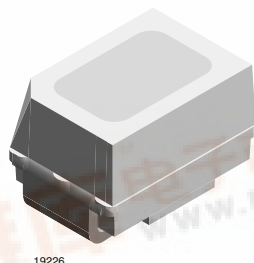


Standard Mini SMD LED



19226

FEATURES

- SMD LEDs with exceptional brightness
- Luminous intensity categorized
- Compatible with automatic placement equipment
- EIA and ICE standard package
- IR reflow soldering
- Available in 8 mm tape
- Low profile package
- Non-diffused lens: excellent for coupling to light pipes and backlighting
- Low power consumption
- Luminous intensity ratio in one packaging unit $I_{Vmax}/I_{Vmin.} \leq 1.6$
- Preconditioning acc. to JEDEC level 2a
- AEC-Q101 qualified
- Compliant to RoHS directive 2002/95/EC and in accordance to WEEE 2002/96/EC



RoHS
COMPLIANT

DESCRIPTION

This MiniLED series has been designed in a small white SMT package. The feature of the device is the very small package 2.3 mm x 1.3 mm x 1.4 mm. The MiniLED is an obvious solution for small-scale, high-power products that are expected to work reliably in an arduous environment. This is often the case in automotive and industrial application of course.

PRODUCT GROUP AND PACKAGE DATA

- Product group: LED
- Package: SMD MiniLED
- Product series: standard
- Angle of half intensity: $\pm 60^\circ$

APPLICATIONS

- Automotive: backlighting in dashboards and switches
- Telecommunication: indicator and backlighting in telephone and fax
- Indicator and backlight for audio and video equipment
- Indicator and backlight in office equipment
- Flat backlight for LCDs, switches and symbols
- General use

PARTS TABLE

PART	COLOR, LUMINOUS INTENSITY	TECHNOLOGY
VLMB2100-GS08	Blue, $I_V = 8$ mcd (typ.)	GaN

ABSOLUTE MAXIMUM RATINGS ¹⁾ VLMB2100

PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT
Reverse voltage ²⁾		V_R	5	V
DC Forward current	$T_{amb} \leq 60^\circ\text{C}$	I_F	20	mA
Surge forward current	$t_p \leq 10 \mu\text{s}$	I_{FSM}	0.1	A
Power dissipation	$T_{amb} \leq 60^\circ\text{C}$	P_V	90	mW
Junction temperature		T_j	100	$^\circ\text{C}$
Operating temperature range		T_{amb}	- 40 to + 100	$^\circ\text{C}$
Storage temperature range		T_{stg}	- 40 to + 100	$^\circ\text{C}$
Soldering temperature	According IPC 9501	T_{sd}	245	$^\circ\text{C}$
Thermal resistance junction/ ambient	Mounted on PC board (pad size > 5 mm ²)	R_{thJA}	480	K/W

Note:

¹⁾ $T_{amb} = 25^\circ\text{C}$, unless otherwise specified²⁾ Driving the LED in reverse direction is suitable for a short term application**OPTICAL AND ELECTRICAL CHARACTERISTICS ¹⁾ VLMB2100, BLUE**

PARAMETER	TEST CONDITION	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous intensity	$I_F = 10 \text{ mA}$	I_V	4	8		mcd
Dominant wavelength	$I_F = 10 \text{ mA}$	λ_d	458	465	472	nm
Peak wavelength	$I_F = 10 \text{ mA}$	λ_p		428		nm
Angle of half intensity	$I_F = 10 \text{ mA}$	φ		± 60		deg
Forward voltage	$I_F = 20 \text{ mA}$	V_F		3.9	4.5	V
Reverse voltage	$I_R = 10 \mu\text{A}$	V_R	5			V

Note:

¹⁾ $T_{amb} = 25^\circ\text{C}$, unless otherwise specified**LUMINOUS INTENSITY CLASSIFICATION**

GROUP	LIGHT INTENSITY (mcd)	
	MIN.	MAX.
J1	4.5	5.6
J2	5.6	7.1
K1	7.1	9
K2	9	11.2
L1	11.2	14
L2	14	18

Note:

Luminous intensity is tested at a current pulse duration of 25 ms and an accuracy of $\pm 11\%$.

