-	1.47	1.85	19.05	2.54	1.90
0.40- 0.50	Modified	WB2426M	P2224	1.17	1.37	1.85	19.05	2.99	1.90
0.40- 0.50	Regular	KB2466	OK8519	-	1.37	1.65	25.40	2.48	1.67
0.40	Regular	*KB2639	P26LN	-	0.58	0.96	19.05	1.72	1.02
0.40	Regular	KB26	P2426	-	1.47	1.85	25.40	2.54	1.90
0.40	Modified	*WB26SM	P3032	0.79	0.58	0.96	19.05	1.90	1.02
0.40	Modified	WB26M	P2224	1.17	1.37	1.85	25.40	2.99	1.90
0.40	Modified	*WB2644M	P3032LN	1.71	0.60	1.09	19.05	2.48	1.11
0.40	Modified	WB2669M	P2426	1.04	1.34	1.72	25.40	2.77	1.75
0.32	Modified	WB2870M	P2426	0.86	1.35	1.72	25.40	2.61	1.78
0.29- 0.32	Modified	*WB2829M	P3032L	0.91	0.83	0.96	19.05	2.31	1.02
0.25	Modified	*SB30MSH- B	P3032	0.69	0.79	0.89	19.05	1.62	0.91
0.25	Modified	*SB30MMK	P3032	0.58	0.79	0.89	19.05	1.62	0.91
0.20- 0.25	Modified	*WB3032M	P3032	0.69	0.86	0.96	19.05	1.62	1.02

* These tools recommended for 0.63mm square terminals on 2.54mm centers

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