The above type numbers represent the order groups which include only a few brightness groups. Only one group will be shipped on each reel (there will be no mixing of two groups on each reel).

In order to ensure availability, single brightness groups will not be orderable.

In a similar manner for colors where wavelength groups are measured and binned, single wavelength groups will be shipped on any one reel. In order to ensure availability, single wavelength groups will not be orderable.

COLOR CLASSIFICATION

GROUP	DOMINANT WAVELENGTH (nm)	
	BLUE	
	MIN.	MAX.
2	458	464
3	462	468
4	466	472

Note:

Wavelengths are tested at a current pulse duration of 25 ms and an accuracy of $\pm 1 \text{ nm}$.

TYPICAL CHARACTERISTICS

$T_{amb} = 25\text{ }^{\circ}\text{C}$, unless otherwise specified

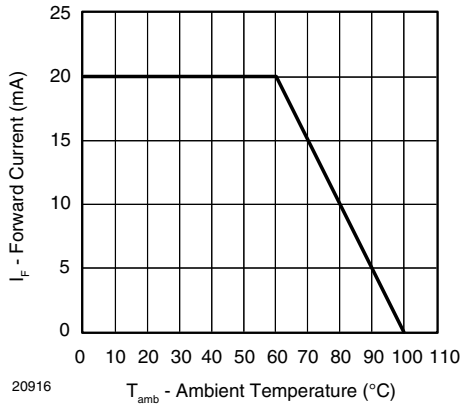


Figure 1. Forward Current vs. Ambient Temperature

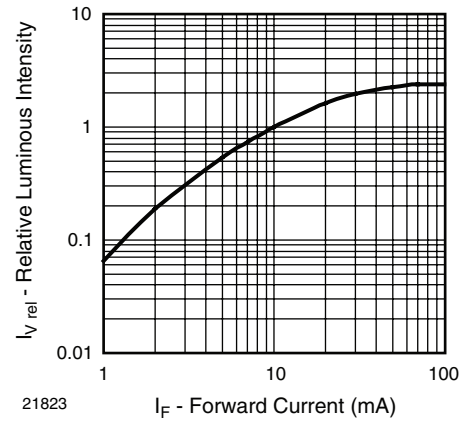


Figure 4. Rel. Luminous Intensity vs. Forward Current

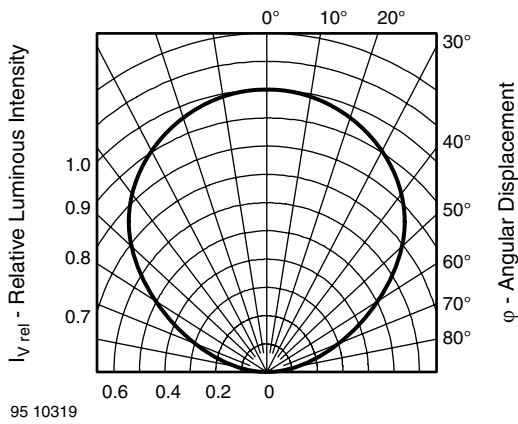


Figure 2. Rel. Luminous Intensity vs. Angular Displacement

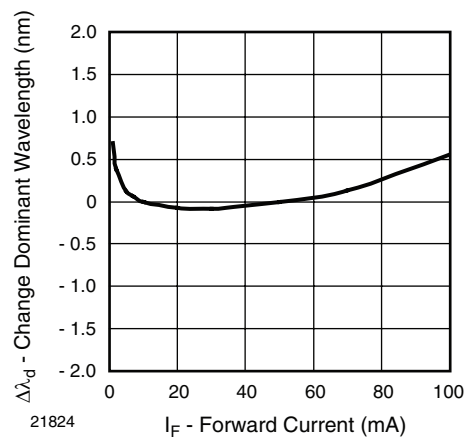


Figure 5. Change of Dominant Wavelength vs. Forward Current

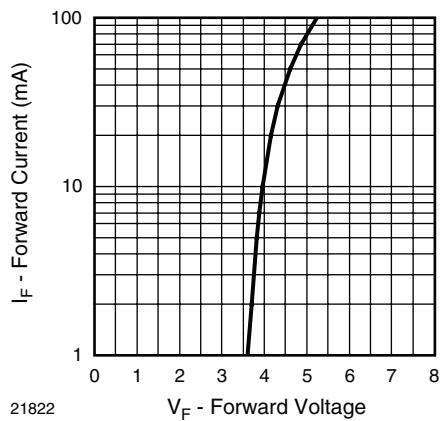


Figure 3. Forward Current vs. Forward Voltage

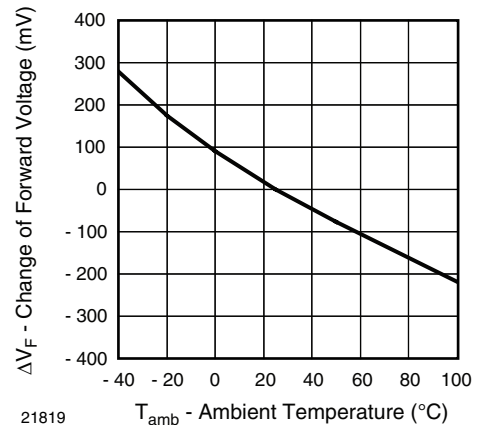


Figure 6. Change of Forward Voltage vs. Ambient Temperature

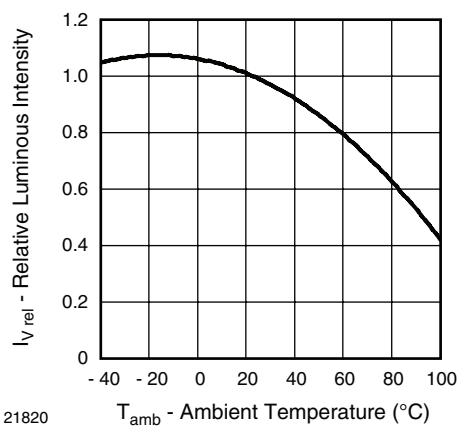


Figure 7. Rel. Luminous Intensity vs. Ambient Temperature

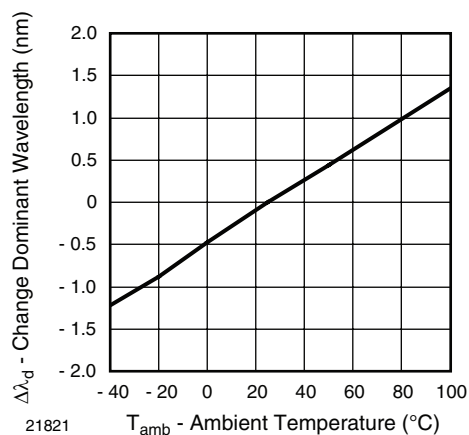


Figure 8. Change of Dominant Wavelength vs. Ambient Temperature

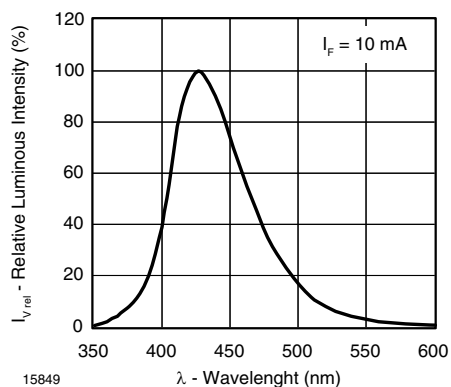
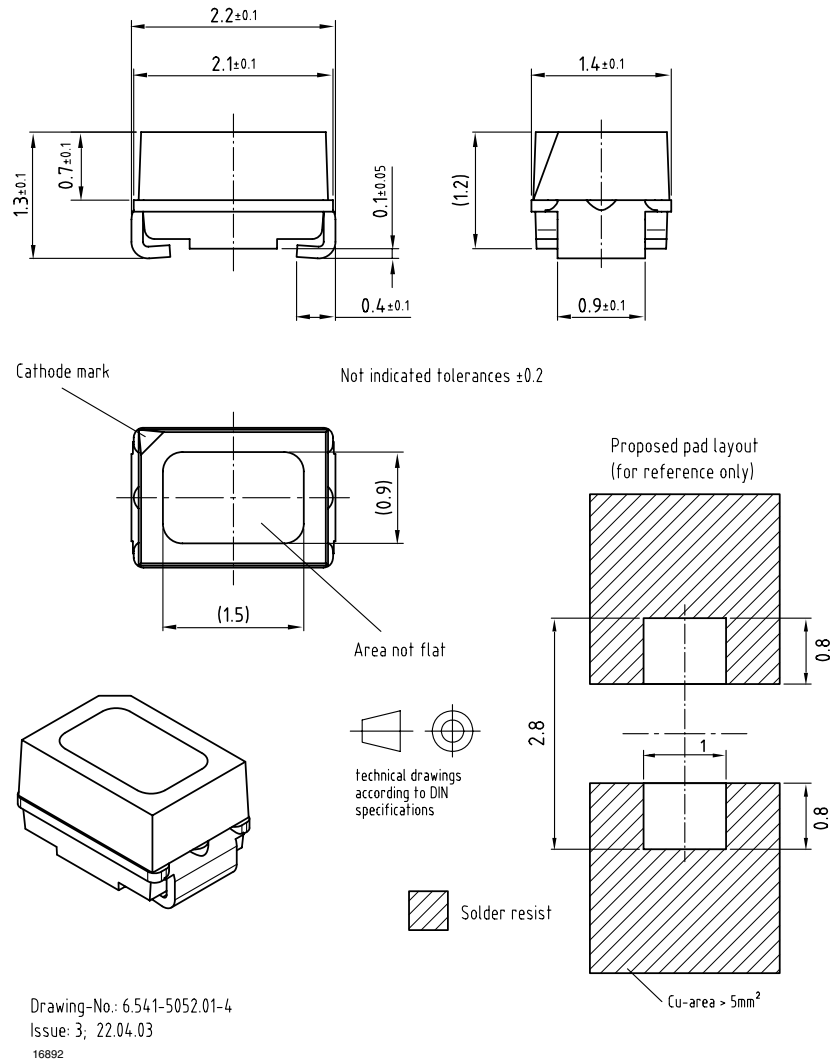
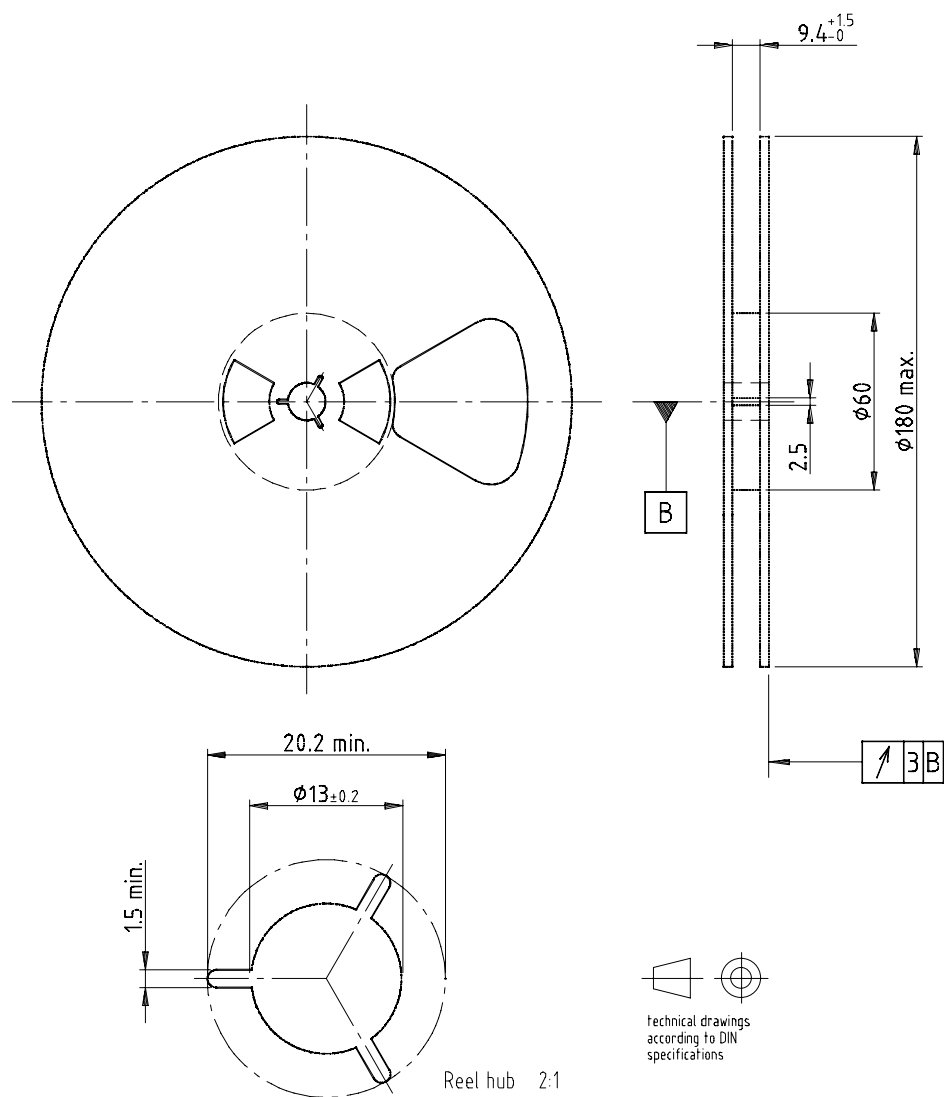


Figure 9. Relative Luminous Intensity vs. Wavelength

PACKAGE DIMENSIONS in millimeters



Drawing-No.: 6.541-5052.01-4
 Issue: 3; 22.04.03
 16892

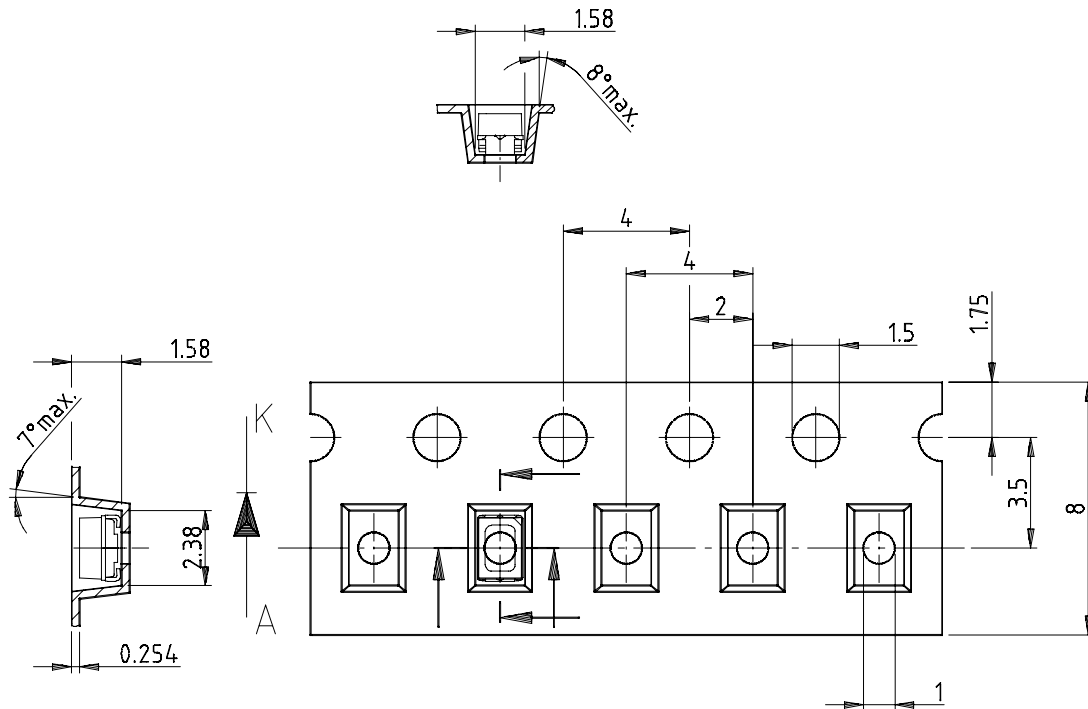
REEL DIMENSIONS in millimeters

Drawing-No.: 9.800-5051.V5-4

Issue: 1; 25.07.02

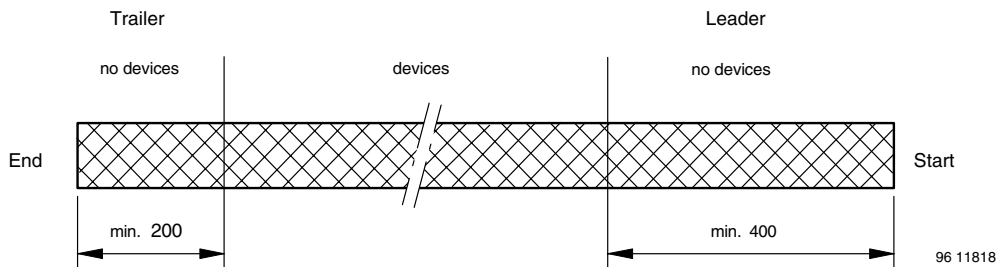
16938

TAPE DIMENSIONS in millimeters



Drawing-No.: 9.700-5266.01-4
 Issue: 1; 05.06.02
 16939

LEADER AND TRAILER in millimeters



GS08 = 3000 pcs

COVER TAPE PEEL STRENGTH

According to DIN EN 60286-3

0.1 N to 1.3 N

300 ± 10 mm/min

165 ° to 180 ° peel angle

LABEL**Standard bar code labels for finished goods**

The standard bar code labels are product labels and used for identification of goods. The finished goods are packed in final packing area. The standard packing units are labeled with standard bar code labels before transported as finished goods to warehouses. The labels are on each packing unit and contain Vishay Semiconductor GmbH specific data.

VISHAY SEMICONDUCTOR GMBH STANDARD BAR CODE PRODUCT LABEL (finished goods)		
PLAIN WRITTING	ABBREVIATION	LENGTH
Item-description	-	18
Item-number	INO	8
Selection-code	SEL	3
LOT-/serial-number	BATCH	10
Data-code	COD	3 (YWW)
Plant-code	PTC	2
Quantity	QTY	8
Accepted by	ACC	-
Packed by	PCK	-
Mixed code indicator	MIXED CODE	-
Origin	xxxxxxx ⁺	Company logo
LONG BAR CODE TOP	TYPE	LENGTH
Item-number	N	8
Plant-code	N	2
Sequence-number	X	3
Quantity	N	8
Total length	-	21
SHORT BAR CODE BOTTOM	TYPE	LENGTH
Selection-code	X	3
Data-code	N	3
Batch-number	X	10
Filter	-	1
Total length	-	17

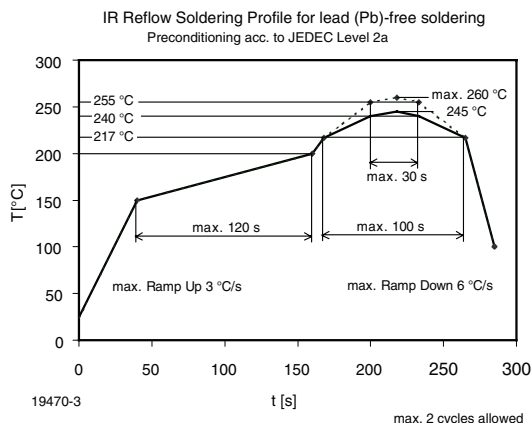
SOLDERING PROFILE

Figure 10. Vishay Lead (Pb)-free Reflow Soldering Profile
(acc. to J-STD-020)

RECOMMENDED METHOD OF STORAGE

Dry box storage is recommended as soon as the aluminum bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

- Storage temperature 10 °C to 30 °C
- Storage humidity $\leq 60\%$ RH max.

After more than 672 h under these conditions moisture content will be too high for reflow soldering.

In case of moisture absorption, the devices will recover to the former condition by drying under the following condition:

192 h at 40 °C + 5 °C/- 0 °C and $< 5\%$ RH (dry air/nitrogen) or

96 h at 60 °C + 5 °C and $< 5\%$ RH for all device containers or

24 h at 100 °C + 5 °C not suitable for reel or tubes.

An EIA JEDEC standard JESD22-A112 level 2a label is included on all dry bags.

ESD PRECAUTION

Proper storage and handling procedures should be followed to prevent ESD damage to the devices especially when they are removed from the antistatic shielding bag. Electro-static sensitive devices warning labels are on the packaging.

VISHAY SEMICONDUCTORS STANDARD BAR CODE LABELS

The Vishay Semiconductors standard bar code labels are printed at final packing areas. The labels are on each packing unit and contain Vishay Semiconductors specific data.

	CAUTION This bag contains MOISTURE-SENSITIVE DEVICES	LEVEL 2a						
1. Shelf life in sealed bag 12 months at $<40^{\circ}\text{C}$ and $<90\%$ relative humidity (RH)								
2. After this bag is opened devices that will be subjected to infrared reflow, vapor-phase reflow, or equivalent processing (peak package body temp. 260°C) must be: a) Mounted within 672 hours at factory condition of $\leq 30^{\circ}\text{C}/60\%\text{RH}$ or b) Stored at $\leq 10\%$ RH.								
3. Devices require baking before mounting if: a) Humidity Indicator Card is $>10\%$ when read at $23^{\circ}\text{C} \pm 5^{\circ}\text{C}$ or b) 2a or 2b is not met.								
4. If baking is required, devices may be baked for: <table style="width: 100%; border: none;"> <tr> <td style="width: 50%;">192 hours at $40^{\circ}\text{C} + 5^{\circ}\text{C}/-0^{\circ}\text{C}$ and $<5\%\text{RH}$ (dry air/nitrogen)</td> <td style="width: 50%; text-align: right;">or</td> </tr> <tr> <td>96 hours at $60 \pm 5^{\circ}\text{C}$ and $<5\%\text{RH}$</td> <td style="text-align: right;">For all device containers or</td> </tr> <tr> <td>24 hours at $100 \pm 5^{\circ}\text{C}$</td> <td style="text-align: right;">Not suitable for reels or tubes</td> </tr> </table>			192 hours at $40^{\circ}\text{C} + 5^{\circ}\text{C}/-0^{\circ}\text{C}$ and $<5\%\text{RH}$ (dry air/nitrogen)	or	96 hours at $60 \pm 5^{\circ}\text{C}$ and $<5\%\text{RH}$	For all device containers or	24 hours at $100 \pm 5^{\circ}\text{C}$	Not suitable for reels or tubes
192 hours at $40^{\circ}\text{C} + 5^{\circ}\text{C}/-0^{\circ}\text{C}$ and $<5\%\text{RH}$ (dry air/nitrogen)	or							
96 hours at $60 \pm 5^{\circ}\text{C}$ and $<5\%\text{RH}$	For all device containers or							
24 hours at $100 \pm 5^{\circ}\text{C}$	Not suitable for reels or tubes							
Bag Seal Date: _____ (If blank, see bar code label)								
Note: LEVEL defined by EIA JEDEC Standard JESD22-A113								

19786

Example of JESD22-A112 level 2a label

Disclaimer

All product specifications and data are subject to change without notice.

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